

VIAZEMSKI, A. F.
THE PROBABILITY LAW OF OPERATION OF AUTOMATIC LINES AND INTERNAL STORAGE IN THEM
[1961] [1962] 25 (6-7). [DSR NLL] M 1924
Order from CTS or SIA \$5.60 61-13467

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Transl. of *Archiv für Tierphysiologie und Tiermedizin* (USSR) [1952], v. 11, no. 3, p. 237-238 (p. 241-242 condensed).

DESCRIPTORS: *Operations research. Industrial research. *Probability. *Industrial production. Statistics. Automation.

This article deals with certain problems of the theory of automatic lines, their laws of operation and the application of these laws to the solution of certain problems associated with increasing the efficiency of the lines. The probability law of operation of automatic lines is found. The problem of the most suitable number of machines per manufacturing cell is solved.

I. Vladimirovskii A. P.
II. DSIR R.L.I. M. 1924

Answers of Traditional Therapies

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Residual Stresses on the Endurance of Welded
Joints Under Vibratory Loading, by V. V.
Shevchenko, V. I. Trubetskov. Ural.

MOSCOW, 1957, Artem Ovchinnikov, No 4, 1958, pp 5-10.

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Spectroanalytical Determination of Small
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E. S. Kudelyin, A. S. Dem'yanchuk,

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Effect of Heat Treating Upon the Results of
Spectroanalysis of Steel and Welds, by
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Influence of Temperature and Time Upon Intergranular
Corrosion of Welds in 18-8 Type Steel, by
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Interaction Between Slag and Metal in Electro-Slag Welding, by Yu. N. Gotsal'skiy.

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RUSSIAN, per, Avtomat Svarka, Vol VII, No 6, 1954,
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Effect of Solubility of Alloying Elements upon Weld
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In One Form of Intergranular Fins Corrosion in Welds
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Seams With High Nitrogen Content, by B. S. Kasatkin,
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Sci - Materials
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B. I. MEDOVAR, N. A. LANGER

Corrosion destruction on the melting line of welds made with
type 18-8 stainless steels

Korrosionszerstörung von Schweißverbindungen aus nicht-
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Low-Silicon Steels for Automatic Welding and for
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Steel Cotted Thin-Walled Electrically Welded
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Jan 62

178, 311

<p>Premia, I. I. PREVENTION OF PORES DURING SUBMERGED ARC WELDING AND WELD SURFACING (Preprint available per pri Sverba i Nopavka pod Plyvom). Apr 61 [49 p.]. 67 refs. RIS 1779. Order from OTS or SLA \$4.00 61-19691</p> <p>Trans. of Avtomaticheskaya Sverba (USSR) 1960 [v. 9] no. 6, p. 1-30.</p> <p>DESCRIPTORS: *Arc welding, *Arc welds, *Hydrogen, *Porosity.</p> <p>The paper examines experimental data on the formation of pores, and the most important technological and metallurgical factors. It shows the part played by hydrogen as the main cause of porosity, as well as the part played by nitrogen, carbon monoxide and water vapour. A theoretical analysis is given of the processes in the gas phase, the weld pool and in the slag which lead to the appearance of pores; methods of preventing (Machinery-Manufacturing, TT, v. 6, no. 1) (over)</p>	<p>61-19691</p> <p>I. Premia, I. I. II. RIS-1779 III. Department of Scientific and Industrial Research (Ost. Brit.)</p> <p>161813</p> <p>Office of Technical Services</p>
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Effect of Composition of Iron-Chromium-Carbon
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Sci - Eng

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During Welding and Depositon of Beads, by I. I.
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Pal'chuk.

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HD 446

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 Abington Hall
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B. I. MEDOVAR, N. A. LANGER, Yu. V. LATASH

Intercrystalline corrosion in sulphuric acid of fully austenitic
steels and welds caused by deformation under pressure

Interkristalline Korrosion in Schwefelsäure von vollausteni-
tischen Stählen und Schweißungen bedingt durch Druckver-
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Joints, by N. B. Khimtchenko, V. P. Esileoskiy,
V. A. Tsechal.

