

*Makarov, K.F.*

AUTHOR: Makarov, K.F.

117-3-18/28

TITLE: A Device for Milling Spiral Grooves in Bushings (Prisposobleniye dlya frezerovaniya spiral'nykh kanavok vo vtulkakh,

PERIODICAL: Mashinostroitel', 1958, # 3, p 36 (USSR)

ABSTRACT: A new device has been developed and is now in use at the Kolomna Diesel Locomotive Plant imeni Kuybyshev (Kolomenskiy teplovozostroitel'niy zavod imeni Kuybysheva). It has greatly facilitated and speeded up the operation of cutting internal spiral grooves in the upper piston rod end bushings as shown in figure 1. This device is used on a vertical milling machine provided with stops which automatically switch out the longitudinal table movement, and a stop for setting the milling cutter for the cutting depth. The milling process has to be repeated for every spiral groove.

The plant produces two types of different sizes as such bushings, and the device is correspondingly adjustable.

The article gives a detailed description accompanied by a detailed drawing of the device.

There are 2 figures.

AVAILABLE: Library of Congress  
Card 1/1

MAKAROV, K. I.

"Kinetics of Hydrocarbon Synthesis from Aromatic Monoxide and Synthesis."  
Transactions of the All-Union Scientific Research Institute of Synthetic Liquid  
Fuel and Gas, Moscow, Gostoptekhizdat, 1950, volume 11.

MAKAROV, K.I.: PINCHUK, A.K.

Coking method with natural gas feed to the coke ovens. Koks i khim.  
no.8:18-21 '62. (MIRA 17:2)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut prirodnykh gazov (for Makarov). 2. Khar'kovskiy oksokhimicheskiy zavod (for Pinchuk).

SECRET

YEFIMENKO, Trifon Alekseyevich, dots.; MAKAROV, Konstantin  
Ivanovich, assistant [deceased]; PANOV, V., red.;  
MOKROUSOVA, A., tekhn. red.

[Manual on the overall mechanization of chemical protection  
of plants] Kompleksnaia mekhanizatsiia khimicheskoi zashchi-  
ty rastenii; spravochnik. Saratov, Saratovskoe knizhnoe izd-  
vo, 1963. 95 p. (MIRA 17:3)



RESNER, P.A.; MAKAROV, K.I.; YEFIMOV, L.I.; ZHIGAREV, S.V.;  
KOROLEVA, K.A.; MASHKOV, A.N.

Obtaining nonoxidizing hot gas reducers from natural gas.  
Gas. prom. 8 no.9:38-43 S '63, (MIRA 17:8)

SUBMITTED: 00

SUB CODE: MI

Card 2/6

NO REF SQ: 002

ENCL: 01

OTHER: 003

ANDON'YEV, S.M.; GLAZKOV, P.G. [deceased]; KUCHIN, V.A. KONDRAT'YEV, Ye.M.;  
LEVITASOV, Ya.M.; MAKAROV, K.I.; PANKRATOV, F.V.; PEVNYY, N.I.;  
POKRAS, L.M.; POCHMAN, R.M.; ~~TENNER~~, F.A.; SHEINFAYN, F.I.;  
SHKLYAR, T.I.; Prinimali uchastiye: BERMAN, M.N.; VARFALOMEYEV,  
F.L.; ROBIN, M.A.; MOYSIYEVICH, G.I.; SAPIRO, V.S.; ALEKSEYEV,  
L.M.; POPOVA, R.S.

Heating Martin furnaces with natural gas using reformers.

Gaz. prom. 9 no.11:14-17 '64.

(MIRA 17:12)

PECHIK, V.K.; MAKAROV, K.I.; TESNER, P.A.

Packing of porous graphite materials with pyrolytic carbon during their thermal treatment in the atmosphere of a natural gas. Khim. prom. 40 no.11:808-813 N '64 (MIRA 18:2)

1. Moskovskiy ordena Lenina khimiko-tekhnologicheskoy institut imeni D.I. Mendeleeva i Vsesoyuznyy nauchno-issledovatel'skiy institut prirodnogo gasa.



MAKAROV, K.K.

Geology, and oil and gas potentials of the Velikiy Kenelekan and  
Siligir Valleys on the southern slope of the Anabar Shield.  
Trudy VNIGRI no. 130:81-106 '59. (MIRA 14:4)  
(Anabar Shield--Petroleum geology)  
(Anabar Shield--Gas, Natural--Geology)

MAKAROV, K.K.

Recent data on petroleum and gas manifestations in the region of the diamond deposit of the "Udachnaya" pipe (Daldyn River, Eastern Siberia).  
Dokl. AN SSSR 134 no.3:650-653 S '60. (MIRA 13:9)

1. Vsesoyuznyy neftyanoy nauchno-issledovatel'skiy geologorazvedochnyy institut. Predstavleno akademikom N.S.Shatskim.  
(Daldyn Valley--Petroleum geology)

MAKAROV, K. K<sup>h</sup>.

MAKAROV, K. K<sup>h</sup>. Prophylaxis and treatment of the most important infectious diseases of the young of farm animals. Ulan-Ude. Buriat-Mongol State Publishing House, 1952. 38 pages with illustrations. Price 55 kopeks, 2,000 copies.

So: Veterinariya; 30; (3); March 1953; Uncl.  
TABCON

FILIPPOV, Vasilii Rodionovich, prof.; MAKAROV, K.Kh., spets. red.;  
IL'INA, N.N., red.; BERKOVICH, M.Z., tekhn. red.

[Cytotoxic stimulation of immunity]TSitotoksicheskaja stimu-  
liatsiia immuniteta. Ulan-Ude, Buriatskoe knizhnoe izd-vo,  
1960. 276 p. (MIRA 15:12)

(IMMUNITY) (SERUM)

GERASIMOV, V.G.; YEFIMOV, L.I., inzh.; KEL'TSEV, V.V., kand.tekhn.nauk;  
MAKAROV, K.M., inzh.; PODKOPAYEV, V.F., inzh.

Steam conversion of natural gas in a water gas producer. Masl.-  
zhir. prom. 27 no.9:31-34 S '61. (MIRA 14:11)

1. Moskovskiy gidrozavod (for Gerasimov). 2. Vsesoyuznyy nauchno-  
issledovatel'skiy institut prirodnogo gaza (for Yefimov, Kel'tsev,  
Makarov, Podkopayev).

(Gas, Natural) (Gas producers)

MAKAROV, K.S.

Raise the responsibility for the training of scientific personnel. Vest.AK  
Kazakh.SSR 10 no.9:51-57 S '53. (MLRA 6:11)

1. Zavednyushchiy otdelom aspirantury.  
(Academy of Sciences of the Kazakh S.S.R.)

USRN/Chemistry - Proteins  
Plasteins

Dec 52

"Investigation of Plasteins Obtained From Enzymatic and Acidic Hydrolyzates of Casein Preparations," K. S. Makarov, Yaroslavl State Med Inst; Central Inst of Hematology and Blood Transfusion

"DAN SSSR" Vol 87, No 4, pp 975, 978

The formation of plasteins from casein was studied. The plasteins were formed by the action of enzymes on enzymatic hydrolyzates and also by the action of enzymes on acidic hydrolyzates. Plasteins were found to be insol in Perov's solvent

24072

and sol in alkali only at pH 11.0 or above. Below pH 8.5, the soln forms a gel. Casein adds 1076 equiv of NaOH, casein-plastein adds 848; Perov's protoacid adds 924 and plastein derived from Perov's protoacid adds 875. 1.341 g of oxygen were consumed in the oxidation of one g of dehydrated plastein. Plastein was also analyzed electrophoretically. Presented by Acad A. N. Nesmeyanov 29 Oct 52.

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PA 24072

MAKAROV, K. S.

1. MAKAROV, K. S.
2. USSR (600)
4. Plasteins
7. Study of plasteins obtained from enzymatic and acidic hydrolysates of caseins preparates.  
Dokl. AN SSSR 87 No. 6, 1952

9. Monthly Lists of Russian Accessions, Library of Congress, March 1953, Unclassified.



MAKAROV, K. S.

10

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The molecular weight of plasteins. S. E. Brester, K. S. Makarov, and S. Ya. Frankel (Inst. High-Mol. Compounds, Acad. Sci. U.S.S.R., Leningrad). *Biokhimiya* 10, 88-95 (1954).—Sedimentation and diffusion consts. and mol. wts. of two plasteins were detd. The plasteins proved to be polydispersed low-mol. peptides with an av. mol. wt. of about 800. The presence of high-mol. fractions in plastein compns. reported by others are explainable on the basis of secondary aggregation. Plasteins contain no heavy-mol. fractions. The formula of Gutfreund and Dutton (C.A. 43, 6259) yielded correct sedimentation consts. for low-mol. polypeptides. Calcn. of mol. wt. on the basis of distribution in the diffusion layer close to the bottom of the tube can be made with the aid of the barometric Boltzmann formula.

