

LOKATOSH, B.K., kand. tekhn. nauk; NIKHANKIN, N.O., kand. tekhn. nauk.

Determining the efficiency of continuous multiple-production lines.
Nauch. trudy Len. lesotekh. akad. no.76:48-56 '57. (NIRA 11:4)
(Woodworking machinery) (Efficiency, Industrial)

NEKHANKIN, N.O., kand. tekhn. nauk.

Efficient utilization of the operation of automatic production lines.
Dokl. prom. 7 no.1:7-9 Ja '58. (MIRA 11:1)

1. Vsesoyuznyy nauchnyy issledovatel'skiy institut.
(Furniture industry) (Automatic control)

NEKHAMKIN, Natan Osipovich, dots., kand. tekhn. nauk; GRUBE, A.E., prof., doktor tekhn. nauk, retsenzent; RODIONOV, S.V., dots., kand. tekhn. nauk, otv. red.; KUZNETSOVA, L.Ya., red.; URITSKAYA, A.D., tekhn. red.

[Precision in woodworking and how to achieve it] Tochnost' obrabotki drevesiny i ee obespechenie; lektsiia po kursu "Tekhnologiya izgotovleniia izdelii iz drevesiny," dlia studentov fakul'teta mekhanicheskoi tekhnologii drevesiny. Leningrad, Vses. zaachnyi lesotekhn. in-t, 1961. 40 p. (MIRA 14:10)
(Woodwork)

NEKHAMKIN, N.O.; FIL'KEVICH, I.V.

~~Investigating the performance of continuous production lines in~~

Investigating the performance of continuous production lines in
panel manufacture. Nauch. trudy LTA no.97:115-131 '62.(MIRA 17:2)

NEKHAMKIN, Natan Osipovich, dots., kand. tekhn. nauk; VLASOV, G.D.,
prof., doktor tekhn. nauk, retsenzent; KORSHUNOV, A.N.,
kand. tekhn. nauk, retsenzent; PESOTSKIY, A.N., prof., doktor
tekhn. nauk, otv. red.; FILONENKO, K.D., red.

[Planning wood processing enterprises; introductory lecture
for students of the Faculty of Mechanical Wood Processing
specializing in the technology of wood processing enterprises]
Proektirovanie derevoobrabatyvalushchikh predpriatii; vstupitel'
naia lektsiia dlia studentov fakul'teta mekhanicheskoi
tehnologii drevesiny po spetsializatsii - tekhnologii derevo-
obrabatyvalushchikh predpriatii. Leningrad, Vses. zaochnyi
lesotekhn. in-t, 1963. 23 p. (MIRA 17:5)

PROKOF'YEV, Nikolay Mikhaylovich; MIKHAYLOV, A.N., dots., kand.
tekhn. nauk retsenzent; BRUK, S.I., dots., kand. tekhn.
nauk, retsenzent; NEKHAMKIN, N.G., dots., kand. tekhn.
nauk, otv.red.; ANPIL'OGOV, A.V., red.

[Fundamentals of the standardization of the technological processes of mechanical wood processing; technology of the production of articles from wood (for students of the Faculty of the Mechanical Technology of Wood)] Osnovy tipizatsii tekhnologicheskikh protsessov mekhanicheskoi obrabotki drevesiny; tekhnologiya proizvodstva izdelii iz drevesiny (dlia studentov fakul'teta mekhanicheskoi tekhnologii drevesiny). Lektsiia. Leningrad, Vses. zaochnyi lesotekhn. in-t, 1964. 56 p. (MIRA 18:3)

MIKHAYLOV, Aleksey Nikolayevich, dots., kand. tekhn. nauk;
SHVARTSMAN, G.M., st. nauchn. sotr., kand. tekhn. nauk,
retsenzent; NEKHAMKIN, N.O., kand. tekhn. nauk, dots.,
retsenzent; VASECHKIN, Yu.V., dots., kand. tekhn. nauk,
otv. red.; FILONENKO, K.D., red.

[role of pressure in the technological process of the produc-
tion of gluing materials; lecture in the course "Technology
of the production of gluing materials and boards" for students
of the Faculty of the Mechanical Technology of Wood] rol' davle-
niia v tekhnologicheskoi protsesse izgotovleniia kleemykh mate-
rialov; lekttsiia po kursu "Tekhnologiya proizvodstva kleemykh
materialov i plit" dlia studentov fakul'teta mekhanicheskoi
tekhnologii drevesiny. Leningrad, Vses. zaachnyi lesotekhn.
in-t, 1964. 34 p. (MIRA 18:3)

NEKHAMKIN, N.O., kand. tekhn. nauk; RYKALIN, N.I., kand. tekhn. nauk;
KHFABECV, S.I., inzh.

Studying the joining of particle board by metallic fastening
and tenons. Ber. prom. 13 no. 2:16 5 1974.

(MIRA 1974)

PROKOFIYEV Nikolay Mikhailovich; FODIONOV, S.V., prof., rezensent;
NEKHAMKIN, N.O., dots., kand. tekhn. nauk, otv. red.;
ANPILOGOV, A.V., red.

[Mechanical processing of stock wood; textbook for advanced courses for graduate engineers and students of the Faculty of the Mechanical Engineering of wood. Tekhnicheskaya i obrabotka zagotovki; tekst dlya spetsializirovannykh kursov postdiplomatskoi kvalifikatsii diplomirovannykh inzhenerov i studentov fakul'teta mekhanicheskoi obrabotki dereva. Leningrad, Vuz. zapchryi lesotekhn. inst., 1954. 154 p. (Klas. 621.7)]

NEZHAMKIN, N.S., kand. tekhn. nauk. SANEV, V.I., kand. tekhn. nauk

Automatic line for the manufacture of dimensional stocks B. n. 147.
prom. no. 185-8 JA-No 165.

(MIRA 18:10)

DAVIDENKOVA, Ye.F., prof.; BELAVINA, Z.P.; KOLOSOVA, N.N.; NEKHAMKINA, A.G.

Results of the use of furazol in some diseases of the peripheral nervous system. Trudy LPMI 31 no.2:34-39 '63.

(MIRA 17:10)

1. Iz kafedry nevropatologii Leningradskogo pediatricheskogo meditsinskogo instituta.

DAVIDENKOVA, Ye.F.; KOLOSOVA, N.N.; NEKHAMKINA, A.G.

Treatment of diseases of the nervous system with methyl-
diazil. Vrach. delo no.8:55-59 Ag'63. (MIRA 16:9)

1. Klinika nervnykh bolezney vzroslykh (zav. - prof. Ye.F.
Davidenkova) Leningradskogo pediatricheskogo meditsinskogo
instituta.

(NERVOUS SYSTEM—DISEASES)

CHIRAKOVA, N. A.

~~4. Thermodynamic analysis of systems significant in geochemical chemistry. XXII. Investigation of solubility in the system AlF_3-KF-H_2O at 25°. I. V. Tananay and M. A. Nishchayeva. *Izvest. Sektora Fiz.-Khim. Anal. Akad. Nauk S.S.S.R.* 20, 227-37(1950); cf. *C.A.* 46, 3384g. —~~

Solns. of AlF_3 and KF were mixed in such a manner that at a const. vol. of 200 ml. the ratio of $KF:AlF_3$ increased from 1:1 to 1:80. The mixts. placed in a thermostat were stirred for 8 hrs. and then allowed to settle. The supernatant clear liquid and the ppt. were analyzed for K and Al . In the mixed soln. a ppt. formed throughout the entire range of $KF:AlF_3$ ratios starting with 1. As the $KF:AlF_3$ ratio reached 8, no Al could be detected in the liquid phase. At $KF:AlF_3$ ratios from 1 to 15 the solid phase formed was $2KF \cdot AlF_3 \cdot H_2O$. At ratios from 15 to 40 solid solns. formed having a gradually increasing KF content. At ratios 40-80 $3KF \cdot AlF_3$ formed. $2KF \cdot AlF_3 \cdot H_2O$ was stable in contact with H_2O and dissolved congruently. $3KF \cdot AlF_3$ dissolved incongruently and was decompd. by H_2O into $2KF \cdot AlF_3 \cdot H_2O$, forming a ppt. and KF which dissolved. The thermogram of $2KF \cdot AlF_3 \cdot H_2O$ showed 4 steps: at 145-165° an endothermal effect connected with the loss of H_2O of crystn., and exothermal at 230-260° apparently occasioned by recrystn. of the anhyd. double salt, at 570-610° apparently occasioned by partial decompn. of the salt, and an endothermal at 866°, the m.p. of the salt. The thermogram of $3KF \cdot AlF_3$ had 5 stops. Of these 100-185°, 285-316°, 576-685°, and 1030° are analogous to the stops on the $2KF \cdot AlF_3 \cdot H_2O$ thermogram. The stop at 505-520° is as yet unexplained. The soly. of $2KF \cdot AlF_3 \cdot H_2O$ in HF was studied. At HF concns. above 43% the reaction proceeds according to $2KF \cdot AlF_3 \cdot H_2O + HF \rightarrow KF \cdot AlF_3 + KHF_2 + H_2O$. At HF concns. below 40%, the reaction is reversed. M. Hosh

GOLOVANOV, A.M.; NEXHAMKINA, P.S.