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Sci - Eng
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Shanov, N.S. and Urmanov, R.N.
ANALISIS DE LOS ESQUEMAS DE SOLDADURA
POR ARCO TRIFASICO USANDO BOBINAS DE RE-
GULACION MONOFASICAS (Analitika Sistem Svarki
Trehfaznogo Dugot s Ispol'zovaniem Odnofaznykh
Regul'iruyemykh Oborudovaniya) (Analysis of Triphasic
Arc Welding Patterns with Monophase Control Elec-
tric Coils), 29p, Preis, CID63-333,
Order from OTS, ETC or CID \$2.60 TT-63-26733

Trans. in Spanish of Avtomaticheskaya Svarka
(USA) 1957, v.10, no.4, p.1-14.

DESCRIPTORS: Analysis, Wiring diagrams, *Arc
welding, *Control systems, Coils,

(Metallurgy, TT, v. 11, no. 11)

TT-63-26733

I. Shanov, N.S.
II. Urmanov, R.N.
III. CID 63-333
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Spectral Analysis of Certain Titanium Alloys and Their
Weld Joints, by V. V. Bogdanova, Ye. S. Kudalya, 9 pp.

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Some Problems of Crystallization Cracking in
Electronarc Welding, by S. A. Ostrovskaya.

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HB 4859

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Method of Obtaining a Collodion Replica of
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G. V. Darovskiy.

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The Use of Aluminum Welded Structures, by D. W.
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May 63

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Über die Teilnahme des Zusatz-und Grundwerkstoffes an
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Automatic Fusing on With Band Electrodes, by F. A.
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Mechanisms for the Diffusion of Cu in Fe and Steel,
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MESSIAN, per, Avtom Sverks Sverm, No 6, 1957,
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Secondary Carbides and the Formation of the
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Steel 12Cr 17Ni. by Yu. B. Shuluvashiy, S. I.
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V. N. & Shchitova, I. Yu. Rabinovich.

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Vine Structure (Granular and Subgranular) and Its
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Arlington Hall,
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Electron Microscopes Examination of Welds in
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CO₂ Welding of 20 KhMf Heat Resistant Steel, by B. S.
Kasatkin, Yu. N. Vakhnin.

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(G.B./2-2/TR. 4/5)

DSIR LIU N.593

(10mm)
Sci - Min/Mst
Oct 59 BWRA Tr 4/59 98,99.2.
British Welding Res Assoc
Abington Hall
Abington, Cambridge

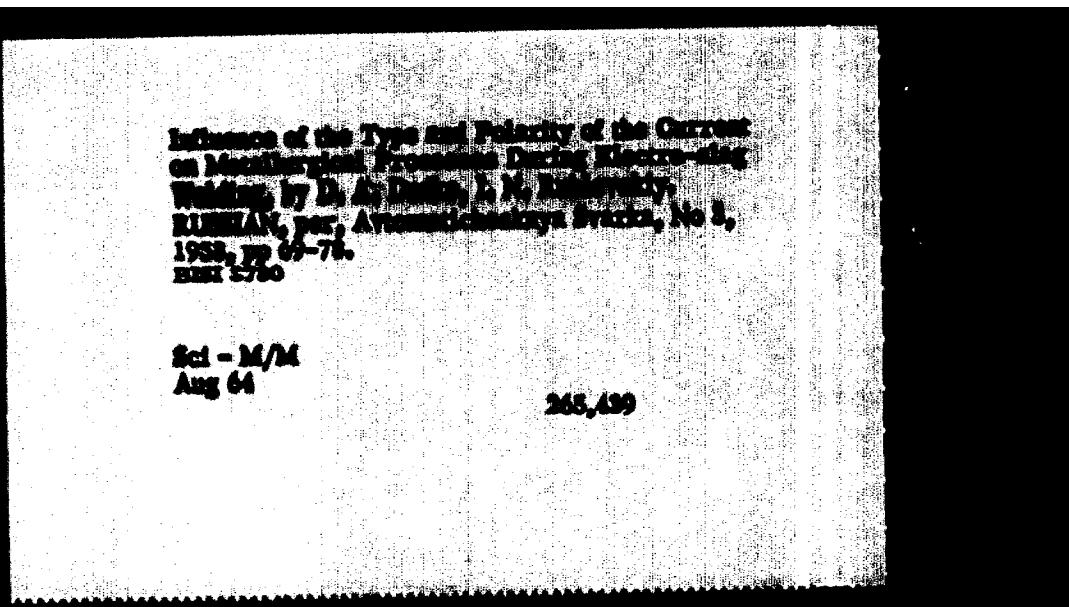
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11 220

GE-1

KAKHOVSKII N. I.