B. S. Levine

10-15-54

ml

MAKAROV, K.S.

Elect. spectra, electroreduction, and spectrophotometry of plastin. K. S. Makarov and N. I. Gavrilov. *Vestnik Mosk. Univ. No. 2-37, Fiz.-Mat. i Estestv. Nauk* No. 1, 81-9 (1965). *J. C.A. 47: 5466*. Plastin contains longer polypeptide chains than the initial protein; this is confirmed by shift of absorption toward shorter wave regions (in comparison with casein) and high Ca no. of the Ca complex. The plastin Ca complex shows an absorption max. of 340 m $\mu$ ; that of casein 355 m $\mu$ . Plastins from various sources (bovine or from casein are electrophoretically homogeneous (curves are shown). The product from alkaline has a greater tendency to gel during dialysis. Electroreduction curves were made with alkaline plastin in the form of Ca complex at pH 11; the Ca complex was again homogeneous. These show electrophoretic mobility intermediate between those of the initial protein and their hydrolytic. Determination of amino N before and after electroreduction show that while casein contains 23.9% cyclically bound N (dihydroxyimino, expressed as percentage of total N) in plastin contains 16.5% cyclic N; since plastin contains 5.71% N, it appears that for each tripeptide unit in plastin there is 0.3 unit of an amino acid in cyclic form; in casein this ratio is 1:4. G. M. Kozlov

Chem. Organic Chemistry, Moscow State U.

5(3)

AUTHORS:

Makarov, K. S., Gavrilov, N. I.

SOV, 79-29-7-9/93

TITLE:

On the Problem of the Properties and the Structure of Plasteins  
(K voprosu o svoystvakh i stroyenii plasteinov)

PERIODICAL:

Zhurnal obshchey khimii, 1959, Vol 29, Nr 7, pp 2143-2152 (USSR)

ABSTRACT:

On the basis of the molecular weights of plasteins (2000-6000) the authors tried to apply the method of electrophoresis according to Tiselius (Ref 17) on paper (Ref 18) and the method of electric reduction (Ref 19) in connection with spectrophotometry and determinations of the copper indices in order to compare the plasteins with the initial albumins. Their properties were characterized also by determinations of amino nitrogen, the relative viscosity of the solutions, the titration numbers as well as by determination of the toxic and anaphylactic properties in animal experiments. For the synthesis of plasteins two albumins which are widely spread in animals and differ strongly from one another by their properties, served as initial substances: inhomogeneous casein, insoluble in water, and serum albumin of man, soluble in water. One portion of casein and albumin was hydrolyzed with the mucous juice of the stomachs of

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On the Problem of the Properties and the  
Structure of Plasteins

SOV/79-29-7-9/83

pigs, the other one with pepsin, and the third one with hydrochloric acid according to Perov (Ref 21). The synthesis of the plasteins was carried out with the action of natural gastric juice of dogs and with the action of pure pepsin. Plasteins differ considerably from the initial albumins with respect to all their properties. Albuminous plasteins are relatively low-molecular, electrophoretic, homogeneous anhydrides of amino acids, of peptide cyclic structure, and have longer peptide chains in amino acids and a smaller amount of ring bonds than the initial albumins. The synthesis of plasteins is no simple process of hydrolysis. Hydrolysis and the subsequent synthesis are accompanied by intensive regroupings in the albumin structure. The characteristic feature of the plastein properties consists in these regroupings. Figures 1,2,3 show

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On the Problem of the Properties and the  
Structure of Plasteins

SOV, 79-29-7-2/83

the electrophoretic pictures, diagrams 4, 5 the spectrophotometric curves under various conditions. There are 5 figures, 3 tables, and 28 references, 20 of which are Soviet.

ASSOCIATION: Moskovskiy gosudarstvennyy universitet i Yaroslavskiy meditsinskiy institut (Moscow State University and Yaroslavl' Medical Institute)

SUBMITTED: May 12, 1958

Card 3/3

MAKAROV, K.S.

Fermentation synthesis of protein (plastein formation). Khim. belva  
no.1:256-288 61. (MIRA 15:1)  
(Proteins)

KOSHKINA, S.I., dotsent; MAKAROV, K.S., dotsent.

Lipoproteins in the blood serum in physiological pregnancy and toxicoses. Vop.okh.mat.i det. 7 no.12:50-52 D'62. (MIRA 16:7)

1. Iz kafedry akusherstva i ginekologii (zav.-prof. Ye.K.Aleksandrov) i kafedry obshchey khimii (zav.-dotsent K.S.Makarov) Yaroslavskogo meditsinskogo instituta.

(LIPOPROTEINS) (PREGNANCY) (TOXEMIA)





L 10286-66 EWT(1)/EWT(m)/T/EMP(t)/EMP(b)/ENA(c) LJP(c) JD

ACC NR: AP9025317

SOURCE CODE: UR/0126/65/020/003/0349/0354

AUTHOR: <sup>411,55</sup> Talocin, R. V.; Makarov, K. T.

ORG: <sup>411,55</sup> Moscow State University im. M. V. Lomonosov (Moskovskiy gosuniversitet)

TITLE: Anisotropy of magnetic viscosity of some ferrite monocrystals with spinel and garnet structures <sup>21,44,55</sup> <sup>21,44,55</sup> <sup>fi</sup>

SOURCE: Fizika metallov i metallovedeniye, v. 20, no. 3, 1965, 349-354

TOPIC TAGS: magnetic anisotropy, magnetic viscosity, ferrite, crystallography, crystal, garnet

ABSTRACT: The magnetic viscosity of four ferrites (MgO 24+MnO+32+Fe<sub>2</sub>O<sub>3</sub> 44%; MgO 10+MnO 40+Fe<sub>2</sub>O<sub>3</sub> 50%; nearly stoichiometric MnFe<sub>2</sub>O<sub>3</sub>; and 3X<sub>2</sub>O<sub>3</sub>·5Fe<sub>2</sub>O<sub>3</sub>) was measured under pulsing conditions, in the crystallographic directions [111], [110], and [100], by using the method developed by R.V. Talocin and E.F. Kuritsyna (Ferrity, Minsk, Izd. AN BSSR, 1960, p.120). The magnetic viscosity was studied by an interpretation of the hysteresis loop and by taking the time T, necessary for magnetic reversal, as the value of magnetic viscosity. The values of coercive force H<sub>c</sub>, maximal field H<sub>p</sub>, and the H<sub>p</sub> : H<sub>c</sub> ratios were determined

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from the hysteresis loops of the samples. The graphs presenting the results showed that the viscosities of each ferrite monocrystal were different in the various crystallographic directions, i.e. that their magnetic viscosity was anisotropic. The anisotropy was the strongest in the region of the medium fields, where the ferrites had the highest viscosity. The anisotropy of magnetic viscosity of ferrite monocrystals was characterized by the ratio of viscosities in the main crystallographic directions, i.e. by the ratio  $\tau[111] : \tau[110] : \tau[100]$ . The highest values of this ratio in ferrites, having the structures of spinel and garnet, were 2.3 : 1.3 : 1 and 2.4 : 1.5 : 1, respectively. The highest viscosity, during reversal of magnetization in ferrites having the spinel structure, was observed in the direction  $[111]$ ; the highest viscosity in ferrites having the garnet structure was observed in the direction  $[100]$ .  
Orig. art. has: 5 figures and 2 tables.

SUB CODE: 20/ SUBM DATE: 26Feb65/

NR REF SOV: 006/ OTHER: 001

OC  
Card 2/2

1. MAKAROV, K. V. Eng.
2. USSR (600)
4. Building Materials
7. Clay silicate. *Biul. stroil. tekhn.* 9. no. 19, 1952

9. Monthly List of Russian Accessions, Library of Congress, January 1953. Unclassified.

М. Я. Ма, С.С., канд. техн. наук; М. Я. Ма, С.С., канд. техн. наук; МАКАРОВ, С.С.,  
инж.; ЯКОНЕНКО, Н.С., инж.

Monolithic polystyrene plastic foams in construction. Pat. no. 5130-31. By 1966.

LAKAROV, L.L., Cand Chem Sci --(diss) "Thermodynamic study of <sup>the</sup> co-crystal-  
lization of certain alkaline/halogenides. Len, 1952. 10 p. (Len Order  
of Lenin State Univ in A.A.Zhdanov), 100 copies (K1, 1-5, 116)

-15-

MAKAROV, L. L.

AUTHORS: Ratner, A. P. (Deceased), Makarov, L. L.