Significance of biochemical studies in surgical treatment of lung diseases. Lab. delo no. 12:707-710 '64. (MIRA 18:1)

1. Klinika fakul'tetskoy khirurgii (Zaveduyushchiy-prof. G.L. Ratner) Kuybyshevskogo meditsinskogo instituta.

NECHAY, A., starshiy leytenant

Good luck! Voen.vest. 39 no.8:52-54 Ag '60.
(Nechiporovich, Aleksei)

(MIRA 14:2)

NEKHAY, A., kapitan

Delegate to the 14th Congress. Starsh.-serzh. no.4:4 Ap '62.
(MIRA 15:4)

1. Belorusskiy voyennyi okrug.
(Communist Youth League)

ACC NR: AN6035374

SOURCE CODE: UR/0272/06/000/009/0040/0041

AUTHOR: Ivanov, M. N.; Kuznetsov, V. I.; Kondurov, I. A.; Melnyak, A. P.; Nikolayev, S. N.; Nizkorov, A. G.; Petrova, V. I.

TITLE: Central system for gathering and processing information (CONT)

JOURNAL: Ref. zh. Avtomatizatsiya, telemekhanika i vychislitel'naya tekhnika, Nos. 9,1976

REF SOURCE: Tr. 6-y nauchno-tekhn. konferentsii po yadern. radioelektron. T. 3. Ch. I. M., Atomizdat, 1965, 110-130

TOPIC TAGS: COMPUTERS; ANALYSIS; INFORMATION; STORAGE; INFORMATION STORAGE AND RETRIEVAL; AUTOMATIC CONTROL SYSTEMS; TELEMECHANICS; TELECOMMUNICATIONS; TELETYPE

ABSTRACT: The article describes a system developed at the Institute of Nuclear Physics of the Institute in A. F. Ioffe AN SSSR for time analysis of α - β channels in the investigation of neutron spectra, for two-dimensional amplitude-time and amplitude-pulse analysis, and for pulse-height analysis with n - m channels. The main units of the system are: the input units (amplitude and time analyzers, which transform the information received by them into a digital code that determines the address of the memory cell; the memory unit (magnetic operative memory of the "Minsk-1", for storage of the codes; the control unit, which scans the input units in sequence and extracts the numbers from the memory; output unit for the readout of the numbers from the memory to the printer unit, perforator, or cathode ray tube screen; movable control desk for remote control of the input blocks. The input blocks of the system can oper-

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UDC: 681.142.4

ACC NR: AR6035374

ate independently in the following modes: operation, observation, verification, and erasure. The technical characteristics of the system are as follows: number of channels 2048; channel capacity 2^{10} ; number of input units 6; inquiry period 5 μ sec; and maximum registration frequency 12 000 pulses/sec. 10 illustrations. Bibliography, 11 titles. V. Zh. [Translation of abstract]

SUB CODE: 09

Card 2/2

ACC NR: AP7001939

SOURCE CODE: UR/120/66/000/006/0055/0060

AUTHOR: Nekhay, A.P.; Marchenkov, V.V.

ORG: Physico-technical Institute, AN SSSR, Leningrad (Fiziko-
tekhnicheskiy institut AN SSSR)

TITLE: A digital gain stabilizing circuit for a semiconductor gamma
spectrometer

SOURCE: Pribery i tekhnika eksperimenta, no. 6, 1966, 55-60

TOPIC TAGS: pulse height analyzer, multichannel analyzer

ABSTRACT:

A 1024-channel pulse height analyzer with a gain-stabilizing loop is shown in Fig. 1. The amplifier gain is stabilized by the loop consisting of counter (6), which tallies the number of pulses from the astable multivibrator (5), which in turn is proportional to the height of the reference pulse from the generator (11). The amount by which the reference pulse misses its intended channel constitutes the error signal, which is formed by circuit (7) whose inputs are derived from six higher-order stages of counter (6). The error is applied to counter (8) which integrates it and applies it to the number-to-voltage converter. This converter changes the astable multivibrator output frequency in the direction of diminishing error. If the

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UDC: 539.1.075

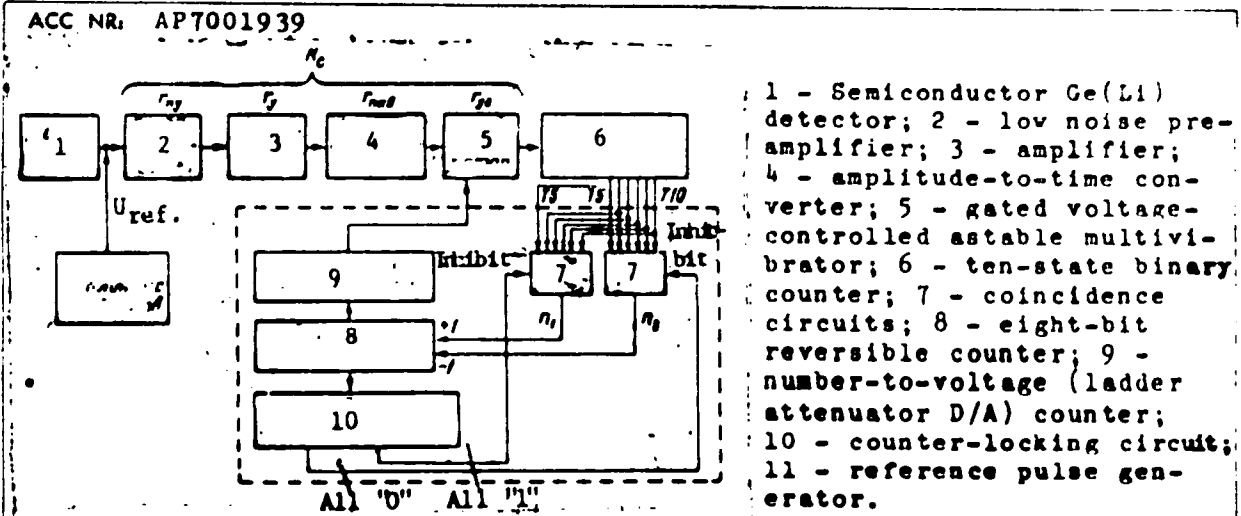


Fig. 1. Pulse height analyzer stabilization system

amplifier gain is measured by the number of channels n by which the reference pulse misses its intended channel, then the corrective action of a single pulse at the input to counter (8) causes this gain to change by 0.25 channels. The lock-in range of the stabilizing loop is limited to deviations of not more than 20 channels or 2% of full scale.

SUB CODE: 18/ SUBM DATE: 17Nov65/ ORIG REF: 002/ OTH REF: 003
 Card 2/2 ATD PRESS: 5113

NEKHAY, G., kapitan 1-go ranga

While training, don't forget about education. Form. V. 1972.
S11 4 no. 1363-64 31 '64. KPA 1972

NEKHAY, G., Kaplunov, ...

... Youth League members ... Koms. Vostok, ...
46 n. 23: 60-63 D 165. ... MIRA 18 12

NEKHAY, G. N.

Sugar Growing - Poltava Region

One thousand and twenty-seven centners of sugar beets per hectare. Sakh. prov. 26
no. 2, 1952.

