MYULLER, R.L.; ADZHEMYAN, R.TS.; SHREYNER, E.S.

Solution of a convalent atomic solid in a motionless water. Zhur. fiz.khim. 36 no.8:1667-1672 Ag '62. (MIRA 15:8)

1. Leningradskiy gosudarstvennyy universitet.
(Solution (Chemistry))

SHRIMPER, S.J., THEOV, V.F., Zabanny, V.A., EARGIN, V.A., akademic

Effect of the phase state of diretene on the chemisl structure

of macromolecules formed during its polymerization. Doki. AN

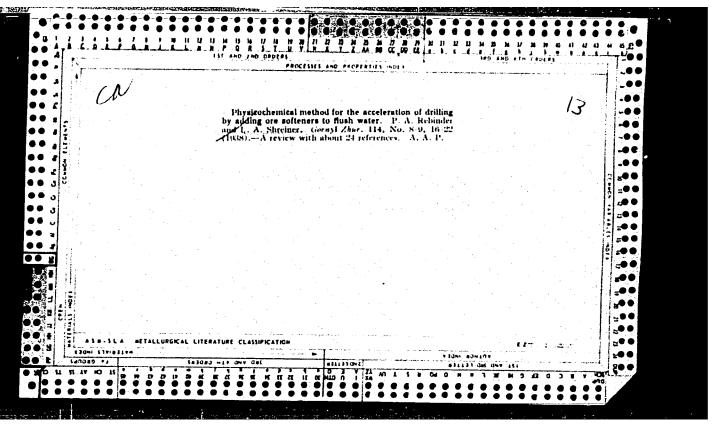
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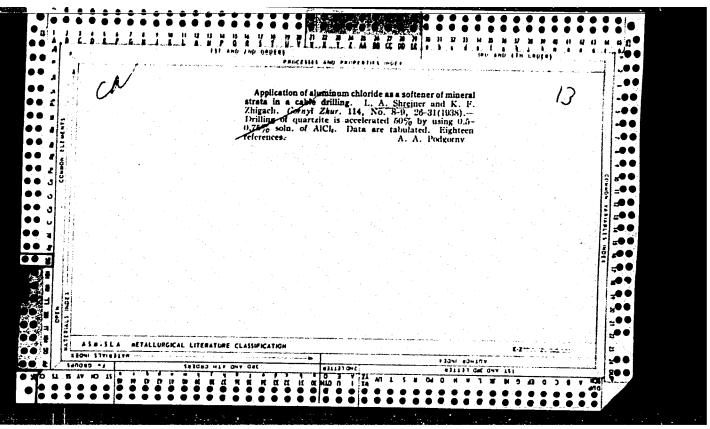
(KIRA 17,7)

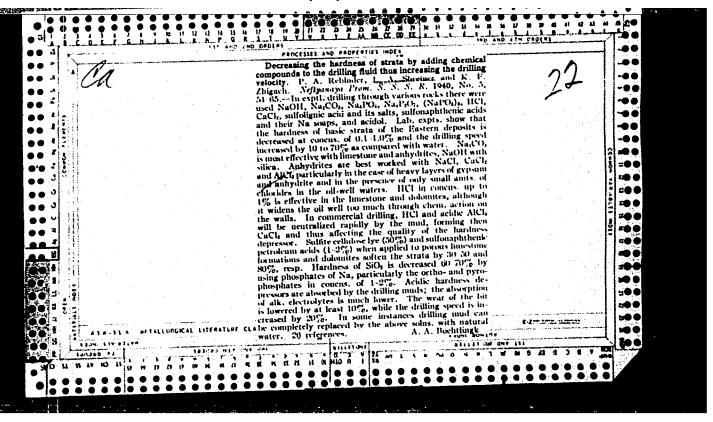
MYULLER, R.L.; SHREYNER, E.S.

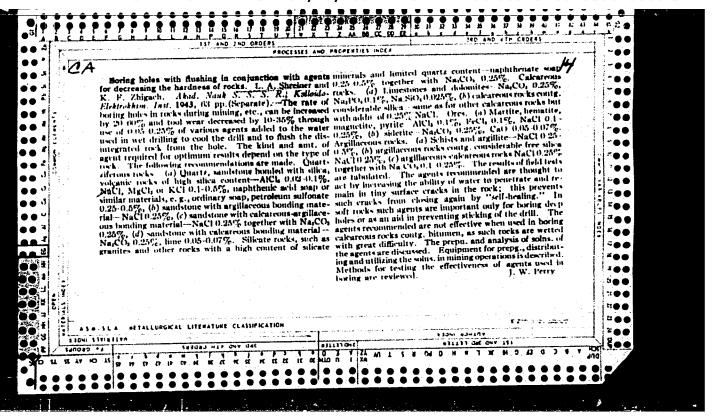
Kinetics of dissolution of borax in aqueous dicxane solutions. Zhur. fiz. khim. 37 no.4:875-879 Ap 163. (MIRA 17:7)

l. leningradskly gosudarstvennyy universitet imeni A.A. Zhdanova.









SHREINER, L.A.

a50/2480 (Hardness reducers in drilling. A physicochemical method of facilitating the mechanical destruction of rocks during drilling)

Empirical Twerdosti v Burenii. Fiziko-Rhimicheskii Metod Oblegohemiia

Mekhanicheskogo Razrusheniia Twerdykh Gornykh Forod pri Burenii, Moscow
Leningrad, 1944. 199 Pages.

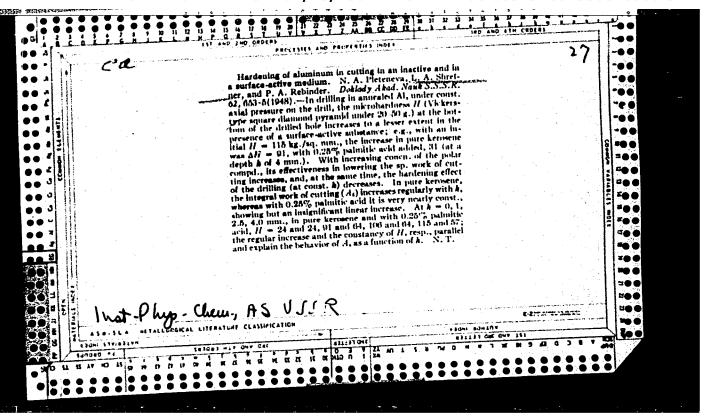
SHEFME, L. A.

Wechanica for the Destruction of Mountain Rocks by Starp Drilling.

Dov. A., 57, no. 1, 1247.

Shrayner, L. A. "The dependence of the productivity of a cutting instrument on the harmess of the mineral being cut", Neft. khoz-vo, 1043, No. 12, p. 5-8.

SO: U-2088, 12 Feb. 53, (Letopis' Zhurnal 'nykh Statey, No. 2, 1949).



SHREYNER, L. A.

USSR/Physics Plastic Deformation Cold-Hardening

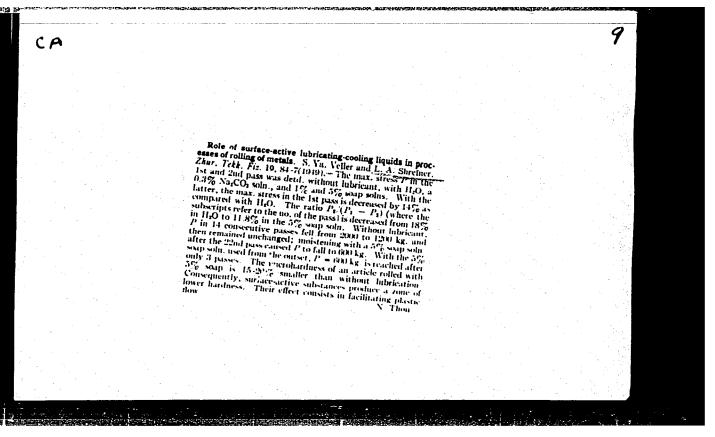
Nov 48

"Development of the Plastic Deformation Region and Cold Hardening During Deformation of a Metal in the Presence of Surface-Active Substances," T. Yu. Lyubimova, Acad P. A. Rebiner, L. A. Shreyner, Div of Dispersed Systems, Inst of Phys Chem, Acad Sci USSR, 3 pp

"Dok Ak Nauk SSSR" Vol LXIII, No 3

Variations in hardness with removal from the surface show extent of cold-hardening zone. Direct observations of the deformation zone show the region of external dispersion of metal grains is greater during deformation in an active medium. Dispersion of crystallite also proceeds more intensely. Submitted 27 Sep 48.

