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akademik, glavnyy red.; KUZNETSOVA, K.I., red.; MENNER, V.V.,  
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VYSOTSKIY, Boris Petrovich; PEYVE, A.V., glav. red.; KUZNETSOVA,  
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akademik, glavnyy red.; KUZNETSOVA, K.I., red., MFNHEF,  
V.V., red.; TIMOFEYEV, F.P., red.

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FAVLOV, Aleksey Petrovich, akademik[deceased]; VARSANOFIYEVA,  
V.A., glav. red.; MEINER, V.V., otv. red.; YANSHIN, A.L.,  
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PAVLOVSKIY, Ye.V., otv. red.; PEYVE, A.V., akademik, glavnyy  
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MEN'OK, A. M.

USSR/Metallurgy - Cast Iron, Casting, Methods May 52

"Casting Into Vibrating Molds," N. M. Ignatchenko, A. M. Men'ok, P. M. Sovsimov, Engineers, Nikolayev Plant of Road-Bldg Machines

PA 228796  
"Litsey Proizvod" No 5, pp 26, 27

Briefly describes vibration method for settling liquid metal in green sand molds to improve mechanical properties of metal and decrease defectiveness of castings in respect to gas and shrinkage cavities and sand inclusions. Discusses application of method for casting 75-kg windlass-brake drum out of gray cast iron.

228796

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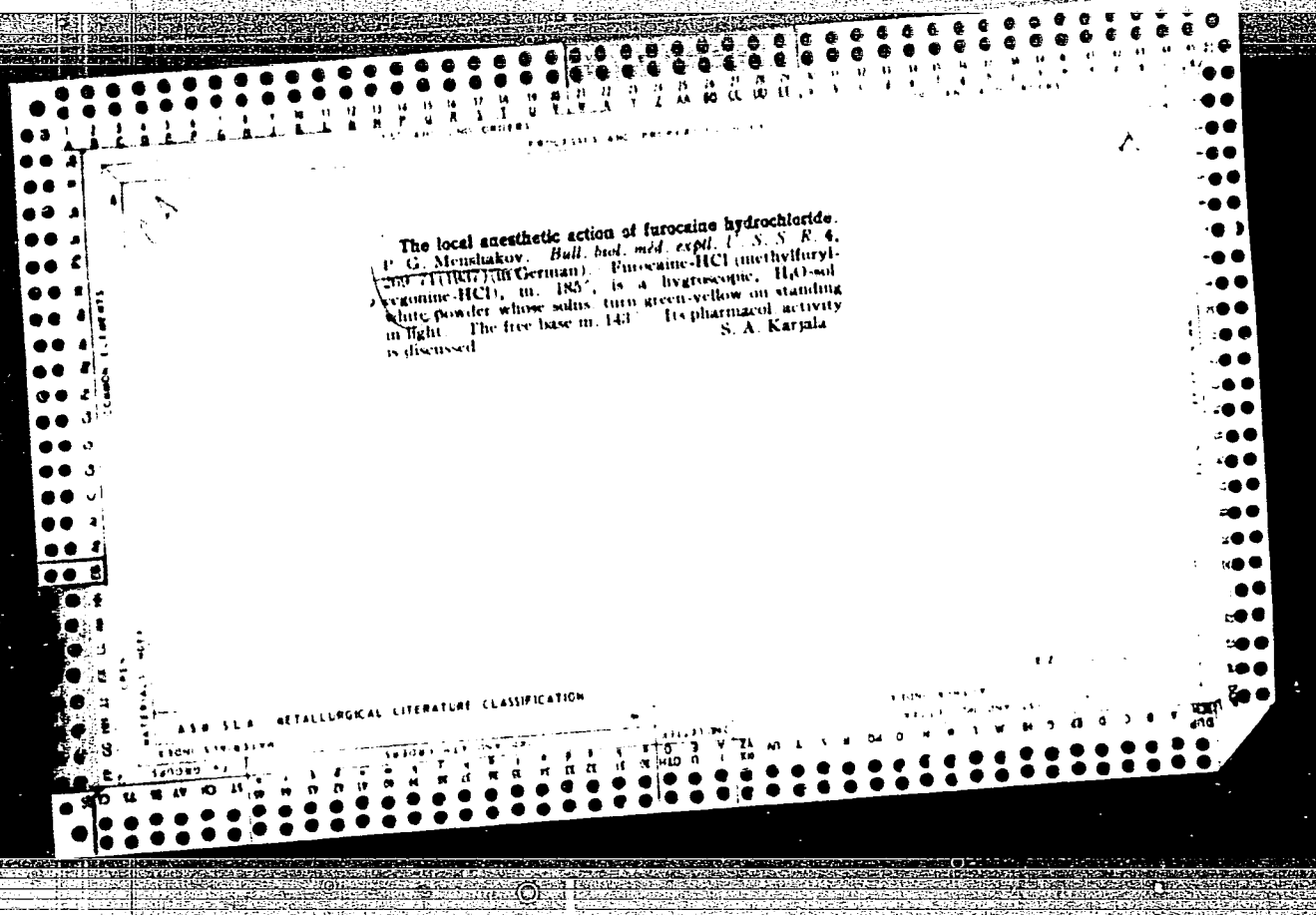
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So: Veterinariya; Vol . 26; No. 7; July 1949; Uncl.  
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SO:Veterinariya;Vol.XXVIII;No.2;pp45-46;Feb 51 uncl deg