78-1-10/43

TITLE: Thermodynamic Investigation of Cocrystallization in the System KCl - RbCl - H<sub>2</sub>O (Termodinamicheskoye izucheniye sokristallizatsii v sisteme KCl - RbCl - H<sub>2</sub>O)

PERIODICAL: Zhurnal Neorganicheskoy Khimii, 1958, Vol. 3, Nr 1, pp. 46-50 (USSR)

ABSTRACT: According to the thermodynamic theory of electrolyte-distribution between the solid crystalline and the liquid phase, - Ratner theory - set forth 25 years ago the value of the fractionating coefficient D is expressed by thermodynamical functions:

$$D = \frac{\gamma_+^{v_+}}{\gamma_+^{v_+}} = \frac{x_m^{(s)} \gamma_+^{v_+}}{m_+ \gamma_+^{v_+}} = D_0,$$

$$D_0 = \frac{a'_{Lo}}{a_{Lo}} e^{\frac{\mu_{0s} - \mu_s}{RT}}$$

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Thermodynamic Investigation of Cocrystallization in the System  $\text{KCl-RbCl-H}_2\text{O}$  78-1-10/43

in which case  $x^{(s)}$  - is the molar share of the micro component in the solid phase, whereas  $\gamma_+$  and  $\gamma_+'$  - are the "practical" coefficients of activity of the ions of the micro- and macro-components;  $D$  - "real" fractionating-coefficient;  $a_{\text{Lo}}$  and  $a_{\text{Lo}}'$  - corresponding to the activities of the micro- and macro-components in saturated solutions, each of them in water (in the absence of other component);  $\mu_{\text{os}}$  and  $\mu_{\text{s}}$  the chemical potential of the micro-component, corresponding in their own pure crystals and in the solid solution with a standard state;  $m$  - concentration in mol per 1000 g water;  $\nu_+$  and  $\nu_+'$  - the cation-numbers which are formed in water with the dissociation of the salts of the micro- and macro-components;  $S$  and  $L$  indices corresponding to the solid and liquid phase. A strict analysis of these relations has not been carried out up till now for any system, since several of the above values are difficult to determine. The authors criticize the qualitative evaluations of various factors on the strength of non-strict simplifications (references 2 to 6). In this connection

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Thermodynamic Investigation of Cocrystallization in the  
System  $KCl - RbCl - H_2O$

78-1-10/43

it was more useful to study the common crystallization within a wide range of relation: from micro concentrations of one component to those of the other. In this case the application of the equation by Gibbs-Dyugem and the relations by Storonkin and Shul'ts (reference 7) with the systems concerned, becomes possible. The required values of the coefficient of activity for micro concentrations, can be determined by extrapolations of these data. Systems of alkaline halides which form anhydrous mixed crystals were selected for the sake of simplicity. Water was selected for the controlled or "third" component. In view of determining the change of the chemical potentials, the distribution of the components between the phases, as well as the dependence of the steam-pressure on the composition of the solution had thoroughly to be investigated. The isotherm of solubility  $KCl - RbCl - H_2O$  in rectangular coordinates is shown in fig. 1. The dependence of the chemical potentials of the components on the composition of the mixed crystals  $K(Rb)Cl$  is shown in fig. 2. The values of the coefficients of activity of the components

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Thermodynamic Investigation of Coocrystallization in the  
System  $KCl - RbCl - H_2O$

78-4-10/43

in the solid phase are given in fig. 3. The extrapolation was only possible for RbCl. The putting of the values of the coefficients of activity into the equation (1) which was determined from isopiestic data (reference 8) makes possible the computation of all factors of Ratner's equation. From this the free energy of the transition 1 mole RbCl from pure crystals to a mixed  $K(Rb)Cl$  in which RbCl is in a standard state, can be determined. This free energy amounts to

$\Delta\mu_s = -(\mu_{oS} - \mu_s) = -490$  cal. The molar, free energy of the formation of mixed crystals  $\Delta\Phi_x$  (fig. 4)

was computed simultaneously. The entropy of mixture  $\Delta H_x$  was easily computed by comparison of this latter value with the corresponding values  $\Delta S_x$  (reference 9,10). The mixed crystals are similar to the regular crystals at 25°C. The concerned system is characteristic with respect to the composition by the asymmetry of the function  $\Delta\Phi_x$ .

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Thermodynamic Investigation of Cocrystallization in the  
System  $KCl - HCl - H_2O$

78-1-10/43

There are 4 figures, 1 table, and 10 references, 3 of which  
are Slavic.

SUBMITTED: August 23, 1957

AVAILABLE: Library of Congress

Card 5/5

AUTHORS: ~~Makarov, L. B.~~ Yevstrop'yev, K. K., Vlasov, Yu. G. SOV/76-32-7-25/45

TITLE: The Osmotic and Activity Coefficients of RbCl, CsCl and KJ in Highly Concentrated Aqueous Solutions (Osmoticheskiye koeffitsiyenty i koeffitsiyenty aktivnostey RbCl, CsCl i KJ v vodnykh rastvorakh pri vysokikh kontsentratsiyakh)

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 7, pp 1618 - 1621 (USSR)

ABSTRACT: As in publications values of the above-mentioned coefficients are only found up to certain concentrations these values are determined in the present paper for higher concentrations at 25°. Using the equation by Gibbs-Duhem a possibility for the calculation of the magnitude of the mean "practical" ion activity coefficient  $\gamma_{\pm}$  is given for the case of the determination of the values of the activity of water for higher concentrations of the electrolytes employing the data already existing in this field. The isopiestic method by Robinson and Sinclair (Ref 1) was employed for the determination of the water activity; Kharned and Owen (Ref 2) had proved the reliability of this

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The Osmotic and Activity Coefficients of RbCl, CaCl and SOV/76-32-7-25/45  
K<sub>2</sub> in Highly Concentrated Aqueous Solutions

method. The diagram of the vacuum exsiccator used is given, from which fact may, among other things, be seen that glass and silver vessels were used. The water activity was determined according to calibration curves with NaCl and CaCl<sub>2</sub> solutions being used. The activity coefficients and the osmotic coefficients were calculated according to an equation. Besides the KCl-, NaCl- and CaCl<sub>2</sub>-salts used also the method employed for the production of RbCl and CaCl is described. The investigation of the solubility of the salts was carried out according to the isopiestic method. The obtained values of the solubility at 25°, as well as those of the osmotic and activity coefficients are given in a table. There are 1 figure, 1 table, and 5 references, 1 of which is Soviet.

ASSOCIATION: Leningradskiy gosudarstvennyy universitet im. A.A.Zhdanova  
(Leningrad State University imeni A.A.Zhdanov)

SUBMITTED: March 15, 1957  
Card 2/3

The Osmotic and Activity Coefficients of RbCl, CsCl and SOV, 76-32-7-25,  
KJ in Highly Concentrated Aqueous Solutions

1. Metal chlorides--Chemical properties
2. Aqueous solutions--Chemical properties
3. Rubidium chloride--Production
4. Cesium chloride--Production
5. Metal chlorides--Adsorption

Card 3/3

AUTHORS: Ratner, A. P. (Doklady) Makarov, L. L. (Doklady) 7/76-42-9-13/87

TITLE: The Thermodynamic Investigation of the System  $KCl - PbCl_2 - Hg$  at  $25^\circ C$ . (Termodinamicheskoye issledovaniye sistema:  $KCl - PbCl_2 - Hg$  pri  $25^\circ C$ )

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol. 32, Nr. 3, pp. 1309-1314 (1958)

ABSTRACT: The publications by V. Ans and Gush (V. Ans and Bush) (Ref. 1), Vasastjerna (Vasastjerna) (Refs 2,4), Hovi (Hovi) (Ref. 7), V. A. Rabinovich (Ref. 9), Shlezinger (Ref. 10), and A. V. Steronkina and M. M. Snul'ts (Ref. 11) are mentioned and explained among the papers on the investigation of the problem mentioned above. After the thermodynamic theory by A. P. Ratner (Refs. 12, 13) a theoretic explanation is given, using the Nernst law of distribution as well as the Gibbs principle of equilibrium. From the experimental part may be seen that in investigating the solubility isothermal lines the method of the radiometric determination using  $Rb^{86}$  and  $K^{42}$  was employed. The determinations of the distribution of the

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The Thermodynamic Investigation of the System  
KCl - RbCl - H<sub>2</sub>O at 25°C I

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components in the case of comparable amounts of RbCl and KCl were carried out according to a "balance" method according to Kreynemakers, taking into account the papers by V G Khlopov and his students (Ref 14) as well as by G I. Gershteyn and N I. Silant'yeva (Refs 15 - 17). From the results of the analysis the concentrations of the components in the solid and liquid phase were calculated and the values of the coefficients of fractionation were determined and given in a table. The determination of the vapor pressures above the aqueous solutions (saturated with KCl or RbCl, respectively at 25° was carried out according to the isopiestic method, as according to the data by Kharnel and Cuen (Ref 20) available data are obtained. The results obtained prove the data obtained by other authors on the formation of a discontinuous series of mixed crystals. There are 1 figure, 3 tables, and 21 references, 13 of which are Soviet.