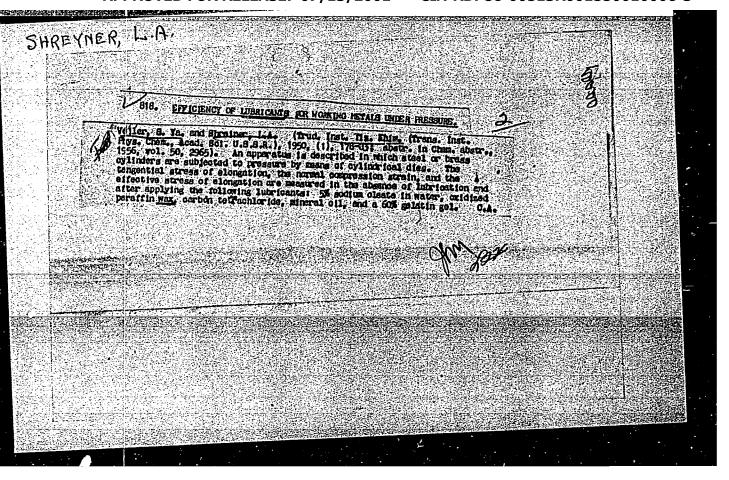
PA 55/49T104



New principle of evaluation of the effectiveness of lubricating materials in the working of metals under pressure. S. Va. Veller and L. A. Shrehrett, Dokkalv Lhad. Nawk S.S.A.S. S. G. 223 "A "Hill Bar", Kirch Lidl of 6.310 mm. diam. S. Shrehrett Eyeatedly through an oblique cylindrical 0.381 mm. bare in a metal sample (Cu or brass), and the load Param. bare in a metal sample (Cu or brass), and the load Param. bare in a metal sample (Cu or brass), and the load Param. The values of P diminish with against 4 shows a max. P. The values of P diminish with grainst 4 shows a max. P. The values of P diminish with grainst 4 shows a max. P. The values of P diminish with grainst 4 shows a max. P. The values of P diminish with grainst 4 shows a max. P. The values of P diminish with grainst a show a max. P. The value of P diminish with grainst a show a max. P. The values of P diminish with g

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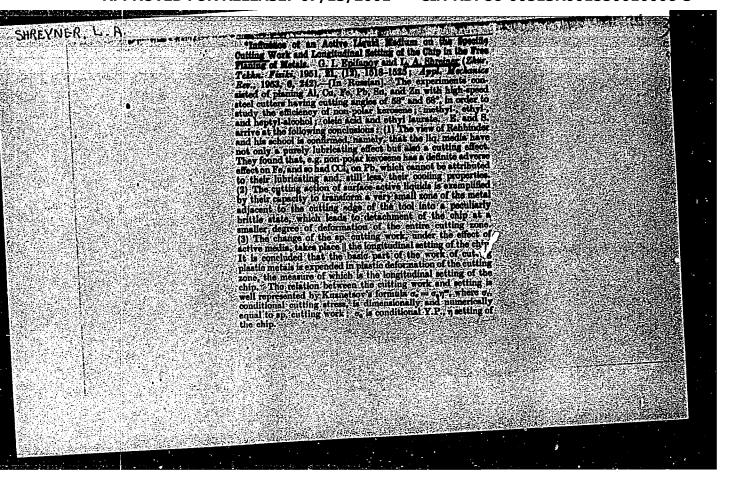
(4) | | |

Investigation of the lubricating action on a model of dean drawing. S. Va. Veller, L. A. Shrelucr, and P. A. Rebinder (1951. Phys. Chem., Acad. Sci. U.S.S.R., Moscow). Doklady Akad. Nam? S.S.S.R. 73, 511-13(1950).—A band of metal folded in a U-shape is drawn out with the aid of a vertical die, between 2 horizontal cylindrical matrixes, and the normal compressive stress N exerted between the matrixes and the die is recorded by an indicator connected with the spring dynamometer housing the matrixes. These detns, of N, along with the tangential stress P (identical with the vertical load acting on the die), give the conventional friction coeff. f = P/N, the effective stamping stress $\sigma_1 = P/2S_1$, and the stretching stress $\sigma_2 = P/2S_2$, where $S_1 = \text{area}$ of the cross-section removed, and $S_2 = 1$ area of the cross-section removed, and $S_3 = 1$ area of the cross-section from the degree of reduction, and varies depending on the medium. Thus, a $10 \times 10 \times 1$ -mm, steel sample gave, between 7 and 50-

100% reduction, in CCl₄, dry, in spindle oil, in 60% gelatin gel, and in oxidized paraffin, σ₁ (mean) = 106, 72, 67, 61, and 44 kg./sq. mm., resp., and brass, dry, in 5% aq. Na oleate, in oxidized paraffin, and in CCl₄, σ₁ (mean) = 55, at 33, 25, and 83 kg./sq. mm. The lubricant dets. also the max. possible reduction, e.g., for steel in CCl₄, in mineral oil, and in oxidized paraffin, it is 49, 57, and 05%, resp. The increased ability of the metal to be drawn out in the presence of lubricants is due not only to reduced friction, but also to the greater case of surface flow in the presence of surface-active substances. The stretching stress σ₂ increases with the reduction; its max. value, at rupture, varies between narrow limits, and shows some parallelism with f; the latter magnitude, for steel, at P = const., was found = 0.28 in CCl₄ and 0.15 in oxidized paraffin.

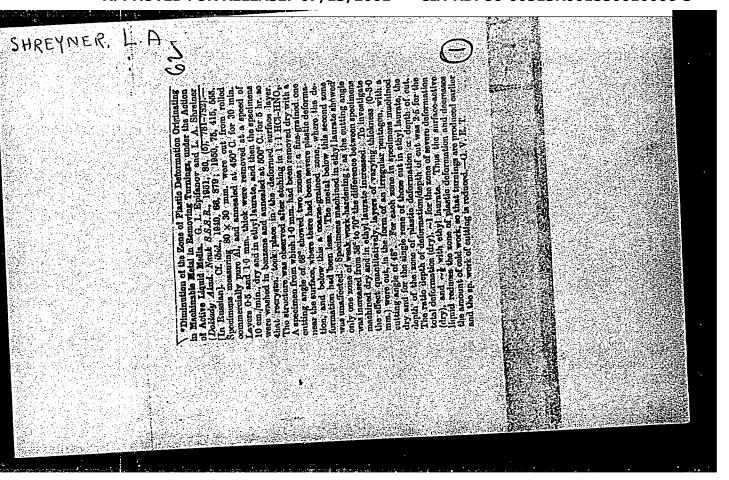
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SHREYNER, L. A. VEYLER, S. YA.,

Lubrication and lubricants

Method for investigation of the effectiveness lucricants used in treatment of metals under pressure. Trudy Inst. Fiz. khimii AN SSSR No. 1, 1952.

9. Monthly List of Russian Accessions, Library of Congress, December 1952. UNCLASSIFIED.

SHREYNER, L.A. In the Petroleum Institute of the Academy of Sciences of the U.S.S.R. Izv. (MIRA 6:10) AN SSSR Otd. tekh. nauk no. 9:1364 S '53. (Petroleum)	S	HREYNE	R. L.	A.		e the	Academy	of	Science	s of	the U	S.S.R.	. Izv.	
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SHREYNER L. A.	
USSR/Chemistry	
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Title	of the ellect of metals and the pendulum method of
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Abstract	the mechanical properties of metals and about useless since the mechanical properties of metals and about useless since of measuring hardness. The work is considered useless since of measuring hardness. The work is considered useless since of measuring hardness of metals and data given in the O.Neil book similar experimental data, expecially data given in the O.Neil book similar experimental data, expecially data given in the object of the pendulum method of Doubt is also expressed with respect to the pendulum method of Doubt is also expressed with respect to the pendulum method is found unrelieable and misleading
Institution	measuring hardness, the measuring hardness
Submitted	: September 24, 1953

SHREYNER, L. H.