11-11

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1. Kafedra farmakologii Leningradskogo veterinarnogo instituta. 2. Kafedra obshchey i chastnoy khirurgii Leningradskogo veterinarnogo instituta.  
(Diuretics and diuresis)

MEM' SHAKOV, P. G.

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Moscow - Leningrad, 1955

MEH'SHAKOV, P.G.

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1. Voronezhskiy zootekhnicheskoye-veterinarnyy institut  
(MORPHINE, effects,  
on diuresis in animals (Bus))  
(DIURESIS, effect of drugs on,  
morphine in animals (Bus))

MEN'SHAKOV, P. G.

USSR/Pharmacology. Toxicology. Analgesics

U-3

Abs Jour : Ref Zhur-Biol., No 7, 1958, 32869

Author : Men'shakov P. G.  
Inst : Not given  
Title : On the Effect of Morphine on Diuresis in Some Farm  
Animals (Horses and Sheep).

Orig Pub : Farmakol. i toksicologiya, 1956, (1957), prilozh.  
Sb. ref., 41-42.

Abstract : The effect of morphine (1) on diuresis in 2  
horses and 3 sheep with fistulas of the blad-  
der was studied. 1 was administered subcuta-  
neously and intravenously in the following do-  
ses: 0.5 to 1 mg/kg to horses, and 1.25 to 2.5mg/kg  
to sheep. The stimulation in the animals reached  
the maximum 1 to 1.5 hours following the admi-  
nistration of 1. General diuresis in horses during

Card 1/2

USSR/Pharmacology. Toxicology. Analgesics

U-3

Abs Jour : Ref Zhur-Biol., No 7, 1958, 32869

Abstract : the experiment rose by 50 to 224%, and polyu-  
rea continued for 5 to 6 hours. General diuresis  
in the sheep rose by 12.5 to 30% with polyurea  
lasting 1.5 to 3 hours. 1 restored diuresis in  
horses when administered on a background of diure-  
sis lowered by chloral hydrate (no simular effect  
was observed in sheep). The author assumes that  
the diuretic effect of 1 has a central origin.

Card 2/2

MEN'SHAKOV, Pavel Gennadiyevich [Menshakov, P.G.]

[Pharmacology] Farmakolokiia. Ruschasaynyn duzeldilmish ve  
tamamlanmysh uchunchnu (1955-chi il) neshrinden terchime  
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367 p. [In Azerbaijani]  
(PHARMACOLOGY)

MEN'SHAKOV, Pavel Gennadiyevich; GOL'DSHTAYN, S.A., red.; CHUNAYEVA,  
Z.V.; tekhn.red.

[Pharmacology] Farmakologiya. Izd.4, ispr. i dop. Moskva,  
Gos.izd-vo sel'khoz.lit-ry, 1960. 279 p.