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The Thermodynamic Investigation of the System  
KCl -  $\text{H}_2\text{O}$  -  $\text{H}_2\text{O}$  at 25°C. I.

1976-1-13/37

ASSOCIATION: Leningradskiy gosudarstvennyy universitet im. A. A. Zhdanov  
(Leningrad State University imeni A. A. Zhdanov)

SUBMITTED: March 15, 1957

Card 3/3



AUTHORS: Makarov, L. L., Vlasov, Yu. G. 30V/20-120-1-29/63

TITLE: The Thermodynamics of the Solid Solutions CsCl - RbCl at 25°  
(Termodinamika tverdykh rastvorov CsCl - RbCl pri 25°)

PERIODICAL: Doklady Akademii nauk SSSR, 1958, Vol. 120, Nr 1,  
pp. 111 - 113 (USSR)

ABSTRACT: The present paper determines the system CsCl - RbCl - H<sub>2</sub>O at 25° in order to determine the limits of the existence of the solid solution CsCl - RbCl and in order to investigate its thermodynamic properties. The experimental data as well as the results of the calculations carried out according to the relations by A. V. Storonkin and M. M. Shul'ts (Ref 2) are given in a table. The state of equilibrium between the liquid and solid phase was determined by means of a method elaborated by V. G. Khlopin which uses the isothermal removal of oversaturation with subsequent long term mixing (10 hours). The solid phase was investigated according to the method by Shreynemakers, using the radioactive isotopes Rb<sup>86</sup> and Cs<sup>134</sup> for the analysis. The experimental results compiled in a table show the following: CsCl and RbCl form solid solutions with a gap of mixability reaching from 10,7 to

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The Thermodynamics of the Solid Solutions CsCl - RbCl SOV2o-12o-1-29/63  
at 25°

93,3 molecular percent. The coefficients of the activity in the saturated solutions remain constant within the limits of error along the whole length of the isothermal line of solubility. In the solid phase the coefficients of the activity of the solvent on which the crystal structure of the solid solution depends are with great accuracy equal to unity. The coefficients of the activity of the dissolved substance maintain a constant value different from unity. In the latter case the deviation from the mean value is, however, greater. A table and a diagram show the results of the final calculation of the change of the chemical potentials  $\Delta \mu_{\text{CsCl}}$  and  $\Delta \mu_{\text{RbCl}}$  and of the change of the free energy in the formation of the solid solution CsCl-RbCl. The solid solution forms corresponding to the condition  $\partial \Delta \Phi / \partial x_2$ , where  $x_2$  denotes the molecular proportion of the dissolved substance.

The composition of the saturated solutions is determined by the coefficients of the activity of the two components. There are 1 figure, 2 tables, and 3 references, 2 of which are Soviet.

Card 2/3

The Thermodynamics of the Solid Solutions CaCl - RbCl SOV/20-120-1-29/63  
at 25°

ASSOCIATION: Leningradskiy gosudarstvennyy universitet im. A.A.Zhdanova  
(Leningrad State University imeni A.A.Zhdanov)

PRESENTED: December 27, 1957, by A.N.Terenin, Member, Academy of Sciences,  
USSR

SUBMITTED: December 24, 1957

1. Alkali metals--Thermodynamic properties 2. Alkali metals-water  
systems--Analysis 3. Rubidium isotopes (Radioactive)--Applications  
4. Cesium isotopes (Radioactive)--Applications 5. Mathematics  
--Applications

Card 3/3

S/181/60/002, 01/20/035  
B008/B014

24.7500

AUTHORS: Makarov, L. L., Lur'ye, B. G., Malyshev, V. N.

TITLE: Examination of the Densities of Mixed KCl-RbCl Crystals  
and of the Diffusion of Rubidium Ions Therein

PERIODICAL: Fizika tverdogo tela, 1960, Vol. 2, No. 1, pp. 88-92


TEXT: The authors examined the densities of mixed KCl-RbCl crystals at 25°C and determined their concentration of vacancies according to Shottki (Table 1). Fig. 1 represents the dependence of the degree of occupation of the elementary lattice  $n$  upon the composition. The difference between the results obtained by the authors and M. S. Ivankina (Ref. 7) is probably due to the different preparation of the samples. The configuration component of the entropy change in the development of mixed KCl-RbCl crystals was calculated with regard to the vacancies (Table 2). The results obtained are in agreement with experimental data. Next, the authors studied the diffusion of  $Rb^+$  ions at 670°C by means of the radioisotope  $Rb^{86}$ . The results of diffusion measurement are given in Table 3. An analogy

Card 1/3

✓

Examination of the Densities of Mixed KCl-RbCl Crystals and of the Diffusion of Rubidium Ions Therein S/181/60/002/01/20/035  
BO08/BO14

was found between the melting-point curves, the "outflow", the diffusion coefficients  $D$ , and the defectiveness of the mixed crystals. The temperature dependence of the diffusion coefficients was studied on three samples (KCl, RbCl, and an equimolecular mixed crystal) (cf. Table 4). The results obtained are represented as a function  $\log D = f\left(\frac{1}{T}\right)$  in Fig. 3. The three straight lines run parallel within the experimental limit of error. This indicates that the diffusion process in the preparations under consideration requires the same activation energy. Calculations have shown that it amounts to  $35000 \pm 300$  cal/mole. This may be explained by the fact that the binding energy between the  $K^+$  (or  $Rb^+$ ) ions and the  $Cl^-$  anion is virtually equal in crystals of any composition. The authors refer to N. S. Kurnakov's papers. The X-ray structural analysis was carried out by Ye. V. Stroganov and Engineer I. Kozhina. The authors thank Professor A. N. Murin for his helpful advice. There are 3 figures, 4 tables, and 12 references, 5 of which are Soviet.



Card 2/3

Examination of the Densities of Mixed KCl-RbCl    S/181/60/002/01/20/035  
Crystals and of the Diffusion of Rubidium Ions    B008/B014  
Therein

ASSOCIATION: Leningradskiy gosudarstvennyy universitet (Leningrad State  
University)

SUBMITTED:    April 9, 1959

✓

Card 3/3

S/145/60/000/005/001/010  
D221/D301

AUTHOR: L.L. Makarov, Engineer

TITLE: Some problems of the theory of automatic dosimeters

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Mashinostroyeniye, no. 5, 1960, 11 - 25

TEXT: The system of the weigher is non-linear and only its final phase is considered, where the problem is reduced to a linear dynamic system. The beam displacement as well as the trickle feed at this stage are small. Therefore, the mechanism (Fig. 1) can be reduced to the kinematic chain of the beam weighing  $Q_b$ , its inertia in respect to the gravity center  $J_b$ , and to the two suspended pans. One pan holds the dose and weighs  $Q_1$ , whereas the other carries the counterbalance and weighs  $Q_2$ . It is assumed that the terminal knife edges and the fulcrum have finite radii of rounding. Due to low speed the resistance produced by the viscous friction is proportional to the former. The process of the dosimetry is expressed analytically by the Lagrange equation

Card 1/3,

Some problems of the ...

S/145/60/000/005/001/010  
D221/D301

$$\frac{d}{dt} \left( \frac{\partial T}{\partial \dot{\alpha}} \right) - \frac{\partial T}{\partial \alpha} + \frac{\partial U}{\partial \alpha} + \frac{\partial R}{\partial \dot{\alpha}} = M \ddot{\phi} \quad (3)$$

where T is the kinetic energy; U is the potential energy;  $R = 1/2 \mu \left( \frac{d\alpha}{dt} \right)^2$  v  
Mathematical transformations demonstrate that the kinetic energy of the system does not depend on angle  $\alpha$ , and the second term of the equation is zero. The potential energy is determined with the beam in equilibrium ( $\alpha = 0$ ). The final differential equation is

$$J \frac{d^2 \varphi}{dt^2} + \left( \mu + \frac{l_1^2 \rho k}{g} \right) \frac{d\varphi}{dt} + q_c \varphi = l_1 \int_0^t \rho dt + \frac{l_1 v k}{g} \rho - M_0. \quad (18)$$

where  $vk/g$  represents the dynamic pressure produced by the material fed at a speed  $v$  and intensity  $q$ . The quantity  $l_1^2 \rho k/g$  is the coefficient of the reactive resistance. Eq. (18) is reduced to a linear differential equation with constant parameters for the most frequent case

Card 2/5.