AID P - 277

Subject

USSR/Engineering

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Authors

Shreyner, L. A. and Pavlov, N. N.

Mechanism of destruction of hard rocks and new types

Title

of cutter drills

Periodical

Neft. Khoz., v. 32, #4, 9-15, Ap 1954

Abstract

The author discusses the mechanism of destruction of soft and hard rocks in relation to the contact surface, specific pressure of cutter drills and velocity of drilling. The following characters of destruction are considered: (1) Surface destruction, (2) fatigue des-truction and (3) normal (volumetric) destruction. The operation of a new type of cutter drill with semispheric teeth is described and illustrated with test data. 2 tables, 7 charts, 7 references 2 Russian,

(1947-52)

Institution:

None

Submitted

No date

SHREYNER, L.A.; PETROVA, O.P.

SHREYNER, L.A.; PETROVA, O.P.

Determination of plastic properties of rocks.

Determination of plastic properties of rocks.

My '54.

1. Institut nefti Akademii nauk SSSR.

Predstavleno akademikom S.A.Khristianovichem.

(Rocks) (Plasticity)

Title

Techn. Physics USBR/Physics

1/1 Card

Shreyner, L. A. and Epifanov, G. I. Authors

Strengthening coefficient of metallic monocrystals

Dokl. AN SSSR, 97, Ed. 1, 85 - 87, July 1954

The phenomenon called "the strengthening coefficient" is explained. Periodical Abstract

The displacement of one part of the crystal relative to the other, in a narrow band oriented in a sliding surface, is apparently the result of the non-homogeneous displacement of atoms which distort the crystal lattice and hinder free displacement. The quantitative measure of strengthening is expressed by the tangent of the sloping angle of the curve which expresses the relation between the shearing stress and the magnitude of the specific crystallographic displacement. Four USSR

references. Graph.

Acad. of Sc. USSR, Institute of Physical Chemistry Institution

Presented by: Academician, P. A. Rebinder, March 30, 1954

Swalnatur B-82138, 17 Jan 17

OURETARE

AID P - 3620

Subject

: USSR/Mining

Card 1/1

Pub. 78 - 4/20

Authors

Shreyner, L. A., V. P. Yakushev, O. P. Petrova and A. T.

Portnova

Title

Classification of rocks according to their mechanical

characteristics

Periodical

Neft. khoz., v. 33, #10, 15-23, 0 1955

Abstract

The author makes an analysis of the purely mechanical characteristics of rocks that are important for proper use of drilling equipment in penetrating the formations. An apparatus is described which was used to determine the compressive strength, resilience, plasticity and breaking point of brittle, plastic-brittle, and non-brittle rocks. Some data of those tests are given. 4 references, 1949-

1955.

Institution

None

Submitted

No date

SHREYNNE, L.A.; GAN' CHZHI-TSZYAN' [Kan Chih-chien].

Reflect of revolutions per minute on drilling rate when using come and roller bits. Meft. khoz. 34 no.12:13-17 D '56. (MIRA 10:8) (Oil well drilling)

976

PHASE I BOOK EXPLOITATION

- Shreyner, Leonid Aleksandrovich, Petrova, Ol'ga Pavlovna, Yakushev,
 Vasiliy Petrovich, Portnova, Anna Timofeyevna, Sadilenko, Konstantin
 Mikhaylovich, Klochko, Nikolay Aleksandrovich, Pavlova, Nina Nikolayevna, Balandin, Pavel Stepanovich, Spivak, Aleksandr Ivanovich
- Mekhanicheskiye i abrazivnyye svoystva gornykh porod (Mechanical and Abrasive Properties of Rocks) Moscow, Gostoptekhizdat, 1958. 200 p. 3,000 copies printed.
- Gen. Ed.: Shreyner, L.A., Professor; Executive Ed.: Kovaleva, A.A.; Tech Ed.: Polosina, A.S.
- PURPOSE: The book is intended for scientists, engineers and technicians engaged in drilling operations in the petroleum and mining industries.
- COVERAGE: The book describes methods of evaluating the mechanical properties of rocks by means of the stamp-pressing technique. This method makes it possible to determine simultaneously the hardness, plas-

Card 1/6.

SHREYNER, L.A

14(5) PHASE I BOOK EXPLOITATION SOV/1393

Akademiya nauk SSSR. Institut nefti

Trudy, t. 11. Neftepromyslovoye delo (Transactions of the Petroleum Institute, Academy of Sciences, v. 11. 0il Field Industry) Moscow, Izd-vo AN SSSR, 1958. 346 p. 2,000 copies printed.

Resp. Ed.: Krylov, A.P.; Ed. of Publishing House: Sevina, Z.A.; Tech. Ed.: Kiseleva, A.A.

PURPOSE: This book is intended for geological engineers specializing in oil well drilling and oilfield operations.

COVERAGE: This book, a collection of 26 articles, describes the mineral composition of hard, friable, and plastic rocks, their deformation and destruction at various geological platforms of the Soviet Union; it further presents designs of rock bits with different cutters, which can be successfully used for crushing various formations. The effect of electric current on binding

Card 1/10

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Transactions of the Petroleum Institute

sov/1393

substances such as cement slurry, plaster and lime solutions, as well as their treatment with electric current carried out to accelerate hardening are also discussed. It is stated that electric current may be used for atrengthening the walls of a well, and that this promising method has been successfully tested on various cores. Designs of electrodes used for this purpose are presented. Drilling of deep wells with conventional and sectional turbodrills is analyzed, and turbodrill parts described. Oil well drilling in eastern Soviet regions appears to be complicated by an excessive filtration of drilling fluid into formations of various horizons. To evercome this, methods improving the plugging properties of sement slurry are proposed. In this connection the adhesion of stone-like cement to rocks of different composition has been studied with the aid of various apparatus, and the filtration of drilling fluid into formations of Tatar Republic oilfields has been analyzed. Methods of eliminating the negative centrifugal force of presently used deep well pumps are proposed, as are new systems of pump jacks. The restoration of bottom-hile pressure in formations with

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Transactions of the Petroleum Institute

sov/1393

varying permeability is investigated on the basis of theoretical calculations and graphs. Attempts to extract petroleum from the loose sands of the Romashkino oilfield by injecting water or certain petroleum products, free of paraffin and tar, are described and results of experiments given. The method of stimulating petroleum flow in various petroliferous provinces by injecting high pressure gas into a partially depleted formation is explained, and some recommendations given. The process of subterranean burning of a part of the petroleum deposit, as a thermal method of petroleum recovery, is discussed, and laboratory experiments illustrated by numerous graphs. Tectonics of soft, clayey rocks are investigated in connection with the problem of caving, and the results of experiments made to ascertain the effect of tension and moisture on the stability of such rocks are analyzed. The influence of pressure on the selective saturation of quartz rocks with water or petroleum, as well as on the saturation of porous rocks is investigated. Laboratory experiments were made in an attempt to find out the saturation rate of various minerals wetted with water after being treated

Card 3/10

"APPROVED FOR RELEASE: 07/13/2001

CIA-RDP86-00513R001550010006-3

Transactions of the Petroleum Institute

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sov/1393

with various solutions. Tests conducted in connection with the problem of equipment corrosion proved that DC-Na solution is a good inhibitor against corrosion and that sulfide coating is a good protective agent for steel against corrosion. The procedure of turbine drilling under different conditions is analyzed and the advisibility of lowering the upstream pressure of the drilling fluid is emphasized. The prevention of caving by applying various methods is discussed, and the application of a coefficient established on the basis of calculations is recommended. Hydraulic fracturing of formations and the treatment of oil wells with hydrochloric acid are also recommended as efficient methods for boosting crude oil production. The development of natural gas recovery in the Saratov and Stalingrad regions is outlined, and the advantage of the utilization of natural gas on a larger scale is emphasized. Bibliographic references accompany each article.

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YAKUSHER, V.P.; SHRETNER, L.A.

Effect of mineralogical composition and texture of rocks on their hardness and plasticity. Trudy Inst.nefti 11:3-17

(MIRA 11:12)

(Petrology)

PAVLOVA, N.N.; SHREYNER, L.A.

