

USSR/ Human and Animal Physiology (Normal and Pathological).  
Blood Circulation - General

Abstr Jour: Ref Zhur-Fiziol, N. 17, 1958, 79526

Author : Neklynyev, N.F.

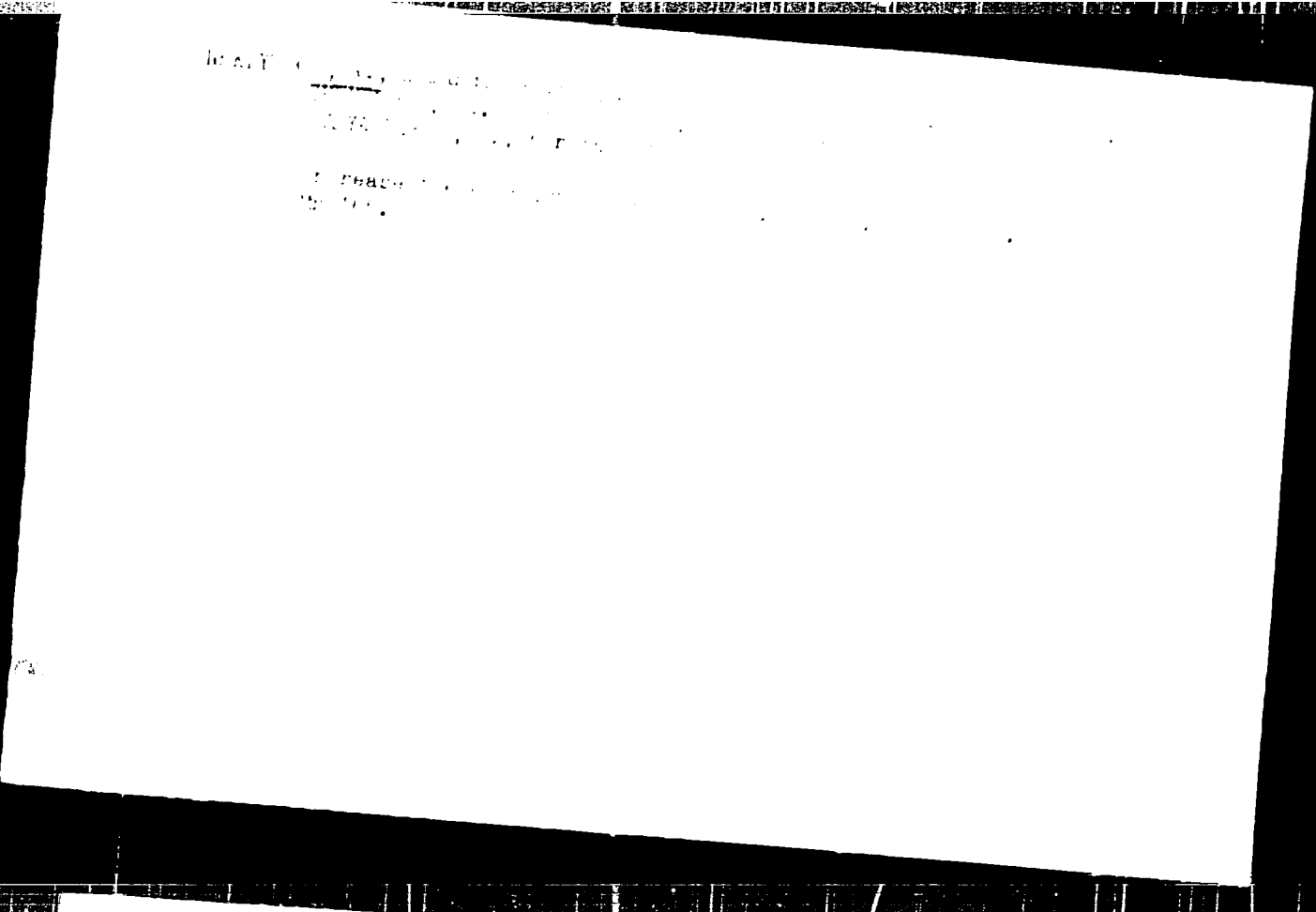
Inst :

Title : Change of Pulse and Blood Pressure in School Children  
and Adults With Endemic Goiter.

Orig Pub: Uch. zap. Krasnodarsk. gos. ped. in-t, 1956, v. 12,  
184-189.

Abstract: No abstract

Card : 1/1



NEKLYUDOV, A., komandir korablya Tu-124

New things in competition. Grazhd. av. 22 no.3:9 Mr 1-5.

(MIRA 18:7)

ACC NR:AP6035278

(N)

SOURCE CODE: UR/0310/66/000/009/0045/0046

AUTHOR: Neklyudov, A. (Senior Engineer; Inspector)

ORG: Central Volga Inspection Division of the River Registry Office of the RSFSR  
(Srednevolzhskaya inspektsiya Rechnogo Registra RSFSR)

TITLE: Modernized transverse bow propulsion installation

SOURCE: Rechnoy transport, no. 9, 1966, 45-46

TOPIC TAGS: ship, ship component, marine engineering, propulsion device, *cargo ship*

ABSTRACT: Inadequate maneuverability of ships more than 100 meters long in river ports has necessitated the development of a new system of transverse bow propulsion. The positioning, and interrelationships between the components, of the modernized system installed in tankers of Project 558 built late in 1965 are described and a schematic diagram is presented. Basic data on the maneuverability of these tankers are tabulated. The advantages of the new system over the old one are enumerated. Orig. art. has: 1 figure and 1 table.

SUB CODE: 13/SUBM DATE: None

Card 1/1

UDC: 629.12:532.5.075.014.6

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S/190/60/002/011/011/027  
B004/B060

AUTHORS: Losev, I P . Smirnova, O V Fortunatov O G  
Neklyudov, A. D

TITLE: Study of Interfacial Polyesterification

PERIODICAL: Vysokomolekulyarnyye soyedineniya, 1960, Vol 2 No 11,  
pp. 1659 - 1664

TEXT: The authors report on their experiments on interfacial formation of polyesters and on data found concerning the dependence of the properties of polymers obtained on the components applied, as well as concerning the effect of reaction conditions. Polyesters were synthesized at a 1:1 ratio of the components to one another, a concentration of 0.05 mole/l, 20°C, reaction time 30 min, and rpm of the stirrer 1200 r/min. The components used were bivalent alcohols (phenols) and dicarboxylic acids. Results are given in Table 1. ✓

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Study of Interfacial Polyesterification

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B004/B060

Table 1

glycol	acid chloride	polyester soluble in:	melting point, °C	film
HO (CH <sub>2</sub> ) <sub>2</sub> -OH	ClOC-C <sub>6</sub> H <sub>4</sub> -COCl	cresol, dimethyl formamide	215	stable
HO (CH <sub>2</sub> ) <sub>4</sub> -OH	ClOC-(CH <sub>2</sub> ) <sub>8</sub> -COCl	acetone, toluene, methylene chlo- ride	87-81	transparent little stable
dto	ClOC-(CH <sub>2</sub> ) <sub>4</sub> -COCl	dto	65-66	dto
m C <sub>6</sub> H <sub>4</sub> (OH) <sub>2</sub>	ClOC-C <sub>6</sub> H <sub>4</sub> -COCl	cresol	not melting	
dto	ClOC-(CH <sub>2</sub> ) <sub>8</sub> -COCl	acetone, toluene, methylene di- chloride	118-120	little stable
dto	ClOC-(CH <sub>2</sub> ) <sub>4</sub> -COCl	dto.	98-100	dto
HO-C <sub>6</sub> H <sub>4</sub> -C(CH <sub>3</sub> ) <sub>2</sub> -C <sub>6</sub> H <sub>4</sub> -OH                      CH <sub>2</sub> -CH <sub>3</sub> CH <sub>3</sub>	ClOC-C <sub>6</sub> H <sub>4</sub> -COCl	cresol, dimethyl formamide	340-345	stable film

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Study of Interfacial Polyesterification

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B004/B06C

Continuation of Table 1

glycol	acid chloride	polyester soluble in:	melting point °C	film
dto	$\text{ClOC}-(\text{CH}_2)_8-\text{COCl}$	acetone, toluene		rubber like
dto	$\text{ClOC}-(\text{CH}_2)_4-\text{COCl}$	dto		film
$\text{HO}-\text{C}_6\text{H}_4-\text{C}(\text{C}_6\text{H}_4)-\text{OH}$ $\text{C}_6\text{H}_4$	$\text{ClOC}-\text{C}_6\text{H}_4-\text{COCl}$	cresol	not melting	
dto	$\text{ClOC}-(\text{CH}_2)_8-\text{COCl}$	acetone, toluene, methylene chloride	48-50	stable transparent film
dto	$\text{ClOC}-(\text{CH}_2)_4-\text{COCl}$	acetone, toluene	94-96	very solid transparent
$\text{HO}-\text{C}_6\text{H}_4-\text{C}(\text{CH}_3)_2-\text{C}_6\text{H}_4-\text{OH}$	$\text{ClOC}-\text{C}_6\text{H}_4-\text{COCl}$	cresol	139-140	stable film

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Study of Interfacial Polyesterification

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B004/B060

Continuation of Table 1

glycol	acid chloride	polyester soluble in:	melting point, °C	film
dto.	$\text{ClOC}-(\text{CH}_2)_8-\text{COCl}$	acetone toluene		rubber like
dto	$\text{ClOC}-(\text{CH}_2)_4-\text{COCl}$	dto		dto

Polyesters from 4,4'-dihydroxy diphenyl methyl ethyl methane and adipic chloride or sebacic chloride yield stable transparent films with good adhesion to glass and metal. Aliphatic glycols exhibited a low reactivity and gave poor yields. Copolymerization of 4,4'-dihydroxy diphenyl methyl ethyl methane with adipic chloride (AC) and terephthalic chloride (TPC) under the same conditions as before, gave the following results:

Table 2

TPC:AC	melting point	solubility	TPC:AC	melting point	solubility
100:0	not melting	insoluble	60:40	64-66	in m cresol, dimethyl formamide
90:10	276-278	in m cresol	50:50	48-40	in dimethyl formamide, m cresol
80:20	238-240	dto			
70:30	185-190	dto			

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Study of Interfacial Polyesterification

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B004/B060

Continuation of Table 2

TPC:AC	melting point	solubility	TPC:AC	melting point	solubility
40:60	140-142	in dimethyl formamide, m-cresol	20:80	108-110	dimethyl formamide, cresol, toluene
30:70	118-122	dto	10:90	98-102	acetone, dto

With rising TPC content the ability to form films is reduced to diminished solubility. The effect of the concentration of the components, their initial ratio, temperature, alkali added, reaction time upon the intrinsic viscosity (determined by an Ostwald-Pinkevich viscosimeter) and yield was examined by the example of 4,4'-dihydroxy diphenyl 2,2-propane (Dian) and TPC. The results are as follows: 1) The reaction proceeds most readily with Dian excess. Increase of concentration of components increases viscosity and yield. 2) The optimum initial component concentration is 0.1 mole/l for viscosity, 0.13 mole/l for yield. 3) This difference of the maxima of 0.02 mole/l is eliminated if NaOH is added with an excess of 0.5 mole per mole of Dian. Viscosity and yield then attain a maximum at

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Study of Interfacial Polyesterification

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B004/B060

0.01 mole/l 4) Viscosity and yield drop with rising NaOH concentration as NaOH enters into reaction with the acid chloride 5) Optimum temperature is 18-20°C 6) Optimum reaction time is 25 min for maximum viscosity, while the maximum yield is already attained after 5 min. There are 2 figures, 2 tables and 5 references: 3 Soviet, 2 US and 1 British

ASSOCIATION: Moskovskiy khimiko-tekhnologicheskij institut imeni D I Mendeleyeva (Moscow Institute of Chemical Technology)

SUBMITTED: May 6 1960

Card 6/6

CHESEBROUGH, I.A.; CHESEBROUGH, V.M.; CHESEBROUGH, J.W.

