

NECHIPORENKO, O. N.

Determining sulfates in natural waters by the volumetric method.  
Gidrokhim. mat. 26:207-217 '57. (MLBA 10:8)

1. Gidrokhimicheskiy institut Akademii nauk SSSR, Novocherkassk.  
(Water--Analysis) (Sulfates) (Volumetric analysis)

NECHIPORENKO, G.N.: *Master Chem Sci (diss)* -- "New methods of volumetric determination of sulfate ions in natural waters". Novocheboksinsk, 1958. 18 pp (Acad Sci USSR, Hydrochemical Inst), 120 copies (KL, No 1, 1959, 1960)

AUTHOR: Mechiporenko, G. N.

62-58-1-1-2

TITLE: The Determination of Sulfate Ions by Means of the Method of Direct Titration by Lead Nitrate With Dithiazone as Indicator (Opredeleniye sul'fatnykh ionov metodom pryamoy titrvaniya azotnokislym svintsom s ditizonom v kachestve indikatora)

PERIODICAL: Izvestiya Akademii Nauk SSSR, Otdeleniye Khimicheskikh Nauk 1959, Nr 3, pp. 359 - 361 (USSR)

ABSTRACT: In the methods of the direct titration lead salts are to be preferred, for, in comparison to barium salts they possess some advantages. Analytical reagents exist which are much more sensitive to lead ions than to barium. The solubility of  $PbSO_4$  can, however, be considerably reduced by addition of a 30-40% alcohol or acetone. In this paper the authors suggest a method for the determination of  $SO_4^{2-}$ . Dithiazone is a weak two-basic acid (see scheme). When dithiazone is designated with  $DH_2$ , then it would read

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62-58-3-18/30

The Determination of Sulfate Ions by Means of the Method of Direct Titration by Lead Nitrate With Dithiazone as Indicator

$DH_2 \rightleftharpoons DH^- + H^+ \rightleftharpoons D^{2-} + H^+$ . The ions of lead react with  $DH_2$  under the simultaneous formation of an inner-complex compound  $Pb^{2+} + 2DH \rightleftharpoons Pb(DH)_2$ . (The conclusions: see equations (1) and (2), (3)). The suggested method offers the possibility to determine in the sample of 50 to 0,5 mg sulfate ions with a precision of 1 - 2 %. This method is usable for the rapid and exact determination of sulfates in natural waters but only when the chlorides do not more than seven-fold exceed the quantity of the sulfates. There are 3 tables and 3 references, 1 of which is Soviet.

ASSOCIATION: Hidrokhimicheskiy institut Akademii nauk SSSR  
(Hydrochemical Institute, AS USSR)

SUBMITTED: October 7, 1957

Card 2/2

NECHIPORENKO, G.N.

Role of organic matter in the determination of trace elements in natural waters. *Gidrokhim.mat.* 28:165-169 '59. (MIRA 12:9)

1. *Gidrokhimicheskiy institut Akademii nauk SSSR, g. Novocheerkassk.*  
(Organic matter) (Water-Analysis) (Trace elements)

NECHIPORENKO, G.N.; KRIVENTSOV, M.I.

Trilonometric determination of small quantities of sulfate ions  
in water. *Gidrokhis.mat.* 29:211-213 '59.

(MIRA 13:5)

1. *Gidrokhimicheskiy institut Akademii nauk SSSR, Novocheerkassk.*  
(Mineral waters--Analysis) (Sulfates)

NECHIPORENKO, G.N.

Determining sulfate ions by direct titration with lead nitrate  
in the presence of diphenylcarbazone as the indicator.  
Gidrokhim.mat. 29:214-218 '59. (MIRA 13:5)

1. Gidrokhimicheskiy institut Akademii nauk SSSR, Novochoerkassk.  
(Water--Analysis) (Sulfate) (Lead nitrate)

SECRET

1. The information in this document is classified "Secret" because its disclosure could result in the identification of sources, methods, or operations of the Central Intelligence Agency, and thus be injurious to the national defense.



NECHIPORENKO, G. V.

Horse Breeding

Results of the State stud stables in 1951, and the quota for 1952.

Konevodstvo 22 No. 6, 1952

9. Monthly List of Russian Accessions, Library of Congress, September 195<sup>2</sup><sub>0</sub>. Unclassified.

НАЧИПОРЕНКО, Иван Яелисеевич

[Efficient use of sugar beet harvesting combines; work practices  
of the Khorol-Machine Tractor Station] Vysokoproduktyvno  
vykorystovuvaty buriskovi kombainy; z dosvidu roboty kombaineriv  
Khorol's'koi MTS. Kyiv, Derzh. vyd-vo sil's'kohospodars'koi lit-ry  
Ukrainskoi RSR, 1956. 62 p. (MLRA 10:6)  
(Sugar beets--Harvesting)

NECHIPORENKO, Ivan Yeliseyevich,; KOBLYAKOV, L.M., red.; PAVLOVA, M.M., tekhn.  
red., GURLEVICH, M.M., tekhn. red.

[Experience in operating beet harvesters] Opyt ispol'zovaniia  
svetlokombainov. Moskva, Gos. izd-vo sel'khoz. lit-ry, 1957. 54 p.  
(MIRA 11:10)

(Harvesting machinery)  
(Sugar beets--Harvesting)

MECHIPORENKO, I.Ye. [Mechyporenko, I.IE.], inzh.-mekhanik

Equipment for sharpening blades of the SK-2,6 combine. Mekh. sil:  
noap. 9 no. 7:7 01 '58. (MIRA 11:8)  
(Maintenance and repair)  
(Combines(Agricultural machinery))

МЕЧЫПОРЕНКО, І. Я. [Mechyporenko, I. IE], inzh.-mekhanik

Remodeling the SKM-3 combine. Mekh. sil'. hosp. 9 no. 8:12-13

Ag '58.

(MIRA 11:8)

(Harvesting machinery)

AMINOVA, M.G.; BOGOMOLOVA, L.I.; SIBIRSKAYA, L.I.; TRIFONOV, P.I.;  
IERYLYGIN, V.M., *zamb. nauch. otd. nauch. otv. red.*

[Bibliography of the scientific papers of the Institute from  
1938 to 1961] Bibliografiia nauchnykh rabot instituta za pe-  
riod 1938-1961 gg. Frunze, 1961. 27 p. (M.A. 1961)

1. Kirgizskiy nauchno-issledovatel'skiy institut epide-  
mologii, mikrobiologii i gigiyeny. 2. Direktor Kirgizskogo  
nauchno-issledovatel'skogo instituta epideriologii, mikro-  
biologii i gigiyeny (for Ierelygina).

ZHUKOVSKIY, B.I., kand. tekhn. nauk; ZHUKOVSKIY, L.I., kand. tekhn. nauk;  
LITVIN, V.I., kand. tekhn. nauk; LITVIN, Ye., kand. tekhn. nauk;  
Prinimali uchastiy: KOTLYAROV, S.I.; KOTLYAROV, S.I.; KOTLYAROV,  
G.D.; GAPICH, V.I.; FATEYEVA, A.F.; DYNIEVO, N.M.; KOTLYAROV, S.I.;  
DEMYANOV, S.M.; KOTLYAROV, S.I.; BELYKH, I.Ya.

Investigating the possibility of manufacturing defective  
blanks for cold forming. Izv. vuzov. Ser. Tekhn. Nauki, 1967, No. 16, p. 10.

MECHIPORENKO, M.M., inzhener.

Improve working conditions in underground transportation. Besop.truda  
v prom. 1 no.3:9-10 Mr '57. (MLRA 10:4)  
(Coal mines and mining--Safety measures)  
(Mine haulage)



SAVOSTIN, G.A., inzh.; TERESHCHENKO, F.P., inzh.; NECHIPORENKO, M.M.; SAMOTAYEV,  
G.V.; DEMIKHOV, I., inzh.

Concerning the article "Increase cross sections of haulageways"  
Bezop.truda v prom. ? no.4:22-24 Ap '58. (MIRA 11:4)

1. Institut "Krivbassproyekt" (for Savostin, Tereshchenko). 2.Uprav-  
leniye Tul'skogo okruga Gosgortekhnadzora SSSR (for Nechiporenko,  
Samotayev).

(Mining engineering)

NECHIPORENKO, M.M.

Preparing for examinations in safety regulations. Bezop.truda  
v prom. 3 no.10:11 0 '59. (MIRA 13:2)

1. Nachal'nik upravleniya Tul'skogo okruga Gosgortekhnadzora  
RSFSR.

(Safety education, Industrial)

NECHIPORENKO, M.M., inzh.; DOLOTOV, N.P., inzh.

Safety measures in mines of the Moscow Basin. Bezop.truda. v prom.  
4 no.6:25-27 Je '60. (Mira 14:3)

1. Upravleniye Tul'skogo okruga Gosgortekhnadzora RSFSR.

(Moscow Basin—Coal mines and mining—Safety measures)

NECHIPORENKO, M.M., inzh.

Gassiness of the Moscow Basin mines. Bezop.truda v prom. 4  
no.10:10-11 0 '60. (MIRA 13:11)

1. Nachal'nik Upravleniya Tul'skogo okruga Gosgortekhnadzora  
RSFSR.

(Moscow Basin--Mine gases)

NECHIPORENKO, M.M.; DOLOTOV, N.P., inzh.; SUBBOTIN, A.A., Geroy Sotsialisticheskogo truda; PERMYAKOV, P.N., laureat Leninakoy premii

Effective methods for improving work sanitation in mining. Bezop.truda v prom. 6 no.7:4-6 JI '62. (MIRA 15:7)

1. Nachal'nik Upravleniya Tul'skogo okruga Gosudarstvennogo komiteta pri Sovete Ministrov RSFSR po nadzoru za bezopasnym vedeniyem rabot v promyshlennosti i gornomu nadzoru (for Nechiporenko).
  2. Nachal'nik Tul'skogo kombinata ugol'noy promyshlennosti Podmoskovskogo basseyna Ministerstva ugol'noy promyshlennosti SSSR (for Subbotin).
  3. Glavnyy inzh. Tul'skogo kombinata ugol'noy promyshlennosti Podmoskovskogo basseyna Ministerstva ugol'noy promyshlennosti SSSR (for Permyakov).
- (Tula Province—Coal mines and mining—Safety measures)

SUBBOTIN, A.A., Geroy Sotsialisticheskogo Truda; PERMYAKOV, P.N., laureat Leninskoy premii; NECHIPORENKO, M.M.; DOLOTOV, N.P.