Mechanism of rock destruction and problems in the design of drills for hard, brittle, and plastic-brittle rocks. Trudy Inst.nefti 11:18-45 '58. (MIRA 11:12) (Rock drills)

SHRETNER, L.A.; PAVLOVA, N.N.

Experimental data on the fatigue break-down of rocks. Trudy
Inst.nefti 11:46-52 '58.

(Rocks--Testing)

(Rocks--Testing)

BAYDYUK, B.V.; SHREYNER, L.A.

Effect of stress and moisture on the stability of clay soils in wells. Trudy Inst.nefti 11:240-263 '58. (MIRA 11:12) (Clay)

SPIVAK, A.I.; SHRWYNER, L.A.

Abrasive properties of minerals, rocks, and heavy mids. Azerb. neft. (MIRA 11:8)

(Abrasives)

(Abrasives)

AKMULLIN, M.Sh.; ZHIGACH, K.F.; SHREYNER, L.A.

Effect of flush fluids on the wear resistance of bits. Izv. vys. ucheb. zav.; neft' i gaz 3 no.9:29-32 '60. (MIRA 14:4)

1. Moskovskiy institut neftekhimicheskiy i gazovoy promyshlennosti imeni akademika I.M.Gubkina.

(Oil well drilling fluids) (Boring machinery)

PAVLOVA, N.H.; SHELYNER, L.A.

Effect of the rate of loading on the plasticity of marble in indentation tests. Dokl. AN SSSR 137 no.2:319-322 Mr '61. (MIRA 14:2)

1. Institut geologii i razrabotki goryuchikh iskopayemkh AN SSSR. (Marble)

AUTHORS:

Shreyner, L. A., and Sadilenko, K. M.

TITLE:

Physicochemical effect of liquid media on the wear of steel and hard alloy on friction with rock

PERIODICAL:

Akademiya nauk SSSR. Doklady, v. 139, no. 2, 1961, 427-430

TEXT: The wear of hardened steel grade y8 (U8) and tungsten carbide BK6 (VK6) was studied on friction with rock (mainly quartz) in the following liquids: (1) water, (2) dodecyl aminoacetate (0.1%), (3) sodium oleate (0.25%), (4) carboxy-methyl cellulose (CMC, 2%), (5) kerosene, and (6) oleic (0.25%), (4) in kerosene). In the opinion of the authors, the effect exerted by acid (1% in kerosene). In the opinion of the wear of solids is of the physicochemical properties of liquids on the wear of solids is of practical importance, particularly for well sinking. The tests were made by practical importance, particularly for well sinking. The tests were made by using the apparatus shown in Fig. 1 and specially developed for this purpose using the apparatus shown in Fig. 1 and specially developed for this purpose by L. A. Shrevner et al. (Ref. 1: Mekhanicheskiye i abrazivnyye svoystva gornykh porod, M., 1958). The rotating disk 1 (diameter 30 mm, thickness gornykh porod, M., 1958). The rotating disk 1 (diameter 30 mm, thickness cornykh porod, M., 1958). The rotating disk 1 (diameter 30 mm, thickness gornykh porod, M., 1958). The rotating disk 1 (diameter 30 mm, thickness 2.5 mm, circumferential speed 47 m/min) is pressed against the surface of specimen 2 by the load P (10 kg); the specimen is moved slowly. The test

Physicochemical effect of liquid ...

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liquids were applied to the contact points of 1 and 2 as flat jets. The volumetric wear of 1 and 2 was determined after each test; the frictional force F between 1 and 2 was measured in the test by a special momentometer. The conditional coefficient of friction $\beta = F/P$ was determined. Also the volumetric abrasion work was determined from F only summarily. Its individual components cannot be analyzed. Thus, the specific abrasion work of frictional forces refers totally to 1 and 2. The authors' test method permits (contrary to conventional methods) to clarify the nature of the phenomena more completely, particularly in the presence of liquids. The initial roughness of friction surfaces was the same in all cases. The effect of liquids on other rocks (lime, pyroxene, microcline, flint) was the same as on quartz. The results are shown in Table 1. Therefrom the authors conclude that β and consequently also the work of the frictional forces are reduced in (2) (cation-active) and in (3) (anion-active) per unit distance to 1/12-1/9, whilst the wear of steel (compared with that in water) is reduced merely to 1/6-1/3. This is only possible if the surface-active substances facilitate the process of destruction, i.e., if they are provided with dispersive properties (Rebinder effect, P. A. Rebinder et al. Ref. 2: Poniziteli tverdosti v burenii (hardness reductors for boring), Izd. AN SSSR,

Card 2/6

Physicochemical effect of liquid ...

1944). In the authors! opinion this is proved by Table 1. Liquid hydrocarbons have quite another effect on abrasion. In (5), β drops to 1/7 while the wear of steel is reduced to 1/40. The abrasion work increases rapidly compared with that in water, i.e., up to six times, since water favors the destruction of steel and quartz contrary to (5). By addition of surfaceactive substances, the wear is not reduced but increased, since these substances increase the dispersive properties of hydrocarbons more than this is done by lubricants. The effect of (4) (CMC) on wear differs from that of the liquids discussed now. In this case, the wear is lessened due to the polishing effect. At the beginning β in CMC solutions equals β in water, decreases then rapidly and reaches approximately the values that it has in surface-active substances. Parallel to β , but more quickly, also the wear decreases (on quartz). The wear of quartz decreases simultaneously with the wear of steel in all liquids (1)-(6). The effect of surface-active substances in aqueous and hydrocarbon media on the wear itself is related, first of all, with the adsorption phenomena occurring at the outer surface of the friction bodies as well as in the ultra-thin layers adjacent to this surface. Moreover, the destruction on wear is, according to its nature, a fatigue process, whereby the efficiency of liquids is affected. This Card 3/6

Physicochemical effect of liquid ...

efficiency increases with deterioration of the conditions prevailing for the mechanical destruction of solids. The roughness and sharp-edged nature of the friction surface increases from quartz over arenaceous sandstone to abrasive, thus facilitating the mechanical wear of steel. Consequently, the wear of steel decreases in (3), and particularly in (5), far more on quartz than on abrasive. It is difficult to find out which body is affected by the corresponding liquid if friction occurs between bodies of physically so much differing properties. If only one of these bodies is affected, the wear of the other one will also be affected. Special tests with steel-steel and quartz-quartz showed that the effect of the liquid on frictional wear of similar pairs may be transferred on no account to mixed pairs (sometimes not even in qualitative respect). The wear of the hard alloy VK6 due to friction on quartz decreases equally with the use of the same liquids, the effect of the latter, however, amounts only to 1/4-1/2 of that in the case of steel. Furthermore, abrasion usually decreases proportionally to the reduction of frictional forces, i.e., mainly under the action of lubricating properties of liquids. There are 2 figures, 1 table, and 4 Soviet-bloc references.

Card 4/6

\$/020/61/139/002/017/017 Physicochemical effect of liquid ... B103/B220

Institut geologii i razrabotki goryuchikh iskopayemykh Akademii nauk SSSR (Institute of Geology and Mining of Mineral Fuels, Academy of Sciences USSR) ASSOCIATION:

February 17, 1961 by P. A. Rebinder, Academician PRESENTED:

SUBMITTED: January 28, 1961

Жидкая среда	į r	на единицу 1979. 1 ⁹ /м · 10° В	Ковффици- ент	Удельная работа наноса, кГм/см ² -10 ⁻⁶ /2		
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А Вода 2 Додециламиновцетат	4,80	22,80	0,73	15	3,4	
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(КМЦ, 2%) 5 Керосин	1,07 0,12	3,70 1,65	0,30 0,10	28 88	8,2 6,3	
в керосине)	0,21	3,50	0,12	58	4,8	

8/844/62/000/000/116/129 D207/D307

Shreyner, L. A. and Polak, L. S. Utilization of % radiation for the visualization of plastically deformed regions in minerals and rocks AUTHORS:

TITLE:

Trudy II Vsesoyuznogo soveshchaniya po radiatsionnoy khimii. Ed. by L. S. Polak. Moscow, Izd.vo AN SSSR, 1962, SOURCE:

TEXT: A review is given of the Western work dealing with the irradi-ation of calcite and marble with Co⁶⁰ rays (17 x 10⁶ r) which made visible the plastically deformed regions by color changes. The present authors applied this method successfully to marble and mo-present authors applied this method successfully to marble and mopresent authors applied this method successfully to martie and more applied this method successfully to martie and more nocrystalline rocksalt in which the shapes and dimensions of the plastically deformed regions were thus clearly established. Ultramarine coloring of some natural rocksalt crystals is ascribed to the plastic deformation in the earth's crust which was followed by irradiation from natural sources. The studies were carried out at the Laboratoriya mekhaniki porod IGiRGI AN SSSR (Laboratory of Me-

card 1/2

APPROVED FOR RELEASE: 07/13/2001

CIA-RDP86-00513R001550010006-3"

KLOCHKO, N.A.; SHREYNER, L.A.