9. Monthly List of Russian Accessions. Library of Congress, June 195², Incl.

1. NEKHAI, P. N.
2. USSR (600)
4. Excavating Machinery
7. Self-propelled ditch digger.
Sakh. prom. 26 No. 10, 1952.

9. Monthly List of Russian Accessions, Library of Congress, January 1953. Unclassified.

NEKHAY, S M

117-58-5-8781

Translation from: Referativnyi zhurnal, Metallurgiya, 1958, Nr 5, p 7, USSR

AUTHORS: Nekhay, S. M. Storozhko, A. I.

TITLE: An Investigation of Briquetting Operations Performed on Copper Ores (Issledovaniye briketirovaniya mednykh rud)

PERIODICAL: Byul. tsvetn. metallurgii, 1957, Nr 16, p 26

ABSTRACT: In order to determine optimal pressures for the making of briquets of maximum strength, investigations of briquetting operations on Cu ores were performed at the Dnepropetrovsk plant for medium hydraulic and heavy mechanical presses. It was found that specific pressures amounting to 1800 kg/cm² produce briquets of greatest strength.

A Sh

1. Copper ores--Processing

Card 1/1

IVZHENKO, A.O.; HEKHAY, S.M.

Investigating the heating and cooling of multistage presses.
Stan. i instr. 28 no.5:26-27 My '57. (MLBA 10:6)
(Power presses)

AUTHORS: Nekhay, S.M. and Ivzhenko A.O. (Engineers) 110-7-21/30
TITLE: A hydraulic 3500 ton platen press. (Gidravlicheskiy etazhnyy press na 3500 t.)
PERIODICAL: "Vestnik Elektropromyshlennosti" (Journal of the Electrical Industry), Vol.28, No.7, 1957, pp.65-66 (USSR).
ABSTRACT: The Dniepropetrovsk works has put into production press model 795 of 3500 tons which will be used in the manufacture of transformer parts. The size of the press platens is 3200 x 3200 mm and they can be heated to 150 C. The general design is described. A mathematical expression is given for the motion of the press platens and an expression is derived for the rate of movement of the press parts. The output of the press depends mainly on the rate of movement of the parts and the steps which are necessary to increase this speed are stated briefly. Fig.2 is a graph of the displacement of the moving parts of the press. The equations given may help manufacturers of electrical insulating materials to select the best operating conditions for hydraulic platen presses. There are 2 figures.
ASSOCIATION: Dniepropetrovsk works for Hydraulic and Technical

Card
1/2

A hydraulic 3500 ton platen press. (Cont.) 110-7-21/30
presses. (Dnepropetrovskiy Zavod Gidravlicheskikh i
Mekhanicheskikh pressov).

AVAILABLE:

Card 2/2

№ 4 (12) 13 (1)

121-8-12/22

AUTHOR: NEKHAY, S.M.
TITLE: Investigation of a Triple-Trunk-Type Piston Pump. (Issledovaniye trekhplunzhernogo nasosa.)
PERIODICAL: Stanki i Instrument, 1957, Vol. 20, Nr 8, pp.34-35 (USSR)

ABSTRACT: The investigation of a horizontal triple-trunk-type piston pump model G 301 was carried out in the "Dnepropetrovsk" works for medium-sized hydraulic and heavy-type mechanic presses. The capacity of the pump is 680 l/min.; its working pressure: 320 kg/cm²; the power of the electric motor is 470 kW at 500 rotations per minute; the diameter of the pistons is 90 mm; each piston has one pressure- and two suction valves. The moments of rotation of the gear- and crank-shaft, the liquid-pressure at the outlet as well as the motions of the piston and the pressure- and suction valves are registered by means of an oscillograph. Three illustrations show the special arrangements for the execution of this experiment, which are shown and explained in detail. (1 reference)

ASSOCIATION: Not given
PRESENTED BY:
SUBMITTED:
AVAILABLE: Library of Congress

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10 6 2 10 / 5 11

110-10-14/18

AUTHOR: Nekhay, S.M. and Ivzhenko, A.O., Engineers.

TITLE: A Press for Sheet Electrical Materials. (Press dlya listovykh elektromaterialov)

PERIODICAL: Vestnik Elektropromyshlennosti, 1957, Vol.28, No.10, pp. 69-71 (USSR)

ABSTRACT: This article describes a new 17-platen press of 1 200 tons type 1708 produced by the Dnepropetrovsk Works (Dnepropetrovskiy Zavod) for medium hydraulic and heavy mechanical presses. A general illustration of the press is given in Fig. 1. It is a hydraulic press working on mineral oil at a working pressure of 180 kg/cm² with a total travel of 1 275 mm and a platen surface of 750 x 1 000 mm. The maximum stress in the most heavily-loaded pillar of the press is considered briefly and a design formula is given. A most important matter in press technology is the time of applying and releasing pressure and a brief mathematical analysis of this question is given.

In the manufacture of electrical insulating materials heating and cooling of the platens is important. The method of heating is by steam at a pressure of 4.7 kg/cm² and an inlet temperature of 153 °C. Heating data is given in Table 1. Cooling data using water at a pressure of 2 kg/cm² and a temperature of 12 °C is given in Table 2. The numbers in the

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A Press for Sheet Electrical Materials.

110-10-14/18

columns of the tables correspond to the numbers of the points on the diagram of the heating plate shown in Fig. 3. It is shown that the plates are heated up in 24 minutes and cooled in 12 minutes. When it is necessary to heat the plates more rapidly steam at pressures up to 12 kg/cm² can be used.

The output of the press depends on the material being pressed. The pressing and cycle time can vary very widely.

There are 3 figures, 2 tables and 1 Slavic reference.

ASSOCIATION: Dnepropetrovsk Press Works. (Dnepropetrovskiy Zavod Pressov)

SUBMITTED: May 27, 1957.

AVAILABLE: Library of Congress

Card 2/2

Method of Spring Selection for the Valves of Plunger Pumps
AUTHOR: Nekhay, S.M.

121-4-13/32

TITLE: Method of Spring Selection for the Valves of Plunger Pumps
(Metod vybora pruzhin klapanov plunzhernykh nasosov)

PERIODICAL: Stanki i Instrument, 1958, No.4, pp. 26 - 28 (USSR).

ABSTRACT: The importance of a correct selection of the springs is discussed with reference to hydraulic presses. Excessively stiff springs cause power losses, weak springs cause knocking of the pump valves. An analysis of the valve motion described by an equation including a square law damping term yields formulae from which conditions are derived to exclude resonance. Springs should be chosen as light as is consistent with the avoidance of resonance. There are 4 figures and 2 Russian references.

AVAILABLE: Library of Congress

Card 1/1

1. Hydraulic presses-Valve analysis

NEKHAY, S.M.; KHABAROV, V.I.

The P156-type hydraulic forging press with a 2,000 ton capacity.
Bul.tekh.-ekon.inform. no.7:13-14 '58. (MIRA 11:9)
(Hydraulic presses) (Forging machinery)

AUTHOR: Nekhay, S.M., Engineer

SCW/122-25-114/31

TITLE: A Hydraulic Forging Press of 2 000 tons Capacity
(Gidravlicheskiy kovochnyy press usiliyem 2 000 t)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, No 7, pp. 44-45 (USSR)

ABSTRACT: The press, designated R150, is described as adapted for production by the Dnepropetrovsk Works for Medium Hydraulic Presses and Heat-Mechanical Presses. The design incorporating a hydraulic-servo-mechanical control, was developed by the design office of the Novosibirsk "Tyazhstankogidropress" Works. The ram copies the motion of the operator's hand. The four-column press has three power cylinders with two load stages, 400 and 2 000 tons. The second stage is introduced automatically. Power is supplied by a pump and accumulator unit working with a water emulsion at 320 kg/cm² pressure with a maximum delivery of 1 600 l/min. The maximum stroke of the moving cross-beam is 1 600 mm. With a stroke of 150 mm, 10 pressings per minute can be obtained; in finishing operations, up to 45. Figure 2 shows the hydraulic circuit. The main selector valve crankshaft is actuated by a hydraulic servo-mechanism acting as an amplifier. The input link of the amplifier is connected through a

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A Hydraulic Forging Press of 2 000 tons Capacity

differential mechanism to the handle for manually controlling the press. This ensures that the amplifier input element is displaced by a magnitude proportional to the difference between the displacements of the control handle and the press ram. A wire rope transmission connects the differential mechanism with the ram. The anvil contains an ejector plunger and draw leaves. Both are air operated. The basic response of the servo-control is expressed in terms of the geometry of the system. This determines the relation between the control handle and the ram speeds. Figure 3 shows displacements plotted against time and illustrates a control response time lag of 0.80 - 0.60 sec. There are 4 figures.