S/145/60/000/005/001/010  
D221/D301

Some problems of the ...

of  $\varphi = \text{constant}$ , and general solutions are given which provide the value of  $\varphi$  when the reduced gravity center is above, below or in line with the fulcrum. Each case is discussed in detail. The curve plotted after simplifications for  $c > 0$  agrees with the experimental oscillogram. When  $c < 0$ , there is no "balancing" of the measured dose. The corresponding curves reveal a rise of steepness with  $c \rightarrow 0$ . If  $c = 0$ , the curve of beam motion rises less abruptly than in the previous instance. For  $\mu = 0$  and  $c = 0$ ,  $\varphi = 1, \xi / 6J \cdot t^3$ . If  $d\varphi_0/dt = \omega_0$ , then  $\varphi = \omega_0 t - b_1 q / 2J \cdot t^2 + 1, \xi / 6J \cdot t^3$ , where  $q$  is the underweight of the dose, and the beam is imparted a speed of  $\omega_0$ . The above two equations are applied for all automatic devices which balance the dose in the last stage of the weighing process. When  $c > 0$ , the beam produces oscillations, the period of which is given by

$$T = 2\pi \sqrt{\frac{J}{Qc}} = 2\pi \sqrt{J\lambda}, \text{ where } \lambda = \frac{1}{Qc} \text{ is the sensitivity of the}$$

balance. The equation of the dynamic error for  $\varphi = \text{constant}$  contains variable and constant parts. The variable part of the dynamical error is proportional to the square root of the product of the weigher iner-

Card 3/5,

Some problems of the ...

S/145/60/000/005/001/010  
D221/D301

tia, its sensitivity, and to the rate of feed. The dynamical error causes the irregular motion of the beam. Its reduction requires a lower feed and sensitivity which would affect the efficiency of the weighing machine. This is overcome by various arrangements. The logarithmic decrement of damping is then discussed. There are 6 figures.

ASSOCIATION: MVTU im Baumana (MVTU im Bauman)

SUBMITTED: December 3, 1959

Legend to Fig. 1:

- A - position of beam during switching;
- B - position of beam at the stop, when  $t = 0$ ;
- C - position of beam at the instant that is being considered;
- D - the feed of material in g/sec;  $v$ , cm/sec

Card 4/9/

S/145/60/000/008/010/014/XX  
D211/D304

AUTHOR: ~~Makarov, L.L.~~, Engineer

TITLE: Calculating output accuracy of proportioning automatic devices

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Mashinostroyeniye, no. 6, 1960, 58 - 67

TEXT: With the aid of the theory of random functions, dispersion formulas are deduced for two errors occurring in automatic weight proportioning of liquid and granulated substances: 1) The error due to additional material falling on the balance after the latter has responded; 2) The error in the angle of response of the balance (two types of automatic devices are considered separately in determining the second error). A formula for total error is deduced. It is stated that practical checking showed satisfactory agreement of the actual dispersion with the theoretical results. There are 4 figures.

ASSOCIATION: MVTU im. N.E. Baumana (MVTU im. N.E. Bauman)

SUBMITTED: February 11, 1960

Card 1/1

S/076/60/034/009/027/04' XX  
B020/B056AUTHORS: Makarov, L. L. and Yevstrop'yev, K. K.TITLE: Thermodynamic Study of the System KBr - KI - H<sub>2</sub>O at 25°CPERIODICAL: Zhurnal fizicheskoy khimii, 1960, Vol. 34, No. 3,  
pp. 1967 - 1972

TEXT: The authors wanted to give a definition of the solubility isothermal lines of the system mentioned in the title, to determine the limits of existence of solid solutions of KBr - KI, and to determine the change in the isobaric line potential  $\Delta Z$  in their formation at 25°C. When evaluating results, the relations suggested by I. Wasastjerna and V. Hovi (Ref. 7), and T. H. Neuman (Ref. 8) were used. The solubility isothermal lines of the system mentioned in the title at 25°C is given in Fig. 1, and the vapor pressure isothermal line of water over solutions saturated with the KBr - KI mixture is given in Fig. 2. The error in determining the activity coefficients is estimated at  $\pm 1 - 3\%$ , which corresponds to an error of the quantity  $\Delta Z$  of  $\pm 4\%$ . For every range of existence of the solid solutions, the constancy of the activity coefficients is characteristic. Table 4 gives

Card 1/2

Thermodynamic Study of the System  
KBr - KI - H<sub>2</sub>O at 25°C

S/076/60/034/005/027/041XX ✓  
B020/B056

the values  $\Delta Z$  calculated from the equation

$$\Delta Z_{p,T} = x_1 \Delta \mu_1 + x_2 \Delta \mu_2 \quad (4),$$

where  $\mu$  denotes the chemical potential. Fig. 3 shows a comparison between the values  $\Delta H$  and  $T\Delta S$  for the formation of solid KBr - KI solutions from pure crystals. Fig. 3 also gives the values of the deformation energy  $E$ , calculated from the Neuman relation, on the assumption that disorder prevails in the distribution of the mixing ions, and that the law of the additivity of molecular volumes holds. The activity coefficients  $f_{\text{KBr}}$  and  $f_{\text{KI}}$  as well as the mean ion coefficients  $\gamma_{+\text{KBr}}$  and  $\gamma_{+\text{KI}}$  in saturated aqueous solutions at 25°C are given in Table 3. The authors thank Professor A. N. Murin, Professor A. V. Storonkin, and Docent M. M. Shul'ts. There are 3 figures, 4 tables, and 16 references: 5 Soviet, 4 US, 2 German, 2 Italian, and 3 Finnish.

ASSOCIATION: Leningradskiy gosudarstvennyy universitet im. A. A. Zhdanova  
(Leningrad State University imeni A. A. Zhdanov)

SUBMITTED: December 16, 1958

Card 2/2

RATNER, A.P. [deceased]; MAKAROV, L.L.

Thermodynamic investigation of the system  $KCl - RbCl - H_2O$  at  
25° C. Part 2. Zhur. fiz. khim. 34 no. 11:2495-2502 N 160.  
(MIRA 14:1)

1. Leningradskiy gosudarstvennyy universitet im. A.A. Zhdanova.  
(Potassium chloride) (Rubidium chloride)

MAKAROV, L. L.

Cand Tech Sci - (diss) "Several problems of the theory of portion automatic machines." Moscow, 1961. 20 pp; (Ministry of Higher and Secondary Specialist Education RSFSR, Moscow Order of Lenin and Order of Labor Red Banner Higher Technical College imeni N. E. Bauman); 200 copies; price not given; (KL,10-61 sup, 216)

MAKAROV, L.L.; STUPIN, D. Yu.

Activity coefficients of KI and RbI in their concentrated aqueous solutions at 25°. Zhur. fiz. khim. 35 no.3:605-609 Mr '61.

(MIRA 14:3)

1. Leningradskiy gosudarstvennyy universitet im. A.A. Andanova.  
(Potassium iodide) (Rubidium iodide)  
(Activity coefficients)



MAKAROV, L.L.; STUPIN, D.Yu.

Change of isobaric potential during formation of KI - RbI solid solutions at 25°C. Zhur. fiz. khim. 35 no. 4:743-747 Ap '61.  
(MIRA 14:5)

1. Leningradskiy gosudarstvennyy universitet im. A.A. Zhdanova.  
(Potassium iodide) (Rubidium iodide)  
(Solutions, Solid)

SHAUMYAN, Grigor Arutyunovich; MAKAROV, L.L., nauchnyy red.; KLIMOVICH, Yu.G., red.; BARANOVA, N.N., tekhn. red.

[Program control of machine tools] Programnoye upravlenie metallovezhushchimi stankami. Moskva, Proftekhizdat, 1962. 174 p.

(MIRA 15:7)

(Machine tools--Numerical control)

RATNER, A.P. [deceased]; MAKAROV, L.L.

Crystallization coefficients of some alkali metal halides in the presence of microconcentrations of one of the components. Radiokhimiya 4 no.1:13-19 '62. (MIRA 15:4)  
(Alkali metal halides) (Crystallization)

L15L9  
S/076/62/036/010/002/005  
B101/B186

AUTHORS: Makarov, L. L., and Pankov, A. G.