Mechanization and automation in mines of the Priokakiy Economic Council. Bezop. ruda v prom. 7 no.432-3 Ap '63.

(MIRA 16:4)

1. Nachal'nik Tul'skogo kombinata ugol'noy promyshlennosti Podmoskovnogo basseyna Ministerstva ugol'noy promyshlennosti SSSR (for Subbotin). 2. Glavnyy inzh. Tul'skogo kombinata ugol'noy promyshlennosti Podmoskovnogo basseyna Ministerstva ugol'noy promyshlennosti SSSR (for Permyakov). 3. Nachal'nik Upravleniya Tul'skogo okruga Gosudarstvennogo komiteta pri Sovete Ministrov RSFSR po nadzoru za bezopasnym vedeniyem rabot v promyshlennosti i gornomu nadzoru (for Nechiporenko). 4. Glavnyy inzh. Upravleniya Tul'skogo okruga Gosudarstvennogo komiteta pri Sovete Ministrov RSFSR po nadzoru za bezopasnym vedeniyem rabot v promyshlennosti i gornomu nadzoru (for Dolotov).

(Tula Province—Coal mines and mining)

(Automation)

MEMORANDUM FOR THE DIRECTOR, CIA

SUBJECT: [Illegible]

[Illegible]

NECHIPORENKO, A.Z.; NECHIPORENKO, H.A.

Diagnosis of vesical rupture. Urologia 24 no.2:63-64 Mr-Apr '59.

(MIRA 12:12)

(BLADDER, rupt.  
diag. (Rus))



1. NECHIFORENKO, N. A.
  2. USSR (600)
  4. Siberia, Eastern-Agriculture
  7. Achievements of agricultural science applied on the collective farm. Dost. sel'khoz. No. 2, 1952.
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9. Monthly List of Russian Accessions, Library of Congress, January 1953. Unclassified.

1. TSEDIK-TOMASHEVICH, Z. F.; NECHIPORENKO, N. A.
2. USSR (600)
4. Agriculture - Experimentation
7. Work results in scientific research institutes on agriculture for 1951.  
Dost. sel'khoz. no. 5, 1952

9. Monthly List of Russian Accessions, Library of Congress, January 1953. Unclassified.

NECHEREN 11/11

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BIYASHEV, G.Z., akademik; NECHIPORENKO, N.A.; FEDCROV, P.F., kand.sel'-skokhozyaystvennykh nauk; AMANTAYEV, Ye.A., kand.sel'skokhozyaystvennykh nauk

Most important problems in the agriculture of southern and southeastern Kazakhstan. Zemledelie 23 no.4:8-14 ip '61. (MIRA 11:3)

1. Kazakhskaya akademiya sel'skokhozyaystvennykh nauk (for Biyashev).
2. Chlen-korrespondent Kazakhskoy akademii sel'skokhozyaystvennykh nauk (for Nechiporenko).  
(Kazakhstan--Agriculture)

AMANTAYEV, Yerkesh Amantayevich, kand. sel'khoz. nauk; NECHIPORENKO,  
Nikolay Andreyevich, kand. sel'khoz. nauk; MERKULOV, O.,  
red.

[Corn as our treasure; biology, farming practices, and  
mechanization] Kukuruz - nashe bogatstvo; biologiya, agro-  
tekhnika i mekhanizatsiya. Alma-Ata, Ob-vo po raspr. polit.  
i nauchn. zani Kazakhskoi SSR, 1962. 54 p. (Seria: Za vyso-  
kuiu kul'turu zemledel'ia, no.3) (MIRA 16:6)  
(Kazakhstan--Corn (Maize))

NECHIPORENKO, N.D. [Nechyporenko, N.D.]

Analysis of the cost of industrial production. Vistyky AN URSS  
29 no.9:16-28 S '58. (MIRA 11:11)  
(Costs, Industrial)

NECHIPORENKO, N. N.

~~Thermal conductivity of fused coal-tar pitches. N. N.  
Nechiporenko and A. S. Epshich, J. Appl. Chem. U.S.S.R.,  
v. 36, 808-7 (1963) (Engl. translation).—See C.A. 48,  
8466i. H. L. H.~~

<sup>E</sup> KUCHIPORENKO, N. H.

Chemical Abst.

Vol. 48 No. 9

May 10, 1954

Fuels and Carbonization Products

CATALYSTS

Thermal conductivity of the fused coal-tar pitches. <sup>V. N. Nuchiporenko and A. S. Spaktsin. Zhur. Priklad. Khim.</sup>

28, 547-9(1953).—These data are absent in tech. literature, however, they find an important practical application for catal. the heat-exchange processes in coal-tar distn. There are 2 methods detg. the thermal cond. of pitches. There are 2 methods detg. the thermal cond. of pitches namely (1) method of coaxial cylinders, and (2) method of thin liquid film. The latter one was adopted for this detn. The specially constructed app. with elec. heating by d.c. and the method used are described and illustrated. Thermal cond. detd. by this method for 4 different kinds of pitch (fusing points range from 78° to 180°; free carbon: 21.52-48.20%; volatile matter 67.46-81.08%) produced by certain coal-tar distn. plants in the Donets Basin, represent values between 0.08 and 0.166 kcal./m.<sup>2</sup>/C./hr. increasing in accordance with temp. of pitch which varies from 60° to 200°. It is possible that the values obtained were subject to the influence of change occurring in the pitch sample compn. during heating. The fusing points of the same pitch sample detd. before and after the expt. were different. It was not possible to ascertain a relation between the thermal cond. of fused pitches and their chem. compn. or their fusing points.

W. Farafonov



NECHIPORENKO, N.N.

MINENKO, V.I.; TSARIKHIN, D.A.; NECHIPORENKO, N.N.; PUSTOVALOV, V.I.;  
SPRISHEVSKIY, A.I.

Method of insulating suspension devices for galvanizing parts.  
Avt.trakt.prom. no.10:29 0 '54. (MLRA 7:10)

1. Khar'kovskiy velosipednyy zavod.  
(Galvanizing)

SOV/137-57-10-19918

Translation from Referativnyy zhurnal, Metallurgiya, 1957, Nr 10, p 268 (USSR)

AUTHORS Minenko, V.I., Nechiporenko, N.N.

TITLE A Method of Insulating Suspension Fixtures for Nickel, Chrome, Copper, Zinc, and Other Plating Procedures (Sposob izolyatsii podvesnykh prispособleniy dlya nikelirovaniya, khromirovaniya, medneniya, tsinkovaniya i drugikh galvanopokrytiy detaley)

PERIODICAL Tr. Khar'kovsk. inzh. - tekhn. in-ta, 1956, Vol. 7, pp 135-138

ABSTRACT A paste (P) consisting of a polychlorvinyl resin - igelite - with added plasticizers and stabilizers is applied to the surface of the suspension (S) device. The P is then polymerized by heat treatment in a drying cabinet. To improve the strength of the bond of the insulating P and the surface of the S, the latter are covered with chemically stable primer before the application of the insulating P. The raw materials used for insulation may be igelite, tech. dibutylphthalate, Pb or Zn stearate, and a chemically resistant primer KhSG-26. The insulation process proceeds via the following stages: a) Degreasing the S by the

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SOV: 137-57-10-19918

A Method of Insulating Suspension Fixtures (cont.)

method used to prepare the parts for plating: b) coating with KhSG-26 primer, c) drying the primer in a drying cabinet, d) application of the P, e) heat treatment of the P, f) dressing the contact ends. After priming and drying, the S are immersed in a pan with the insulating P. The P is prepared as follows. The components are weighed out on a basis of 6 parts dibutylphthalate and 0.16 parts Pb or Zn stearate per weight to 10 parts igelite. The pulverized substances are thoroughly mixed, the dibutylphthalate is added, and the mixture is ground until a homogeneous P of creamy consistency is obtained. After standing for 30 to 50 minutes (to ripen) at room temperature, it is applied to the S. The insulating P is prepared in small quantities calculated for use in the next 2 or 3 hours. After the excess P has flowed off, the S, hung from racks, are placed in the drying cabinet and kept there for 20-30 min at 130-200°C.

G K

Card 2/2

NECHIPORENKO, N. V.

✓ 5417. ELECTROCHEMICAL DESULPHURIZATION OF BENZENE. Nechiporenko, N. V.  
(Zh. prikl. Khim. (J. appl. Chem., Moscow), 1956, vol. 29, 1377-1382). The  
bromine number of crude benzene is greatly reduced by anode oxidation of its  
emulsions in 36% sulphuric acid containing 1% of ammonium sulphate (lead & 7  
electrodes; c.d. 22-68 amp./sq. cm, at 30-39; 4.5-11.4 amp. h per 100 ml  
benzene). The effect is ascribed to oxidation of organic sulphur compounds by  
persulphates or peroxides. S.C.I.

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*А. А. - Н. Н. / В. В. / А. А.*  
MINENKO, V.I., kandidat khimicheskikh nauk; TSARIKHIN, D.A., kandidat  
tekhnicheskikh nauk, dotsent; ~~NECHIPORENKO, N.N.~~, kandidat  
tekhnicheskikh nauk, dotsent; PUSTOVALOV, V.I., inzhener;  
SPRISHEVSKIY, A.I., kandidat tekhnicheskikh nauk.