By the State of California  
re. 1911-1912

1. Institute of Social Studies  
August 1, 1913.

NEKLYUDOV, Aleksandr Kus'mich, brigadir; MIRONOV, T.V., red.; MATVEYEV,  
A.P., tekhn. red.

[In our mixed brigade] V nashei kompleksnoi brigade. Moskva, Izd-  
vo "Sovetskaya Rossiya," 1961. 15 p. (MIRA 14:12)

1. Kompleksnaya brigada kolxosa "Drushba" Kiyasovakogo rayona  
Udmurtskoy ASSR (for Neklyudov).  
(Kiyasovo District—Collective farms)

SHCHAPOV, M.A., starshiy nauchnyy sotrudnik; IVANOVA, M.I.; BATUNOVA, N.A.,  
inzh.; NEKLYUDOV, A.N.

Determining the optimum braking load of the tension devices on  
winding and warping machines. Tekst. prom. 25 no.4:33-35 Ap '65.  
(MIRA 12:6)

1. Ivanovskiy nauchno-issledovatel'skiy institut tekstil'noy  
promyshlennosti (for Shchapov). 2. Nachal'nik laboratorii  
tekstil'noy fabriki imeni Dzerzhinskogo (for Ivanova).
3. Laboratoriya tekstil'noy fabriki imeni Dzerzhinskogo (for  
Batunova). 4. Zamestitel' nachal'nika metal'no-snoval'nogo  
otdela tekstil'noy fabriki imeni Dzerzhinskogo (for Neklyudov).

NEKLYUDOV, B., slesar' (Tula)

Nikolai Chernov is a restless man. Sov. profsoiuzy 17 no.6:22-25  
Mr '61. (MIRA 14:3)

(Socialist competition)  
(Gauges)

BEL'KIND, L.D.; VENIKOV, V.A.; GLAZUNOV, A.A.; GUMENSKIY, I.D.; KURIN, E.I.;  
ZHEBROVSKIY, S.I.; LAPTEVSKIY, V.I.; MOZILKOY, B.E.;  
RATVIG, D.V.; ROSSIYENSKIY, G.I.; SAFONOV, A.F.; SOLOVYOV, N.I.;  
SOLDATKIN, L.A.; TAYTS, A.A.; ULYANOV, S.A.; FEDOSYEV, A.M.;  
KHEYSER, V.V.

Boris Arkad'evich Teleshev; on his 70th birthday and the 25th  
anniversary of his engineering and educational work. Elektrichestvo no. 191, 1974.

(MI 101)

I 2968-66 EWT(d)/EWP(k)/EWP(l)  
ACCESSION NR: AP9026355

UR/0105/64/000/009/0091/0091

AUTHOR: Bel'kind, L. D.; Venikov, V. A.; Glazunov, A. A.; Grudinskiy, P. G.; <sup>13</sup>  
~~Zhadin, K. P.~~; Zhebrovskiy, S. P.; Lapitskiy, V. I.; ~~Neklyudov, B. K.~~; Pavlenko, V.A.  
Razevig, D. V.; Rossiyeviskiy, G. I.; Safonov, A. P.; Sokolov, N. I.; Soldatkina, L.A.  
Tayts, A. A.; Ul'yanov, S. A.; Fodosoyev, A. M.; Kheyster, V. A.

TITLE: Professor B. A. Teleshev on this 70th birthday and the 45th anniversary  
of his engineering, scientific, and teaching activity

SOURCE: Elektrichestvo, no. 9, 1964, 91

TOPIC TAGS: electric engineering personnel

ABSTRACT: Boris Arkad'yevich Teleshev was seventy years old 12 March 1964.  
He graduated from the electromechanical department of the Petrograd Poly-  
technic Institute in 1917 and gained the title Electrical Engineer in 1920.  
In the Union of Electric Power Stations of the Moskovskiy rayon, Teleshev  
was one of the founders of the first dispatcher service of the Moscow  
Power System, the chief dispatcher of this system, the manager of the high-  
voltage networks of the Moscow Union, the chief engineer in construction of  
the Moscow high-voltage network and of the high-voltage network of the

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ACCESSION NR: AP5026355

13

Moskovskiy rayon and the chief engineer in construction of the Sobrikovsk (now Novomoskovsk) hydroelectric station. In connection with the reorganization of construction in 1931, Teleshev was transferred to Energostroy, first as chief engineer of the Moscow division and then as deputy chief of the design administration of Energostroy (now Teploelektroproyekt). In 1934, Teleshev took the post of assistant director of the Scientific Section of the Power Engineering Institute imeni Khrushchevskiy of the Academy of Sciences USSR and worked as the immediate assistant to Academician G. M. Khrushchevskiy in directing the Institute until 1946. Starting in 1923, he did scientific research work first at the Moscow Institute of Mechanics im. Lomonosov and then at the Institute of National Economy im. Plekhanov. After the founding of the Moscow Power Engineering Institute in 1930, Teleshev transferred to that Institute and worked there until 1940. Here he was Lecturer of the Department of "Central Electric Stations" and a professor in the department. He received his professorship in 1933. He was Dean of the Electric Power Department of the Institute from 1932-1936. In 1940, Teleshev was made director of the Department of Electrical Engineering of the Moscow Institute of Fine Chemical Technology where he remained until 1946. In 1944 he took part in organizing the Power Engineer-

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ing Department of the Moscow Institute of Engineering Economics in. S. Ordshenikidze. From 1944 to the present, Teleshev has been director of the Department of "Electric Stations and Substations" and there have been two printings of his textbook on a course in "General Electrical Engineering." Teleshev has acted in a consultative capacity in plans for a great number of electrical stations and networks. He participated in the Government Consultation on the Dnepro hydroelectric station in. V. I. Lenin. He has been an active member of the Scientific and Technical Society of the Power Industry for more than 20 years. He was chairman of the Moscow board of the Society from 1944 to 1961. For his service to the Society, he has been made a permanent member. In 1960 he was elected deputy in the Moscow Council of Deputies of the Workers. He has been decorated with the Order of Lenin, the Order of the Red Banner of Labor and with medals.

Orig. art. has: 1 figure.

ASSOCIATION: none

SUBMITTED: 00

EMCL: 00

SUB CODE: ES

MR REF SOV: 000

OTHER: 000

JPRS

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 2/3

1. NEKLYUDOV, B. M.
2. USSR 600
4. Peas
7. Effect of time and method of sowing, quantity of seeds, and separate sowing of graded seeds on the yield of peas, Sov. agron, 11, No. 2, 1953.
9. Monthly List of Russian Accessions, Library of Congress, April 1953, Uncl.

NERLYU DOV, B.M.

Med

✓ The influence of molybdenum on the yield of peas. *S. M. Nekludov* (State Agr. Exptl. Sta., Gorki). *Agriculture* 1936, No. 1, 184-7. Mo at the rate of 1 kg./ha., added with a side-dressing after the plants came up, increased the yield of peas by 4.77 centners/ha. When added, prior to prepg. the soil for sowing, with P and K (60 kg./ha. each), the increase was 1.94 centners/ha. When 2 tons of calcareous tuff was added to the P, K and Mo, the increase was 3.45 centners/ha. The protein content of the peas was increased by 2% as a result of the Mo addn. The vitamin content in the green plants was increased by 43%. The effect of Mo was more pronounced on limed soils. The soil used in these field expts. was a light gray forest steppe. I. S. Joffe

