GUBERNSKAYA, L.T., red.

[New equipment for the manufacture of paperboard] Novoe oborudovanie dlia proizvodstva kartona. Moskva, 1963. 47 p. (MIRA 17:9)

1. Moscow. TSentral'nyy nauchno-issledovatel'skiy institut informatsii i tekhniko-ekonomicheskikh issledovaniy po lesnoy, tsellyulozno-bumazhnoy, derevoobrabatyvayushchey promyshlennosti i lesnomu khozyaystvu.

YEVSTRATOVA, N.M., student; GUBERNSKAYA, T.N., student; CHURINOVA, L.G., student; BARAMBOTH, R.K., doktor khimicheskikh nauk, prof.

Ion exchanging compositions containing thiol groups.
Nauch. trudy MTILP no.26:35-37 '62. (MIRA 17:5)

1. Kafedra fizicheskoy i kolloidnoy khimii Moskovskogo tekhnologicheskogo instituta legkoy promyshlennosti.

GUBERNSKIY, YU. D.

AID P - 2457

र एक देश विकास विकास समिति हो से साम प्राप्त है। एक प्राप्त के प्राप्त के समिति है कि समिति है है है है है है

Subject : USSR/Medicine

Card 1/1 Pub. 37 - 4/18

Authors : Vetoshkin, S. L., Prof., Corr. Mem., Acad. of Med. Sci.,

USSR, Gubernskiy, Yu. D., Sanitary Inspector

Title : Hygienic evaluation of prefabricated dwellings in

regions of virgin and waste land.

Periodical: Gig. 1 san., 6, 15-22, Je 1955

Abstract : Deals with house building on state farms ("sovkhoz")

organized in the Altay Territory in 1954. The authors consider the prefabricated framework and the boarding up of these dwellings ansatisfactory in the cold climate of Altay steppes. A study of room temperatures and of the effect of temperature conditions on the organism is presented. On its basis recommendations are made for the improvement of house structures, as well as for the

better planning of apartments. Diagrs.

Institution: Institute of General and Municipal Hygiene, Acad. of Med.

Sci., USSR, and Altay Territorial Medical and Epidemi-

ological Station.

Submitted: March 26, 1955

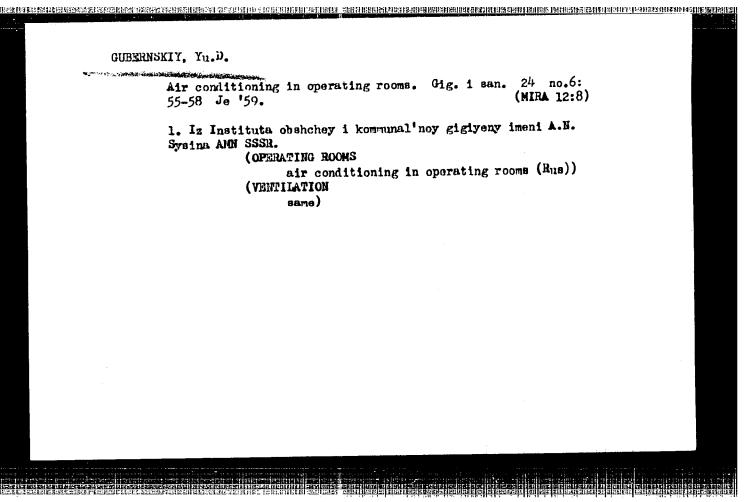
GUBERISKIY, Yu. D., aspirant

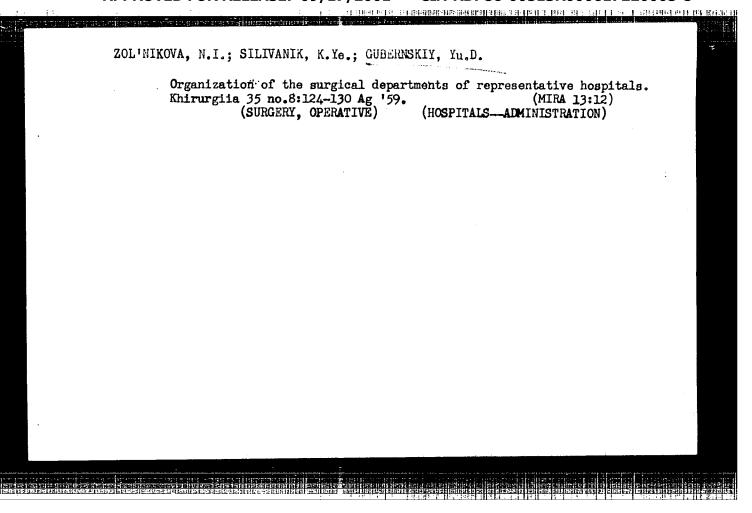
Hygienic evaluation of operating rooms of surgical sections of urban hospitals. Gig. i san. 23 ho.11:17-22 N '58. (MIRA 12:8)

1. Iz Instituta obshchey i kommunal'noy gigiyeny imeni A.N. Sysina

ANN SSSR.