Insulated hooks for electroplating machine-parts. Vest. mash.  
36 no.8:62-63 '56. (4LRA 9:10)

1. Khar'kovskiy velosipednyy zavod.  
(Electroplating)

S/068/EG/000/003/001/003  
E071/E233

AUTHORS: Nechiporenko, N. N. and Manoylenko, B. R.

TITLE: Oxidative Desulphurisation of Benzole

PERIODICAL: Koks i khimiya, 1960, No. 3, pp. 37-42

TEXT: The possibility of desulphurising benzole by oxidation of sulphurous compounds to oxygen derivatives of sulphur by active or activated oxygen, obtained electrochemically or catalytically was investigated. The results of this investigation are described in the paper. The experiments were made with pure benzene to which either 0.91 or 0.50% of thiophene were added. The diagram of the apparatus for the anodic oxidation of thiophene in benzole is shown in Fig. 1. The anode and cathode were separated by a porous diaphragm made from Schott filter. The anode and cathode were made from platinum strip of a surface area of 12.6 and 15.5 cm<sup>2</sup> respectively. The anode current density was varied from 0.2 to 0.94 A/cm<sup>2</sup> and the electrolytic temperature 25-27 and 29-30°C respectively. The sulphur containing benzole was fed continuously (through the bottom of the vessel) into the anode section while the electrolyte (340 g/l of (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> and 80 g/l of

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S/068/60/000/003/001/003  
E071/E233

Oxidative Desulphurisation of Benzole

H<sub>2</sub>SO<sub>4</sub>) was fed from the top into the cathode section of the electrolyser. The benzole and electrolyte in the anode section were continuously stirred. The gas evolved during the electrolysis together with benzole vapours was passed through a condenser, where benzene was condensed and returned into the electrolyser. The electrolytically treated benzene was washed with a 20% solution of sodium hydroxide and redistilled. The degree of desulphurisation obtained was measured by the bromine number (Ref. 11). The experimental results are given in Table 1. The best results were obtained at a current density of 0.47 A/cm<sup>2</sup> when up to 50% desulphurisation was obtained. A further increase in the current density (0.94 A/cm<sup>2</sup>) leads to a decrease in the effectiveness of the process. An addition of 5 g/l of sodium chloride (experiments 11-13) improved considerably the desulphurising effect. In the experiments 14 and 15 an electrolyte containing 100 g/l of (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, 550 g/l of H<sub>2</sub>SO<sub>4</sub> and 50 g/l of MnSO<sub>4</sub> also gave good desulphurising results. However, in the latter case the formation of manganic acid was observed, so that a partial

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E071/E233

#### Oxidative Desulphurisation of Benzole

oxidation of thiophene due to secondary reactions is possible. Oxidation of thiophene in benzole by oxidants at 85°C was also tried. The experimental procedure consisted of bubbling benzole vapours through a layer of (165 mm high) acid solutions of ammonium persulphate, potassium bichromate, potassium permanganate and hydrogen peroxide. The experimental results confirm that, in principle, the desulphurisation of benzole by this method is possible. Oxidising catalytic desulphurisation of benzole was tested by passing air-benzole mixture through a furnace heated to 250-380°C filled with various catalysts. As catalysts the following substances were used: 1) Pretreated activated carbon. The pretreatment consisted of extraction of silica with fluoride compounds, saturation with a solution of ferrous sulphate, precipitation of ferrous hydroxide with ammonia and ignition of the contact mass at 600°C. The product obtained contained about 1% of Fe<sub>2</sub>O<sub>3</sub>. 2) The second type of catalyst was made from Chasov-Yar clay by saturation with ferric nitrate and ferric hydroxide precipitated with ammonia, washed from alkali ions and ignited at

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S/068/60/000/003/001/003  
E071/E233

### Oxidative Desulphurisation of Benzole

600°C. The catalyst contained about 10% of ferric oxide. This catalyst was also made in two additional modifications: a) containing phosphates and b) phosphates and a homogeneous oxygen transferring medium (not specified). In all experiments 25 ml of the catalyst was placed into the furnace; velocity of air stream - 500 ml/min, and of benzole (containing 0.5% of thiophene) 75 ml/hr. The experimental results are given in Table 3. The best results (practically complete elimination of thiophene) were obtained with the clay catalyst activated with phosphates and containing some homogeneous oxygen transferring agents. It was also confirmed that on catalytic oxidation thiophene is completely oxidised to sulphuric acid. It is concluded that the possibility of oxidising resistant sulphurous organic compounds was proved in principle and that the catalytic method is most effective. The process however, requires further studies on a larger scale. There are 3 figures, 3 tables and 13 references: 11 Soviet and 2 non-Soviet. ✓

ASSOCIATION: Khar'kovskiy politekhnicheskii institut  
(Kharkov Polytechnical Institute)

Card 4/4

NECHIPORENKO, N. N.

Distr: 4E2c(a)/4E3b/4E3d

Investigation of the anodic process in the electrolysis of sodium chloride solutions. N. N. Nechiporenko, P. Kh. Voronilov, N. V. Sivokon, and V. K. Bekkin. *Zhur. Priklad. Khim.* 33, 1818-20 (1960).—The electrochem. processes occurring on graphite and C anodes were studied. To obtain a material balance of products formed in the anode space, the electrodes were sepd. by 2 glass diaphragms. The electrolyte flowed between these diaphragms and was sucked up into the anode space by a partial vacuum which also removed the Cl evolved. The current efficiency of the evolution of Cl,  $\eta_{Cl}$ , and that of O (consumed in the oxidn. of the anode),  $\eta_{O}$ , decreased, at 1st rapidly, as the concn. of NaCl in the soln., C, increased from 50 to 305 g./l. The break in the  $d\eta/dC$  occurred at C = 150 g./l.: increasing C from 50 to 305 g./l. increased  $\eta_{Cl}$  from 83.0 to 90.14% and decreased  $\eta_{O}$  from 12.07 to 6.16%, whereas increasing C from 150 to 305 g./l. increased  $\eta_{Cl}$  to 92.58 and decreased  $\eta_{O}$  to 4.97% (the corresponding current efficiencies of free O and of NaClO<sub>2</sub> were 3.10, 2.21, 1.51% and 1.73, 0.4, 0.0%, resp.).  $\eta_{Cl}$  increased and  $\eta_{O}$  decreased as the c.d. increased from 250 to 4000 amp./sq. cm. Increasing the temp. from 30° to 70° (c.d. 1000 amp./sq. cm.; C = 305 g./l.) lowered  $\eta_{Cl}$  from 99.4 to 97.6% and increased  $\eta_{O}$  from 0.38 to 1.47-2.0%. In a cell with diaphragms the current efficiency of NaOH was, within a wide range, independent of C and of the temp. The ratio of Cl<sup>-</sup> to OH<sup>-</sup> discharged on graphite and on C anodes was about the same. The deterioration of the anode decreased as the c.d. increased. This was ascribed to the increase in  $\eta_{Cl}$  and decrease in  $\eta_{O}$  at the c.d. increased.

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 1BW(BW)  
 1JAJ(JK)  
 2JMC(JD)(JG)  
 1JRT(JC)

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S/068/62/000/C12/001/001  
E071/E436

AUTHORS: Nechiporenko, N.N., Kakulin, G.P., Fedorchenko, I.G.,  
Manoylenko, B.R.

TITLE: An investigation of the process of chlorination of  
thiophene

PERIODICAL: Koks i khimiya, no.12, 1962, 43-45

TEXT: In view of the possibility of applying chlorine for the production of a high purity benzene, the authors investigated the process of chlorination of thiophene dissolved in benzene in order to establish the necessary amount of chlorine for a complete purification of benzene from thiophene. In addition, the influence of temperature and velocity of supply of chlorine to the reactor on the degree of purification of benzene with a given thiophene content was studied. The apparatus consisted of a reactor fitted with a mercury sealed stirrer, thermometer and inlet and outlet for chlorine. The outlet gases (air and traces of chlorine) were scrubbed in a solution of potassium iodide, crystalline sodium hydroxide (for HCl) and activated carbon (for benzene vapours). A cryoscopic benzene with an addition of 1% of thiophene was used  
Card 1/2

S/C68/62/00G/012/001/001  
E071/E436

An investigation of the process ...

for experiments. The purification process was followed by the bromine number, determined by the bromide-bromate method. It was established that the degree of purification of benzole depends mainly on the amount of the reagent used and is practically independent of temperature (7 to 40°C) and rate of supply of chlorine. Refining with chlorine can produce a product practically free from thiophene. For a complete purification of benzole from thiophene, it is necessary to use 1.5 to 2.0 weight units of chlorine per 1 weight unit of thiophene. There are 1 figure and 3 tables.

ASSOCIATION: Khar'kovskiy politekhnicheskiy institut  
(Khar'kov Polytechnic Institute)

Card 2/2

**AUTHOR:** Klondyke, J. W. ~~XXXXXXXXXX~~ 1970, 1971

**TITLE:** Analysis of Transport Methods for the Movement of  
Trust Assets from the USSR to the West

**PERIODIC:** Jernny 2000, 1970, 1971

**ABSTRACT:** The author reviewed all available information on the  
in the range of the appropriate part of the present  
time-saving measures. The author also reviewed all  
underground transport methods used, as the present  
type is suggested. Important factors that affect  
the loading capacity of the vessel are discussed. The  
type of transport used for the movement of trust assets  
of transport is.  
There are 1 tables.