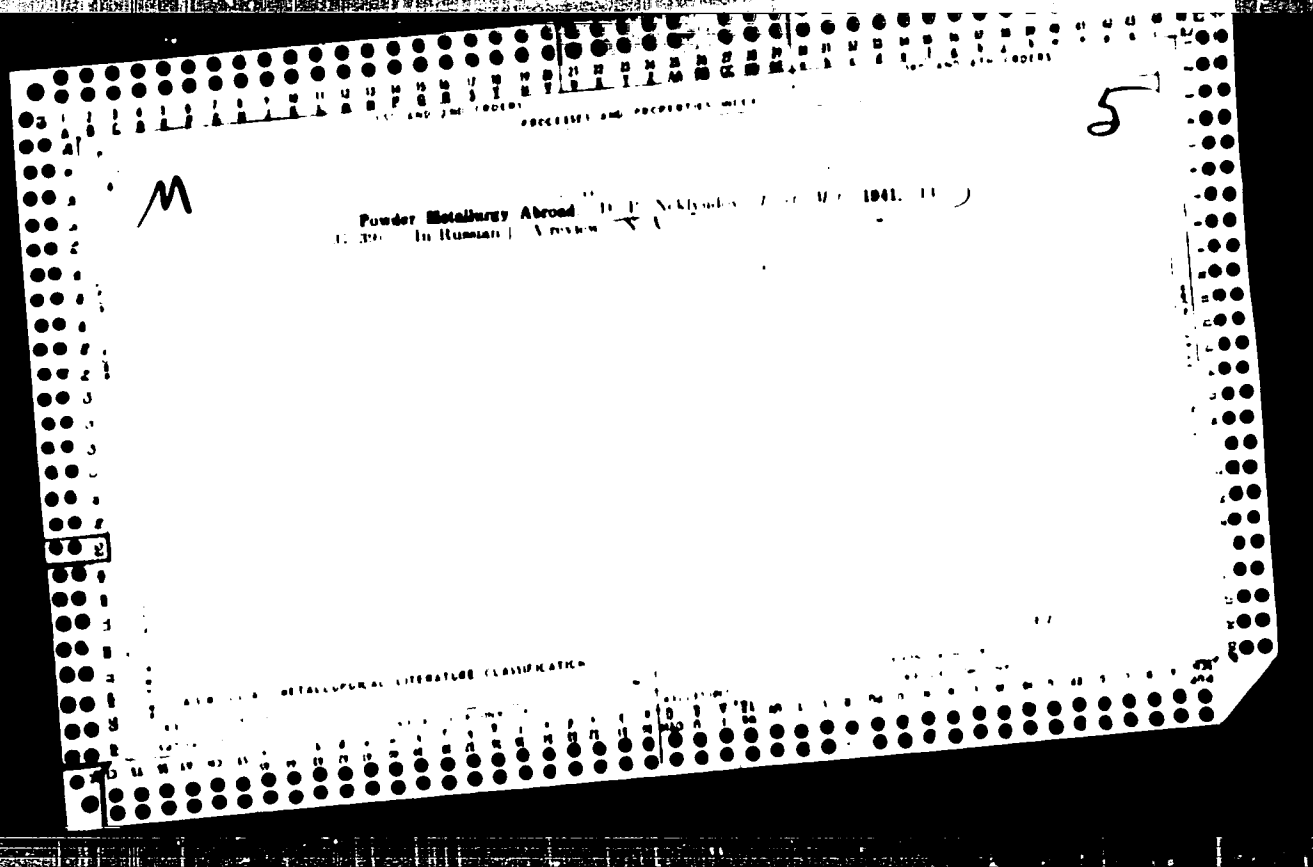
COUNTRY : USSR M  
CATEGORY : Cultivated Plants. Cereals  
ABS. JOUR. : RZhBiol., No.23 1958, No. 104,674  
AUTHOR : Neklyudov, B. M.  
INST. :  
TITLE : The Influence of the Treatment of Seeds with Molybdenum  
on the Yield of Peas and Vetch.  
ORIG. PUB. : Udobreniye i urozhay, 1957, No. 4, 36-40  
ABSTRACT : During 1952-1955, at Ger'kovskaya Agricultural Experiment  
Station in the conditions of light-gray forest steppe  
soils, the yield of peas increased by 37% after the appli-  
cation of Mo into the soil (1 kilogram/ha). Application  
of Mo under vetch (0.5 kilograms/ha) increased the hay  
yield by 41% and that of seeds by 21%. The beneficial  
after effect of the application of Mo into the soil was  
noted on the yield of the succeeding bean crop. Soaking  
the seeds in the solution of ammonium molybdate was also  
reflected very favorably on the yield of peas and vetch.

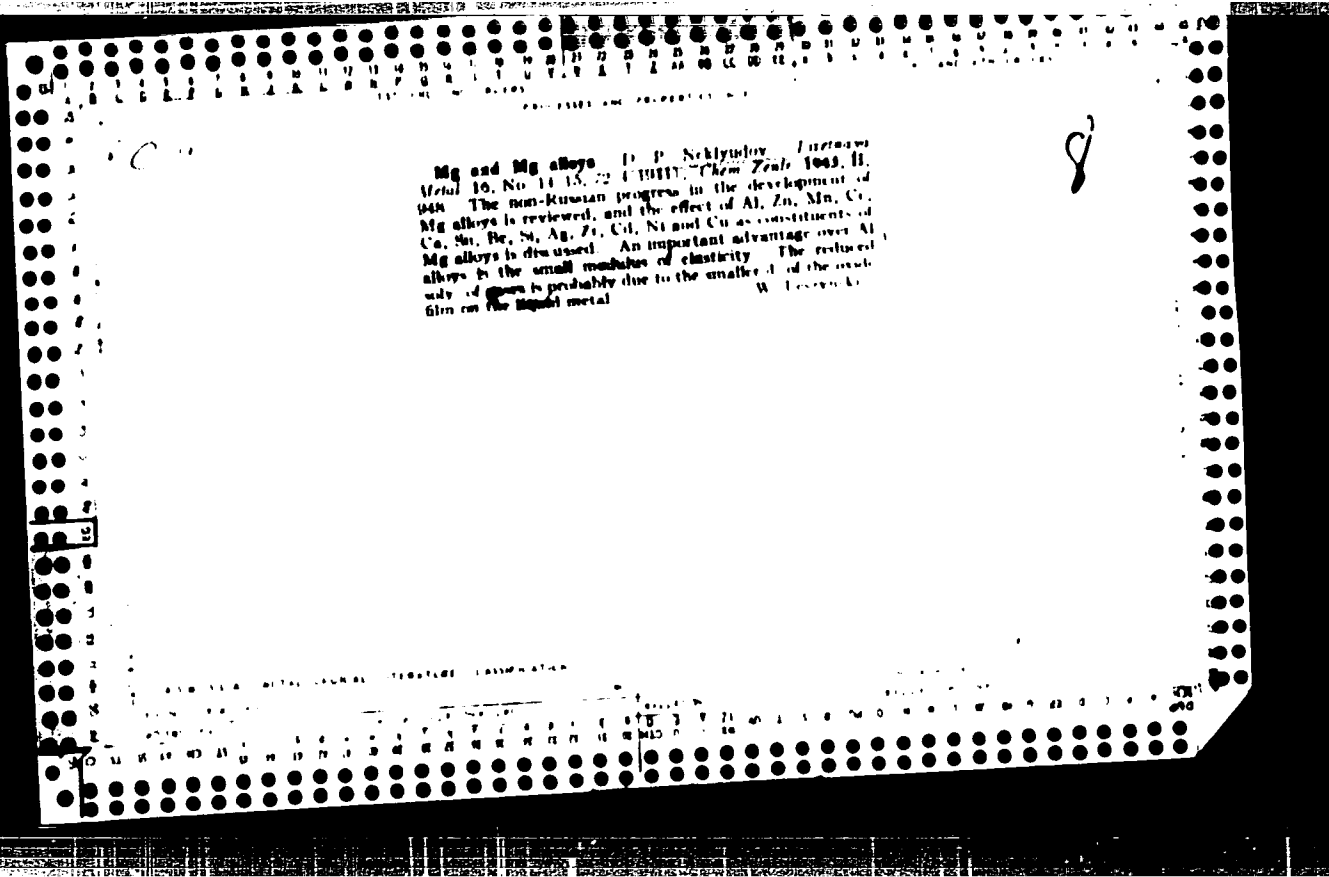
Card: 1/2

MEKLYUDOV, B.M., kand. sel'skokhozyaystvennykh nauk.

Molybdenum as an effective means of increasing the bean crop.  
Zemledelie 6 no.2:70-72 '58. (MIRA 11:3)

1. Gor'kovskaya gosudarstvennaya sel'skokhozyaystvennaya opytnaya  
stantsiya. (Molybdenum) (Legumes)







**MELYUBOV, D.P.**

New trends in the powder metallurgy in East Germany and Czechoslovakia.  
Biul.tekh.-ekon.inform. no.2:69-71 '58. (MIRA 11:4)  
(Germany, East--Powder metallurgy)  
(Czechoslovakia--Powder metallurgy)

**MEKLYUDOV, D.P.**

Producing sponge iron in Bulgaria. Biul. tekhn.-ekon. inform. no. 3:  
77-78 '58. (MIRA 11:6)

(Bulgaria--Iron--Metallurgy)

NEKLYUDOV, D.P.

Powder metallurgy in the United States and other countries.

Biul.tekh.-ekon.inform. no.6:87-89 '58.

(MIRA 11:8)

(Powder metallurgy)

NEZLYUDOV, D.P.

Improving the smelting of wrought iron. Biol. tekhn.-sposn.  
inform. no.8:91-94 '58. (MIRA 11:10)  
(Cast iron--Metallurgy)

MEKLYUDOV, D.P.

Making machine parts of metal powder. Biul.tekh.-ekon.inform.  
no. 10:86-89 ' 58. (MIRA 11:12)  
(Powder metallurgy)

NEKLUDOV, D. B.

Preparation of iron-ore fine concentrates for blast-furnace  
smelting. *Biul.tekh.-ekon.inform.* no.5:84-89 '59.  
(MIRA 12:8)  
(Iron--Metallurgy)

S/193/50/000/001/015/015  
R004/R001

AUTHOR: Neklyudov, D.P.

TITLE: The Ferrous and Non-Ferrous Metallurgies in the GDR (German Democratic Republic) and Their Prospects of Development

PERIODICAL: Byulleten' tekhniko-ekonomicheskoy informatsii, 1960, No. 6, pp. 77 - 79

TEXT: In his survey on the development of the metallurgical industry of the GDR the author states that in 1959 1,898,400 tons pig iron were produced in the GDR. The graph shows the development of forge pig production in the GDR.

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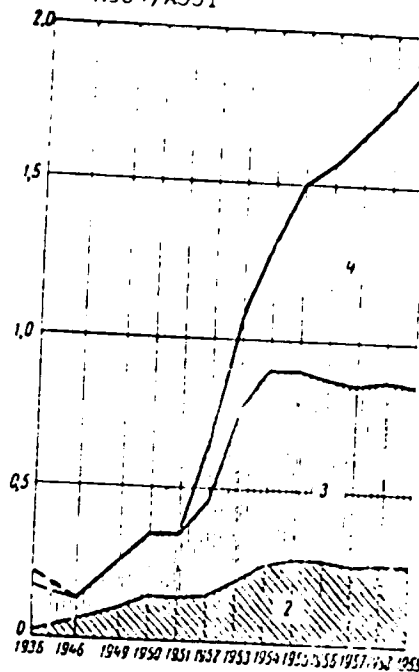
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The Ferrous and Non-Ferrous Metallurgies in the GDR  
(German Democratic Republic) and Their Prospects of  
Development

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Figure:

- 1 - forge pig; 2 - scrap; 3 - ore and other iron-containing materials of domestic origin;
- 4 - imported ore



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S/193/60/000/006/015/015  
A004/A001

The Ferrous and Non-Ferrous Metallurgies in the GDR (German Democratic Republic) and Their Prospects of Development