(MIRA 13:6)

(PHARMACOLOGY)

~~MEN'SHAKOV, Vladimir Mikhailovich~~; STUDENOK, G.A., inzhener, redaktor;  
~~KUVSHINSKIY, V.V.~~, kandidat tekhnicheskikh nauk, retsenzent;  
TOLSTOV, M.A., inzhener, retsenzent; DUGINA, H.A., tekhnicheskii  
redaktor

[Planing machines] Strogal'nye stanki. Pod red. G.A. Studenok.  
Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1956.  
54 p. (Nauchno-populiarnaya biblioteka rabocheho stanochnika,  
no.22)

(Planing machines)



PROSKURYAKOV, Yu.G.; MEN'SHAKOV, V.M.

Relationship between the microgeometry of machined surface and  
shaping conditions. Trudy Sem.po kach.poverkh. no.5:366-374  
'61. (MIRA 15:10)

(Metalwork)

S/145/61/000/007/009/009  
D221/D301

AUTHORS: Proskuryakov, Yu. G., Candidate of Technical Sciences,  
Docent, and Men'shakov, V.M., Engineer

TITLE: Microgeometry of the surface in some methods of work  
hardening and calibrating machining of metals

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Mashinostroyeniye,  
no. 7, 1961, 159-168

TEXT: Analysis of numerous methods of work hardening and calibrating  
revealed that the improvement of surface finish is mainly due to crushing  
and smoothing out of micro-roughness by the pressing tool. Four cate-  
gories of this machining are distinguished. In the first one, coining,  
swaging, marking, the high spots of micro-roughness are deformed by a  
smooth punch exerting a normal force  $P_n$ . The stress in any section of

the micro spots is given by  $\sigma = \frac{P_n H}{xla}$ , where H is the height of the

micro-roughness, x is the running distance from the apex of the  
Card 1/4

S/145/61/000/007/009/009  
D221/D301

Microgeometry of the ...

micro-roughness to the considered cross-section;  $a$  is the length of contact between the punch and the micro-rough surface;  $l$  is the length of contact between the punch and the cross surface of micro-roughness. The tips of high spots are subject to large stresses even at small loads and thus undergo plastic deformation. The increased contact with the punch spreads this process into lower layers. Special models were made for observing the character of deformation, both in steel 20 and 45, as well as brass  $\sqrt{162}$  (L62). The experiments of crushing were carried out on  $\sqrt{144}$ -50 (UIM-50) machine. Analysis of distortions of the coordinate grid as well as the measurement of the micro-hardness confirm the above assumptions. Curves were plotted illustrating the relationship between the height of the high spots and pressure during the machining. The mechanical characteristics of the machined material, such as yield limit, hardness etc., have a marked effect on the height of spots in the case of static crushing. Reduction of the height of the spots increases the bearing surface which is of great importance for the wear resistance and strength of press fits and other operational

Card 2/4

Microgeometry of the ...

S/145/61/000/007/009/009  
D221/D301

qualities of machine components. The experiments revealed that there is a certain critical pressure, whose excess has no effect on reducing the height of surface roughness. Displacement of the tool in respect to the workpiece produces friction forces in addition to static crushing during finishing of metals. Investigations were carried out to determine the effect of the above motion on the height and shape of micro-roughness. The burnishing broaches were made of  $\text{U}^{\text{X}}-15$  (ShKh-15) steel. The specimens were set at various angles to the motion of the tool. The graphs of results indicate that surface finish is improved with the tool motion. This is amplified when pressure is increased. The bearing surface obtained by static pressure is 18-20% smaller than in the case of moving tool. In the latter instance, the deformation of each high spot is somewhat different in each case. During parallel displacement, build-up on the tool was noticed, and finish was inferior to that of motion across the micro-spots, when no build-up of broach took place. There are 3 figures and 1 table.

ASSOCIATION: Chelyabinskii politekhnicheskii institut (Chelyabinsk

Card 3/4

Microgeometry of the ...

S/145/61/000/007/009/009  
D221/D301

Polytechnic Institute)

SUBMITTED February 28 1961

Card 4/4

PROSKURYAKOV, Yu. G., kand.tekhn.nauk, dotsent; MEN'SHAKOV, V.M., inzh.