**ASSOCIATION:** Trust Assets from the USSR to the West

1. (res--Handling--Effectiveness) 1. (res--Handling--  
--Effectiveness)

Card 1 1

NECHIPORENKO, P.I., podpolkovnik meditsinskoy sluzhby; BEDER, G.S.,  
mayor meditsinskoy sluzhby

Military medical training of the personnel of a military hospital.  
Voen.-med. zhurn. no. 10:63-64 '64. (MIRA 18:5)

NECHIFORENKO, P.O. [Nechyporenko, P.O.]

Specialization in action. Mekh. sil'. hosp. 14 no.11:15-17 N'68.  
(MIRA 17:2)

1. Predsedatel' Zhitomirskogo oblastnogo ob"yedineniya  
"Sil'gospstekhnika."

NECHIPORENKO, V. [Nechyporenko, V.], inst.

in addition to the other wheels of the DT-54 tractor. Kakh.  
sil'. 194. 0 194. (MIRA 17:2)



NECHIPORENKO, V.A.

Device for experimental study of sliding journal bearings. Trudy  
LKI no.31:95-104 '60. (MIRA 15:2)

1. Kafedra detaley mashin i pod'yemno-transportnykh mashin  
Leningradskogo korablestroitel'nogo instituta.  
(Marine engineering)

18 8100

1413 1418 2808 2208  
26597

S/185/60/005/003/012/020  
D274/D303

AUTHORS: Gridnyev, V.N. and Nechyporenko, V.G.

TITLE: Phase transformations during electrical heating of manganese-vanadium steels

PERIODICAL: Ukrayins'kyi fizychnyy zhurnal, v. 5, no. 5, 1960, 402-406

TEXT: The position of the critical points was investigated as a function of the rate of heating and initial structure of low-carbon and high-carbon manganese-vanadium steels. The investigations were carried out over a range of 80 - 30,000 deg/sec; (the first time that such a range was investigated). The alloying constituents were chosen in such a way so as to reduce as much as possible the influence of the carbon on the phase transition process. The method of investigation is discussed. The specimens were in the form of wires 0.8 x 1.5 mm. The composition of the specimens is given in a table; the constituents are: C, V, Mn, Si, Cr, W. The steels

Card 1/4

1

26597

S/185/60/005/003/012/020  
D274/0303

Phase transformations...

were investigated in three initial states: annealed, tempered, and cold deformed. Annealing was carried out at 1050°C for 60 minutes; tempering at 1230°C for 45 min. The specimens were directly heated by alternating current of 1000 cy in a setup for the complex investigations of phase transitions as per V.N. Gridnyev and V.I. Cherepin (Ref. 1: Zavodskaya laboratoriya, no. 3, 1957). A figure shows the oscillograms for specimen no. 3 in the annealed state at rates of 500, 7000 and 30,000 deg/sec respectively. It is noted that the position of the Curie point can be very clearly distinguished on the dilatometric curves, and to a lesser degree - on the thermal curves. It was established by a special investigation that, with the given method of registration, reliable results in determining the position of critical points can be obtained for rates of heating which do not exceed 3000 - 4000 deg/sec. At higher rates, the readings are affected by the inertia of the system. It was found possible, however, to correct the position of the critical points at ultrahigh rates of heating by means of the position of the Curie point; such a correction can be carried out only if the Curie point

Card 2/4

Phase transformations... 26597

S/185/60/005/003/012/020  
D274/D303

lies below the temperature of phase transition. In all cases (irrespective of initial state) the position of the critical points becomes higher with increasing rate of heating. The displacement of the critical points is especially pronounced in the case of annealed steels. Some of the curves show a stabilization of phase-transformation temperature at very high rates of heating. The position of the critical points of tempered steels changed so as to be unexpectedly; whereas, according to earlier results, the critical points of tempered steels lie below those of annealed steels, the present investigation showed that at relatively low rates of heating (up to 2000 - 3000 deg/sec) the critical points of tempered steels lie above those of annealed steels; at high rates of heating, the present results do not disagree with the earlier results. The temperature of phase transformation of cold-deformed steels is considerably lower than that of tempered and annealed steels; this agrees with earlier results. For high-carbon steels, the temperature of phase transformations of tempered steels is considerably higher than that of annealed steels. Cold-deformed steels show

Card 3/4

S/185/60/005/063/012/020  
D274/D303

26597

Phase transformations...

stabilization of phase-transformation on temperature. Tempered steels show no noticeable stabilization. There are 4 figures. 1 table and 3 Soviet-bloc references.

ASSOCIATION:

Kyyivs'kyi politekhnichnyi instytut (Kiyev Polytechnical Institute)

SUBMITTED:

July 16, 1959

Card 4/4

APPROVED FOR

8/137/62/000/004/089/201  
A052/A101

187500

AUTHOR: Nechiporenko, V. O.

TITLE: Magnetometric investigation of the residual austenite decomposition at electric heating

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 4, 1962, 15, abstract 4193 ("Sb. nauchn. tr. aspirantov Kiyevsk. politekhn. in-ta. Kiyev", 1961, 203-211)

TEXT: Wire samples of steel containing 1.19% C, 1.86% V, 1.74% Mn and 0.70% Si were water hardened at 1,230°C; a part of the samples was cold treated at -78°C. The effect of tempering at the rates of heating of 30 - 5,000 degree/sec on the behavior of residual austenite was investigated by the magnetometric dilatometric and thermal methods. At all rates of heating volume effects corresponding to the first and third temper transformations are observed on dilatometric curves. Absolute values of these effects are considerably lower than for carbon steel. The dilatometric effect of the residual austenite decomposition is not observed. As the rate of heating increases, the first and third transformations shift into the region of higher temperatures. At heating to the

Card 1/2

18 7500

26583

S/148/61/000/006/007/013  
E071/E480

AUTHORS: Gridnev, V.N. and Nepochorenko, V.G.

TITLE: Transformations in vanadium-manganese steel during electric annealing

PERIODICAL: Izvestiya vysshikh uchernykh zavedeniy, Chernaya metallurgiya, 1961, No.6, pp.111-118

TEXT: As not many data on the behaviour of alloy steels during electric annealing are available, the authors investigated the influence of alloying elements on the mechanism and kinetics of processes taking place during electric annealing of vanadium-manganese steel within a wide range of heating rates (20 to 1000°C/sec). It was expected that the presence of the carbide forming element would slow down the decomposition of martensite, particularly at high heating rates. The addition of manganese would have facilitated the observation of intermediate structural states. The experimental steel (0.71% C, 1.79% V, 1.46% Mn and 0.50% Si) was melted from Armco iron in a high frequency furnace. A ingot (3 kg) was forged and drawn into wires of 0.6 and 1.5 mm diameter. Wire specimens 120 mm long were hardened from 220°C in oil 1/4

Transformations in vanadium ...

26583

S/148/61/000/006/007/013  
E071/E480

from high temperatures. There are 6 figures and 10 references:  
9 Soviet and 1 non-Soviet. The reference to an English language  
publication reads as follows: K.Seal, R.W.K.Honeycombe,  
Journal of the Iron and Steel Inst., v.188, p.1, 1958.

ASSOCIATION: Kiyevskiy politekhnicheskii institut  
(Kiyev Polytechnical Institute)

SUBMITTED: May 12, 1960

Card 4/4



2658j

S/148/61/000/006/007/013

Transformations in vanadium ...

E071/E480

subsequent quenching in water. After such treatment, the coercive force and Vickers hardness ( $P = 10$  kg) of the specimens were measured. The phase composition of the annealed product was studied by X-ray analysis and by the differential magnetic method in saturation fields. It was found that: 1) Volume effects, corresponding to effects I and III of martensite decomposition were observed on the dilatometric curves at all heating rates investigated. Thus the process of martensite decomposition could not be suppressed. 2) With increasing heating rate, the temperature of I and III transformations are shifted to higher ranges. With increasing heating rate, a continuous decrease of the volume effect of transformation I and an increase of the volume effect of transformation III take place. 3) During electric heating, the formation of austenite takes place in the temperature range of transformation III. On the basis of the dilatometric, magnetic and X-ray data, a partial reverse transformation of martensite into austenite was postulated. On reheating, the austenite formed decomposed at lower temperatures than the residual austenite obtained after hardening  
Card 3/4

X

26583  
Transformations in vanadium ...

S/148/61/000/006/007/013  
E071/E480

from high temperatures. There are 6 figures and 10 references:  
9 Soviet and 1 non-Soviet. The reference to an English language  
publication reads as follows: K.Seal, R.W.K.Honeycombe,  
Journal of the Iron and Steel Inst., v.188, p.1, 1958.

ASSOCIATION: Kiyevskiy politekhnicheskiy institut  
(Kiyev Polytechnical Institute)

SUBMITTED: May 12, 1960

Card 4/4

PRIKHODCHENKO, P.P. [Prykhodchenko, P.P.]; TURENKO, I.Ya.; NECHIPORENKO,  
V.G. [Nechyporenko, V.H.], kand. tekhn. nauk

Pneumatic vacuum molding of large sized thin-walled parts from  
epoxy glass reinforced plastics. Khim. prom. no.4:33-35 O-D '64.  
(MIRA 18:3)

ACCESSION NR: AP4009590

S/0148/64/000/001/0157/0161

AUTHORS: Gridnev, V.N.; Nechiporenko, V.G.

TITLE: Electric tempering of low carbon vanadium-manganese steels

SOURCE: IVUZ. Chernaya metallurgiya, no. 1, 1964, 157-161

TOPIC TAGS: vanadium manganese steel, low carbon steel, electric tempering, tempering, coercive force, Vickers hardness, mechanical properties, rate of heating, martensite decomposition

ABSTRACT: The effects of tempering in a furnace (where desired temperature is maintained for 1 hour and sample is water cooled) and electric tempering (sample is heated at rate of 1800-2000C C./sec. and rapidly water cooled) on the properties of the steel were compared. Vanadium (about 1.3%) -manganese (about 1.28%) steels containing different amounts of carbon were studied: alloy 1, 0.054% C; alloy 2, 0.11% C; alloy 3, 0.23% C. The coercive force, Vickers hardness and mechanical properties resulting from different tempering temperatures up to 1000C were determined (fig. 1). Alloy

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ACCESSION NR: AP4009590

3 was heated at rates from 80-30,000C C/sec. to determine the temperature interval of martensite decomposition (fig. 2). The study shows that in conventional furnace tempering the most favorable combination of hardness and strength is attained at about 600C. Similar or somewhat better properties are obtained with electric tempering at 700-750C than with conventional tempering at 600C. Orig. art. has: 4 figures.