The total output of forge pig of the ten blast furnaces in the GDR - six of them in Stalinstadt and four in Maxhuetta - amounted to some 1.1 million tons in 1959. At Maxhuetta a tubular Renn-furnace for the melting of sponge iron from low-grade ores and two agglomeration plants were installed. Between 1951 and 1954, 10 low-shaft furnaces were built, devised for the melting of pig iron from low grade ores of the Badenleben-Sommerschenburg deposits, containing on the average 20 - 23% Fe and 35% SiO<sub>2</sub>. The lack of coking coal was partly compensated for by using coke with a high flame point made from domestic brown coal by a special process developed in the GDR (see Byulleten' tekhniko-ekonomicheskoy informatsii, 1959, No. 2, p. 82). The annual total output from low-shaft furnaces increased from 60,000 tons in 1954 to nearly 100,000 tons in 1959. The melting time in low-shaft furnaces, particularly with an oxygen blast enriched by 24.5% O<sub>2</sub> amounts only to one fifth of the time necessary for blast furnace meltings. It is planned to increase the production of ferrous metal during 1959-1965 by 78% compared with the 1958 figure, while the number of workers will only be increased by 9% and the labor productivity will rise by 55%. It is planned to increase the pig iron production in the GDR by

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A004/A001

The Ferrous and Non-Ferrous Metallurgies in the GDR (German Democratic Republic) and Their Prospects of Development

1965 to 2,150,000 tons per year. In 1959 3,207,400 tons of steel ingots were produced, most of it in open-hearth furnaces. The author points out that the amount of scrap available is far from being sufficient. Owing to this fact the amount of pig iron in the open-hearth charge was raised to 450-500 kg/ton. To avoid a decrease in the productivity of open-hearth furnaces due to a further increase of the pig iron percentage in the charge, scrap obtained from the USSR was added. The productivity of open-hearth furnaces amounted to 68,000 tons per furnace in 1959, i.e. an increase of 28% compared to 1954. Also the production of rolled steel was increased. To reduce the dependence of the GDR on imported rolled steel, it is planned to increase the share of domestic rolled steel to 67%. The productivity of rolling mills was raised due to their being redesigned. Besides, new rolling mills were put in operation in Brandenburg, Preithal and Risa. The author emphasizes however, that the demand of rolled products is not at all met by the present output. In 1959 2,487,500 tons of rolled steel were produced compared with 468,000 tons in 1949. It is planned to increase the output of steel ingots to 1.9 million tons in 1965, i.e. by 40% compared to 1959. By 1965 it is

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A004/A001

The Ferrous and Non-Ferrous Metallurgies in the GDR (German Democratic Republic) and Their Prospects of Development

planned to produce 4.63 million tons of steel ingots, including 550,000 tons of electric steel. At the metallurgical "I.V. Stalin" Combine it is planned to equip a converter with oxygen top blast to obtain L-D steel. At the same Combine a high-efficient wide-strip mill, a cold-rolling mill, a tube-welding mill and a seamless tube mill are going to be erected. The total tube output is to be 300,000 tons by 1965. By 1965 the output of steel ingots from molten charges will increase by 20% with a further increase to 30%. Correspondingly the production of steel ingots from open-hearth steel will decrease to 70-60%. It is intended to increase the production of rolled steel from 1959 to 1965 by 51%, while the output of sections, sheet material, girders, etc. is to be increased 169%. By 1965 the share of high-quality steels in the total steel production is to attain 85.3%. It is intended to cut the number of steel grades from 550 to 300. According to the author, the productivity of new plants put into service lately, will amount to 3 million tons within the next years. From 1949 to 1959 the output of copper ore nearly doubled, owing to the operation of new equipment and an increase in the copper content of the ore from 12 to 16.4 kg/ton. The lead output in the Freiberg region increased during the last decade 3.6 times, while the tin output was raised

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S/193/60/000/006/015/015  
A004/A001

The Ferrous and Non-Ferrous Metallurgies in the GDR (German Democratic Republic) and Their Prospects of Development

4.3 times. New deposits of non-ferrous metals, particularly copper ore, lead-zinc ore, tin ore and feldspar were detected as a result of extensive prospecting. The output of the metallurgical enterprises increased during the previous decade by 94%, while the production of semifinished items increased by 265%. Although the labor productivity of copper melting increased by 77% - for lead and tin the figures are 60% and 515% respectively - the growing demand of the national economy of the GDR in non-ferrous metals could not be satisfied by domestic raw materials. By 1963 the production of refined and electrolytic copper is to be increased by 150% compared to the 1958 figure. The development of the metallurgical industry in the GDR during the last decade affected the per-capita output of cast iron as shown in the table below:

<u>Years</u>	<u>Cast Iron Production,</u> thousand tons	<u>Per-capita Cast Iron Production</u> kg
1956	905	51.1
1957	978	56.1
1958	1,016	58.7

There is 1 figure and 4 non-Soviet references.  
Card 6/6

MEKLYUDOV, D.P.

New cupola furnace of the institute of foundry practice in  
the Aachen School of Higher Learning. Lit. proizv. no.9:43-44  
S '60. (MIRA 13:9)

(Aachen--Cupola furnaces)

NEKLYUDOV, D.P.

Investigating the durability of steel ingot molds for  
centrifugal pipe casting. Lit. proizv. no.9:44-46 S '60.  
(Ingot molds--Testing) (MIRA 13:9)  
(Centrifugal casting)

NEKLYUDOV, D.P.

Dust removal and heat regeneration from exhaust gases from converters  
operating with oxygen blow [from foreign publications]. Stal' 20  
no.6:507-510 Je '60. (Dust collectors) (CIA 14:2)

NEKLYUDOV, D.P.

Heat-resistant alloys for precision casting. Lit. proizv.  
no. 5:47 My '61. (MIRA 14:5)  
(Precision casting) (Heat-resistant alloys)



NEKLYUDOV, D.P.

Modern highly heat-resistant steels and alloys [from "Metal Treatment and Drop Forging," no.172, 1960; Transactions of the SAE, no.805, 1955; "Metal Progress," no.4, 1959]. Stal' 21 no.5:451-453 My '61.  
(MIRA 14:5)

(Heat-resistant alloys)

NEKLYUDOV, Dmitriy Petrovich; FISHER, A.Ya., red.; MAKHOV, P.V.,  
ved. red.

[The rare-earth metals: yttrium, scandium and the  
lanthanum group; review of foreign practices] Redkozemel'-  
nye metally - ittrii, skandii i lantanoidy; obzor zaru-  
beznoi tekhniki. Moskva, Gos.nauchno-issl. in-t nauchn.  
i tekhn. inform., 1962. 68 p. (Tema 12) (MIRA 17:3)

MEYERHOFF, D.

Molybdenum disulfide and its use abroad. Mashinostroitel' no.11:  
42 N 162 (MIRA 18:2)

VIRABOV, Ruben Vagarshakovich.; CHUCHIN, Yevgeniy Fedorovich.; NEKLYUDOV,  
G.I., dots., retsenzent.; ROZBILIT, Ya. M., inzh., red.; SIBIRSKIK,  
M.Ye., red.; PUKHLIKOVA, N.A., tekhn. red.

[Using semiautomatic milling machines in cutting grooves and  
inscriptions] Frezerovanie fasonnykh vyemok i nadpisel na  
poluavtomatakh. Moskva, Gos.izd-vo obor. promyshl., 1958. 138 p.  
(MIRA 11:12)

(Milling machines)

25 (5)

AUTHORS:

Volkov, N. N., Engineer,  
Neklyudov, G. I., Docent

SOV/119-59-1-8/18

TITLE:

From Automatic Machines to an Automatic Plant

PERIODICAL:

Priborostroyeniye, 1959, Nr 7, pp 21 - 22 (USSR)

ABSTRACT:

In the Collective KB for clock manufacture and in the second Moscow clock factory, work is being carried out with a view of increasing the operating efficiency of the clock- and watch industry. In the course of this work an automatic device of the type T-240 was developed for the working of half-finished material; the speed of excenter presses could be increased up to 500 F.P.M., a vibrational material supplying device was introduced, and an instrument of the type P-34 for automatic control was worked out. The old production system in the clock factory was then briefly outlined, and the newly worked-out technological process for the production of plate bars, which consists of 36 operations carried out on 34 automatic devices of 11 different types. The analogous old process consisted of 60 - 80 operations carried out on 83 machines. The advantages offered by the new production assembly line are discussed, and it is said that for the projecting of automatic devices for surface

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From Automatic Machines to an Automatic Plant

SOV/119-59-7-3/18

working and for fashioning the third quarter of the year is intended to be used. The coming year is reserved for the projecting of automatic profile cutters. In the last part of this paper individual automatic devices are discussed. Figures 1 - 3 show an 18-position automatic drilling machine, an 18-position automatic threading die, and a special automatic drilling- and threading machine. There are 3 figures.

Card 2/2

PHASE I DOCK EXPLOITATION SOV/5231

Soveschaniye po kompleksnoy mekhanizatsii i avtomatizatsii tekhnicheskikh professov v mashinostroyeni. 2d, Moscow, 1956

Avtomatizatsiya mashinostroyitel'nykh protsessov. t. III: Obrabotka rezaniyem i obshcheye voprosy avtomatizatsii (Automation of Machine-Building Processes. v. 3: Metal Cutting and General Automation Problems) Moscow, Izd-vo AN SSSR, 1963. 296 p. (Series. Its: Trudy, t. 3) 4,700 copies printed.

Sponsoring Agency: Akademiya nauk SSSR. Institut mashinovedeniya. Emmissiya po tekhnologii mashinostroyeniya.

Resp. Ed.: V. I. Dikushin, Academician; Ed. of Publishing House: V. A. Kotov; Tech. Ed.: I. P. Kus'min.

PURPOSE: This collection of articles is intended for technical personnel concerned with the automation of the machine industry.

COVERAGE: This is Volume III of the transactions of the Second Conference on the Full Mechanization and Automation of Manufacturing Processes in the Machine Industry, held September 25-29, 1956. The transactions have been published in three volumes. Volume I deals with the hot pressworking of metals, and volume II, with the actuation and control of machines. The present volume deals with the automation of metal machining and work-hardening, and with general problems encountered in automation. The transactions on the automation of metal-machining processes were published under the supervision of P. S. Dem'yank and A. M. Karatygin, and those on the automation of work-hardening processes, under the supervision of E. A. Satei' and M. O. Izakobson. No personalities are mentioned. There are no references.