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11/11/58
KOKHAY, S.M., IVZHEKHO, A.O.

Pressing equipment used in veneering furniture parts. Der. prom. 7
no.2:16-17 P '58. (MIRA 11:1)

(Veneers and veneering)

NEKHAY, S.M.; IVCHENKO, A.O.

Presses for gluing doors made of boards. Der. prom. 7 no. 5:12-
13 My '58. (MIRA 11:7)

1. Dnepropetrovskiy zavod pressov.
(Doors)
(Gluing)
(Power presses)

NEKHAY, S.M.

Hydraulic multistage presses used in manufacturing plywood. Der.
prom. 7 no.12:8-9 D '58. (MIAA 11:12)
(Power presson) (Plywood)

AUTHORS: Nekhay, S. M. and ...

TITLE: An Apparatus for the Automatic Control of the Level of the Liquid in the Cylinders of Pumping Storage Stations (Apparat dlya avtomaticheskogo kontrolya urovnya zhidkosti v ballonakh nasosnykh-akumuljatornykh stantsiy).

PERIODICAL: Mashinostroyeniye, 1980, No. 10, pp. 7-8.

ABSTRACT: For the automatic control of the liquid level in the cylinders of pumping storage stations, mercury and floating apparatuses with inductive feelers are mainly used. These apparatuses have several shortcomings, among them the use of expensive metals, such as platinum and mercury. Therefore, assistants of the Eksperimental'nyy nauchno-issledovatel'skiy institut kuznechno-pressovogo mashinostroyeniya (Experimental Scientific Research Institute of Forging Press Machinebuilding): I. V. Kanonov, T. Ya. Nedopovz and V. V. Sakharov, have developed an electrical contact apparatus which controls the liquid level in the cylinders and has none of the many defects of the former device. The new apparatus was manufactured in the forging press labor-

Card 1 of 2

GREKOV, I.M., insh.; NEKHAY, S.M., insh.

Pumps used in hydro-pneumatic safety devices of power presses. Vest.
mash. 39 no.10:44-46 0 '58. (MIRA 11:11)
(Power presses) (Pumping machinery)

AUTHOR: Krasov, V. I., and Novik, S. M.

TITLE: A STUDY OF THE MECHANISM OF THE MOVEMENT OF METAL BLANKS IN THE PROCESS OF THEIR TRANSPORTATION BY HYDRAULIC PRESSURE

ABSTRACT: The authors investigate the mechanism of the movement of metal blanks in the process of their transportation by hydraulic pressure. It is shown that the mechanism of the movement of metal blanks in the process of their transportation by hydraulic pressure is determined by the interaction of the forces of gravity, the forces of friction, and the forces of hydraulic pressure. The authors also investigate the influence of the parameters of the hydraulic pressure on the movement of metal blanks. The authors provide a method for determining the critical hydraulic pressure, which is necessary for the movement of metal blanks. The authors also provide a method for determining the critical hydraulic pressure, which is necessary for the movement of metal blanks. The authors also provide a method for determining the critical hydraulic pressure, which is necessary for the movement of metal blanks.

ASSOCIATION: Dnepropetrovsk Polytechnical Institute, Dnepropetrovsk, Ukraine

Card 1, 1

NEKHAY, S.M.; AYZENBERG, B.Sh.

Protecting from breakage the casing of an automatic crank
press starter. Kus.-shtan.proizv. 1 no.12:43 D '59.
(MIRA 13:4)

(Power presses)

NEKHAY, S. M., Cand Tech Sci -- (diss) "Theoretical and experimental research into some hydromechanisms, gear assemblies, and regulators of hydraulic presses." /Tula/, 1960. 12 pp; (Ministry of Higher and Secondary Specialist Education RSFSR, Tula Mechanics Inst); 150 copies; price not given; (KL, 26-60, 137)

NEKHAY, S.M.

Machine for coiling wheel rims. Kus.-shtam.proizv. 2 no.1:47
Ja '60. (MIRA 13:5)
(Metalworking machinery)

A162/A029

AUTHORS: Khabarov, V I.; Nekhay, S.V.

TITLE: New 2,000-Ton Tier Press ¹⁴

PERIODICAL: Kuznechno-shtampovochnoye proizvodstvo, 1960², No 7, pp 39 - 40

TEXT: Detailed information is given on design and operation of a new П739 (P739) hydraulic "tier" (etazhnyy) press shown in a photo (Fig. 1) produced by the Dnepropetrovskiy zavod srednikh gidravlicheskikh i tyazhelykh mekhanicheskikh pressov (Dnepropetrovsk Plant of Medium Hydraulic and Heavy Mechanical Presses). The 2,000-ton press has 11 tiers and is designed for pressing decorative paper layers and electric insulation sheet materials since it develops pressures of up to 130 kg/cm² on work of 1,500 x 1,000 mm surface. When pressing a 2-mm paper layer, each of the 11 tiers accomodates up to 10 packets. The control is automatic and switches on with the loading of the first packet. The hydraulic loading and unloading mechanisms had been developed and produced at the above-mentioned plant for the first time in the USSR. The press has 2 work cylinders and 12 heating plates spaced at 150 mm each and heated by superheated water up to 160°C. The cylinder work fluid consists of mineral oil. The total power of the electric

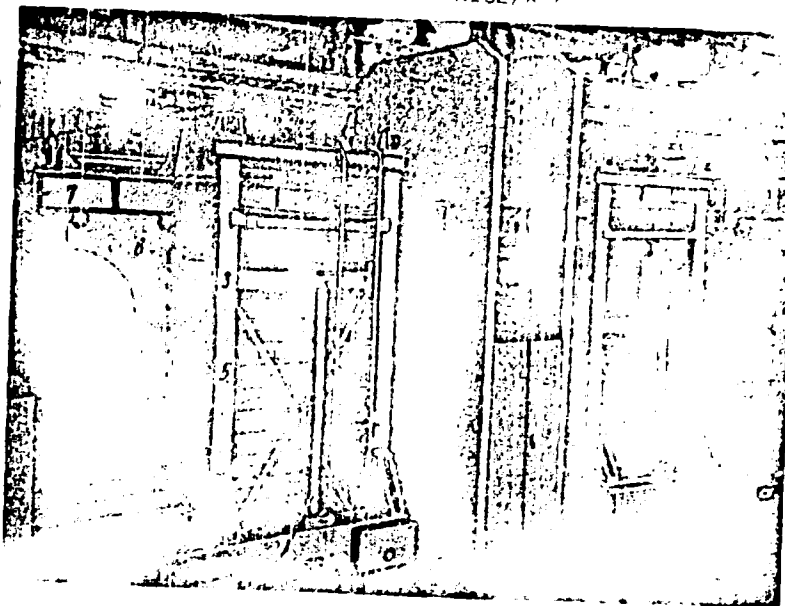
Card 1/3

New 2,000-Ton Tier Press

S/182/63/000/007/014/016/01
A162/A07

Figure 1:

1. General View of the Hydraulic Tier Press of the P739 Model With a Force of 2,000 t.



Card 3/3

KHABAROV, V.I.; NEKHAY, S.M.; NOVAK, V.M.

Soviet presses for particle board manufacture. Der.prom. 9 no.8:
8-10 Ag '60. (MIRA 13:8)
(Hardboard) (Hydraulic presses)

~~NEKHAY~~, Stepan Matveyevich; KHABAROV, Valentin Ivanovich; SMIRNOV, A.V.
red.; AZAROVA, V.G., red. izd-va; LOBANKOVA, R.Ye., tekhn. red.

[Power presses for the manufacture of particle boards] Pressy dlia
struzhechnykh plit. Moskva, Goslesbumizdat, 1961. 76 p.

(MIRA 15:2)

(Hardboard)

(Power presses)

S/653/61/000/000/032/052
1042/1242

AUTHORS: Boguslavskiy, L.I., and Mekhay, S.Y.