NAME OF THE PROPERTY OF THE PR

Using bits with cutters made of hard-alloy grains in thermomechanical core drilling. Izv.vys.ucheb.zav.; geol.i razv. 6 no.3:113-117 (MIRA 16:5)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh splavov. (Core drilling)

PAVLOVA, Nina Nikolayevna; SHREYNER, Leonid Aleksandrovich; LAVROV, N.I., ved. red.

[Breaking rock under dynamic loads] Razrushenie gornykh porod pri dinamicheskom nagruzhenii. Moskva, Nedra, 1964. 158 p. (MURA 18:2)

ACC NR: AM6026790

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Monograph

UR/

Pavlova, Nina Nikolayevna; Shreyner, Leonid Aleksandrovich

Destruction of rocks during dynamic loading (Razrusheniye gornykh porod pri dinamicheskom nagruzhenii) Moscow, Izd-vo "Nedra," 1964. 158 p. illus., biblio. 1550 copies printed.

TOPIC TAGS: geology, geologic exploration, mining engineering

PURPOSE AND COVERAGE: This book is intended for engineering-technical and scientific staff members of the oil and mining industry. The authors describe the results of the investigation of mechanical properties of rocks at various rates of deformation. They have established new patterns of behavior of rocks under dynamic load—changes in strength and plastic properties of rocks with increases in the rate of deformation. Particular attention was paid to the analysis of the processes of rock breakage in drilling. It is shown that changes in the strength and plastic properties of rocks with increasing rate of dynamic load affect the process of destruction of rocks in drilling.

TABLE OF CONTENTS [abridged]:

Introduction -- 5

Card 1/2

HUC : NONE

ACC NR. AM6026790

Brief review of investigations of mechanical properties of rocks at varying deformation rates -- 5 Methods for conducting the investigations -- 51

Results of experimental investigation of mechanical properties of rocks under static and dynamic loads -- 78 Analysis of the results of investigation and the ways for their practical application -- 106

Bibliography -- 152

SUB CODE: 08, 09/ SUBM DATE: 060ct64/ ORIG REF: 110/ OTH REF: 034

MARKUZIN, N.P.; SHREYNER, L.S.

Liquid-liquid - vapor equilibrium in the system Propyl alocholdiphenyl oxide - water at 25 . Zhur. prikl. khim. 37 no. 4: 888-889 Ap '64. (MIRA 17:5)

15-1957-3-3103

Referativnyy zhurnal, Geologiya, 1957, Nr 3, Translation from:

p 99 (USSR)

Kniga, A. G., Shreyner, N. M. AUTHORS:

THE RESIDENCE OF THE PROPERTY OF THE PROPERTY

Some Properties of Synthetic Calcium Sulfate (0 TITLE:

nekotorykh svoystvakh sinteticheskogo sul'fata kal'-

tsiya)

Tr. Leningr. tekhnol. in-ta pishch. prom-sti, 1955, PERIODICAL:

vol 12, pp 247-252

Dihydrated, semihydrated, and anhydrous CaSO4 were synthesized by various methods. The following reagents ABSTRACT:

were used to produce microscopic differences in the preparations: silver nitrate, mercury nitrate, potassium iodate, Rochelle salt, and ammonium oxalate in the presence of ammonium acetate. In all cases 0.1-normal solutions were added to dry samples. Anhydrous CaSO4 quick-

ly reacts with silver nitrate, giving a white precipi-

tate of orthorhombic silver sulfate; with potassium

Card 1/2

KOSHKIN, N.V.; SHREYNER, N.M.

Use of thiosemicarbazides in analysis. Report No.6: Qualitative and quantitative determination of cobalt by means of 1-phenylthiosemi-carbazide. Zhur.anal.khim. 18 no.6:757-760 Je '63. (MIRA 16:9)

SHUBENKO V.A., doktor tekhn, mauk, prof.; SHREYNER, R.T., inzh.; LIKHOSHERST. V.I., inzh.

Construction of converters for frequency speed regulation of electric drives. Elektrotekhnika 36 no.10:23-26 0 65.

(MTRA 18:10)

SHREYNER, S.A.; ZUBOV, P.I.

STATE OF THE PROPERTY OF THE P

The structure of gels. Part 11: The dependence of the binding strength on the conditions of formation of gelatin films [with summary in English]. Koll.zhur. 19 no.5:651-653 S-0 '57. (MIRA 10:10)

l.Fiziko-khimicheskiy institut im. L.Ya. Karpova i Leningradskiy tekhnologicheskiy institut pishchevoy promyshlennosti. (Gelatin)

5(4) AUTHORS:

Shreyner, S. A., Zubov, P. I.

507/20-124-5-40/62

TITLE:

The Determination of Internal Stresses in the Gluing Together of Solid Surfaces (Opredeleniye vnutrenrikh napryazheniy pri

skleivanii tverdykh poverkhnostey)

PERIODICAL:

Doklady Akademii nauk SSSR, 1959, Vol 124, Nr 5, pp 1102-1104

(USSR)

THE RESERVE OF THE PERSON OF T

ABSTRACT:

When investigating the holding power of gelatin solutions the authors found a dependence between the holding power and the conditions under which the gluing intermediate layers were produced. It was assumed that this dependence is determined by various internal (contracting) stresses which reduce the degree of adhesive power. In this connection, a quantitative estimation of internal stresses is of special interest. In transparent isotopic films on solid surfaces the degree of stress can be optically determined. However, in nontransparent films determination of double refraction is very difficult. These difficulties may be overcome by providing a base made of transparent isotropic material with elastic properties. In this case it is possible, from the variation of double refraction in the base, (i.e. beyond the boundaries of the zone

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The Determination of Internal Stresses in the Gluing SOV/20-124-5-40/62 Together of Solid Surfaces

in which the adhesive layer of the adhesive film is produced) to draw conclusions as to the internal stresses in the films. This assumption served as a basis for raising the problem and for carrying out the present investigation. The films to be investigated were deposited by vaporization on the surface of tetrahedral rectangular glass prisms. According to preliminary experiments phase difference actually occurs during the formation of the gelatin film on the surface of the glass prism, which however, is distributed irregularly over the individual prisms. The smallest phase difference occurs, as may be expected, in the layers adjoining the boundary between glass and film. With increasing distance between the glass layer and the separating surface, the difference decreases according to a linear law, and, at a distance of h = 3, it attains the value zero With a further increase of h, the curve becomes more complicated. By extrapolation of the phase difference up to h = 0, the integral amount of double refraction and, consequently, also the internal stress in the base (as a function of internal stress in the film) can be determined. There are 4 figures and 2 Soviet references.