TITLE: Study of the RbI - CsI - H<sub>2</sub>O system at 25°C

PERIODICAL: Zhurnal fizicheskoy khimii, v. 36, no. 10, 1962, 2241 - 2243

TEXT: The following aspects of the RbI - CsI - H<sub>2</sub>O system were determined at 25°C: solubility isotherms, the miscibility of components in the solid phase, and the change in isobaric potential on formation of solid RbI-CsI solutions. Furthermore, the activity coefficient (Table) was determined from the data of isopiestic equilibria according to H. A. C. McKay, J. K. Perring (Trans. Faraday Soc., 49, 163, 1953), and A. V. Storonkin, M. M. Shul'ts (Vestn. Leningr. un-ta, no. 11, 193, 1954). The solid phase was analyzed by using Rb<sup>86</sup> and Cs<sup>134</sup>. Results: (1) The system has a eutectic point with the composition 1.42 M CsI, 7.01 M RbI, and 17.962 mm Hg H<sub>2</sub>O. (2) At 25°C RbI and CsI form solid solutions in extremely narrow concentration ranges; in CsCl-type solutions in the range  $0 < x_{\text{RbI}} < 0.163$ , and in an NaCl-type solutions in the range  
Card 1/13

Study of the RbI - CsI - H<sub>2</sub>O ...S/076/62/036/010/002/005  
B101/B186

0.922  $\ll x_{\text{RbI}} \ll 1$ . Between 16.3 and 92.2 mole% RbI, the components do not mix. (3) The following equation holds for the equilibrium of ternary solutions at a constant activity  $a_{\text{H}_2\text{O}}$  of water:

$1/(m_{\text{RbI}} + m_{\text{CsI}}) = 1/M_{\text{RbI}} + \alpha m_{\text{CsI}}/(m_{\text{RbI}} + m_{\text{CsI}})$ , where  $m_i$  and  $M_i$  are the molality of the  $i$ -th component in the ternary and binary solution, respectively, at given  $a_{\text{H}_2\text{O}}$ ; and  $\alpha$  is a constant almost independent of

$a_{\text{H}_2\text{O}}$ . (4) The fact that the solubility of Rb<sup>+</sup> is higher than that of Cs<sup>+</sup>, although its radius is smaller, is explained by the deviating solubility of CsI in the series of alkali halides. There are 1 figure and 1 table.

ASSOCIATION: Leningradskiy gosudarstvennyy universitet  
(Leningrad State University)

Card 2/3

Study of the RbI - CsI - H<sub>2</sub>O ...

S/076/62/036/010/002/005  
B101/B186

SUBMITTED: January 19, 1962

Table. Composition of coexisting phases, pressure of water vapor, activity coefficients of components, and change in isobaric potential on formation of 1 mole of solid RbI - CsI solutions. The horizontal line separates the solid solutions with different crystal structures. Legend: (Γ) = solid; (Ж) = liquid;  $\Pi_0[1]$  = according to McKay and Perring;  $\Pi_0[2]$  = according to Storonkin and Shul'ts;  $-\Delta Z$  is given in kcal/mole. f

Card 3/13

SHUL'TS, M.M.; MAKAROV, L.L.; MARINICHEV, A.N.; SU YU-ZHEN' [Su Yu-jên]

Thermodynamic study of the system  $\text{NH}_4\text{Cl}-\text{NiCl}_2-\text{H}_2\text{O}$  at  $25^\circ\text{C}$ . Zhur.  
fiz. khim. 37 no.6:1219-1222 Je '63. (MIRA 16:7)

1. Leningradskiy gosudarstvennyy universitet.  
(Ammonium chloride) (Nickel chloride)  
(Systems (Chemistry)—Thermodynamic properties)

MAKAROV, L.L.; VLASOV, Yu.G.; KOPUNETS, R.

Thermodynamic study of the system  $KBr - RbBr - H_2O$  at 5 and  
45°C. Part 1. Zhur. fiz. khim. 37 no.12:2763-2767 D '63.  
(MIRA 17:1)

1. Leningradskiy universitet imeni Zhdanova.



MAKAROV, L.L.; PANKOV, A.G.

System RbI - CsI - H<sub>2</sub>O at 25°. Zhur.fiz.khim. 36 no.10:2241-2243  
O '62. (MIRA 17:4)

1. Leningradskiy gosudarstvennyy universitet.

SUL'TS, M.M.; MAKAROV, L.L.; SU YU-ZHEN' [Su Yu-jên]

Activity coefficients of  $\text{NiCl}_2$  and  $\text{NH}_4\text{Cl}$  in binary and ternary solutions at  $25^\circ$ . Zhur.fiz.khim. 36 no.10:2194-2198 0 '62.

(MIRA 17:4)

1. Leningradskiy gosudarstvennyy universitet imeni Zhdanova.

"APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031510004-6

APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031510004-6"

MAKAROV, I.L.L.; VLASOV, Yu.G.; INTCOV, V.I. (Leningrad)

Thermodynamic investigation of the system  $HbBr - H_2O - H_2O$   
at 25 and 45°C. Zhur. fiz. khim. 38 no.10:2403-2407 1964

MIRA 18:21

1. Leningradskiy gosudarstvennyy universitet.





MAKAROV, L. M., Eng.

Bearings (Machinery)

Increasing the strength of stamps for the cold stamping of large balls. P. 10. *Trud*  
No. 1, 1953.

9. Monthly List of Russian Accessions, Library of Congress, June 1953, Uncl.

KONOV, I.I.; MAKAROV, L.M.

New method for the alignment of the disk spindle axle on internal grinding machines. Podshipnik no.7:31-32 J1 '53. (MLR 6:8)  
(Grinding and polishing)



BAYKOV, S.P., kand. tekhn. nauk; EELENKO, I.S., kand. tekhn. nauk;  
BELKOV, S.F., inzh.; BELYANCHIKOV, M.P., inzh.; BERNSHTEYN,  
I.L., inzh.; BOGORODITSKIY, D.D., inzh.; BOLONOVA, Ye.V.,  
kand. tekhn. nauk; BROZGOL', I.M., kand. tekhn. nauk;  
VLADIMIROV, V.B., inzh.; VGLKOV, P.D., kand. tekhn. nauk;  
GERASIMOVA, N.N., inzh.; ZHUKHOVITSKIY, A.F., inzh.;  
KABANOV, M.F., inzh.; KAREVTSOV, V.M., kand. tekhn. nauk;  
KOLOTENKOV, I.V., inzh.; KONDRAT'YEV, I.M., inzh.;  
KUZNETSOV, I.P., kand. tekhn. nauk; L'VOV, D.S., kand.  
tekhn. nauk; LYSENKO, I.Ya., kand. tekhn. nauk; MAKAROV,  
L.M., inzh.; CLEYNIK, N.D., inzh.; RABINER, Ye.G., inzh.;  
ROZHDESTVENSKIY, Yu.L., kand. tekhn. nauk; SAKHON'KO, I.M.,  
kand. tekhn. nauk; SIDOROV, P.N., inzh.; SPITSYN, N.A., prof.,  
doktor tekhn. nauk; SPRISHEVSKIY, A.I., kand. tekhn. nauk;  
CHIRIKOV, V.T., kand. tekhn. nauk; SHEYN, A.S., kand. tekhn.  
nauk; NIEBERG, N.Ya., nauchnyy red.; BLAGOSKLONOVA, N.Yu., inzh.,  
red. izd-va; SOKOLCVA, T.F., tekhn. red.

[Antifriction bearings; manual] Podshipniki kachenia; spra-  
vochnoe posobie. Moskva, Go. nauchno-tekhn. izd-vo mashino-  
stroit. lit-ry, 1961. 828 p. (MIRA 15:2)  
(Bearings (Machinery))

SPRISHEVSKIY, A.I., kand. tekhn. nauk; MAKAROV, L.M., inzh.

Over-all mechanization and automation in the bearing industry. Mekh.  
i avtom. proizvod. 15 no. 5:1-7 My '61. (MIRA 14:5)  
(Bearing industry—Technological innovations)  
(Automation)

MAKAROV L.N.

Economic efficiency of air drilling on the subject plateau.  
Pazved. 1 okt. nedr 29 no.10:30-31 0 103.

(MIRA 17:12)

1. Priaral'skaya gidrogeologicheskaya ekspeditsiya.

OSTROVSKIY, L.A.; MAKAROV, L.N.

Compressed air drilling of dry and water-bearing sands. *Biul.*  
*nauch.-tekh. inform.* VIMS no.2:61-63 '63. (MIRA 18:2)

1. Priaral'skaya gidrogeologicheskaya ekspeditsiya.

MAKAROV, I.N., doc. Jr. techn.

Effect of the thermal preparation of coal and mixtures on their technological properties and coke quality. *Paliva* 45 no. 2. 41-45 F '65.

1. Moscow Institute of Chemical Technology, Moscow.

MAKAROV, L.N., doc. DrSc.

Coking of coal in circular kilns. *Paliva* 45 no.3:76-80 Mr '65.

1. D.I.Mendeleev Institute of Chemical Technology, Moscow.

MAKAROV, L. O.

"On Some Method of Getting Shear Ultrasonic Deformations."

report submitted for Ultrasonic Symp, Santa Monica, Calif, 14-16 Oct 64.

Acoustics Inst, AS USSR.