TITLE: The use of caprone-lined bearings in presses

SOURCE: Plastmassy v mashinostroyeni i priborostroyeni.
Pervaya resp. nauch.-t. kn. konfer. po vopr. prim.
plastmassy v mashinostroy. i priborostroy., Kiev, 1959.
Kiev, Vostekhizdat, 1961, 349-355

TEXT: The Dnepropetrovskiy zavod srednikh gidravlicheski i tyazhelykh mekhanicheskikh pressov (Dne ropetrovsk plant of medium hydraulic and heavy mechanical presses) has investigated the replacement of bimetals by caprone in bearings. The clearance between the plunger and the sleeve must be increased to allow for the high coefficient of expansion of caprone. This weakens the dimensional standards and limits the range of the press. Therefore a method was developed

Card 1/2

S/693/61/000/000/031/051
I042/I242

The use of caprone-lined bearings....

for the construction of steel bearings with a 0.2-0.5 mm thick layer of caprone. The latter is deposited as a powder in the hot metal heated bushing. Wear was measured by weighing the bushing periodically on an analytical balance with an accuracy of 10^{-4} g. The optimal thickness of the caprone layer is 0.5 mm. The wear resistance of caprone-lined samples is considerably higher than that of cast iron. There are 7 figures and 1 table.

Card 2/2

NEKHAY, Stepan Matveyevich, kand. tekhn. nauk: UTSHYNA.
Valentina Mikhaylovna, inzh.; FEL'DMAN, Ill'ya

Osipovich [Fel'dman, Illia Iosypovich], kand. tekhn.
nauk, dots., retsenzent

[Modern hydraulic presses] Suchasni hidravlichni presy.
Kyiv, Derzhtekhvydav U.S.R., 1962. 107 p.

(MIRA 18:6)

NEKHAY, Stepan Matveyevich; NOVAK, Vadim Mikhaylovich; KHABAROV, Valentin Ivanovich; GAMAYUNOV, N.I., red.; LAMIONOV, G.Ye., tekhn. red.

[Pressing machines used in the manufacture of electrical insulating materials] Pressy dlia proizvodstva elektroizoliatsionnykh materialov. Moskva, Gosenergoizdat, 1962. 94 p.
(MIRA 15:9)

(Electric insulators and insulation)

(Electric equipment industry--Equipment and supplies)
(Power presses)

CHEPIGIN, G. V., insh.; NEKHAY, S. M., insh.; GUL', N. S., insh.;
CHIZHOV, A. P., insh.

Replacing the double-cleaning oil filter with a full-flow
centrifuge. Mashinostroenie no.5:95 S-0 '62.
(MIRA 16:1)

(Tractors—Engines—Oil filters)

NEKHAY, Stepan Matveyevich, kand. tekhn. nauk; NIZKOV, A.A., kand.
tekhn. nauk, dots., ~~retsenzant~~; RIKBERG, D.B., red.;
GORNOSTAYPOL'SKAYA, M.S., tekhn. red.

[Designing hydraulic drives for presses] Proektirovanie
gidroprivodov pressov. Moskva, Mashgis, 1963. 156 p.
(MIRA 16:5)

(Hydraulic presses)

NEKHAY, S.M.

Mechanisms of a press for the production of artificial
leather. Kus.-shtan. proizv. 5 no.6:25-28 Je '63.
(MIRA 16:8)

... M. ... KAM ...
... N. V. ... KAM.
... NEKHAY, V. I., red.

[Using the deduction method in investigating basic thermodynamic processes] Issledovanie osnovnykh termodinamicheskikh protsessov deduktivnym metodom. Minsk, Izd-vo "Vysshaya shkola," 1973. (Minsk, 1973)

LIPSKIY, M.V. · SMYKOV, Ye.K., kand. tekhn. nauk, red.; NEKHAY,
V.T., red.; KISLYAKOVA, M.N., tekhn. red.

[Conditions of the work and characteristics of the main-
tenance of continuous rail tracks on curves] Uslovia ra-
boty i osobennosti soderzhania besстыkovogo puti v kri-
vykh. Minsk, Izd-vo M-vn. vsshego, srednego spetsial'no-
go i professional'nogo obrazovaniia BSSR, 1963. 54 p.
(MIRA 17:4)

POVOROZHENKO, Vladimir Vasil'yevich, prof.; SITNIK, Mikhail Danilovich; SYTSKO, Petr Aleksandrovich, dots.; MIKHAYLOV, G.I., dots., red.; NEKHAY, V.T., red.; KISLYAKOVA, M.N., tekhn. red.

[Problems of the improvement of carrying and forwarding services in the U.S.S.R.] Voprosy sovershenstvovaniia transportno-ekspeditsionnogo obaluzhivaniia v SSSR; materialy. Pod red. V.V.Povorozhenko, G.I.Mikhailova. Minsk, Izd-vo M-va vysshego, srednego spetsial'nogo i professional'nogo obrazovaniia BSSR, 1963. 94 p.

(MIRA 17:1)

1. Nauchno-tekhnicheskoye setevoye soveshchaniye v BIIZhT, Gomel', 1962. 2. Zaveduyushchiy sektorom Instituta kompleksnykh transportnykh problem Gosplana SSSR (for Sitnik).

NEKHAY, V.T., red.

[Studies in the field of heat transfer and the aerodynamics of flows] Issledovaniia v oblasti teplootmena i aerodinamiki potokov. Minsk, Izd-vo M-va vysshego, srednego spetsial'nogo i professional'nogo obrazovaniia BSSR, 1963. 180 p. (MIRA 17:11)

1. Minsk: Belorusskiy politekhnicheskii institut.

LOZHECHNIKOV, Yevgeniy Borisovich, kan . tekhn. nauk; NEKHAY,
V.T., red.

{Production and use of ceramic metal articles in the
manufacture of machinery; methodological instructions and
lectures on the course "Processing and use of new mate-
rials in the manufacture of machinery" (topic no.1)} Pro-
izvodstvo i primeneniye metallokeramicheskikh izdelii v
mashinostroenii; metodicheskie ukazaniya i lektsii po
kursu "Obrabotka i primeneniye novykh materialov v mashino-
stroenii" (tema I). Minsk, Izd-vo "Vysshaya shkola," 1964.
55 p. (MIRA 17:12)

NEKHAY, V.T., red.

[Problems of the mechanization of lumbering operations and lumber transportation] Voprosy mekhanizatsii lesozagotovok i transporta lesa; sbornik nauchnykh rabot. Minsk, Vysshaya shkola, 1964. 119 p. (MIRA 18:5)

1. Belorusskiy tekhnologicheskii institut.

ZAYTSEV, P.I.; LIZOGUB, I.G.; PETRUKOVICH, A.A., dokl. na
nauki i tekhniki Uz.SSR; SMYKOV, Ye.Ye., CHIEN'Y, A.S.;
YAKOBSON, S.I., ANDREYEV, G.Y., dots., retsenent;
GRECHUK, V.S., dots., retsenent; NEKHAY, V.T., red.

[Mechanization of the assembly, laying and exchange of
switches] Mekhanizatsiya storki, uklounki i smeny stroyitel-
nykh perevodov. Minsk Vysshaya shkola, 1962. 67 s.
(MIRA 18:3)

1. Leningradskiy institut inzhenerov zheleznodorozhnogo
transporta, kafedra "Zheleznodorozhnyy put'" (for
Andreyev, Grechuk).

NEKHAYCHIK, N.; KARAZANOVA, Ye.; BELAYA, V.

Prevention of diphtheria. Zdrav. Belor. 6 no. 5:54 My '60.
(MIRA 13:10)

(BEREZIKA DISTRICT—DIPHTHERIA)

NEKHAYCHIK, V.P.; SMIRNOV, G.P.

Rivers of Bol'shoy Lyakhov Island. Trudy ANU 224:67-72 1977
(MIRA 1877)

NEKHAYCHIK, V.P.

Effect of humidification variations in the northwestern area
of the European part of the U.S.S.R. on the water budget of
lakes. Vest. LGU 19 no.24:115-121 '64 (MIRA 18:1)

NEKHAYCHIK, V.P.

Influence of the general moisture fluctuation of the Kulunda
Steppe on the water balance of Lake Kulunda. Izv. Vses. geogr.
ob-va 97 no.1:75-77 Ja-F 1955.

(MIRA 18:3)

Translation from: Referativnyy zhurnal, Mekhanika, 1957, Nr 8, p 87 (USSR) SOV 124 57 8 9178

AUTHOR: Nekhayenko, E. S.