ASSOCIATION: Kievskiy politekhnicheskij institut (Kiev Polytechnical Institute)

SUBMITTED: 19May61

DATE ACQ: 14Feb64

ENCL: 03

SUB CODE: ML

NO REF SOV: 008

OTHER: 001

Card 2/32

NECHIPORENKO, V.G., kand.tekhn.nauk; PRIKHODCHENKO, P.P., inzh.; ZAYTSEV,  
V.A., inzh.; TSAPOV, V.P., inzh.; VERKHOTUROV, A.D., inzh.

Cutting worm spiral with a variable pitch and profile height  
of the turn. Mashinostroenie no.6:82-84, N-D '65.

(MIRA 18:12)

*ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE*

PLATE I BOOK EXCERPTS 509/539

*Teoriya ierarkhiicheskogo i yepo primeneniya v avtomaticheskoy upravleniye*, 1958  
*Teoriya ierarkhiicheskogo i yepo primeneniya v avtomaticheskoy upravleniye*, 1958  
Izdatel'stvo Mashinostroyeniya, Moscow, 1958. 197 p. No. of copies printed not given.

Sponsoring Agency: *Obshchestvo Nauchnykh i Tekhnicheskikh Issledovaniy*  
Author: M. I. Kalashnikov, Academician, Khar'kov, Ukrainian Commission; V. A. Bekker, Doctor of Technical Science, A.S. Izrael'skaya, Doctor of Technical Science, A.S. Izrael'skaya, Academy of Sciences USSR; S. A. Kachurav, Candidate of Technical Science, P.I. Zhuravskiy, Doctor of Physics and Mathematics, A.S. Izrael'skaya, Academy of Sciences USSR; V. V. Petrov, Corresponding Member, Academy of Sciences USSR; V. V. Petrov, Doctor of Technical Science, P.I. Zhuravskiy, Doctor of Technical Science, P.I. Zhuravskiy, Candidate of Technical Science, and S.M. Chumachenko, Candidate of Technical Science, Tech. Sci. Engineer.

**Abstract:** This collection of papers is intended for engineers and other specialists working in various fields of automation.  
**Contents:** The collection includes reports and papers presented at the Conference on the Theory of Inheritance and its Applications to Automatic Control, which was called by the Obshchestvo Nauchnykh i Tekhnicheskikh Issledovaniy (Academy of Sciences of the USSR) and the Institute of Electrical Engineering (Vuzovskiy Institut Elektromekhaniki) in Moscow on October 15-20, 1964. The papers presented are concerned with high-quality automatic systems or maintaining the impact on the system to be regulated with respect to the disturbances acting on the system. The papers present the physical and mathematical foundations of inheritance in automatic control, present the physical and mathematical methods for designing and calculating inheritance systems and problems connected with specific cases of practical applications of inheritance in various automatic systems. On the basis of these reports it was established by the Conference that, by utilization of the conditions of compensation and the principle of inheritance, it is possible to produce automatic systems and various arrangements which are more perfect from the viewpoint of quality of the regulation and control process, stability, simplicity of construction, and reliability of operation. The following authors of the papers published on automatic control are mentioned: V. V. Petrov, V. V. Petrov, V. V. Petrov, V. V. Petrov, V. V. Petrov, P.I. Zhuravskiy, D.M. Lyubimov, V.I. Zhuravskiy, V.I. Zhuravskiy, V.I. Zhuravskiy, and P.I. Zhuravskiy. References accompany each article.

**Section B. Regulation of Multivariable and Other Systems**

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MECHIFORENKO, Vladimir Ivanovich, kand. tekhn. nauk; KAZIM IRCHAK,  
V.V., dots., retsenzent;

[Functionally reliable electronic circuits; design  
methods] Funktsional'no nadezhnye elektronnye skhemy;  
metody postroeniia. Izd.2., stereotipnoe. Kiev, Izd-  
vo "Tekhnika," 1964. 103 p. (FIRA 17:6)



GREBENIK, V. M.; LEONOVA, A. V.; STOROZHNIK, D. A.; NECHIPORENKO, V. N.

Investigating regularities of the gas flow and the wear of coupled parts in blast furnace charging arrangements. *Izv. vyo. ucheb. zav.; chern. met.* 7 no. 4:182-185 '64. (MIRA 17:5)

1. Dnepropetrovskiy metallurgicheskiy institut.

OL'GINA, F.P., dotsent; KOSHIK, T.F.; NECHIPORENKO, V.P.

Dissecting aortic aneurysm as a result of physical over-  
exertion. Vrach. delo no.11:121-122 N'63 (MIRA 19:11)

1. Kafedra hospital'noy terapii (zav. - prof. Ya.V.Borin.) i  
patologicheskoy anatomii (zav. - prof. A.V.Sosunov) Ivanov-  
Frankovskogo meditsinskogo inatituta.

NECHIPORENKO, V.P., inzh.; KANARSKIY, N.A., inzh.

Reconditioning guiding wheel rims of the DT-54 tractor  
Mashinostroenie no. 2:89-90 Mr-Apr '64. (MIRA 17:5)

PALIYCHUK, N.Yu.; NECHIFORENKO, V.F.

Cancer of the stomach accompanied with the development of  
miliary carcinomatosis of the lungs in conjunction with  
miliary tuberculosis of the lungs. Vest. rent. i rad. 40  
no.1:66-67 Ja-F '65. (MIRA 18:6)

1. Rentgenovskoye otdeleniye (zav. N.Yu. Paliychuk) Ivano-  
Frankovskoy oblastnoy klinicheskoy bol'nitsy (glavnyy vrach  
V.Ye. Khokhryakov) i kafedra rentgenologii i radiologii (zav.  
V.I. Vetoshchuk) Ivano-Frankovskogo meditsinskogo instituta.

S/137/62/00G/004/049/201  
A006/A101

AUTHORS: Nechiporenko, Ye.P.; Zmiy, V.I.

TITLE: New high-temperature heaters for electric furnaces which do not require shielding atmosphere

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 4, 1962, 45, abstract 40300 ("Poroshk. metallurgiya", 1961, no. 5, 92 - 94, English summary)

TEXT: For high-temperature furnaces (1900°C), the use of Mo-rods is proposed. The rods are 6 mm in diameter, 230 mm long, with a protective MoSi<sub>2</sub> and refractory enamel coating. The rise of temperature in the furnace operating in air atmosphere can be brought about rapidly. The heaters were tested for 100 h at 1,750°C. A deficiency of the described heaters is the necessity of using high-power transformers due to the low electric resistivity of Mo.

R. Andriyevskiy

[Abstracter's note: Complete translation]

Card 1/1

183000

11.11.1961

2122a

S/126/61/011/003/012/017  
E021/E435

AUTHORS: Ul'yanov, R.A., Nechiporenko, Ye.P and Tarasov, N.D.

TITLE: Vacuum Refining of Niobium

PERIODICAL: Fizika metallov i metallovedeniye 1961 Vol.11, No.3,  
pp.461-464

TEXT: Results on refining experiments, the preparation of compact metal and data on the structure and mechanical properties are given. Commercially-pure niobium powder (98.7% containing 0.08% iron, 0.2% lead, 0.04% silicon and 0.18% carbon) was used. The powder also contained moisture, oxygen, nitrogen and hydrogen. Hydrogen and hydrides were removed by heating in vacuo to 700°C. Oxygen and oxides were removed at 1900 to 2000°C. The powder was dried to constant weight and pressed at 5 to 6 t/cm<sup>2</sup>. Sintering was carried out in vacuo at 1400°C for 4 to 6 hours. Fig.1 shows samples after this treatment. Further refining is carried out by a high temperature treatment (2300 to 2500°C) in a vacuum of 10<sup>-5</sup> mm mercury for eight hours, in a special water cooled chamber. The samples are placed between tungsten electrodes and heated by passing a current. The appearance of the samples after treatment is shown in Fig.2. The purity was followed by spectrographic

Card 1/4

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S/126/61/011/003/012/017  
E021/E435

Vacuum Refining

analysis, the results show how the lines corresponding to lead, silicon and iron disappear after refining. The refined metal is subjected to arc melting in an atmosphere of carefully purified argon. The ingots after melting are silver white in colour without any trace of oxidation and they have a hardness of 80 to 100 kg/mm<sup>2</sup>. The metal can be vacuum rolled at 1100 to 1200°C; the structure of the metal is shown in Fig. 4 (a - as cast; b - hot rolled in vacuo at 1250°C, f - annealed at 1700°C for 10 hours). After annealing at 1700 to 1730°C in vacuo, the hardness is 80 to 90 kg/mm<sup>2</sup> (Brinell) and the tensile strength 30 to 40 kg/mm<sup>2</sup> with elongation of 30%. There are 4 figures, 1 table and 9 references: 3 Soviet and 6 non-Soviet.

ASSOCIATION: Fiziko-tekhnicheskiy institut AN UkrSSR g. Khar'kov  
(Physicotechnical Institute AS UkrSSR, Khar'kov)

SUBMITTED: August 2, 1960

Card 2/4

Vacuum Refining ...