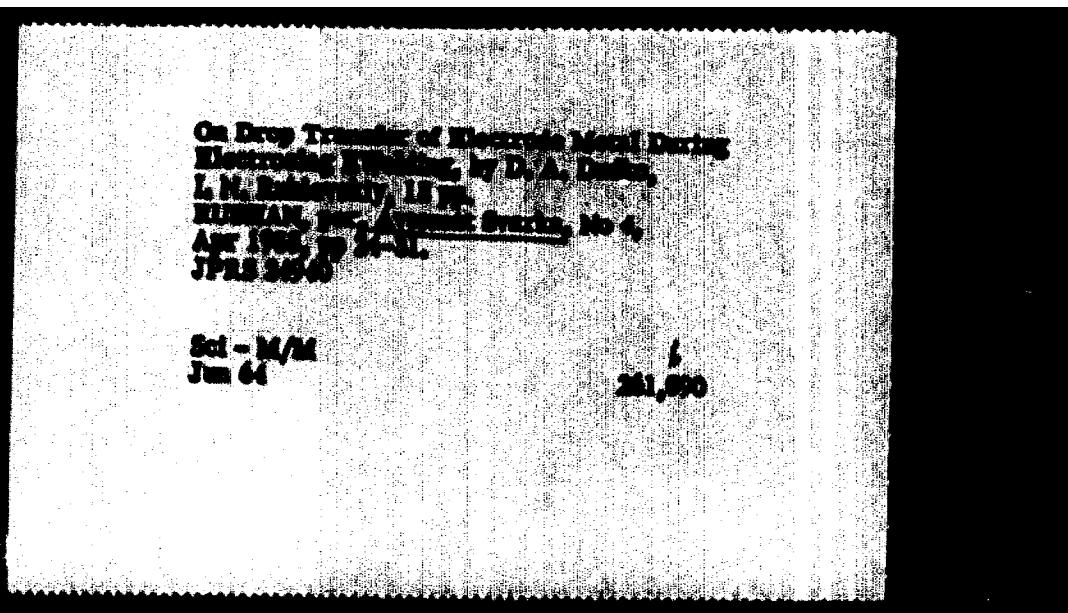
CO₂-welding of 2 Ch 13 high chromium steel

CO₂-Schweißung hochchromhaltigen Stahles der Marke
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* Atom. Svarka. 11, No. 4, 44-54 (1958)

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Eur atom



Determination of the Composition of Steel
Weld Metal by Electric Spark Sampling, by
E. J. Kudella. UMCL

MANA, Mar, Avton Sturk, No 4, 1958,
pp 67-71.

C71-23-264/
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WELDING. [1952] 11 (p. 3 rev.)
Order from OTS or CIA \$1.50

62-3864

Trans. of Avtomotchnaya Sverka (USSR) 1958, v. 11,
no. 4, p. 72-82.

DESCRIPTION: "Arc welding, "Electric welding, "Slag
Metal, "Chemical equilibrium

The object of the present investigation was to determine
whether the conditions observed in general metallurgy
can possibly also apply to the case of welding. The in-
vestigation was carried out in three directions. The
composition of the metal and slag formed by the fusion
of electrodes with core wires of different grades of
steel, of electrolytes with different amounts of ferronickel
(over)
(over)

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E. Lemash, E. A.

One of several copies

Automatic Welding of Large Diameter Pipes, by N. I. Voronov.

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pp 89-91.