TITLE: On the Modifications of Air Currents Above the Tsimlyanskoye Water Reservoir (K voprosu o transformatsii vozdukhnykh potokov nad zerkalom Tsimlyanskogo vodokhranilishcha)

PERIODICAL: Tr. Odessk gidrometeorol. in-ta, 1956, Nr 8, pp 125-131

ABSTRACT: The paper presents the results of the author's master's thesis presented to the Odessa Hydrometeorological Institute in 1954. The author uses observational data relative to the wind, temperature, and moisture content obtained at two stations located on the opposite banks of the Tsimlyanskoye Reservoir and analyzes them with respect to the qualitative laws governing the air modifications above an impoundment. During fall and winter the temperature at the upwind station is higher than that at the downwind station [the Russian text is incorrectly stated; it should be the opposite, namely: "During the fall and winter the temperature at the onshore wind station is higher than that at the offshore wind station; Transl. Ed. Note] i.e., the air mass is heated at a rate that depends on the degree of warmth of the water. In spring the

Card 1 2

SOV 124 57 8 2178

On the Modifications of Air Currents Above the Ts. mayanskoye Water Reservoir

opposite effect obtains. The dependence of the modification on the wind velocity does not exhibit a clear cut character. The moisture content modification is more clearly related with the initial mixing ratio of the air, namely, the greater the mixing ratio of the impinging air, the smaller the moisture modification above the body of water. There is also a diminution of the amplitude of the diurnal temperature range at the downwind station resulting from the influence of the body of water. A comparison of the results obtained with a quantitative theory of the temperature-moisture modification of an air mass would be of much interest.

L. S. Gaidar

Card 2/2

NEKHAYENKO, E.S.

Repetition of precipitation of various duration in Kiev. Trudy OGMI
no.28:55-62 '62. (MIRA 16:6)

(Kiev--Precipitation)

NEKHAYEV, G.A.

Some problems in statistics and dynamics of elastic unstretchable wires. Nauch.dokl.vys.shkoly; stroi. no.1:49-58 '59.
(MIRA 12:10)

1. Rekomendovana kafedroy stroitel'noy mekhaniki Moskovskogo inzhenerno-stroitel'nogo instituta imeni V.V.Kuybysheva.
(Elastic rods and wires)

NEKHAYEV, G. A., Cand Tech Sci (diss) -- "Some problems of oscillations and stability of a flexible, non-stretching thread on rigid and flexible supports". Tula, 1960. 8 pp (Min Higher and Inter Spec Educ RSFSR, Moscow Order of Labor Red Banner Construction Engineering Inst (in V. V. Kuybyshev, Chair of Structural Mech), 200 copies (KUL No 15, 1960, 13)

MEKHAYEV, G.A.

Natural oscillations of a flexible wire. Nauch.trudy Tul.gor.
inst. no.3:81-86 '61. (MIRA 16:4)
(Wire rope)

ABRAMOV, M.I.; BELIZIN, V.I.; DEVITSKIY, S.M.; ZATULA, V.I.; ZOLOTAREV,
V.M.; ZOLOTAREV, I.S.; IL'INA, M.I.; KOLYSHKINA, N.S.; KUDASOV,
L.P.; MAKHLIN, V.N.; MEDVEDEV, G.S.; MEKHAYEV, I.S.; OLEYNIKOV, M.S.;
PARKHOMENKO, P.N.; TOMASHEVSKIY, V.I.; FEDUNETS, I.Kh.; KHRAMTSOV,
V.K.; ZOLOTAREV, N.V., red.; SEVRYUKOV, P.A., tekhn.red.

[Planning on collective farms; manual] Planirovaniye v kolkhozakh;
spravochnik. Kursk, Kurskoe knizhnoe izd-vo, 1960. 437 p.
(MIRA 14:2)

(Collective farms)

NEKHAYEV, S. L. (Chelyabinsk)

Responsibility of enterprises for the compliance with the
idle time norms for freight cars. Zhel. dor. transp. 45 no.1:
81 Ja '63. (MIRA 16:4)

1. Nachal'nik otdela pod'yездnykh putey Yuzhno-Ural'skoy
dorogi.

(Demurrage(Car service))

SECRET, U.S.S.R.

Relative observability of nuclear missiles from Soviet territory
Ministry of General Intelligence, Moscow, 1974, 14 p.

T170, 14

PAVLIKOVSKAYA, N.B.; KUZNETSOV, L.A.; NEKRAYEV, V.I.

Changes in the external respiration under the effect of physical loads of various **intensity** in patients with heart defects of rheumatic etiology. *Vopr.kur., fizioter. i diet. fiz. kult.* 30, no.5:444-447 S-G 1-5. (MIRA 1967)

1. Otdeleniye lekchey i fizicheskoy kultury (nauk. tsentr im. L.A.Kuznetsov) i Otdeleniye funktsional'noy diagnostiki (nav. N.B.Pavlikovskaya) i Otdeleniye fizioterapii (dir. N.Ye.Krayev).

HEKHAYEV, V.M.

Spermatogenesis in the medicinal leech [with summary in English].
Zhur.ob.biol. 18 no.3:208-216 My-Je '57. (MLRA 10:6)

1. Kafedra obshchey biologii Kiyevskogo meditsinskogo instituta.
(LEECHES) (SPERMATOGENESIS IN ANIMALS)

NEKHAYEV, V.M.

Annual developmental cycle of spermaries in the leeches *Hirudo medicinalis* L. and *Haemopsis sanguisuga* Bergs. [with summary in English]. Zool. zhur. 38 no.2:280-282 P '59. (MIRA 12:3)

1.Kiev Medical Institute.

(Leeches) (Spermatogenesis in animals)

TEL'NOVA, R.P.; NEKHAYEV, V.M. [Nekhaiev, V.M.]

Spermicidal characteristics of nonvolatile phytoncide fractions
of some plants. Ped., akush. i gin. 22 no.6:55-58 '60.

(MIRA 14:10)

1. Kafedra akusherstva i ginekologii No.1 (zaveduyushchiy - prof.
M.S.Baksheyev [Baksheiev, M.S.]) i kafedra biologii (zaveduyushchiy -
prof. K.Yu.Kostryukova) Kiyevskogo ordena Trudovogo ~~Erashogo~~
Znameni meditsinskogo instituta im. akademika Bogomol'tsa (direktor-
dotsent V.D.Bratus').

(PHYTONCIDES)

(SPERMATOZOA)

NEZHAYEV, V.P., Cand Biol Sci -- (dis), "Spermatogenesis and the annual cycle of development of the testis of the medicinal leech in natural water reservoirs and under artificial maintenance." Kiev, 1960, 111; (Kiev Order of Labor Red Banner Medical Inst in Academician A. A. Bogomoletsa; 200 copies; price not given; (RL, 24-60, 131)

SMYKOV, Ye.K., dots.; LIZOGUB, I.G., st. prepod.; NEKHAY, V.T.,
red.

[Design, calculation and graphic work for the course
"Tracks, track operation, maintenance and repair"; a
textbook for students of higher education schools of
railroad transportation studying operations and econom-
ics] Raschetno-graficheskie raboty po kursu "Put' i pu-
tevoe khoziaistvo;" posobie dlia studentov vysshikh
uchebnykh zavedenii zheleznodorozhnogo transporta, obu-
chaiushchikhsia po ekspluatatsionnoi i ekonomicheskoi
spetsial'nostiam. Minsk, Vysshaya shkola, 1963. 46 p.
(MIRA 17:9)

NEKHAYEV, V.M.