Kryzher, Yu. B. On the Operation of the Tools in Automatic Production Lines 32

Lyvdimirskiy, D. G. Experience of the SKB-6 [Special Design Office No. 6] in Designing and Mastering Automatic Production-Line Operations 43

Yegorov, B. V. Automation of Universal Metal-Cutting Machines for Mass Production 53

Mekhludov, G. I. Automatic Machining of Parts Used in Watchmaking 62

Automation of Machine-Building Processes (Cont.) SOV/5231

Yakobson, M. O. Automated Production of Gears and Splined Shafts 66

Koshkin, L. N. Automation of Manufacturing Processes Based on Rotary Transfer Machines 82

Rykin, O. M. Metal-Cutting Tools for Automated Production 98

Derbisher, A. V. Automation of Non-Manufacturing Processes at the I GPP [1st State Bearing Plant] 111

Sokolov, Ye. P. Experience in the Operation of Semi-automatic Hydraulic Grinding Machines 124

Vasil'yev, V. S. Automatic Balancing Machines 126

Kuritsyn, A. I. New Advanced Processes for the Mass Production of Gears, Shafts and Splined Shafts 141

Card 3, 7

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S/126/61/011/001/010/019  
E193/E483

**AUTHORS:** Garber, R.I., Neklyudov, I.M. and Perunina, L.M.

**TITLE:** Work-Hardening of Bismuth Under Conditions of Programmed Loading

**PERIODICAL:** Fizika metallov i metallovedeniye, 1961, Vol.11, No.1, pp.108-114

**TEXT:** Increasing the rate of deformation, or lowering the temperature, brings about an increase in the work-hardening exponent; this effect is attributed to the fact that under these conditions duration of the relaxation process during deformation decreases. At relatively higher temperatures, the work-hardening exponent decreases owing to increased intensity of relaxation. However, it has been shown by Bol'shanina (Ref.1) that the yield point of twinned calcite increases five times after annealing, while Garber et al (Ref.3) have found that the yield point of iron, twinned at the temperature of liquid helium, also rapidly increases during subsequent heating to room temperature. The object of the present investigation was to elucidate the mechanism of these effects by studying work-hardening of bismuth. Since twinning is

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E193/E483

Work-Hardening of Bismuth Under Conditions of Programmed Loading

the predominant mechanism of plastic deformation of this metal, it was assumed that its mechanical properties would be similar to those of twins in calcite and iron. Refined bismuth was used for the preparation of the experimental test pieces, made by the Bridgeman method, in the form of rods (180 mm long, 5 mm in diameter) with spherical ends, and subsequently vacuum-annealed at 200°C for 3 h. The experiments consisted in straining the test pieces in tension at room temperature under controlled conditions. The tensile force was applied by means of weight, hung at the lower end of the specimen, the usual precautions having been taken to ensure axial loading. The load was increased in a pre-determined fashion by means of an automatic dispenser from which small balls dropped at regular intervals into a container which constituted the loading weight. Each load increment did not exceed  $6 \times 10^{-3}$  g/mm<sup>2</sup>, and the average rate of loading was maintained constant throughout each experiment, the rates applied varying between 2 and 10 g/mm<sup>2</sup>/h. It was found in the course of experiments that it was possible to select a certain critical rate of loading

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S/126/61/011/001/010/019  
E193/E483**Work-Hardening of Bismuth Under Conditions of Programmed Loading**

$\sigma_k$  at which the rate of deformation  $\dot{\epsilon}$  remained constant within a wide interval of applied stress. This can be seen in Fig.2, where elongation  $\epsilon$  ( $10^3\%$ , left-hand scale) and stress  $\sigma$  ( $\text{g/mm}^2$ , right-hand scale) are plotted against time  $t$  (hours). To make sure that the test piece had, in fact, undergone plastic deformation,  $\epsilon$  was measured while the load was gradually removed. The results (broken curves in Fig.2) show that although some elastic recovery had taken place, more than a half of the elongation, attained at the end of the loading cycle, was due to plastic deformation. Fig.3 shows two  $\sigma(\epsilon)$  curves, constructed for two identical specimens, loaded at  $\sigma < \sigma_k$ , the upper and lower graphs relating to specimens loaded at 2.3 and 4.5  $\text{g/mm}^2/\text{h}$ , respectively. It will be seen that in both cases, the work-hardening exponents  $\partial\sigma/\partial\epsilon$  remained constant. The results of the next series of experiments are reproduced in Fig.4, where elongation  $\epsilon$  ( $\%$ , left-hand scale) and stress  $\sigma$  ( $\text{g/mm}^2$ , right-hand scale) are plotted against time  $t$  (hours). Graph 1,  $\sigma(t)$  and 2,  $\epsilon(t)$  relate to a specimen tested in the following way:

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Work-Hardening of Bismuth Under Conditions of Programmed Loading

the load was applied at a rate  $\dot{\sigma} = 8 \text{ g/mm}^2/\text{h}$  until a certain  $\sigma_m$  was reached at which the  $\epsilon(t)$  relationship ceased to be linear; beginning from this moment, the load was maintained constant at  $\sigma_m$  for 24 h during which time the test piece continued to deform owing to creep; the rate of creep during this period remained constant and was practically the same as the rate of strain during the preceding period. For comparison, Fig.4 shows a creep curve (graph 3) of another specimen which has been loaded to  $\sigma_m$  in 20 min. It will be seen that in this case the total deformation was higher than that of the test piece strained under slow rate of loading, and that the rate of creep under this constant stress  $\sigma_m$  was also considerably higher. The interesting fact is that in the case of specimens, work-hardened during deformation at slow rate of loading and then re-loaded at a fast rate to  $\sigma_m$ , the rate of creep decreased 2 to 3 times (see right-hand branch of graph 2, Fig.4). It was also found that test pieces, work-hardened by deformation at slow loading rates, did not lose their strength after ageing (with the load taken off) at room temperature. The results described above confirm the hypothesis put forward by Garber (Ref.4).

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Work-Hardening of Bismuth Under Conditions of Programmed Loading

according to whom the observed effects are due to diffusion strengthening of twins which is brought about by aggregation of vacancies and impurity atoms at the twin boundaries. In cases when twins do not traverse the cross-section of the test piece, diffusion strengthening may inhibit further growth of the twins even at relatively high loads. It was for this reason that no traces of twins were observed on the surface of the test pieces used in the experiments described above and that deformation took place under conditions of equilibrium, as indicated by the absence of discontinuities on the  $\epsilon(t)$  curves. Different results were obtained when a test piece in the form of a single crystal, 1.2 mm in diameter, was used. This is illustrated by graphs in Fig. 5, where  $\Delta l$  (microns, left-hand scale) and  $\sigma$  (g, right-hand scale) are plotted against time  $t$  (hours). Sudden jumps on the  $\Delta l(t)$  curve for a test piece under load which increased at a constant rate indicate that work-hardening, caused by diffusion-induced enrichment of the twin boundaries in vacancies and impurity atoms, cannot prevent the formation and growth of twins in a specimen of

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## Work-Hardening of Bismuth Under Conditions of Programmed Loading

this size. In the case of high quality single crystals of small cross-section area, a twin nucleus (e.g. an elastic twin) can rapidly change into a twin intersecting the cross-section of the specimen, as a result of which deformation of the specimen proceeds in jumps, since the resistance to deformation (by twinning) at the moment of the formation of a twin decreases several times. The  $\Delta l(t)$  and  $\sigma(t)$  curves for such a specimen (a single crystal with the gauge length of 150 mm and rectangular cross-section  $3 \times 2.5$  mm) are shown in Fig.6. In spite of very slow rate of loading employed, it was found impossible to obtain gradual deformation (i.e. smooth  $\Delta l(t)$  curves) of the specimens, on the surface of which evidence of twins, intersecting the cross-section, was found after completion of the loading cycle. That these effects were observed in a rectangular specimen can be attributed to non-uniform distribution of stresses over its cross-section and to the high quality and homogeneity of its crystal structure. Finally, in order to elucidate the nature of the processes leading to work-hardening of specimens deformed at slow and fast rates of

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Work-Hardening of Bismuth Under Conditions of Programmed Loading

loading, X-ray diffraction patterns of test pieces, loaded to the same  $\sigma_m$  (yield point) but at different rates of loading (8 and 1080 g/mm<sup>2</sup>/h), were obtained. The pattern obtained for the slowly loaded specimen hardly differed from that obtained for an undeformed material, whereas a very different pattern was obtained on the specimen deformed at a fast rate of loading. This indicated that work-hardening under normal conditions of loading (within the elastic region) is associated with fragmentation of the crystal, whereas all other factors being equal, deformation under conditions of slow rates of loading does not affect the crystal structure or affects it only in the regions of lowest strength which constitute a minute fraction of the total volume of the crystal. Acknowledgments are made to I.M.Fishman and S.T.Shavlo, who participated in this work. There are 9 figures and 11 Soviet references.

ASSOCIATION: Fiziko-tehnicheskii institut AN UkrSSR  
(The Physicotechnical Institute AS UkrSSR)

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E193/E485

### Work-Hardening of Bismuth Under Conditions of Programmed Loading

SUBMITTED: May 25, 1960

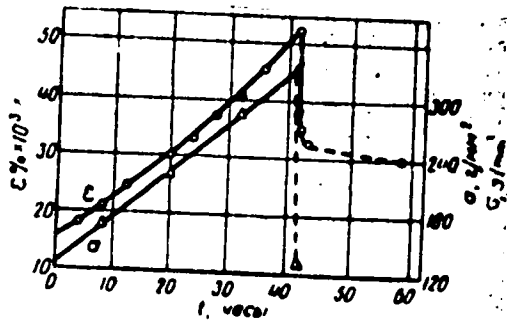


Рис. 2. Графики  $\sigma(t)$  и  $\epsilon(t)$  при программном нагружении.

Fig. 2.

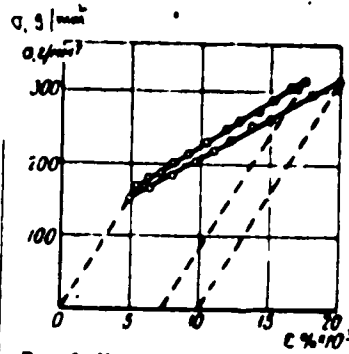


Рис. 3. Упрочнение образцов висмута при программном нагружении.

Fig. 3.

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E193/E483

### Work-Hardening of Bismuth Under Conditions of Programmed Loading

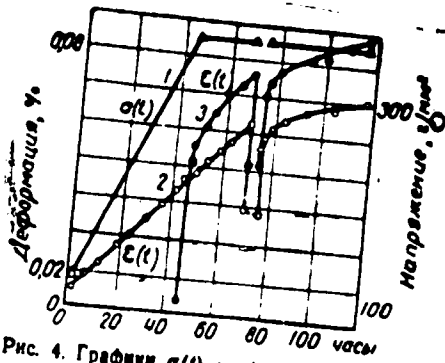


Рис. 4. Графики  $\sigma(t)$  и  $\epsilon(t)$  при программном и быстром нагружении образцов висмута до напряжения  $\sigma_m$ .

Fig. 4.