ID-U 727

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Sci Engr

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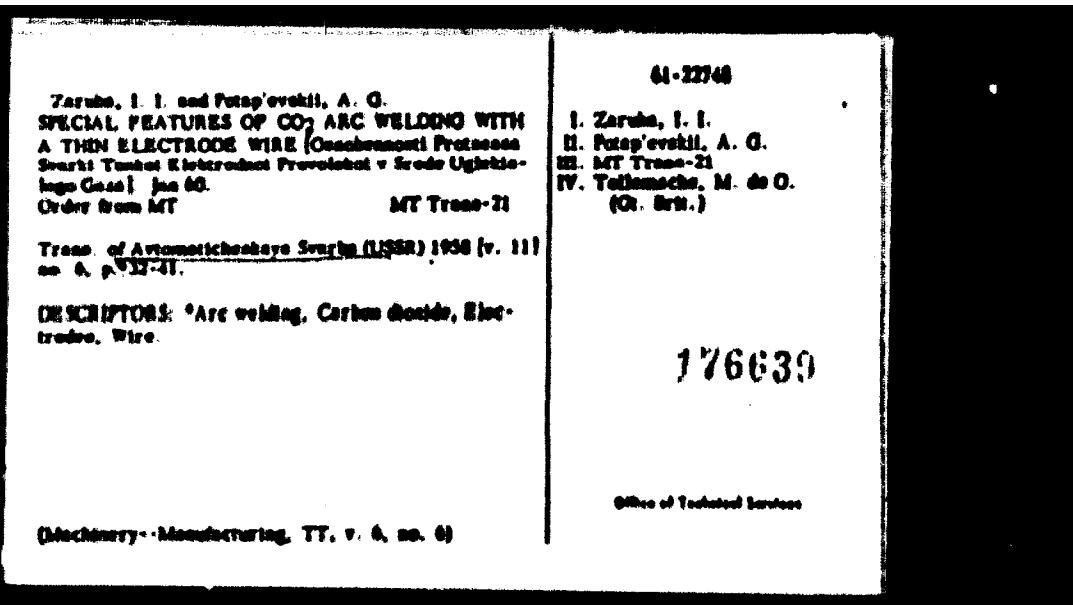
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HB 4804

Sci - Engr

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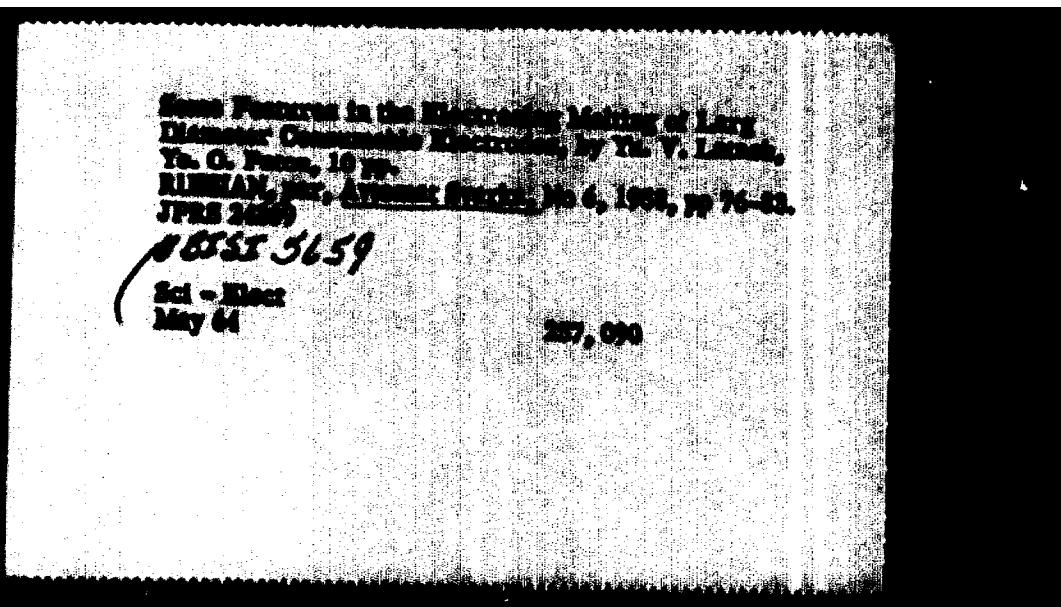
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Vzryva pri Vzryve Tlachivayushchim Sredstvom
Ugolnitel'nykh Gasov). Mar 64 (16), 8 revn. RTS 1776.
Order from DDC or DLA and 2.40, plus .30 64-19400

Trans. of Atomnaya Promst. SSSR (USSR) 1964, v. 11,
no. 7, p. 52-59.

The electrode fusion and metal transfer processes have
been examined by CO₂-shielded welding with type
Se-MG2 wire 0.3 to 1.2 mm in diameter, and also the
nature of energy dissipation in the arc. The influence
of welding condition parameters on metal fusion and
transfer have been investigated. (Author)

Machinery-Manufacturing, TT, v. 8, no. 10

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1. Metal-Welding
2. Wire--Applications
3. Polyakov, A. G.
4. RTS-1776
5. Department of Scientific
and Industrial Research
(Or. Brn.)

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