Surface microgeometry due to the working of parts by means of  
hardening and sizing methods. Vest.mash. 41 no.8:67-72 Ag '61.  
(MIRA 14:8)

(Surfaces (Technology)--Testing)

PROSKURYAKOV, Yu.G., kand.tekhn.nauk, dotsent; MEN'SHAKOV, V.M., inzh.

Deformations of surface roughness caused by roll or ball  
burnishing. Izv.vys.ucheb.zav.; mashinostroyeniye no.8:187-198  
'62. (MIRA 15:12)

1. Chelyabinskiy politekhnicheskiy institut.  
(Surfaces (Technology)) (Metals—Finishing)

PROSKURYAKOV, Yu.G., kand.tekhn.nauk, dotsent; MEN'SHAKOV, V.M., inzh.

Selecting operating conditions for burnishing parts with balls  
or rolls. Vest.mashinostr. 42 no.11:60-63 N '62. (MIRA 15:11)  
(Metals--Finishing)



L 19194-63 EWP(q)/EWT(m)/BDS AFFTC/ASD. JD  
ACCESSION NR: AR3004192 S/0278/63/000/005/B056/B056

SOURCE: RZh. Tekhnologiya mashinostroyeniya, Abs. 5B242

57

AUTHOR: Proskuryakov, Yu. G.; Kulikovskikh, V. A.; Men'shakov, V. M.

TITLE: Firmness of press-joining bronze bushings after workout by mandrel-pressing method

CITED SOURCE: Sb. Sovrem. sposoby\* i tekhnol. obrabotki detaley uprochnyayushche-kalibruyushchimi instrumentami. Chelyabinsk, 1962, 69-74

TOPIC TAGS: press-joining, bronze bushing, mandrel-pressing, hardness, fitting accuracy, surface neatness

TRANSLATION: Firmness of press-joining basically depends on the magnitude of clearance determining magnitudes of radial forces on the contact surface of coupled parts. In the laboratory of the kafedra "Stanki i instrument" of the Chelyabinskiy politekhnicheskii institut ("Machine tools and Instruments" Department of the Chelyabinsk Polytechnic Institute) certain strengthening machining methods have been investigated. These were methods securing an increase in the strength of press-joints and reinforcement of material of thin-walled

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ACCESSION NR: AR3004192

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bronze bushings. Experiments in improvement of press-joining and increasing hardness of bronze bushing material by the mandrel-press method were carried out on bronze bushings. They were pressed into the body at a definite pressing tolerance equal 0.1 to 0.08 mm. As a result of investigations the following conclusions are made: 1) Mandrel-pressing of bronze bushing aperture, after its pressing into the enveloping machine part, increases the accuracy of pressed fitting 1.5 to 3 times. 2) Hardness of bronze bushings material mandrel pressed increases 1.5 to 2 times. 3) With a corresponding selection of methods of deformation and mandrel dimensions, the required accuracy and neatness of surface of the machined aperture may be obtained after mandrel-pressing. 4) The proposed method of increasing the strength of press-joining thin-walled bronze bushings by mandrel-pressing can be recommended for use in production. Four figures, 2 references. J. Zorokhovich.

DATE ACQ: 21Jun63

SUB CODE: MD, MA

ENCL: 00

Card. 2/2

SHEVCHENKO, N.F., otv. red.; BABAYEVA, Ye.K., red.; BELOUSOV, Ye.K., red.; VINNIK, S.A., prof., red.; GERSHEVICH, S.A., red.; IOSSET, G.Ya., prof., red.; KATYUKHIN, N.Ya., red.; KISELEVA, A.S., red.; MENSCHIKOVA, L.I., red.; NADGERIYEV, M.K., dots., red.; OBUKHOV, P.F., red.; RUTENBURG, D.M., red.; FAYN, M.A., dots., red.; OVECHKINA, L.S., red.

[Public health in Amur Province; collection of articles]  
Zdravookhranenie Amurskoi oblasti; sbornik statei. Blagoveshchensk, Amurskoe knizhnoe izd-vo, 1962. 236 p.

(MIRA 17:7)

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