MAKAROV, L. O., ROSENBERG, L. D., and MEBCHUK, A. S.

"Mechanism of Destruction of Solid Surface Films by Acoustically Induced Cavitation," Paper presented at the Second International Congress on Acoustics, Cambridge, Mass., 17-23 Jun 56.

Acoustical Institute, of the AS USSR, Moscow, USSR.



Category : USSR/Acoustics - Ultrasound

J-4

Abs Jour : Ref Zhur - Fizika, No 1, 1957, No 2139

Author : Bebchuk, A.S., Makarov, L.O., Rozenberg, L.D.

Inst : Acoust. Inst., Acad. of Science USSR; Scient. Res. Inst. of Min. of Radio-technical Industry, Moscow.

Title : On the Mechanism of Cavitational Destruction of Surface Films in the Sonic Field.

Orig Pub : Akust. Zh., 1956, 2, No 2, 113-117

Abstract : The subject of the study was a thin layer of rosin, coated in the form of an alcohol solution on the surface of a glass plate and then dried out. The better to distinguish the fragments of the film from cavitational bubbles, pulverized graphite was introduced into the layer. The film was placed in a cuvette measuring 4 x 1 x 5 cm, filled with distilled water. The sound pressure was produced in the cuvette with a magnetostriction vibrator operating at 8 kc. The destruction of the film by cavitation was photographed with a motion picture camera capable of up to 4000 frames per second. A study of the film obtained showed that at least two destruction mechanisms take place. The first is due to the flapping of the bubbles near the surface of the film, and leads to strong local damages; the second is due to the penetration of the bubbles under the film, causing the latter to peel.

Card : 1/1

AUTHOR: Makarov, L.O. and Yakhimovich, D.F. 46-1-18/20  
TITLE: Notes on a patent (Ob odnom avtorskom Svidetelstve.)  
PERIODICAL: "Akusticheskiy Zhurnal" (Journal of Acoustics), 1957,  
Vol. III, No. 1, pp. 91 - 92, (U.S.S.R.)  
ABSTRACT: It is usually understood, with relation to the ultra-sound  
reinforcing systems, that the relevant apparatus has been  
first produced by W.P. Mason and R.F. Wick (1), for whom a  
U.S.A. patent No. 2573168, with priority from May 23, 1950,  
was granted.  
Attention is drawn to the fact that there is an earlier  
patent for such a system, granted to Russian scientists,  
M.G. Lozinski and L.D. Rozenberg.  $\surd$  = 85193 with priority  
from 4th August, 1949 (4), which seems to be much more  
advanced as to the general theory and in its construction.  
There are 4 references, of which one is Russian.  
SUBMITTED: November 17, 1956.  
AVAILABLE:  
Card 1/1

46-4-15/17

AUTHORS: Makarov, L.O. and Rozdakov, I.D.

TITLE: On the Mechanism of Ultrasonic Wave Action (G. I. Makarov, I. D. Rozdakov, V. I. Iskhak)

PERIODICAL: Acoustic Journal, 1957, Vol. III, No. 4, pp. 157-170 (USSR)

ABSTRACT: In a previous paper (R 1.1) the authors have suggested the following two possible mechanisms for the phenomenon of degreasing of solid surfaces by the action of an acoustic field in a liquid: (1) catastrophic disintegration of the surface layer by the shock waves which appear during the annihilation of a cavitation bubble (2) peeling off of the surface layer due to the penetration of bubbles between the layer and the solid. Further experiments, using high speed photography, have now shown that the latter mechanism will be the predominant one. Photographs show that bubbles peel with almost constant velocity from the solid surface until they are completely eliminated (in bubbles) when their radius is equal to the thickness of the surface layer.

Card 1/2

46-4-19/17

In the Mechanism of Ultrasound Cleaning.

ASSOCIATION: Academies Institute of the Academy of Sciences of the USSR, Moscow (Academy of Sciences Institute of Chemistry, Moscow)

SUBMITTED: September 16, 1977.

AVAILABLE: Library of Congress.

Card 2/2 1. Ultrasonic cleaning-Application

AUTHORS: Rozenberg, L. D. , Makarov, L. O. 20-2-11/60

TITLE: On the Causes of the Swelling of the Surface of a Liquid Under the Influence of Ultrasonics (O prichinakh vspuchivaniya poverkhnosti zhidkosti pod deystviyem ul'trazvuka)

PERIODICAL: Doklady Akademii Nauk SSSR, 1957, Vol. 114, Nr 2, pp.275-276 (USSR)

ABSTRACT: The paper under review shows that radiation pressure is not the only cause for this swelling of a liquid surface. The same effect can also be brought about by the so-called sound wave, the velocities of which in water can reach values of 0,5 to 1,0 m/sec. The radiation pressure is one of the ponderomotoric forces of the sonic field and therefore is propagated with sound velocity. Naturally, also the beginning of all perturbations caused by this force is propagated in space with the same velocity. The sound wind belongs to the group of the hydrodynamic effects. In order to separate these phenomena it therefore will be of advantage to employ the investigation of a convexity.

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The paper under review gives a clear picture of the basic

On the Causes of the Swelling of the Surface of a Liquid Under the Influence  
of Ultrasonics

20-2-11/60

scheme of the experiment by means of a sketch. In a plane glass box (dimensions 50 x 50 x 15 mm) made of optical glass there is a layer of water and above it a layer of transformer oil. Through an opening in the rubber bottom of the box the end of an exponential concentrator is introduced, which is excited by a magnetic structure radiator of a frequency of 24 kilohertz. This process was recorded on normal 35 mm cinema film by a Zeiss slow motion cinema camera with a speed of 2000 pictures per second. In the moment when the sound is switched on at the end of the vibrator, there begins a turbulent occurrence of fine bubbles; the sonic wind carries these bubbles with it and at the end of the vibrator new bubbles are constantly created. Although the velocity of the shift of the front edge of the bubble cloud depends on the velocity of the sonic wind, these two velocities are not the same. A diagram shows the dynamic aspects of the phenomenon. The following can be assumed to be proved: Under the conditions prevailing in the experiment under discussion, a swelling of the separating surface between two liquids is observed, and this swelling is caused not by the pressure of the radiation, but

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20\_2-11/60  
• On the Causes of the Swelling of the Surface of a Liquid Under the Influence of Ultrasonics

rather by the sonic wind. There are 2 figures, and 2 references, 1 of which is Soviet .

ASSOCIATION: Acoustic Institute of the AS USSR  
(Akusticheskiy institut Akademii nauk SSSR)

PRESENTED: January 3, 1957, by N. N. Andreyev, Academician

SUBMITTED: December 21, 1956

AVAILABLE: Library of Congress

Card 3/3

MAZANOV, L. A.

"The Waveguide Properties of Ultrasonic Concentrating Beams.

paper presented at the 1st All-Union Conference on Acoustics, Moscow, 1964, Vol. 2, p. 111.



SOV-46-4-3-16/18

AUTHOR: Makarov, L. O.

TITLE: Scientific-Technical Conference on the Application of Ultrasonic Vibrations to the Study of Properties, Testing and Processing of Metals and Alloys (Nauchno-tekhnicheskaya konferentsiya po voprosam primeneniya ul'trazvukovykh kolebaniy dlya issledovaniya svoystv, kontrolya kachestva i obrabotki metallov i splavov)

PERIODICAL: Akusticheskiy Zhurnal, 1958, Vol 4, Nr 3, pp 201-202 (USSR)

ABSTRACT: This conference took place in Kiyev on April 21-23, 1958. 300 delegates from the Soviet Union took part. Professor I. G. Polotskiy (Institute of Physics of Metals of the Academy of Sciences, Ukrainian SSR) and his collaborators reported results of studies of the effect of ultrasonic waves on phase transformations in metals and alloys. They also reported results on the determination of elastic constants using ultrasonic vibrations. G. J. Pisarenko and V. A. Kuz'menko reported results on the elastic constants

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SOV-46-4-3-16/18

Scientific-Technical Conference on the Application of Ultrasonic Vibrations to the Study of Properties, Testing, and Processing of Metals and Alloys

of metals and alloys. Other contributors were L. D. Rozenberg (Acoustics Institute, Academy of Sciences, USSR), D. F. Yakhirovich (OKB ENIMS), Dotsent L. G. Merkulov (Leningrad Electro-technical Institute), I.N. Yermolov (VIAM) and others. Most of the papers read at the conference were concerned with applications of ultrasonic waves under industrial conditions.

1. Acoustics--USSR

Card 2/2

MAKAROV, L. O.

PHASE I BOOK EXPLOITATION SOV/3528

Enacoms. Dom nauchno-tekhnicheskoy propagandy  
Primeneniye ultrazvuka v promyshlennosti; sbornik statey (In-  
dustrial Use of Ultrasound; Collection of Articles) Moscow,  
Mashgiz, 1959. 301 p. 8,000 copies printed.