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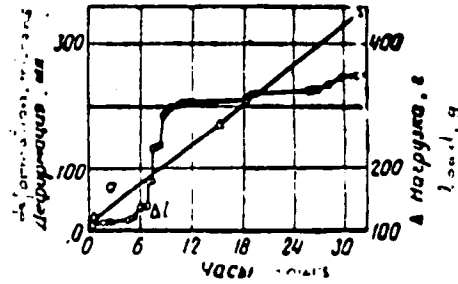


Fig. 5.



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E193/E483

Work-Hardening of Bismuth Under Conditions of Programmed Loading

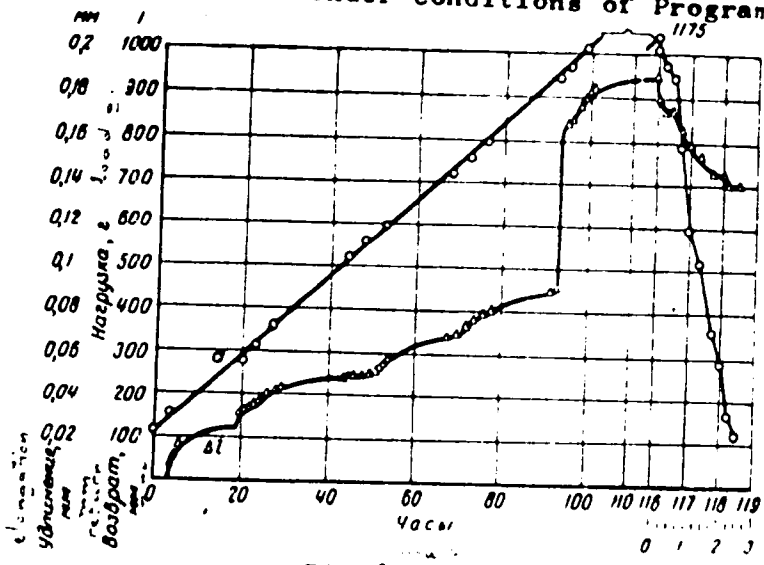


Fig. 6.

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GARBER, R.I.; GINDIN, I.A.; MOGIL'NIKOVA, T.T.; NEKLJUDOV, I.M.

Internal friction of iron hardened by programming. Fiz. met. i  
metalloved. 18 no.3:443-447 S '64. (MIRA 17:11)

1. Fiziko-tekhnicheskly institut AN UkrSSR.

S/052/62/028/001/014.01  
B116/B108

AUTHORS: Garber, R. I., Gindin, I. A., Neklyudov, I. M.,  
Chechel'nitskiy, G. G., and Stolyarov, V. M.

TITLE: Device for programmed metal hardening

PERIODICAL: Zavodskaya laboratoriya, v. 28, no. 1, 1962, 107 - 111

TEXT: A device has been designed for programming the load on samples. It permits determining the effect of the charging rate on the material properties up to 800°C in a vacuum of  $10^{-6}$  mm Hg or in inert gases. The charging rate can be increased from 10 g/mm<sup>2</sup> per hr to 3 kg/mm<sup>2</sup> per hr. Moreover, rates of up to 80 kg/mm<sup>2</sup> per hr are possible. The maximum load is 350 kg. The sample elongation (up to 4 - 5 mm with an error of 0.5 μ) is measured with an optical strain gauge. Reduction of the charging rate to values corresponding to diffusion hardening lowers the total deformation and the rate of steady creep. The device operates as follows: Dynamometer spring (6) is compressed by the reducing gear (7). The charging rate is regulated by varying the periodic operation of the motor (8) (PA-09 (RD-09)-type) driving the gear.

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Device for programmed metal hardening

S/032/62/028/001/014 017  
B116/B108

(7). The sample is heated by a tubular furnace with molybdenum coils and the temperature is regulated by an ЭПД-12 (EPD-12) electronic potentiometer. There are 4 figures and 6 Soviet references.

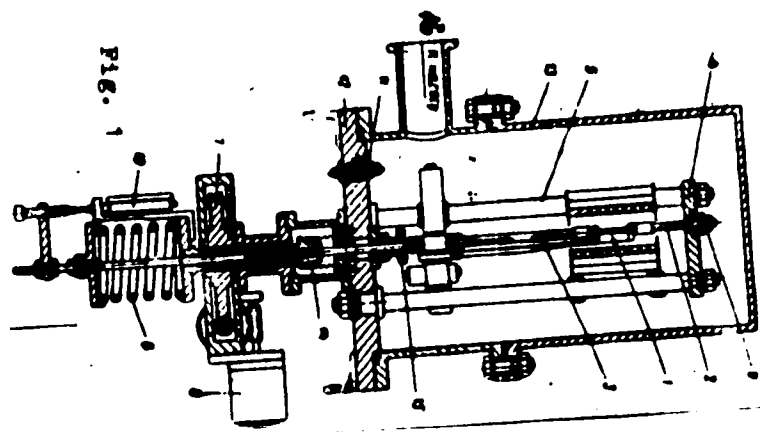
ASSOCIATION: Fiziko-tekhnicheskiy Institut Akademii nauk SSSR (Physico-technical Institute of the Academy of Sciences USSR)

Fig. 1. Diagram of device for programmed hardening.  
Legend: (1) sample; (2) and (3) fastenings; (4) cross piece; (5) bars; (6) dynamometer spring; (7) reducing gear; (8) motor; (9) bearing joint; (10) indicator; (11) mains connection; (12) base; (13) vacuum chamber; (14) siphon; (15) limiter; (16) to pump.

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Device for programmed metal hardening

8/052/62/028/001/014/017  
B116/B108



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S/126/63/015/003/022/025  
E073/E320

**AUTHORS:**

Garber, H.I., Gindin, I.A. and Neklyudov, I.M.

**TITLE:**

Influence of "programmed strengthening" on the creep and recrystallization of iron at elevated temperatures

**PERIODICAL:**

Fizika metallov i metallovedeniye, v. 15, no. 3, 1963, 473-475

**TEXT:**

In earlier investigations on calcite, bismuth and iron, the authors found that in addition to ordinary strengthening caused by lattice distortions during the process of plastic deformation under a continuous load, there is also "programmed strengthening" due to diffusion-blocking and strengthening of weak and overloaded lattice nodes. This produces an increase in the yield point, plasticity at low temperatures and an increased creep resistance. So far, an improvement in the mechanical properties has been observed only at temperatures lower than or equal to the temperature of the programmed treatment. In the work described here, specimens of Fe (0.03% C) were polished and chemically etched, vacuum-annealed at 880 °C for 3 hours and then slowly cooled. After "programmed loading" up to 8 kg/mm<sup>2</sup> at 300 °C at

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Influence of ....

S/126/63/015/003/022/023  
2073/E320

a rate of  $90 \text{ g/mm}^2/\text{h}$ , the specimens were subjected to a 100-hour creep test at  $400^\circ \text{C}$  with a load of  $7 \text{ kg/mm}^2$ . The creep rate of previously program-loaded specimens was significantly lower (about  $5.6 \times 10^{-3} \%$ /h) both in the initial and in the steady-state stages) than that of specimens to which the final load had been applied quickly ( $1.3 \times 10^{-2} \%$ /h in the steady-state section). This indicates that overheating does not eliminate the effect of increased resistance to creep of program-strengthened specimens. Microstructures are reproduced of both types of specimens after annealing at  $830^\circ \text{C}$  for 3 hours: of specimens loaded at  $400^\circ \text{C}$  with a load increasing to  $16 \text{ kg/mm}^2$  whereby the rate of increase varied between  $220$  and  $6 \times 10^3 \text{ g/mm}^2/\text{h}$ ; of specimens loaded quickly. The residual deformations were 1.3 and 1.6%, respectively. The microstructure of specimens which were subjected directly to the final load showed signs of selective recrystallization, whilst the microstructure of the program-loaded specimens was almost the same as prior to annealing. The authors consider the results as a further proof that program-loading leads to a more

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Influence of ....

S/126/63/015/003/022/025  
E073/E320

equilibrated stable structure in that the strengthening does not seem to be accompanied by an increase in the free energy of the crystal. There are 3 figures.

SUBMITTED: August 15, 1962

Card 3/3



L 18049-63 KWP(q)/KWT(m)/BDS AFFTC/ASD JD

ACCESSION NR: AP002890

8/0126/63/015/006/0908/0913

AUTHORS: Garbar, N. I.; Gindin, I. A.; Neklyudov, I. N.

60  
57

TITLE: Programmed hardening of commercial iron <sup>11</sup>

SOURCE: Fizika metallov i metallovedeniye, v. 15, no. 6, 1969, 908-919

TOPIC TERMS: programmed hardening, iron, mechanical property

ABSTRACT: One of the possible methods for improving mechanical properties of solid bodies consists of diffusive blocking and strengthening of weak or over-stressed parts of a specimen. Such parts may develop shearing, sliding surfaces, twinning bands, or dislocation sources. This method was called "the programming of hardening." The device used in the programming procedure is described. It allows the stretching of a specimen at high temperatures and at very small rates of load increase. The commercial iron samples that underwent a programmed hardening at 300C were studied. The tensile test was conducted at the temperature of liquid nitrogen and also at room temperature. The creep test was also conducted at 300C. Preliminary deformation at high temperatures and low rates of loading resulted in: 1) increase of flow limit and hardening modulus; 2) increase in plasticity at the temperature of liquid nitrogen; 3) a substantial decrease in creep velocity;

Cont 1/2

L 18049-63

ACCESSION NR: AP002890

3

(c) elimination of creep at 300G. It is concluded that the observed effects are due to a diffusive hardening of weak and overstressed regions in the samples. The authors express their appreciation to Y. M. Stolvarov and G. G. Chschel'nitskiy for their help in the construction of this device. Orig. art. has: 6 figures.

ASSOCIATION: Fiziko-tekhnicheskiy institut AN USSR (Institute of Physics and Technology, Academy of Sciences, UkrSSR)

SUBMITTED: 26Jun62

DATE ACQ: 23Jul63

ENCL: 00

SUB CODE: ML

NO REF SOV: 008

OTHER: 001

1c

L.Y./S-20 E/P(m)/E/P(w)/E/A(d)/T/E/P(t)/E/P(x)/E/P(b)/E/A(=) LJP(=) JD/AM  
S/0128/64/018/006/0904/0908  
ACCESSION NR: AP5002348

AUTHOR: Garber, R. I., Gindin, I. A., Zalivadnyy, S. Ya.; Mikhaylovskiy,  
V. M., Malik, A. K.; Bklyudov, I. M.