S/126/61/011/003/012/017  
E021/E435

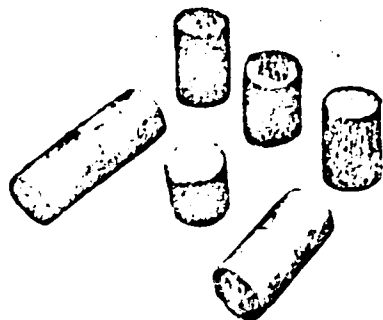


Fig.1.



Fig.2.

J

Card 3/4

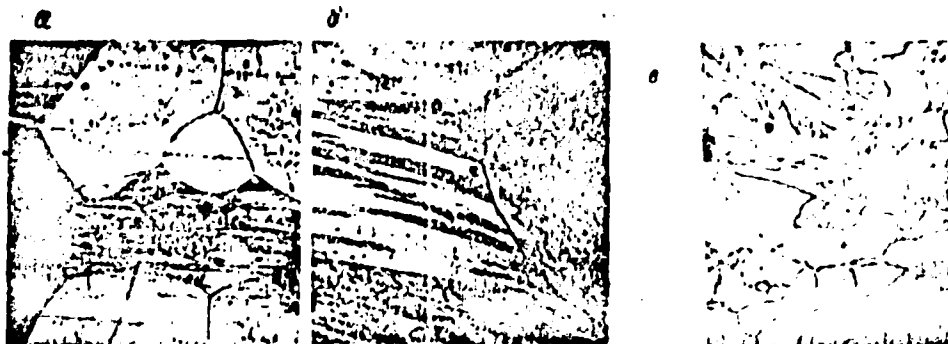


Vacuum Refining ...

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S/126/61/011/003/012/017  
E021/E435

X

Fig. 4



Card 4/4

1976/01/01  
1/1/76

3

- 10007 : Verkhovskiy, I. I., Lyubov, A. Ye., Metallurgiya, 1974, No. 10, p. 1000-1001, 1000 photos.
- 10008 : Michigorenko, Ye. G., Orlov, N. S., and Lyubov, A. Ye., Diffusion reactions in the Mo-Si, tungsten-Si, systems
- 10009 : Lizika metallurgiya i metallovedeniye, 1974, No. 10, p. 77-81
- 10010 : The processes of sintering during the oxidation of molybdenum, tungsten and tantalum by silicon on a ceramic substrate were studied. Metallic samples were heated in silicon in a vacuum of  $10^{-5}$  mm mercury in the range 1150-1250°C. A silicide layer, formed on the surface of the metals, is examined by metallographic and X-ray analysis. The results show that the saturated layer was produced, in the main, through the silicon phase. The first stage was the formation of lower silicides. Afterwards, higher silicides are formed. At 1240°C, the disilicide appears after 0.5, 1 and 5 hours on W, Ta and Mo, respectively. Once the disilicide has appeared, further oxidation occurs largely by this phase, and only after a definite saturation has been attained is there a retardation in growth of the oxide. Card 1/2

Diffusion reaction in the

1971/12/17/1971  
01/17/71

and increased 210 times the layers of layer. It is shown from x-ray analysis that the change in the samples during diffusion that preferential diffusion through the silicide layer occurred, and the reaction for the formation of the phase takes place mainly at the inner boundary of the layer. There are 2 figures and 1 table.

ASSOCIATION: Fiziko-tekhnicheskii Institut Akademiya Nauk SSSR  
Physico-technical Institute A.S. S.S.S.R.

DATE: April 27, 1971

Card 2/2

S/126/62/013/006/012/018  
E111/E352

AUTHORS: Glushko, P.I., Dorokhov, V.I. and Nechiporenko, Ye.P.

TITLE: Contribution to the kinetics of the oxidation of molybdenum disilicide

PERIODICAL: Fizika metallov i metallovedeniye, v. 13, no. 6, 1962, 923 - 924

TEXT: The results of a study of the kinetics of the oxidation of molybdenum disilicide in air at 900 - 1 300 °C are given. Specimens were prepared by heating molybdenum plates with silicon powder at a pressure of  $10^{-5}$  mm Hg and a temperature of 1 350 °C. After metallographic and diffraction analysis for  $MoSi_2$  the oxidation kinetics were studied in the interval of 900 - 1 200 °C and a duration of 6 h. The rate of oxidation per unit surface was determined from the gain in weight. The activation energy was found to be  $82 \pm 2.5$  kcal/mole and the process followed the equation:

$$W = K\tau^n$$

where W is the change in weight,  $\tau$  the time, K the rate constant ( $1.998 \times 10^{-4}$  at 900 -  $2.590 \times 10^{-2}$  at 1 200 °C)

Card 1/2

Contribution to ....

S/126/62/013/006/012/018  
E111/E352

and  $n$  a kinetic parameter (0.72 at 900 - 0.42 at 1 200 °C).  
There are 3 figures and 1 table.

ASSOCIATION: Fiziko-tehnicheskii institut AN UkrSSR  
(Physicotechnical Institute of the AS UkrSSR)

SUBMITTED: November 28, 1961

Card 2/2

IVANOV, V. Ye.; NECHIPORENKO, Ye. P.; OSIPOV, A. D.; ZMIY, V. I.

Effect of stresses on defects in silicide layers on molybdenum.  
Fiz. met. i metalloved. 14 no.4:574-577 0 '62.  
(MIRA 15:10)

(Metallic films--Defects)  
(Thermal stresses)

I 14954-63 EPF(n)-2/EMP(q)/EWT(m)/BDS/T-2 AFPTC/ASD/SSD Pu-4  
 WH/JD/BA/JG  
 ACCESSION NR: AP3004264

8/0131/63/000/007/0327/03;1

72  
72

AUTHOR: Ivanov, V. I.; Platenstakiy, G. Ye.; Nechiporenko, Ye. P.

TITLE: Effect of high-temperature oxide refractories on the thermal emf of tungsten, molybdenum, and tantalum in vacuum at 1500C

SOURCE: <sup>27</sup>Ogneupory\*, no. 7, 1963, <sup>27</sup>327-331

TOPIC TAGS: thermocouple, high temperature, high-temperature thermocouple, insulating ceramic material, ceramic insulator, magnesia, alumina, beryllia, zirconia, tungsten, molybdenum, tantalum, tungsten wire, molybdenum wire, tantalum wire, high-temperature oxide refractory, thermal emf, vacuum apparatus, tungsten-molybdenum thermocouple, annealing, annealed wire, vacuum furnace

ABSTRACT: The stability of operation of high-temperature thermocouples made from annealed or unannealed W, Mo, or Ta wires after prolonged contact at 1500C with an insulating ceramic material—H<sub>2</sub>O, BeO, Al<sub>2</sub>O<sub>3</sub>, and ZrO<sub>2</sub> — has been studied in the vacuum apparatus shown in Fig. 1 of Enclosure. W, Mo, and Ta unannealed standard wires were heat-treated in contact with the pure powdered oxides for 15, 30, and 45 hr at 1500C in a vacuum ( $2 \times 10^{-5}$  mm Hg). Wires of the same metals but annealed in vacuum at 2000–2200C, were similarly treated. Temperature in

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L 14954-63

ACCESSION NR: AP3004264

the vacuum furnace was controlled with reference thermocouples; a VR-5/20 thermocouple and a platinum-platinum-rhodium thermocouple. Thermocouples were made by joining the heat-treated wire with the untreated, as a reference metal. Thermal emf generated between the hot and cold junctions of such thermocouples was measured in the vacuum apparatus. The cold junctions of the reference thermocouple and of the thermocouples under study were maintained in wet ice. It was shown that experimental thermal emf of the W, Mo, and Ta wires annealed and subsequently heated for 45 hr in the oxides was not significantly different from that of the unannealed wires, except in the case of W preheated in  $ZrO_2$ . Diameter of the wires in the 0.2 to 1.0 mm range has no effect upon thermal emf stability. For each metal the changes in thermal emf due to preheating in oxides were plotted against preheating time at 1500C with each of the oxides or against temperature (in the 0-1500C range) at 45 hr of preheating. The data indicated that the thermal emf of tungsten remains stable after contact with  $Al_2O_3$ , MgO, or BeO, but increases considerably with  $ZrO_2$ ; molybdenum thermal emf is stable after contact with  $Al_2O_3$ , MgO, or  $ZrO_2$  and changes slightly after 5-hr contact with BeO; and tantalum thermal emf changes significantly after preheating in all the oxides. It was noted that small changes in the thermal emf of W and Mo after contact with MgO

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ACCESSION NR: AP3004264

are identical in magnitude and sign, so that the readings of a W-Mo thermocouple would remain constant. Structural changes coincident with the changes in thermal emf were revealed by photomicrographic analysis. Presumably, the dark parallel bands observed on the tantalum grains are caused by oxidation. Tantalum becomes brittle and is therefore not recommended for thermocouples. Orig. art. has: 6 figures and 1 table.

ASSOCIATION: none

SUBMITTED: 00

DATE ACQ: 20Aug63

ENCL: 01

SUB CODE: FH, MA

NO REF SOV: 001

OTHER: 007

Card 3/13

ACCESSION NO: AP4009390

S/0126/63/016/006/0931/0933

AUTHORS: Yefimenko, L. N.; Nechiporenko, Ye. P.; Pavlov, V. N.