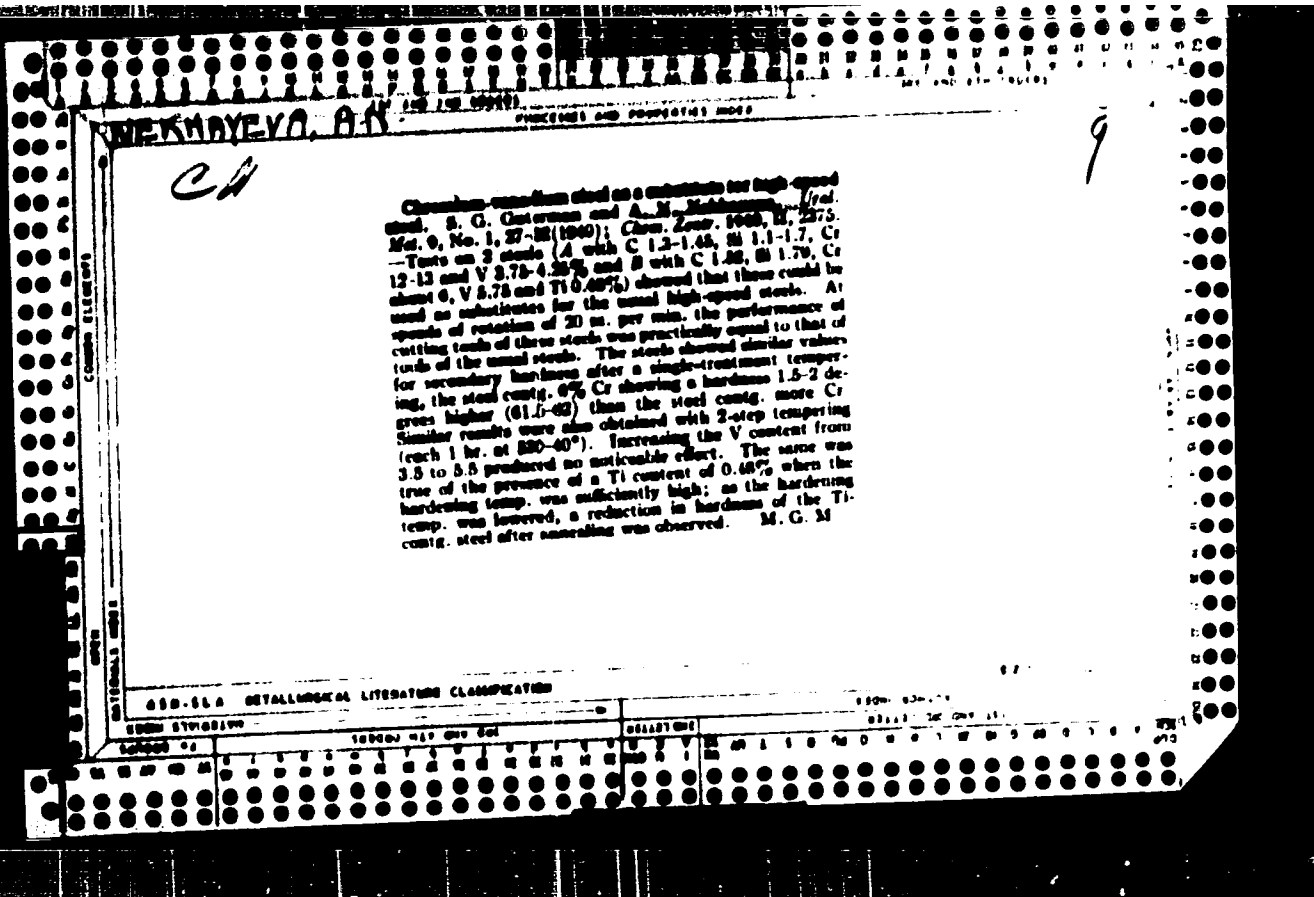
Inheritance of acquired characteristics. Mek.filos.vop.med.1
est. no.2:121-131 '60. (MIRA 15:7)

1. Kafedra biologii Kiyevskogo meditsinskogo instituta imeni
Bogomol'tsa. (HEREDITY)

NEKHAYEVA, A.A.; D'YAKOVA, V.A.

The "Liman" automatic telegraph station with code commutation
in the Novosibirsk telegraph exchange. Vest. svyazi 24 no.10;
15-17 O '64. (MIRA 17:12)

1. Glavnyy inzh. Novosibirskogo telegrafa (for Nekhayeva).
2. Starshiy inzh. normativno-issledovatel'skoy gruppy pri
Novosibirskom oblastnom upravlenii svyazi (for D'yakova).



NEKHAJEVA P. N.

18(0); 25(0); 10(6)

PHASE I BOOK EXPLOITATION

SOV/1993

Ufa. Aviatsionnyy institut

Trudy Vyp. 3 (Transactions of the Ordzhonikidze Aviation Institute, Ufa)
Nr 3. Ufa, Bashkirkoye knizhnoye izd-vo, 1957. 222 p. Errata slip
inserted. 1,000 copies printed.

Resp. Ed. for this no.: I.A. Bolotovskiy; Editorial Board: I.P. Yemelin
(Resp. Ed.), A.N. Rakhmanovich, I.A. Bolotovskiy, S.I. Kulikov, V.A. Vinogradov,
and P.D. Mirko; Ed.: M.A. Gurvich; Tech. Ed.: F.G. Gayfullin.

PURPOSE: The book is intended for engineers and scientific workers in the fields
of metallurgy, technological processes, and fluid mechanics.

COVERAGE: This volume contains 14 articles dealing with metallurgy and mechanical,
aeronautical, and electrical engineering problems. Individual abstracts are
given in the Table of Contents.

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Transactions of the Ordzhonikidze (Cont.)

SOV/1993

TABLE OF CONTENTS:

Koval'chuk, O.S. Effect of Nitrogen on the Conversion and Properties of Iron and Steel 3

This article describes the effect of nitrogen on the processes taking place in steel during rapid cooling from the temperatures of the austenite region and the effect of nitrogen on the transformations taking place in quench-hardened steel upon annealing. References: 3 Soviet, 1 German.

Nekhayeva, A.M., and O.S. Koval'chuk. Increasing Wear Resistance of Large Parts Made of Gray Iron by Means of Heat Treatment 27

The transformations and properties of gray foundry iron are investigated. The conditions for heat treatment of large cast iron pieces which guarantee high durability are developed.

Rabinovich, M.Kh., and O.G. Fil'tser. On the Use of Centrifuge Tests at High Temperatures for the Control of Materials and Mass [Serial] Production 41

The first results of centrifuge tests at high temperatures for the control of materials and mass (serial) production are described.

Card 2/7

Transactions of the Ordzhonikidze (Cont.)

SOV/1993

The advantages of the centrifuge method are stated, such as the possibility of setting up assembly-line tests, high sensitivity, and low cost. References: 12 Soviet.

Galimkhanov, K.G. A New Method for Determining the Elastic Limit and Yield Point for Torsion of a Thin Elastic Wire 63

A new method is given for determining the technical elastic limit of an elastic wire in torsion. An approximate analytical representation of the torsion diagram in the form of a parabola is assumed. The admissible residual angle of twist corresponding to the required elastic limit is determined from the diagram parameters on the basis of the assumption that the lines of unloading are parallel. References: 8 Soviet.

Bolotovskiy, I.A. On the Problem of a Rational Choice of Gear Transmission Displacement Coefficients 75

The convenience and expediency of the solution of all problems of correction with the aid of blocking devices are described. A comparison is made of a number of existing correction systems. Suggestions are given regarding a rational choice of displacement coefficients for three correction systems which guarantee maximum contact strength, maximum bending

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Transactions of the Ordzhonikidze (Cont.)

SOV'1993

- strength, and maximum stability with regard to gripping and wear. Tables of recommended displacement coefficients are given for some frequently occurring cases of gear wheels generated by a rack-cutter type tool. References: 15 Soviet, 3 German. 101
- Smirnov, V.E. On Several Parameters of Corrected Gear Wheels Generated by a Rack-type Tool 103
This paper discusses the effects of the method of designating the outer diameter of gear wheels, the size of additional feed, and the radius of curvature of the tool edge, on the shape of the blocking device and, consequently, on the possibility of correction. References: 5 Soviet. 118
- Kulikov, S.I. Investigation of the Rigidity of Drill Spindles Under Torsion 119
This paper presents the results of the tests and experimental studies of the torsional rigidity of the shafts of drilling presses of the Sterlitamakskiy stankostroitel'nyy zavod imeni Lenina (Sterlitamak Machine Tool Plant). A simple form for calculation is suggested and an auxiliary table for determining the angle of twist is given. The angles of twist of the shafts of the drill press are given for a nominal value of the torque. The results of full-scale tests of the shaft of the 2 A 125 press on the torsion machine are described. Results of an experimental investigation of the rigidity of the drive of the main motion

Card 4/7

Transactions of the Ordzhonikidze (Cont.)

SOV/1993

of the 2 A 135 drill press are presented. References: 3 Soviet.