TITLE: Effect of programmed hardening on creep of polycrystalline zinc and stability during cyclic heat treatment

SOURCE: Fizika metallov i metallovedeniye, v. 18, no. 6, 1964, 904-908

TOPIC TAGS: polycrystalline zinc, creep, programmed hardening, heat treatment, cyclic heat treatment

ABSTRACT: The effect of programmed hardening (hardening by controlled application of stress at slow rates) on the creep of polycrystalline zinc at room temperature and on its resistance to forming during cyclic heat treatment was studied. The linear deformation of annealed polycrystalline zinc and of samples subjected to loading ( $1-6 \times 10^{-4}$  kg/mm<sup>2</sup>/min) and to loading beyond the yield point (2.6 kg/mm<sup>2</sup>/min) was compared. The elongation of the programmed samples

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L 36625-66

ACCESSION NR: AP5002348

was less than in the annealed and rapidly stressed samples,  $\sigma$  was reduced two times as the programmed rate was decreased from 5 to  $1.5 \times 10^{-4}$  kg/mm<sup>2</sup>. Samples subjected to normal treatment were less resistant to heating-cooling cycles than programmed samples. The hardening increased as the maximum temperature of the cycle was reduced. The maximum temperature approached the melting temperature ( $0.9T_m$  K). The creep strength of the samples was less than in those otherwise deformed. The samples also showed slip bands and the formation of substructure. The number of the grains. Small migration of the boundaries occurs. Hardening after programmed and after ordinary hardening prior to thermal cycling. After that the migration in the programmed samples was much less noticeable. Thus programmed hardening of polycrystalline zinc increased its creep strength and its resistance to forming during cyclic heat treatment. Orig. art. has: 3 figures and 1 table

ASSOCIATION: Fiziko-tehnicheskiy Institut AN UkrSSR (Physical-technical Institute AN UkrSSR)

SUBMITTED: 01Aug63

ENCL: 00

SUB CODE: MM

NR REF SOV: 009

OTHER: 001

Card 2/2

L 6628-65 EWT(m)/EWP(k)/EWP(q)/EWP(b) PF-4 ASD(m)-3/ASD(f) JD/EM

ACCESSION NR: AP4032894 S/0286/64/000/008/0027/0027

52

AUTHOR: Garber, R. I.-G.; Gindin, I. A.; Neklyudov, I. M.

TITLE: Method for the thermomechanical treatment of parts of metals and alloys

SOURCE: Byulleten' izobreteny i tovarnykh znakov, no. 8, 1964, 27

TOPIC TAGS: thermomechanical treatment, alloy mechanical property, high temperature strength, alloy thermomechanical treatment, plastic deformation, alloy plastic deformation, strain hardening

ABSTRACT: A method for the thermomechanical treatment of articles made of metals or alloys, consisting of the preliminary plastic deformation of the article at the latter's working temperature, and distinguished by the fact that, for the purpose of improving the mechanical properties at increased temperatures, the plastic deformation is accomplished at the maximum permissible stresses at which the rate of strain maintains a constant value. Orig. art. has: no graphics.

ASSOCIATION: none

SUBMITTED: 28Apr62

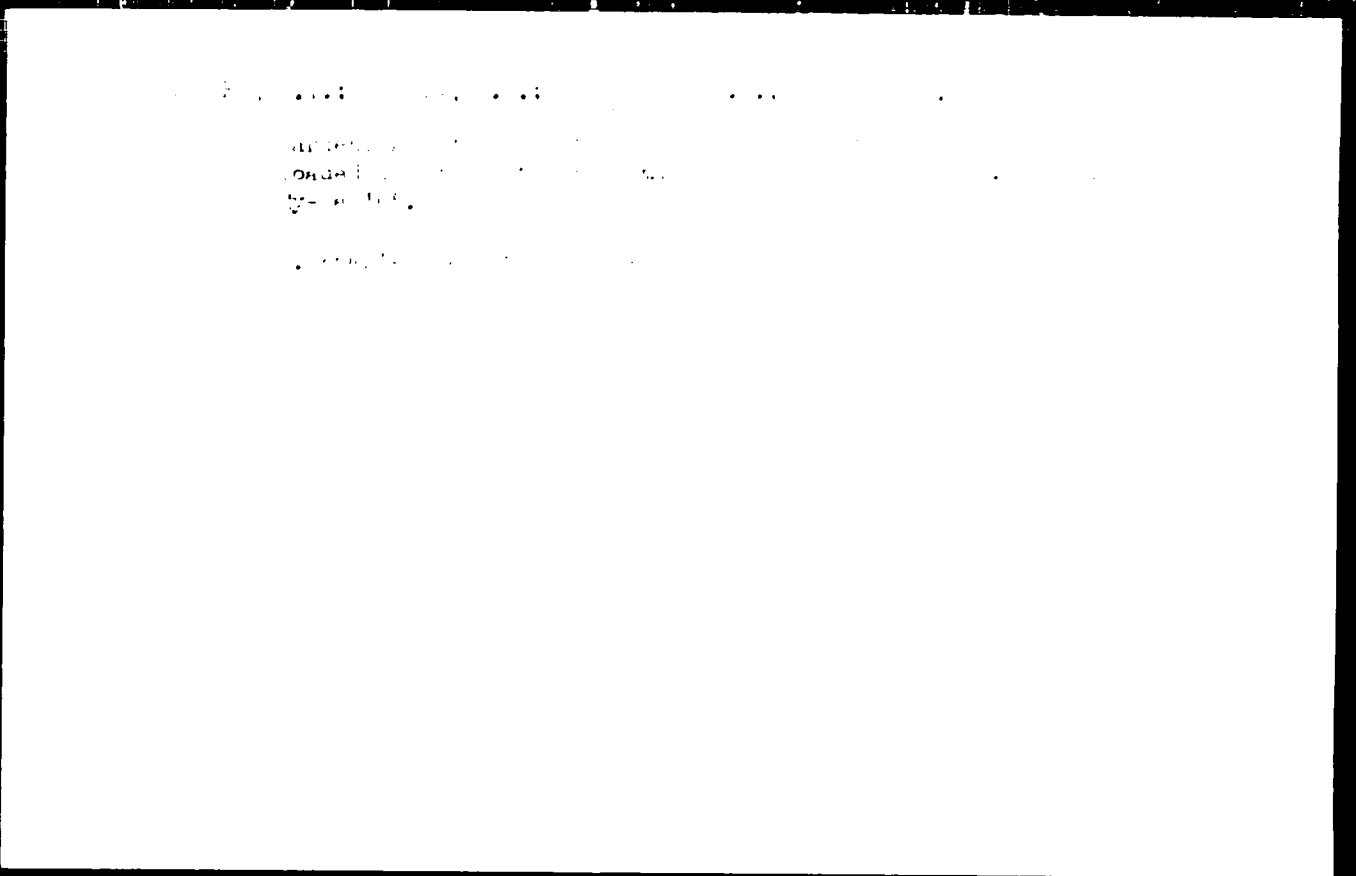
ENCL: 00

Card 1/1

SUB CODE: MM

NO REF SOV: 000

OTHER: 000



GININ, I.A.; NEKIYDOV, I.M.; SEMENOV, I.P.

Influence of grain size on the effect of iron hardening in steel  
programmed loading. Fiz. met. i metalloved. 14:10-11, 1966,  
Ap '66.

1. Fiziko-tekhnicheskoy Institut AN UkrSSR.

L 24575-66 BT(m)/T/BT(t) IJP(c) JD/JH

ACC NR: AP6009671

SOURCE CODE: UR/0181/66/008/003/0842/0845

AUTHORS: Bezuklyy, P. A.; Gindin, I. A.; Neklyudov, I. M.  
Rabukhin, V. B.

58  
6

ORG: Physicotechnical Institute of Low Temperatures AN UkrSSR,  
Khar'kov (Fiziko-tekhnicheskly institut niskikh temperatur AN UkrSSR)

TITLE: Securing of dislocations on point defects during programmed  
loading of aluminum single crystals

SOURCE: Fizika tverdogo tela, v. 8, no. 3, 1966, 842-845

TOPIC TAGS: hardening, crystal dislocation phenomenon, crystal defect, static load test, ultrasonic absorption, aluminum, single crystal

ABSTRACT: This is a continuation of earlier work (PMM v. 18, 443, 1964 and earlier papers) dealing with various hardening mechanisms that can be activated by varying the rate of increasing an external stress on a crystal and the possibility of programming the hardening on the basis of such mechanisms. The present paper presents the re-

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L 24575-66

AGC NR: AP6009671

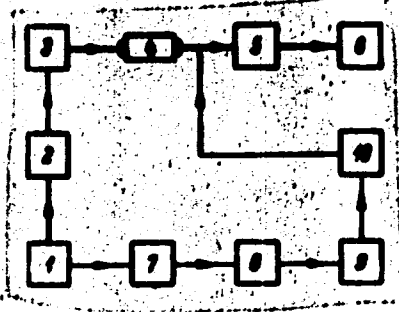


Fig. 1. Block diagram of pulsed ultrasonic installation. 1 -- Master pulse generator, 2 -- modulator, 3 -- high frequency generator, 4 -- sample, 5 -- superheterodyne receiver, 6 -- oscilloscope, 7 -- controlled pulse delay, 8 -- pulse generator, 9 -- standard hf generator, 10 -- attenuator.

sults of an investigation of the dependence of absorption of longitudinal ultrasound on the level of prestressing attained during programmed (slow) hardening of single-crystal aluminum, and the results obtained with fast loading are also given for comparison. Both annealed and non-annealed samples were tested. The absorption was measured by comparing two successive reflected pulses, using an ultrasonic pulsed setup (Fig. 1). All measurements were made with a longitudinal compression-rarefaction wave operating at 72 Mc. From

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the obtained plots of the ultrasound absorption against the loading it is concluded that securing of dislocations during the earlier stages of the programmed loading is possible. At large degrees of deformation, a maximum of ultrasound absorption is observed. The results are interpreted from the point of view of the dislocation theory of absorption developed by A. Granat and K. Lucke (J. Appl. Phys. v. 28, 583, 1956). Orig. art. has: 3 figures, 5 formulas, and 1 table. 0

SUB CODE: 20/ SUBM DATE: 28Jul65/ ORIG REF: 006/ OTH REF: 001

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3/3 BK

ACC NR: AP6017310 (N)

SUBM DATE: 3/0'26/66/024/005/0714/ 778

AUTHORS: Gindin, I. A.; Neklyudov, I. M.; Finkel', V. A.; Shubin, Yu. V.