TITLE: Oxidation of tungsten disilicide

SOURCE: Fizika metallov i metallovedeniye, v. 16, no. 6, 1963, 931-933

TOPIC TAGS: tungsten disilicide, oxidation, thermocouple, PtRh PtkRh thermocouple, oxidation curve

ABSTRACT: Oxidation of tungsten disilicide has been investigated. The process was conducted in air at a temperature range of 650-1500C. Samples 20 x 10 x 0.1 mm were produced in a vacuum of  $5 \times 10^{-5}$  mm Hg by filling tungsten plates with powdered silicon. Nichrome elements were used to produce temperatures up to 1000C, and silicon carbide elements were used for higher temperatures. The temperatures were measured with a PtRh-PtkRh thermocouple and were kept constant. In the course of oxidation the samples were weighed with an accuracy of  $\pm 0.01$  mg. Below 1000C the experiments were conducted uninterruptedly; above 1000C they were interrupted due to the formation of dense film on the surface of the plates. As can be seen from Fig. 1 of the Enclosure the rate of oxidation curves changed shape at various

Card 1/9

ACCESSION NO: AP4009390

temperatures. Up to 1000C the weight increase followed the formula  $W = kt^m$ , where  $W$  is the weight change per unit area (in mg/cm<sup>2</sup>), and  $t$  is the time of oxidation (in minutes). At 1150-1250C the curves assume a descending trend because at these temperatures  $WO_3$  becomes extremely volatile. A dense, glassy coating of  $SiO_2$  forms at 1300C, and the process of oxidation progresses logarithmically. The formation of such a coating is described by R. Kiffer and F. Benesovsky (Symposium on Powder Metallurgy, Iron. a. Steel Inst. prep. gr., IV, 1953, 40). The logarithmic progress follows the expression  $W = k_1 \ln(k_2 t + k_3)$ , where  $k_1$ ,  $k_2$ , and  $k_3$  are determined by the method described by A. Champion and T. White (J. Inst. Metals, 1949, 75, 375). Metallographic and x-ray investigation disclosed the presence of  $W_5Si_3$  under the glassy coating on  $WSi_2$  oxidized for a long time at high temperatures. Orig. art. has: 2 graphs, 3 formulas, and 2 tables.

ASSOCIATION: Fiziko-tekhnicheskij institut AN UkrSSR (Institute of Physics and Technology AN UkrSSR)

SUBMITTED: 20Mar63

DATE ACQ: 03Feb64

ENCL: 01

SUB CODE: PH, CH

NO REF SOV: 002

OTHER: 003

Card 2/3

IVANOV, V.I.; PLETENETSKIY, G.Ye.; MECHIPORENKO, Ye.P.

Effect of highly refractory oxides on the thermoelectromotive force of tungsten, molybdenum, and tantalum, in vacuum at 1,500° C. Ogneupory 28 no.7:327-331 '63. (MIRA 16:9)

ACCESSION NR: AP4013097

S/0126/64/017/001/0094/0099

AUTHOR: Ivanov, V. Ye.; Nechiporenko, Ye. P.; Zniy, V. I.

TITLE: Study of reaction diffusion in the Mo - Si system

SOURCE: Fizika metallov i metalloved., v. 17, no. 1, 1964, 94-99

TOPIC TAGS: metal diffusion, reaction diffusion, silicon diffusion, molybdenum silicide, molybdenum silicon system, silicide phase formation, vacuum silication

ABSTRACT: Previously published papers of the first two authors and others on various aspects of the reaction diffusion of silicon-saturated molybdenum, tungsten and tantalum in vacuum have led to the conclusion that in the Mo - Si system the predominant role is played by diffusion of the silicon through the silicide layer; that is, the phase formation reaction takes place primarily on the internal boundary of the layer. The present article confirms this conclusion. The kinetic aspects of the vacuum silication of the molybdenum were also studied. The authors found that the growth of diffusion layers of  $Mo_5Si_3$  and  $MoSi_2$ , as a function of time, obeys a parabolic law. From the parabolic growth of the silicide layers the authors computed the silicon diffusion factors in  $Mo_5Si_3$  and  $MoSi_2$  at 1250C. Used in the diffusion study were flat molybdenum samples 4X10X1 millimeter in size. The

Card 1/2

ACCESSION NR: AP4013097

silicon employed in the tests was in the form of powder with a grain size of 5-7 microns (purity factor: 99.99%). The samples were located in a molybdenum bath and thoroughly sprinkled with the powder. The bath with the samples was inserted, through a precombustion chamber, into a furnace with a molybdenum heater set at the proper temperature. Orig. art. has: 6 figures, 2 formulas, and 1 table.

ASSOCIATION: Fiziko-tehnicheskiy institut AN USSR (Physicotechnical Institute, AN USSR)

SUBMITTED: 03Mar63

DATE ACQ: 26Feb64

ENCL: 00

SUBCODE: ML; FH

NO REF SOV: 009

OTHER: 000

Card 2/2

ACCESSION NR: AP4013101

S/0126/64/017/001/0142/0144

AUTHOR: Ivanov, V. Ye.; Noshporenko, Ye. P.; Zmiy, V. I.; Glushko, P. I.;  
Aleksandrov, O. M.; Dorokhov, V. I.

TITLE: High-temperature oxidation of molybdenum disilicide

SOURCE: Fizika metallov i metalloved., v. 17, no. 1, 1964, 142-144

TOPIC TAGS: molybdenum, silicon, molybdenum disilicide, molybdenum disilicide  
oxidation, molybdenum disilicide microhardness

ABSTRACT: Molybdenum disilicide is a metal with great promise for use in structures designed to withstand high temperatures. In the technical literature there are data on the oxidation of  $MoSi_2$  achieved by various methods: hot pressing, sintering etc. The authors of this short article conducted a study of the kinetics of  $MoSi_2$  oxidation in a temperature interval of 1400-1700C using a high-temperature resistance furnace. The heater was a spiral 5mm in diameter made from a molybdenum rod. For oxidation, samples of molybdenum disilicide 25X10X0.15 mm in size were used; these samples were obtained by the vacuum method. The temperature was controlled by a thermocouple (Pt - Rh 7% center: Pt-Rh 20%) and an optical pyrometer, the latter placed directly on the heater. The temperature gradient between the heater

Card 1/2

ACCESSION NR: AP4013101

and the sample was not more than 30C. A metallographic analysis of the sample was carried out with an MM-7 microscope, with microhardness tested on a PM-3 instrument. Oxidation time was 10 hours. It was found that with increasing time and temperature the oxidizability of  $MoSi_2$  increases, the rate of oxidation obeying a parabolic law. No transition from a parabolic law of oxidation to a logarithmic one was detected in the tests. X-ray analysis in the temperature range indicated (1400-1700C) revealed an amorphous oxide film on the surface of the oxidized sample. Preliminary analysis showed that this film, in addition to  $SiO_2$ , contains unknown components. These are, apparently, lower molybdic oxides, the vapor tension of which is lower than that of  $MoO_3$ . The microhardness of the molybdenum disilicide, which did not change during the oxidation process, was  $1200 \text{ kg/mm}^2$ . Orig. art. has: 3 figures.

ASSOCIATION: Fiziko-tekhnicheskij institut AN USSR (Physicotechnical Institute, AN USSR)

SUBMITTED: 03Mar63

DATE ACQ: 26Feb64

ENCL: 00

SUB CODE: ML

NO REF SOV: 005

OTHER: 003

Card 2/2



L 17642-65 EWP(a)/EWT(m)/EPF(n)-2/EPR/ENP(b)/ENP(t) Ps-4/Pu-4 IJP(c)/SSD/  
 ASD(m)-3/ESD(t)/AEDC(b) JD/JG/AT/WH S/0126/64/017/006/0862/0865  
 ACCESSION NR: AP4042042

AUTHOR: Ivanov, V. Ye.; Nechiporenko, Ye. P.; Krivoruchko, V. M.; Mitrofanov, A. S.

TITLE: Some peculiarities of vacuum siliconizing refractory metals 24

SOURCE: Fizika metallov i metallovedeniye, v. 17, no. 6, 1964, 862-865 B

TOPIC TAGS: Mo, W, Ta, siliconizing, vacuum siliconizing, refractory metal, silicon, vapor deposition, vacuum 18

ABSTRACT: The authors investigate the siliconizing of W, Mo, and Ta specimens 20 x 20 x 0.2 mm in saturated silicon vapors at 1200 and 1250C and under a vacuum of  $1 \times 10^{-5}$  mm Hg. Eliminating all contact between the Si powder and the metal, the authors observed the behavior of the vapor phase. The formation of  $MoSi_2$ ,  $W_5Si_3$ , and  $TaSi_2$  was identified on the surface of the specimens. The effects of time on layer thickness were plotted, and parabolas were obtained. Consequently, diffusion is a limiting factor in the process. The layer growth is defined by the equation  $h^2 = D(c_2 - c_1) \times t$ , where D is the Si diffusion coefficient in silicide,  $c_1$  is Si concentration on the inner silicide layer boundary,  $c_2$  is Si concentration on the outer boundary, and t is time. W and Ta give an analogous picture. In the  $TaSi_2$  phase,  $Ta_5Si_3$  inclusions were found which can contribute to pinpointing

Card 1/2

L 17642-65

ACCESSION NR: AP4042042

corrosion of siliconized tantalum. Siliconizing in a cell with a temperature gradient causes the rate of siliconizing to decrease as temperature of the specimen rises. The time dependence of the siliconizing at a predetermined gradient is described by a parabola. Orig. art. has: 5 figures.

ASSOCIATION: Fiziko-tehnicheskij institut AN SSSR (Physicotechnical Institute, AN SSSR)

SUBMITTED: 15Jun63

ENCL: 00

SUB CODE: MM

NO REF SOV: 002

OTHER: 002

Card 2/2

ACCESSION NR: AP4015327

S/0032/64/030/001/0098/0099

AUTHORS: Nechiporenko, Ye. P.; Osipov, A. D.