Card 2/3

The Determination of Internal Stresses in the Gluing SOV/20-124-5-40/62 Together of Solid Surfaces

ASSOCIATION:

Nauchno-issledovatel'skiy fiziko-khimicheskiy institut im. L. Ya. Karpova (Physico-chemical Scientific Research Institute imeni L. Ya. Karpov). Leningradskiy tekhnologicheskiy institut pishchevoy promyshlennosti (Leningrad Technological Institute of the Food Industry)

PRESENTED:

August 16, 1958, by V. A. Kargin, Academician

SUBMITTED:

August 6, 1958

Card 3/3

s/069/60/022/004/002/003 B015/B054

: EPOHTUA

Zubov, P. I. Shreyner, S. A.,

Influence of Internal Stresses on the Adhesion Properties

of Gelatin Films &

TITLE:

Kolloidayy zhurnal, 1960, Vol. 22, No. 4, pp. 497-502

PERTODICAL:

TEXT: The present article is the 20th communication of the series "Structure of Gels". The authors determined the influence of low-molecular admixtures on the another and distribution of internal stresses in colatin layers which a) as an adhesive layer joined two To-1 (TF-1) glass prisms (Figs. 2, 3, structure of the adhesive gelatin layer); b) were applied as an adhesive film to glass. The authors measured birefringence by means of a polarization microscope. They investigated the dependence of the adhesive power on the fermation conditions of the adhesive layers of 20% gelatin solutions with and without admixture (2 M urea solution, 2 M acetamide, or 0.45 M Na2SO4) (Table, Fig. 4). The investigations of the kinetics of development of internal stresses in the formation of films on glass surfaces showed that there was a linear relation between stress and film card 1/2,

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S/190/62/004/011/010/014 B106/B101

IS AIZI AUTHORS:

Shreyner, S. A., Zubov, P. I., Volkova, T. A.

TITLE:

Study of the internal stresses in foils of epoxy resin

PERIODICAL:

Vysokomolekulyarnyye soyedineniya, v. 4, no. 11, 1962,

1714 - 1717

TEXT: The increase and decrease of the internal stresses was studied in adhesive foils of $\Im \Pi$ -5 (ED-5) epoxy resin as a function of the solidification temperature and of the nature of the solidifier. When the foils solidify in the presence of polyethylene polyamine above sulfuric acid at room temperature, the internal stresses increase slowly in time and after 20 days they reach the constant value of 4 kg/cm². If the solidification is performed at 110°C no stresses occur; this indicates a solidification is performed at 110°C no stresses occur; this indicates a high rate of relaxation. When the foils are cooled to -20°C, stresses high rate of relaxation. When the foils are kept for 3 days at 20°C. These value of 40 kg/cm² when the foils are kept for 3 days at 20°C. These value of 40 kg/cm² when the foils are kept for 3 days at 20°C. These internal stresses are reversible and depend on temperature, heating time, internal stresses are reversible and depend on time, too, depends and chemical nature of the solidifier. The relaxation time, too, depends

Card 1/3

Study of the internal stresses...

S/190/62/004/011/010/014 B106/B101

on the nature of the solidifier and decreases in the order polyethylene polyamine > phenol formaldehyde resin > hexamethylene diamine. The relaxation proceeds according to the equation of F. Shvedov (J. de Physique, 8, 341, 1889). The results imply that the stresses are caused by differences in the thermal expansion coefficients as between the foils and the supports. When the foils solidify in the presence of polyethylene polyamine at 110°C, the internal stresses as well as the microhardness of the epoxy resin foils increase proportionally to the increasing concentration of the solidifier, pass through a maximum with 6 - 8% polyethylene polyamine, and decrease again. Hence, maximum crosslinking is inhibited by a deficiency as well as by an excess of solidifier. When the foils form in the presence of phenol formaldehyde resin, the internal stresses increase monotonically with the concentration of the solidifier. With increasing thickness of the foils, the stresses increase linearly. When the critical stress values of $120 - 140 \text{ kg/cm}^2$ are reached, the films become subject to a spontaneous cohesive peeling-off. There are 7 figures. The English-language references are: N. A. de Bruyne, J. Appl. Chem., 6, 303, 1956; R. M. Mc Rintock, M. J. Hiza, Mod. Plast., 1958, 172.

Card 2/3

CIA-RDP86-00513R001550010006-3 "APPROVED FOR RELEASE: 07/13/2001

Study of the internal stresses...

S/190/62/004/011/010/014 B106/B101

ASSOCIATION: Institut fizicheskoy khimii AN SSSR (Institute of Physical Chemistry AS USSR). Leningradskiy filial GIPI-4 (Leningrad Branch of the GIPI-4)

SUBMITTED:

July 11, 1961

Card 3/3

L 18589-65 EWT(m)/EPF(c)/EWP(j)/T Pc-li/Pr-li ASD(m)-3 = RM ACCESSION NR: AP4045407 S/0069/64/026/005/0629/0632

AUTHOR: Shreyner, S. A.; Zubov, P. I.; Volkova, T. A.; Vakulovskaya, I. I.

TITLE: Effect of fillers on the internal stresses in films of epoxy resins

SOURCE: Kolloidny*y zhurnal, v, 26, no 5, 1964, 829-632

TOPIC TAGS: epoxy resin, filler, vitrification temperature, internal stress

ABSTRACT: Experimental data were obtained on the effects of different fillers on the magnitude of internal stresses and thermal properties of films made of epoxy resin E-33. The fillers were: titanium dioxide (rutile), isomorphic mixture of 65% PbCrO₄-35% PbSO₄ and ZnCrO₃. 3Zn(OH)₂. The fillers were thoroughly dried and added in to a fixed amount of epoxy resin dissolved in 30% acetone, 40% cellulose and 30% xylene: In order to insure uniform distribution of fillers in the dispersions they were mixed in a ball mill for 24 hours. The dryer (polyamide with amine number 216) was introduced into the epoxy resin-filler mixture just before production of film in an amount of 30 parts of dryer by weight to 100.

Card 1/2

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ACCESSION NR: AP4045407

parts of resin. Films were made on the faces of glass prisms and dried at 150C for 22 hours. Stresses were determined by the optical method after cooling for one hour to room temperature. It was found that fillers cause increase of internal stresses and also increase of vitrification temperature. For all fillers the curves of the increase of vitrification temperature as a function of the content of filler are analogous in shape. The increase of internal stresses and vitrification temperature results from inhibition of relaxation processes due to the interaction of the surface of the filler with binder. Orig. art. has: 4 figures.

ASSOCIATION: Institut Fizicheskoy Khimii AN SSSR (Institute of Physical Chemistry AN SSSR)

SUBMITTED: 020ct63

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NO REF SOV: 007

OTHER: 003

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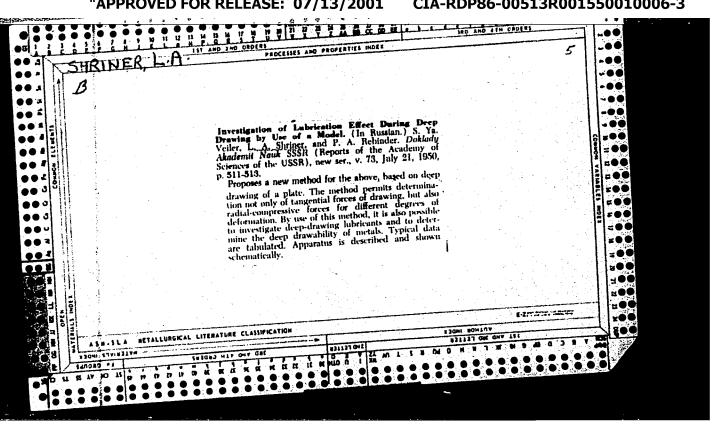
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A. S.; Gordonov,	M. D.; Il'chenko, G	. I.; Shreyner, S. A.		
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TITLE: Method o	f obtaining alkyl acr	ylate copolymers. Cla	11 16 10	266
SOURCE: Izobret	eniya, promyshlenny	yye obraztsy, tovarnyy	e znaki, no. 10, 13	
TOPIC TAGS: co	oolymer, copolymer	ization, monomer, alk	yl acrylate	
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SUPTYADZE, DZH. W.

Dissertations defended at the Institute of Mechanics for the academic degree of Candidate of Physical attenuatical Sciences: 1962

"Several Froblems of Pagnetic Hydrodynamics."

Vestnik Akad Nauk, No. 4, 1963, pp. 119-145



ACC NR: AP7003204

UR/0056/66/051/006/1639/1642 SOURCE CODE:

AUTHOR: Belov, K. P.; Goryaga, A. N.; Shrinivasan, S.