Makarov, A.D. Finishing Quench-hardened Steels With Coarse Feeds and the Microgeometry of Finished Surfaces

139

The effect of hardness of the steel, cutting speed, feed, and degree of overlapping on the height of the microroughnesses is considered. A rational shape for the cutting part of a single-point cutter is proposed which provides a highly perfected finish with high-dimensional stability and effectiveness of finish. The effect of elastic deformations and change in contour of the cutting edge of the cutter in relation to abrasive action on the height of the residual microroughnesses is described. References: 13 Soviet.

Voronov, A.L. Experimental Investigation of the Process of Cutting Steel by Means of Single-point Cutting Tools With a D.I. Ryzhkov Edge

169

The effect of the vibration-damping edge on cutting temperature, the deformation of the cut layer, and chip shrinkage are considered. The effectiveness of the vibration-damping action of the land is illustrated. References: 8 Soviet.

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Transactions of the Ordzhonikidze (Cont.)

SOV/1995

Zinyayev, V.I. On Determining the Sequence for Subassembly of the
VK-1 Engine Transmission

181

This paper discusses, using a concrete example, the theory of the sequence of selection of several compensators entering into one power-metering circuit. The correct method for determining the sequence of assembly of corresponding units is proposed, based on the theory of power-metering circuits. References: 5 Soviet.

Khrizman, I.A., and N.S. Stukolkin, Electrochemical Method for Determining
the Qualitative Characteristics of Zinc Plating

191

An automatic recording device of original construction is described which is used in conjunction with the electrochemical method for determining the qualitative characteristics of the galvanized coating of a steel wire. A brief analysis of the method is given. From the curves recorded by this instrument during the study of a galvanized wire, the corrosion resistance and the qualitative condition of the galvanized coating may be judged. References: 1 Soviet, 1 English.

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Transactions of the Ordzhonikidze (Cont.)

SOV/1993

- Krymskiy, G.A. Inertia of Fuses Under Short-circuit Conditions 199
Several factors affecting the inertia of fuses are analyzed.
A table of inertia values which were obtained experimentally is given
which are connected with the construction of the fuse and the
blowout conditions. References: 4 Soviet, 1 German.
- Krymskiy, G.A. Determination of the Energy of an Electric Arc Produced
in Switching Off D-C Machinery 205
This paper treats the problem of calculating the energy liberated in an
electric arc produced when a d-c circuit is broken, and demonstrates the
boundedness of Rydenberg's formula, applied usually in the calculation
of switches. General relationships are presented from which Rydenberg's
formula is obtained as a particular case; a numerical calculation example
is given. References: 2 Soviet, 1 English.
- Vol'man, B.L. On A Variational Problem in Flight Dynamics 211
Optimum flight paths of aircraft zoom maneuvers are considered. The
order of calculating them and the method of performing them are given.
References: 2 Soviet.

AVAILABLE: Library of Congress

Card 7/7

IS/mas
8-5-59

SOV/137-58-8-17308

Translation from Referativnyy zhurnal Metallurgiya 1958, Nr 8, p 159 (USSR)

AUTHORS Nekhayeve A.N. Kovalchuk O.S.

TITLE Heat Treatment Improves Wear-resistant Properties of Heavy Cast-iron Components (Povysheniye iznosoustoychivost' krupnykh detaley iz serogo chuguna putem termicheskoy obrabotki)

PERIODICAL Tr. Ufimsk. aviats. in-ta 1957, Nr 3, pp 27-39

ABSTRACT In order to determine the optimal conditions of heat treatment effecting an increase in wear-resistant properties of heavy cast-iron components, the following factors were investigated: 1) Processes occurring during heating of cast iron (CI); 2) isothermal transformations of supercooled austenite; 3) suitability of CI for deep tempering; 4) the effect of tempering temperature on structure and properties of the CI. A CI piston which was investigated had the following chemical composition: 3.26% C, 2.04% Si, 0.90% Mn, 0.109% S, and 0.138% P; its structure consisted of uniformly distributed medium lamellar graphite deposits. The following instructions for heat treatment of CI refer, as an illustration, to pistons and bushings. For tempering, the components should be placed, for a period

Card 1/2

SOV/137-58-8-17308

Heat Treatment Improves Wear-resistant Properties (cont.)

of 45 minutes, into a furnace the temperature of which must not exceed 300°C, this temperature should then be raised to 450-500° at a rate not exceeding 150°C/hr, and the components are to be held at that temperature for a period of one hour (in order to relieve internal casting stresses), after which the temperature is to be raised again to 850-875° the exposure time of components to this temperature being 45-60 minutes. The components are then cooled in oil (100°) for 10-20 min. Tempered components are to be placed into an annealing furnace the temperature of which does not exceed 200°, this temperature is then raised to 500-550° and is maintained at that level for one hour. Components are cooled in the turned-off furnace to a temperature of 300°, the cooling process is then continued in air. After cooling, the RC 23-27 and the CI can be satisfactorily machined with cutting tools.

A B

1. Cast iron—Mechanical properties
2. Cast iron—Heat treatment

Card 2/2

137-58-6-13748

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 6, p 362 (USSR)

AUTHOR: Nekhayeva, A.N.

TITLE: Use of Radioactive Isotopes for Investigation of Metals (Primeneniye radioaktivnykh izotopov pri issledovanii metallov)

PERIODICAL: V sb.: Ufimsk. gor. nauchno-tekhn. konferentsiya, posvyashch. vypolneniyu direktiv XX s"yezda KPSS po tekhn. progressu v prom-sti. Ufa, 1957, pp 79-85

ABSTRACT A brief description of the method of tagged atoms and the field of its application in metallography. Processes of activation of alloys and methods of detection of radio-activity are indicated. The importance of the method for the investigation of diffusion processes and distribution of alloying elements in steel is noted.

M.Sh.

1. Metals--Analysis
2. Radioisotopes--Applications
3. Radioactivity--Detection

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8/137/61/000/010/027/056
A006/A101

AUTHORS: Nekhayeva, A.N., Koval'chuk, O S . Racinovich, M.Ye., Fil'tser, S.G.

TITLE: Investigation of transformations in grade X17H2 (ЭИ268)
(Kh17N2 [EI268]) steel

PERIODICAL: Referativnyy zhurnal. Metallurgiya, no. 10, 1961, 24, abstract
10Zh155 ("Tr. Ufimsk. aviats. in-ta", 1960, no. 5, 75 - 90)

TEXT: It was established that eutectoid transformation in Kh17N2 steel during heating proceeds within a range of 680 - 820°C. The supercooled austenite of this steel is very stable and is not subjected to transformations during isothermal holding above the temperature of martensite transformation during 10 hours. Martensite transformation is observed at any cooling rate within the range of temperatures $< 280^{\circ}\text{C}$. The temperature of beginning martensite transformation M_s is the higher, the lower the cooling rate and the higher the temperature and the longer the time of isothermal holding at temperatures $> 300^{\circ}\text{C}$. This is connected with the process of carbide separation and impoverishment of

Card 1/2

Investigation of transformations ...

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the austenite in Cr and C. The decomposition of residual austenite during tempering takes place in the cooling process at temperatures $< 170^{\circ}\text{C}$. There are 6 references.

L. Vul'f

[Abstracter's note: Complete translation]

Card 2/2

KUDRYAVTSEVA, K.P.; ZHUKOVETS, M.S.; ARUTYUNOV, I.S.; NOGAYEV, B.N.;
SPITSYN, V.V.; RYAKINA, M.A.; NEKHAYEVA, G.G.; IKAYEV, N.V.;
AVRAMENKO, L.M.; TSOGUYEV, T.Kh., otv. red.; BAYMATOV, P.S.,
tekhn. red.

[Economy of the North Ossetian A.S.S.R.; statistics] Narodnoe
khoziaistvo Severo-Osetinskoi ASSR; statisticheski sbornik.
Ordzhonikidse, 1958. 130 p. (MIRA 12:10)

1. North Ossetian A.S.S.R. Statisticheskoye upravleniye.
2. Nachal'nik Statisticheskogo upravleniya Severo-Osetinskoy
ASSR (for TSogoyev).
(Ossetia--Statistics)

NEKHAYEVA, I.

The farmstead of the "Kizlyarskii" State Farm is becoming a garden city. Sel'stroi. 16 no.2:22-23 F '62. (MIRA 15:12)

1. Starshiy proizvoditel' rabot sovkhozu "Kizlyarskiy" Dagestanskoy SSSR.

(Daghestan—State farms)