TITLE: Apparatus for determining the modulus of elasticity of sheet materials at high temperatures

SOURCE: Zavodskaya laboratoriya, v. 30, no. 1, 1964, 98-99

TOPIC TAGS: modulus of elasticity, sheet material, high temperature apparatus, molybdenum disilicide, resonant frequency measurement

ABSTRACT: Apparatus is described for determining the modulus of elasticity of light, fragile samples by measuring the vibrational resonant frequency. The sample (in the form of a thin strip) was held at its nodal points by two metal filaments, one of which was vibrated by a solenoid. Resonance was measured by a differential capacitance device between the plates of which the sample was located. The sample and supports were enclosed by an oven. With this apparatus the modulus of elasticity at different temperatures of molybdenum disilicide was found to be  $34 \times 10^{-3} \text{ kg/mm}^2$  at 0C. It decreased linearly to  $29 \times 10^{-3} \text{ kg/mm}^2$  at 1100C (accuracy of 5%). Orig. art. has: 1 equation and 2 diagrams.

Card 1/2

ACCESSION NR: AP4015327

ASSOCIATION: Fiziko-tekhnicheskiy institut Akademii nauk UkrSSR (Institute of  
Physics and Technology AM UkrSSR)

SUBMITTED: 00

DATE AQ: 03Feb64

ENCL: 00

SUB CODE: MA

NO REP SOV: 001

OTHER: 000

Card 2/2

L 15749 56 EWT(m)/ETC(f)/EPF(n)-2/ENG(m)/EWA(d)/EWP(t)/EWF(z)/EWP(b)

ACC NR: AT5027941

IJP(c) JD/JG/GS

SOURCE CODE: SR/0000/65/000/000/0055/0036

AUTHOR: Koshinovich, Ya. P. (Doctor of technical sciences); Krivonozhko, V. M.; Mitrofanov, N. S.; Koltavtsev, N. S.

ORG: none

TITLE: Siliconizing of refractory metals

96  
94  
E41

SOURCE: Seminar po zharetoykim pokrytiyam. Leningrad, 1964. Zharetoykiye pokrytiya (Heat-resistant coatings); trudy seminarov. Leningrad, Inst-vo Nauka, 1965, 55-58

TOPIC TAGS: molybdenum, tantalum, tungsten, heat diffusion

ABSTRACT: The kinetics and the mechanism of siliconizing of refractory metals in a vacuum under stabilized conditions (5-50 hrs) were studied previously by L. E. Ivanov and the authors (ZhM, 17, 6, 862, 1964). The purpose of the present work was to study the initial stages of siliconizing and to determine the parameters controlling the rate of this complex process. A foil plate (0.1 x 10 x 20 mm) and cylindrical (0.5 mm diameter and 20 mm long) samples of Mo, Ta, and W were covered

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L 15749-66

ACC NO: AT5027941

by powdered (grain size 5-10 $\mu$ ) silicon, containing (in %) 99.9206, Si, 0.0009 Fe, 0.02 Al, 0.004 Mg, 0.04 Ca, 0.004 Cu, 0.0012 Zn, 0.0012 Cr, 0.0001 Mn, 0.0013 Sn, and 0.0025 Pb, placed into a molybdenum vessel and carried into a preheated vacuum electrical furnace (1 x 10<sup>-5</sup> mm Hg) through a special forechamber. The study was made at 1200, 1250, and 1300C, which were registered by a Pt-PtRh thermocouple and an EPP-09-type automatic potentiometer. The increases in weight (in mg cm<sup>-2</sup>) of siliconized samples were determined after various exposures (t in minutes). The curves for weight increase versus time were plotted for 1200, 1250, and 1300C, and the samples were subjected to an X-ray diffraction study. During siliconizing of Mo at 1250C, the Mo<sub>3</sub>Si phase was formed first, then (after 25 minutes) the Mo<sub>5</sub>Si<sub>3</sub> phase appeared, and the MoSi<sub>2</sub> was formed after 150 minutes. The intervals between the formation of various phases decreased with increasing temperatures: the Mo<sub>5</sub>Si<sub>3</sub> phase at 1200C appeared after 110 minutes, at 1250C after 25 minutes, and the MoSi<sub>2</sub> phase was formed at 1300C after 5-6 minutes. The process was a similar one during siliconizing of Ta and W except for the fact that some phases, which should have been present according to the phase diagram, did not appear at all. Only Ta<sub>3</sub>Si<sub>2</sub> and TaSi<sub>2</sub> were formed during siliconizing of Ta (Ta<sub>5</sub>Si<sub>3</sub> and Ta<sub>2</sub>Si were absent); the W<sub>3</sub>Si<sub>2</sub> phase appeared first and WSi<sub>2</sub> later during the siliconizing of W. After establishing the phase equilibrium, the chemical composition of the layer

2/3

L 15749-66

ACC NR: AT5027941

did not change. The points of inflection on the curves indicated the formation of a subsequent, new, higher phase. The  $\text{Mo}_2\text{Si}$  and  $\text{Mo}_5\text{Si}_3$  phases grew according to the parabolic law. The rate of siliconizing was thus controlled by diffusion, even during the initial stages of the process. Orig. art. has: 2 figures.

SUB CODE: 111/ SUBM DATE: 20Jul65/ ORIG REF: 009/ OTH REF: 001

*[Faint, mostly illegible text, likely bleed-through from the reverse side of the page]*

3/3 inc

BORISENKO, A.I., doktor tekhn. nauk, otv. red.; TOROPOV, N.A.,  
red.; IVANOV, V.Ye., red.; APPEN, A.A., doktor khim.  
nauk, red.; GORBUNOV, N.S., doktor khim. nauk, red.;  
KLEVTSUR, S.A., doktor tekhn. nauk, red.; NECHIPORENKO,  
Ye.P., doktor tekhn. nauk, red.

[Heat-resistant coatings; transactions] Zharostoikie po-  
krytiia; trudy. Leningrad, Nauka, 1965. 233 p.  
(MIRA 18:9)

1. Seminar po zharostoykim pokrytuyam, Leningrad, 1964.
2. Chlen-korrespondent AN SSSR (for Toropov, Ivanov).



I 3434-66 EMT(m)/ETC/EPF(n)-2/EMG(m)/EWP(t)/EWP(b) JP(c) JD/JG/JS  
 85  
 82  
 8+1

ACCESSION NR: AT5024871 UR/0000/65/000/000/0045/0055

AUTHOR: Ivanov, V. Ye.; Nechiporenko, Ye. P.; Zniy, V. I.; Krivoruchko, V. M.  
 44,55 44,55 44,55 44,55

TITLE: On the vacuum siliconizing of refractory metals  
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SOURCE: AN UkrSSR. Institut problem materialovedeniya. Diffuzionnyye pokrytiya na metalakh (Diffusion coatings on metals). Kiev, Naukova dumka, 1965, 45-55

TOPIC TAGS: metal diffusion plating, silicon, refractory metal, silicide, activation energy ✓

ABSTRACT: The kinetics and mechanism of case-formation were investigated for Mo specimens measuring 40x10x1 mm vacuum-siliconized at  $1 \cdot 10^{-5}$  mm Hg by being covered with Si powder and heated at 1200-1350°C. Metallographic and radiographic examination established that the formation of molybdenum silicides occurs in the following sequence:

$$\text{Mo} + \text{Si} \rightarrow \text{Mo}_3\text{Si} + \text{Si} \rightarrow \text{Mo}_5\text{Si}_3 + \text{Si} \rightarrow \text{MoSi}_2$$

at the corresponding phase interfaces, i.e. the formation of MoSi<sub>2</sub> is due to the

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lower silicides. Plotting of the curves of isothermal growth of the layers of  $\text{Mo}_5\text{Si}_3$  and  $\text{MoSi}_2$  at  $1250^\circ\text{C}$  revealed that the increase in their thickness with time follows a parabolic law. This was verified by vacuum-siliconizing specimens of  $\text{Mo}$ ,  $\text{W}$ , and  $\text{Ta}$  in saturated Si vapors. The resulting curves also proved to follow a parabolic law of growth in layer thickness as a function of time, thus confirming that the diffusion of Si is the determining factor in the rate of siliconizing. On this basis, the activation energies for the diffusion of Si in  $\text{Mo}_5\text{Si}_3$  and  $\text{MoSi}_2$  were calculated to be  $Q_{\text{Mo}_5\text{Si}_3} = (126,000 \pm 12,000)$  cal/mole and  $Q_{\text{MoSi}_2} = (57,600 \pm 6,000)$  cal/mole, respectively. Experiments to determine the effect of the presence of a temperature gradient between the box ( $1250^\circ\text{C}$ ) and the specimen ( $1200^\circ\text{C}$ ) on the growth rate of the  $\text{MoSi}_2$  layer (see Fig. 1 of the Enclosure) revealed that, if the metals are siliconized in a box with a temperature gradient, the siliconizing rate decreases with increase in temperature of the specimen and increases with decrease in this temperature as compared with the temperature of the box, while the growth in case-thickness follows a parabolic curve. Orig. art. has: 10 figures.

ASSOCIATION: none

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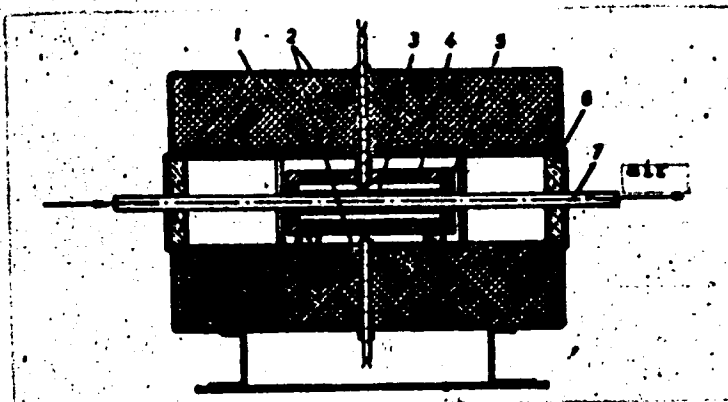


Fig. 1. Diagram of setup

- 1 - furnace; 2 - thermocouple; 3 - specimen; 4 - box; 5 -  $Al_2O_3$  ring;
- 6 - furnace lid; 7 - stainless-steel cooling pipe

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