Sponsoring Agency: Obshchestvo po rasprostraneniyu politicheskikh  
i nauchnykh znaniy ZNAN.

Ms. (Title page): V.P. Kozlov, Doctor of Physical and Mathematical  
Sciences; Professor; Ed. (Inside book): O.P. Kochetova, Engineer;  
Tech. Ed.: V.D. El'kind; Managing Ed. for Literature on Machinery  
and Instrument Manufacturing (Mashgiz): M.V. Pokrovskiy, Engineer.

PAROBS: This book is intended for engineers and technicians engaged  
in the application of ultrasonics in machinery manufacture and in  
other branches of industry.

CONTENTS: This is a collection of papers read at the first all-  
Union conference on the use of ultrasound in industry. Attention  
is focused mainly on the description of ultrasonic equipment and  
on the use of ultrasound in the detection and combining of hard materials.  
Flaw detection and the effect of ultrasound on metal-crystalliza-  
tion processes are also discussed. No personalities are mentioned.  
References accompany many of the papers.

El'tygodnik... Iu. I., Engineer; and M.G. Kozan, Candidate of  
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tions  
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Candidate of Technical Sciences; and Ya.P. Salitskiy, Candidate  
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tions

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Teumin, I.I., Candidate of Physical and Mathematical Sciences.  
Effect of Elastic Vibrations on the Crystallization and Processing  
Properties of Alloys 163

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Ultrasonic Vibrations on the Process of Crystallization 175

Shrayber, D.S., Candidate of Technical Sciences. Ultrasonic  
Flaw Detection 184

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tection of Flaws in Massive Welds

Tyutun, M.S., Ultrasonic Inspection of Case Depth in Electrically  
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Ultrasonic Flaw Detection 253

MAKAROV, L.O.

Use of ultrahigh-speed cinematography in the investigation of  
phenomena occurring in the acoustic field of fluids. Usp.nauch.fot.  
6:211 '59. (MIRA 13:6)  
(Ultrasonic waves--Industrial applications)  
(Motion-picture photography, High speed)

24(1)

SOV/46-5-3-21/32

AUTHOR: Makarov, L.O.

TITLE: On the Operation of a Rod-Type Concentrator Under a Load (O rabote sterszhnevoogo kontsentratora v nagruzhenom rezhime)

PERIODICAL: Akusticheskiy zhurnal, 1959, Vol 5, Nr 3, pp 372-374 (USSR).

ABSTRACT: Assuming that a rod-type acoustic concentrator possesses some of the properties of a transformer with distributed parameters, it can be shown that the input impedance  $Z_{BX}$  of an exponential half-wave concentrator (Fig 1) is given by

$$Z_{BX} = N^2 Z_H \quad (1)$$

and that of a stepped half-wave concentrator (Fig 2) by

$$Z_{BX} = N^4 Z_H \quad (2)$$

where  $Z_H$  is the impedance of a load at the output,  $N = \sqrt{S_{BX}/S_{BblX}}$  is the "area coefficient",  $S_{BX}$  and  $S_{BblX}$  are the input and output cross-sectional areas of the concentrator. If the load impedance and properties of the contact between the acoustic source and the concentrator are known, matching conditions for the system radiator-concentrator-load can be found. The author deals also with the travelling-wave ratio (t.w.r.) defined as

$$\epsilon = (1 - R)/(1 + R)$$

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## On the Operation of a Rod-Type Concentrator Under a Load

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where  $R$  is the reflection coefficient. Fig 3 shows the values of the t.w.r. plotted against the load coefficient  $r_0/\rho_0 c$  ( $r_0$  is the active component of the load impedance and  $\rho_0 c$  is the wave impedance of the material used to make a concentrator). The continuous curves in Fig 3 represent an exponential concentrator of Fig 1 and the dashed curves represent a stepped concentrator of Fig 2. Fig 3 shows that between the load coefficient values of zero and 1.0 the t.w.r. of a stepped concentrator is smaller than that of an exponential concentrator for the same values of  $N$  (the area coefficient) and  $k$  (the displacement gain coefficient). After a short discussion of the use of concentrators in ultrasonic machining the author concludes that, although they have a high displacement-gain coefficient, stepped concentrators should be avoided when dealing with materials which are difficult to work and the wear on the instrument is great. There are 2 figures and 5 references, 4 of which are Soviet and 1 English.

ASSOCIATION: Akusticheskiy institut, AN SSSR, Moskva (Acoustics Institute, Ac.Sc. USSR, Moscow)

SUBMITTED: November 6, 1958

Card 2/2

MAKAROV, L O

PHASE I BOOK EXPLOITATION

SOV/4876

Borisov, Yulian Yaroslavovich, and Leonid Olegovich Makarov

Ul'trazvuk v tekhnike nastoyashchego i budushchego (Ultrasound in Engineering Today and in the Future) Moscow, Izd-vo AN SSSR, 1960. 86 p.  
25,000 copies printed. (Series: Akademiya nauk SSSR. Nauchno-populyarnaya seriya)

Resp. Ed.: L. D. Rozenberg; Ed. of Publishing House: Ye. P. Moskatov;  
Tech. Ed.: G. S. Simkina.

**PURPOSE:** This booklet is intended for physicists and engineers interested in the scientific and practical applications of ultrasound.

**COVERAGE:** The booklet is one of a popular science series and discusses practical possibilities of ultrasound engineering, some problems in ultrasonics which require laboratory research, and the use of ultrasound in the control and analysis of industrial processes, for precipitating dust and smoke, in

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Ultrasound in Engineering Today and in the Future

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medicine, etc. Figures and drawings of some Soviet ultrasonic equipment are included. Some American and English ultrasonic equipment and contributions to the field are also discussed. No personalities are mentioned. There are no references.

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S/194/61/000/008/056/092  
D201/D304

AUTHOR: Makarov, L.O.

TITLE: Waveguide properties of rod ultrasonic transmitters

PERIODICAL: Referativnyy zhurnal. Avtomatika i radioelektronika, no. 8, 1961, 9, abstract 8 E67 (V sb. Primeneniye ul'trazvuk. kolebaniy dlya issledovaniya svoystv kontrolya kachestva i obrabotki metallov i splavov, Kiyev, AN USSR, 1960, 44-53)

TEXT: Relative merits are considered of exponential and tapered transmitters (T) used at ultrasonic benches for processing brittle materials and in other installations. It is shown that although the gain of a tapered T is proportional to the square of the area factor and that of an exponential T is proportional to its first power, the tapered shape cannot be considered as showing more possibilities, since the examination of matching properties of T shows that the use of tapered T should not be recommended especially

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Waveguide properties...

S/194/61/000/008/056/092  
D201/D304

in processing hard materials when the wear of the instrument is  
considerable. It is especially emphasized that in designing T - the  
right choice of the instrument should be governed by the load. 2,  
figures. 4 references. [ Abstracter's note: Complete translation ]

Card 2/2

ZHUKOVSKIY, S.R.; KAZANTSEV, V.F.; MAKAROV, L.O.

Using high speed cinematography for investigating the processes occurring in fluids under the action of ultrasonic waves. Zhur. nauch.i prikl.fot.i kin. 5 no.2:133-140 Mr-Apr '60. (MIRA 14:5)

1. Kafedra uchebnoy i nauchnoy fotografii i kinematografii Moskovskogo gosudarstvennogo universiteta im. M.V.Lomonosova i Akusticheskiy institut AN SSSR.

(Motion-picture photography—Scientific applications)  
(Ultrasonic waves)

S/046/60/006/01/30/033  
B008/B011

AUTHOR: Makarov, L. O.

TITLE: Scientific-technical Conference on the Application of  
Ultrasonics in Welding

PERIODICAL: Akusticheskiy zhurnal, 1960, Vol. 6, No. 1, pp. 138-139

TEXT: This is a report on the Scientific-technical Conference on the Application of Ultrasonics in Welding held in Moscow from December 9 to 10, 1959. At this Conference, which had been convened by the sektsiya svarki metallov NTO Mashproma (Metal Welding Section of the NTO of Mashprom), 11 lectures and reports were heard. On the first day, 7 lectures were devoted to problems of ultrasonic cold welding of metals and plastics. On the second day, 5 lectures dealt with problems of the action of ultrasonics on the welding seam structure in electric welding. The major part of the studies reported on had been conducted at the Institut metallurgii im. A. A. Baykova AN SSSR (Institute of Metallurgy imeni A. A. Baykov AS USSR) and the Moskovskoye vyssheye tekhnicheskoye uchilishche im. N. E. Baumana (Moscow Technical College imeni N. E. Bauman) in cooperation with the

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