ORG: Moscow State University (Moskovskiy gosudarstvennyy universitet)

TITLE: Behavior of the initial susceptibility of the paraprocess in ferromagnets

and ferrimagnets near the Curie temperature

SOURCE: Zh cksper i teor fiz, v. 51, no. 6, 1966, 1639-1642

TOPIC TAGS: magnetic susceptibility, second order phase transition, ferrite, Curie

point, thermodynamic calculation

ABSTRACT: The purpose of the investigation was to check whether the temperature dependence of the initial susceptibility, as derived from the molecular-field and the thermodynamic theory of second-order phase transitions, holds true for the description of the magnetic susceptibility in ferrimagnets, especially ferrites, near their Curie point. To this end, the magnetic susceptibility of an invar alloy of composition 36 wt.% Ni and 64 wt.% Fe and in ferrites of the system $Ni_{1-x}Zn_xFe_2O_x$ (x = 0.0 tion 36 wt.% Ni and 64 wt.% Fe and in ferrites of the system $Ni_{1-x}Zn_xFe_2O_x$ (x = 0.0 - 0.75) was measured in the vicinity of the Curie temperature in both weak and strong fields. In addition, the sample was subjected to two different homogenizing heat treatments. The results obtained by the method of thermodynamic coefficients differ greatly from those determined in weak fields. Furthermore, the thermodynamic coefficient results did not depend on the heat treatment, whereas those determined in weak fields were strongly dependent on the heat treatment. This is taken as evidence that

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1	inhomogene curves in formula X	WARK 1	retas u	car one	, , , , , ,				ላኤ 4 በ 4 ተጥ	tor a	number	O.	
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	Deep drawing of	thin sheet parts. [Izd.] LONITOMASH	(MLRA 10:4)		
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CIA-RDP86-00513R001550010006-3 "APPROVED FOR RELEASE: 07/13/2001

ID/MM UR/0051/66/021/001/0130/0131 EWT(1)/EWT(m)/EWI 46135-66 SOURCE CODE: AP6025972 ACC NR:

AUTHOR: Belyy, V. A.; Shripkin, A. M.

ORG: none

TITLE: A variation on the method of recording resonance signals in optically oriented helium - v l

SOURCE: Optika i spektroskopiya, v. 21, no. 1, 1966, 130-131

TOPIC TAGS: nuclear magnetic resonance, electron paramagnetic resonance, resonance absorption, quantum resonance phenomenon, liquid helium, light polarization, circular polarization, polarized luminescence

ABSTRACT: Experiments involving the measurement of paramagnetic resonance in optically oriented helium are described. In recording the modulation of the transverse light beam passing through a vessel containing helium, the authors observed that the modulated signal persisted at the output of the photodetector, even though the external transverse illumination was interrupted. The detected signal showed substantial signal-to-noise ratio as compared with the original level, despite the decrease in its itensity. The phenomenon was explained when light emanating from the helium due to the discharge radiation was observed. This light replaced the original external light source. The authors express their gratitude to Ye. B. Aleksandrov for his interest in this work. Orig. art. has: 1 figure.

OTH REF: 002 SUBM DATE: 01Feb66/

SUB CODE: 20/ UDC: 535.34:533.113:546.291

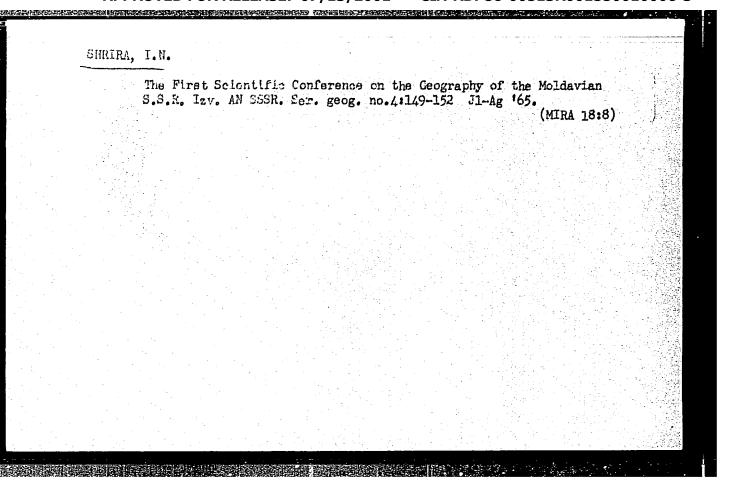
Cord 1/1

SHRIRA, I. N.

SHRIRA, I. N.: "Changes in the geography of the mining industry in the Rumanian People's Republic." Acad Sci USSR. Inst of Geography. Moscow, 1956. (Dissertation for the Degree of Candidate in Geographical Sciences).

SO: Knizhnaya Ietopis', No 23, 1956

的名称,我们就是我们的人,我们就是我们的人,我们就是我们的人,我们就是我们的人,我们就是我们的人,不是不是一个人。 第一



SHRIRINYAN, A.A.

Effect on farm animals of alfalfa hay from fields sprayed with benzene hexachloride. Izv.AN Arm. SSR. Biol. i sel'khoz. nauki 6 no.2: 57-70 '53. (MLRA 9:8)

1. Kafedra klinicheskoy diagnostiki Yerevanskogo zoovetinstituta i sektor zashchity rasteniy Akademii nauk Armyanskoy SSR.
(Benzene hexachloride--Physiological effect) (Alfalfa)

SHRIRO, I.I., inzh.

Some engineering improvements in hydraulic turbines. [Trudy] IMZ no.4:320-326 *57. (MIRA 11:4)

(Hydraulic turbines)

SHRIRO, I.I., inzh.

Achievements of our team. Izobr. i rats. no.6:16-17 Je '58. (Hydraulic turbines) (MIRA 11:9)

GAMUS, Isaak Mironovich; SHRIRO, I.I., red.; SOBOLEVA, Ye.M., tekhn.red.

[Pneumatic systems in hydroelectric power stations] Pnevmaticheskoe khoziaistvo gidroelektrostantsii. Moskva, Gos.energ.

izd-vo, 1959. 127 p.

(Hydroelectric power stations)

New method of assembling the spiral chambers of hydraulic turbines.

New method of assembling the spiral chambers of hydraulic turbines.

(MIRA 14:12)

(Hydraulic turbines)

		Efficient method for laying-out blanks. 34 Ja 162.			Mashinostroitel' no.1: (MIRA 15:1)						
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SHRIRO, I.I., inzh.

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Remarks concerning V.M. Malyshev's article "Some results of the studies of the acceleration of a semiuniflow unit of the Kama Hydroelectric Power Station." Energomashinostroenie 8 no.10:45 0 '62. (MIRA 15:11)

(Kama Hydroelectric Power Station—Turbines—Testing)

(Malyshev, V.M.)

ZHMUD', Adol'f Yelizarovich [deceased]; KANTOVSKIY, V.K., retsenzent;
RAUD, M.A., red.; SHRIRO. I.I.. red.; SKCHEGOLEV, G.S., red.;
MATARCHUK, G.A., red.12d-va; SPERANSKAYA, O.V., tekhn. red.

[Screw pumps with cycloid engagement]Vintovye nasosy s tsikloidal'nym zatsepleniem. lzd.3., perer. i dop. Moskva, Mashgiz,
idal'nym zatsepleniem. lzd.3., perer. i dop. (MIRA 16:3)

(Pumping machinery)

SHRIRO, I.I., inzh.

Hydraulic turbines of the Uch-Kurgan Hydroelectric Power Station.

Energomashinostroenie 9 no.2:1-4 F '63. (MIRA 16:3)

(Uch-Kurgan Hydroelectric Power Station)

(Hydraulic turbines)

SHRIRO, I.I., inzh.

Design of a protective component of the guide blade of a hydraulic turbine. Energomashinostroenie 9 no.3:41-43 Mr:63. (MIRA 17:5)

SHRIRO, I.I., inzh.

Dual submerged spiral chambers. Energomashinostroenie 9 no.12:43 D 163. (MIRA 17:1)

(MIRA 18:12)

SHRIRO, I.I., inzh. Thermal design of rubber bearings. [Trudy] LMZ no.10: 222-228 164.

SHRIRO, N.A., inzh.

Economic expediency of using open-hearth furnace slags in blast furnaces. Izv. vys. ucheb. zav.; chern.met. no.5:187-195 My '58.