ORG: Physico-technical Institute, AN USSR. (Fiziko-tehnicheskiy Institute AN USSR)

TITLE: Effects of programmed loading on the plasticity of beryllium monocrystals

SOURCE: Fizika metallov i metallovedeniye, v. 21, no. 5, 1966, 774-776

TOPIC TAGS: beryllium, metal property, metal crystal, crystal property, plasticity

ABSTRACT: The effects of preliminary programmed loading at 4000 on the subsequent mechanical properties of beryllium monocrystals at room temperature were investigated. One set of specimens (99.8% pure) with base plane oriented at  $45^\circ$  to the loading axis was loaded (0, 5, 6, and 10  $\text{kg}/\text{mm}^2$ ) and tested in compression. Another set (99.7% pure, base plane and  $\langle 1010 \rangle$  direction coincided with loading axis) was loaded (0, 4.3, and 5  $\text{kg}/\text{mm}^2$ ) and tested in tension. It was found that the room temperature yield stress  $\sigma_0$  and relative compressibility  $\epsilon$  were 9.6, 11.3, 11.0, and 9.8  $\text{kg}/\text{mm}^2$  and 10.7, 17.7, 24.7 and 11.2% respectively for the preloading conditions of the first set of specimens and 14.5, 16.1, and 12.4  $\text{kg}/\text{mm}^2$  and 29, 36, and 39.7% respectively for the second set. Elongation was 54, 53, and 64% respectively for the second set. X-ray diagrams of the preloaded monocrystals are also presented. Orig. art. has: 5 figures.

SUB CODE: 11, 13/ SUBM DATE: 31May65/ ORIG REF: 005/ OTH REF: 006

Card 1/1MLP

UDC: 539.37:546.45.

**NEKLYUDOV, M.I.,** mayor med.sluzhby

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med.shur. no.11:71-72 № '57. (MIRA 11:4)  
(NOVOCAINE) (INFLAMMATION)

NEKLYUDOV, N. K., Engineer

"Organization of Construction Work in Laying Gas Pipelines in City Conditions." Sub  
11 Jun 51, All-Union Correspondence Polytechnic Inst, Ministry of Higher Education USSR

Dissertations presented for science and engineering degrees in Moscow during 51.

SO: Sum. No. 480, 9 May 55

NEKLYUDOV, M. K.

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7. Trench bracings for use on building sites.  
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RYAKHIN, Viktor Aleksandrovich; VORONTSOV-VEL'YAMINOV, N.P.,  
inzhener, redaktor; BURNISTROV, G.N., redaktor; RAKOV, S.I.,  
tekhnicheskiy redaktor

[Assistant to the machinist in charge of diesel and electric  
building excavators] Pomochnik mashinista diesel'nykh i elekt-  
richeskikh stroitel'nykh ekskavatorov. Moskva, Vses. uchebno-  
pedagog. izd-vo Trudreservisdat, 1955. 439 p. (MIRA 9:3)  
(Excavating machinery)



**ИВЧЛЮДОВ**, М.с. кандидат технических наук

Digging trenches with vertical walls. Stroitel' 2 no.4-5:21 Ap-My '56.  
(Excavation) (MLRA 10:1)

*А. А. Л. (1) Д. (1), (1)*

МЕКЛУДОВ, М. инш.

Inventory bracing for fixing trenches. Stroitel' no.12:13 D '57.  
(Pipelines) (MIRA 11:2)

MEKLYUDOV, M.K., kand. tekhn. nauk.

Reusable supports for ditches. Stroil. prom. 36 no.3:17-23 Apr '57.  
(Earthwork) (MIRA 11:3)

NEKLYUDOV, M.K., kand. tekhn. nauk.

Improving soil packing by the method of rolling. Prom. stroi. 36  
no.11:15-17 N '58. (MIRA 12:1)

(Earthwork)

NEKLYUDOV, M.K., kand.tekhn.nauk, starshiy nauchnyy sotrudnik; MUNITS,  
A.P., red.isd-va; TEMKINA, Ye.L., tekhn.red.

[Instructions for controlling the compaction of soils in  
constructing residential and public buildings] Ukazaniia po  
konstoliu sa uplotneniem gruntov v promyslennom i gresh-  
danskom stroitel'stve. Moskva, 1959. 20 p. (MIRA 13:6)

1. Akademiya stroitel'stva i arkhitektury SSSR. Institut orga-  
nizatsii, mekhanizatsii i tekhnicheskoy pomoshchi stroitel'stvu.
2. Laboratoriya zemlyanykh robot Nauchno-issledovatel'skogo  
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(Soil stabilization)

NEKLYUDOV, M.K., kand. tekhn. nauk

Using hydraulic and vibration methods in stabilizing soil in  
trenches. Prom. stroi. 37 no.11:44-46 N '59. (MIRA 13:2)

1.Nauchno-issledovatel'skiy institut organizatsii, mekhanizatsii i  
tekhnicheskoy pomoshchi stroitel'stvu Akademii stroitel'stva i  
arkhitektury SSSR.

(Soil stabilization) (Vibrators)

MEKLYUDOV, M.K., kand.tekhn.nauk; KHLJUEYEVA, Ye.O., red.isd-va; RUDALOVA,  
N.I., tekhn.red.; BOROVIKOV, N.K., tekhn.red.

[Leaflet on safety measures for excavator operator] Pamiatka po  
tekhnikе bezopasnosti dlia mashinista ekskavatora. Moskva, Gos.  
isd-vo lit-ry po stroit., arkhit. i stroit.materialam, 1960.

27 p.

(MIRA 13:7)

(Excavating machinery--Safety measures)

PHASE I BOOK EXPLOITATION

SOV/4910

Neklyudov, M. K., Candidate of Technical Sciences

Mekhanizirovannoye uplotneniye gruntov (Mechanized Ground Packing)  
Moscow, Gosstroyizdat, 1960. 142 p. Errata slip inserted. 2,700  
copies printed.

Sponsoring Agency: Akademiya stroitel'stva i arkhitektury SSSR. Nauchno-  
issledovatel'skiy institut organizatsii, mekhanizatsii i tekhnicheskoy  
pomoshchi stroitel'stvu (NIIOMTP).

Ed. of Publishing House: P. Ye. Vlasov; Tech. Ed.: Ye. L. Temkina.

**PURPOSE:** This book is intended for engineering and technical personnel  
engaged in earthwork. It may also be used as a manual for designers  
of ground-packing equipment.

**COVERAGE:** The author discusses the development of mechanized ground-  
packing operations in industrial construction and road building.  
Soviet and non-Soviet ground-packing methods and equipment are des-  
cribed. Trends in solving problems in mechanized ground packing

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Mechanized Ground Packing

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are reviewed, and suggestions for the solution of these problems are given. The book contains many diagrams, drawings, photographs, and tables. No personalities are mentioned. There are 69 references, all Soviet (including one translation from English).

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BEKLYUDOV, M.K., kad.tekhn.nauk

Reusable retaining walls for trenches and ditches.  
Besop.truda v prom. 4 no.8:17-18 Ag '60.  
(MIRA 13:8)

(Retaining walls)

NEKLYUDOV, M.K., starshiy nauchnyy sotr., kand. tekhn. nauk; STRASHNYKH,  
V.P., red. 1zd-va; SHERSTNEVA, N.V., tekhn. red.

[Temporary instructions on soil compaction in the construction of  
industrial plants and public buildings] Vremennye ukazaniya po uplot-  
neniyu gruntov v promyshlennom i grazhdanskom stroitel'stve; VU 2-61.  
Moskva, Gos. izd-vo lit-ry po stroit., arkhitekt. i stroit. materialam,  
1961. 46 p. (MIRA 14:10)

1. Akademiya stroitel'stva i arkhitektury SSSR. Institut organiza-  
tsii, mekhanizatsii i tekhnicheskoy pomoshchi stroitel'stvu. 2. La-  
boratoriya mekhanizatsii zemlyanykh rabot nauchno-issledovatel'skogo  
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dov).

(Soil stabilization)

NEKLYUDOV, M.K., kand.tekhn.nauk

Mechanised soil compaction in industrial construction. Pron.  
stroj. 39 no.4:49-52 '61. (MIRA 14:6)  
(Soil stabilization)

MEKLYUDOV, M.K., kand. tekhn. nauk; SVIRSKIY, V.A., inzh.;  
DEPTYAREVA, A.P., inzh., red.; ZVORYKINA, L.N., red. izd-  
va; KASIMOV, D.Ya., tekhn. red.

[Operation and maintenance of motor rollers] Rabota na motor-  
nykh karkakh. Pod red. A.P. Degtiareva. Moskva, Gos. izd-vo lit-  
ry po stroit., arkhitekt. i stroit. materialam, 1961. 85 p.  
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(Road rollers)

NEKLJUDOV, Mikhail Konstantinovich, kand. tekhn. nauk; TABUNINA, M.A.,  
red. isd-va; KOMAROVSKAYA, L.A., tekhn. red.

[Safety regulations for shovel excavator operators] Pamiatka po  
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torov. Isd.2., ispr. Moskva, Gosstroisdat, 1962. 27 p.

(MIRA 15:12)

(Excavating machinery--Safety regulations)

NEKLYUDOV, V.K., kand. tekhn. nauk; ZVORYKINA, L.N., red.izd-va;  
TARKOVA, K.Ye., tekhn. red.

[Safety manual for quarrymen] Pamiatka po tekhnike bes-  
opasnosti dlia kamenoloma na kar'ere. Izd.2., ispr. 1 dop.  
Moskva, Gosstroizdat, 1963. 23 p. (MIRA 16:9)  
(Quarries and quarrying--Safety measures)

NEKLYUDOV, M.K. kand. tekhn. nauk

[Manual on mechanized soil stabilization] Spravochnoe  
posobie po mekhanizirovannomu uplotneniiu gruntov. Mc-  
skva, Stroiizdat, 1965. 218 p. (MIRA 10:1)



ACC NR: AM6008010

(A)

Monograph

UR/

Neklyudov, M. K. (Candidate of Technical Sciences)

Manual on mechanized consolidation of soils (Spravochnoye posobiye po mekhanizirovanonmu uplotneniyu gruntov) Moscow, Stroyizdat, 65. 0218 p. illus., biblio. (At heat of title: Nauchno-issledovatel'skiy institut organizatsii, mekharizatsii i tekhnicheskoy pomoshchi stroitel'stvu (NIIOMTPS)). 10,000 copies printed.

TOPIC TAGS: soil mechanics, civil engineering *soil consolidation*

PURPOSE AND COVERAGE: The book discusses physicommechanical properties of soils and presents standard specifications for their consolidation in relation to the type of earth structure. Attention is given to production technology and methods of control in soil consolidation, and to trends in their improvement. The book acquaints the reader with mechanized means for the consolidation of soils in the Soviet Union and abroad. The book is intended for engineers and technical personnel planning and conducting earthwork.

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•Bulgaria)

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