(MIRA 11:7)

1.Sibirskiy metallurgicheskiy institut.
(Open-hearth process) (Blast furnaces) (Slag)

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Effective measures in reducing the phosphorus content of cast iron and steel. Izv. vys. ucheb. zav.; chern. met. 2 no.4:145-150 Ap 159.

(MIRA 12:8)

1. Sibirskiy metallurgicheskiy institut. Rekomendovano kafedroy ekonomiki i organizatsii proizvodstva Sibirskogo metallurgicheskogo instituta.

(Cast iron-Analysis) (Steel-Analysis) (Phosphorus)

SHRTHO W. H.

18.000,18.2000

77151 SOV/148-59-9-21/22

AUTHORS:

Sachko (Docent, Candidate of Technical Sciences), Mikhaylov, I. G., Shriro, N. A. (Engineers)

TITLE:

Concerning the Problem of Selecting Optimal Economical Beneficiation Rates of Iron Ores in Gornaya Shoriya

PERIODICAL:

Izvestiya vysshikh uchebnykh zavedeniy. Chernaya metal-

lurgiya, 1959, Nr 9, pp 179-187 (USSR)

ABSTRACT:

In view of the rapid development of ferrous metallurgy anticipated by the current Seven-Year Plan (1959 to 1965) an ore shortage in the Kuznetsk Basin is expected. blowing-in of new blast furnaces at Kuznetsk Metallurgical Combine (Kuznetskiy metallurgicheskiy kombinat) and West-Siberian Plant (Zapadno-Sibirskiy zavod) will increase this shortage. In this connection the question of the most economical utilization of iron ore arises. As

opposed to other areas in the USSR, the coke-to-ore expendi-

ture ratio is rather peculiar in Kuznetsk Basin; i.e., 68% of total expenditures go for mining and preparation.

Kuznetsk Metallurgical Combine receives most of its

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Concerning the Problem of Selecting Optimal Economical Beneficiation Rates of Iron Ores in Gornaya Shoriya 77151 sov/148-59-9-21/22

ore from the mines of Gornaya Shoriya (6,027,300 ton iron ore, containing 2,310,400 tons iron, in 1957) and Mundybash Sinter-Beneficiation Plant (Mundybashskaya aglomeratsionnoobogatitel naya fabrika). In 1957 the losses of iron in all mines amounted to 156,700 tons (6.9%), while they were 444,000 ton at Mundybash Plant along. Yu. A. Markhasin (Engineer) of Mundybash Plant showed that a 10% decrease (from 60 to 50%) of iron content in the concentrate lowers the iron content in the tailings by 4% (from 15 to 11%). The authors, in cooperation with G. A. Grazhdan (Engineer), investigated the possibilities of lowering or raising the concentration obtaining the following results: (1) Current concentration at Gornaya Shoriya and Mundybash Plant (57.2% Fe) ensures the most economical production of cast iron at Kuznetsk Metallurgical Combine. Any increase in concentration would lead to greater loss of iron, boosting the cost of cast iron, although higher furnace productivity would increase blast furnace output of the shop by about 4%.

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(2) Lowering of concentration does not increase the cost of cast iron production but leads to considerable saving of iron, estimated to reach about 4 to 5 million rubles per year. Furthermore, by the utilization of additional slag in the production of low-cost cement, another 2 million rubles per year can be saved. However, the produvitivity of the blast furnace shop would decrease by a minimum of 7%, as a result of decreased efficiency. authors emphasize the need for improved beneficiation techniques and technology in order to cut iron losses. It is assumed that the above changes in the technical and economic performance figures apply to the Abagur Sinter Plant (Abagurskaya aglofabrika) although transportation facilities and preparation techniques should be considered individually. There are 8 tables; and 2 Soviet references.

ASSOCIATION:

Siberian Metallurgical Institute (Sibirskiy metallurgiches-

kiy institut)

SUBMITTED: June 1, 1959

Card 3/3

\$/148/60/000/012/019/020 A161/A133

AUTHOR:

Sarizo, N. A.

TITLE:

The offect of hydrogen on the economy of metallurgical produc-

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Chernaya metallurgiya,

no. 12, 1960, 166 - 172

The importance of a higher output of rolled steel for the TEXT: 7-Year Plan is emphasized and data from eighteen literature sources are reviewed which illustrate losses caused by hydrogen defects in steel. The lower hydrogen content in steel of the Kuznetsk and Magnitogorsk Combines appears to account for lower costs at these plants stated in official statistics for 1955 (Ref. 2: "Calculation for open-hearth steel of the Ministry of Ferrous Metallurgy of USSR plants for 1955". Ministry of ferrous metallurgy, Central accounting office, 1957). The following facts were stated in different works: that the air humidity caused flakes in ball bearing steel, and flakes caused 10 - 12% rejections in winter and 30 - 40% in summer; that steel nelted in 300-ton furnaces contained about 0.25 cm3/100 g

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The effect of hydrogen on the economy of ...

(cr 5 - 7%) less hydrogen than steel melted in 185-ton furnaces, and a lower hydrogen content resulted in better ductility of steel and much lower tendency to flakes. Data of KMK indicate that the output of highest-grade (grade 1) rails dropped from 92.35% to 86.24% when the hydrogen content rose from 4.21 to 4.97 cm3/100 g, and that the weather (air humidity) affected the hydrogen content in steel. An increase of ingot and rolled steel costs can nearly always be traced to an increased hydrogen content, and the only exceptions are the rolled low-standard grades. The practiced cost calculation method does not reveal losses through the H-content, for expenditures are related equally to the 1st and 2nd class products. It is obvious that spouts and ladles dryed inadequately after relining are an additional hydrogen source in steel, and that steel quality can be raised and the costs cut by using intermediate teeming ladles permitting the application of spouts with smaller apertures, for slower filling of ingot molds gives more time for hydrogen to escape. According to K. S. Alferov (Ref. 11: "Trudy nauchno-tekhnicheskogo obshchestva chernoy metallurgii, t. XVIII, Metallurgizdat, 1957, 378 - 379), rejects were cut 3.8% in open-hearth shops and 50% in rolling shops in Cr.5 (St.5) steel production when the ladle spout with 40 mm diameter was replaced with a spout with 30 mm diameter. The increased

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life of ingot molds with a slower filling also cuts production costs. Only a small part of the steel is poured through the intermediate devices, i.e. only 15% of the total at the KMK. The author estimates that the measure would cut annual costs by 10 - 14 million rubles at one only plant with 800,000 ton annual output, and the investment for additional equipment would pay in one year. As stated in several works, the H-content in steel. increases with a rise in temperature of the molten metal, and overheat increases the quantity of defects, therefore the pouring temperature ought to be regulated and overheat prevented by measurements of metal temperature about three times the heat with immersion thermocouples. Well cleaned ingot molds are also important. The last possible measure against the increase in the hydrogen content in steel is to consider the possible effect of additions for elimination of phosphorus and sulfur, i.e. water introduced with the additives. There are 5 tables, 1 figure and 18 references: 17 Soviet-bloc and 1 non-Soviet-bloc.

ASSOCIATION: Sibirskiy metallurgicheskiy institut (Siberian metallurgic institute)

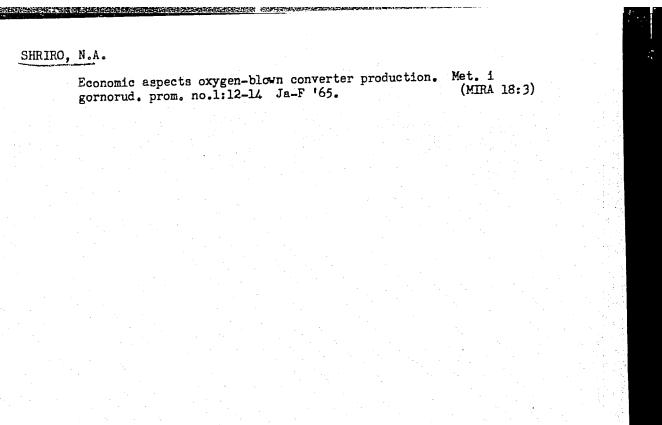
SUBMITTED: March 16, 1960

Card 3/4

(MIRA 14:11)

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