(HOSPITAIS--CONSTRUCTION)





GUBERNSKIY, Yu.D., mladshiy nauchnyy sotrudnik

Hygienic standards for air conditioning in operating theaters.
Gig. i san. 25 no. 6120-25 Je '60. (MIRA 14:2)

1. Iz Instituta obehchey i kommunal'noy gigiyeny imeni A.N. Sysina AMN SSSR. (HOSPITAIS—HEATING AND VENTILATION)

GUBERNSKIY, Yu. D.

Cand Med Sci - (diss) "Materials on the hygienic foundation of standards in air conditioning in operative rooms." Moscow, 1961.
16 pp; (Academy of Medical Sciences USS); 250 copies; price not given; (KL, 10-61 sup, 224)

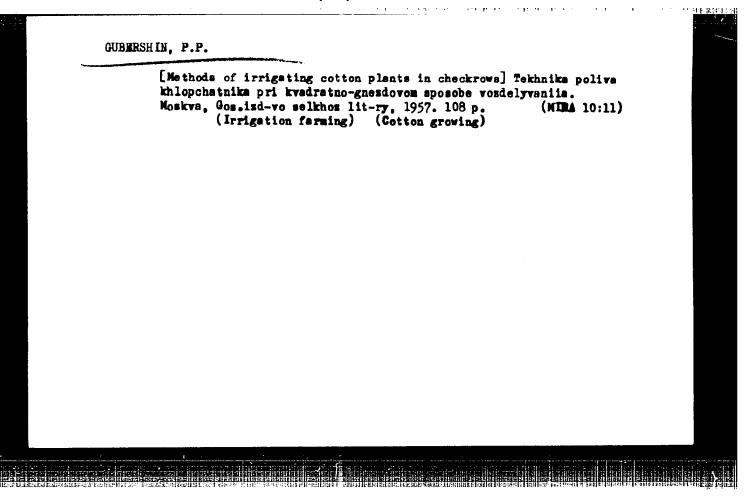
GUBERNSKIY, Yu.D.; LAMPERT, F.F.; CHERNAYENKO, T.D.

Conference and seminar on problems of hygienic study of model housing and hospital construction. Gig.i san. 28 no.1:115-116 Ja'63.

(MIRA 16:7)

(ARCHITECTURE, DOMESTIC—HYGIENIC ASPECTS)

(HOSPITALS—HYGIENE)



## "APPROVED FOR RELEASE: 09/17/2001

# CIA-RDP86-00513R000617220005-8

POLAND

GUBERSKA, Jadwiga, mgr; GWIAZDA, Zygmunt, mgr inz.

Institute of Organic Industry (Instytut Przemyslu Organicznego), Warsaw - (for both).

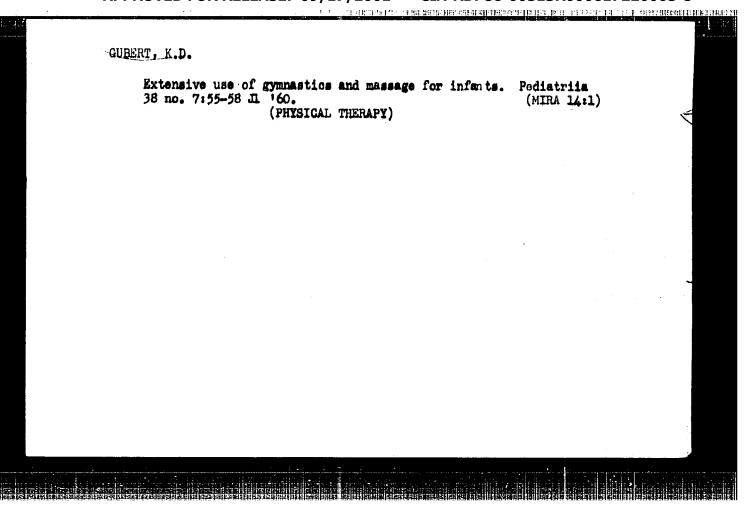
Warsaw, Chemia analityczna, No 6, November-December 1965, pp 1253-1259.

"Infrared spectrophotometric analysis of aldrin and dieldrin in a technical product."

GUBERT, Kleopatra Dam'yanovna; RYSS, Mirra Grigor'yevna; TUR, Aleksandr Fedorovich, red.

[Callisthenics and massage for children] Gimmastika i massazh v rannem vorreste. Pod red. A.F.Tura. Medgiz, 1958, 141 p.

(CALLISTREBICS) (MASSAGE)



GUBERT, Kleopatra Dem'yanovna; RYSS, Mirra Grigor'yevna; TUR, A.F., prof.; LUR'YE, N.A., red.; LEHEDEVA, G.T., tekhn. red.

[Gymnastics and massage at an early age] Gimnastika i massash v rannem vosraste. Pod red. A.F.Tura. Izd.2., Lenin-(MIRA 16:7) grad, Medgis, 1963. 158 p.

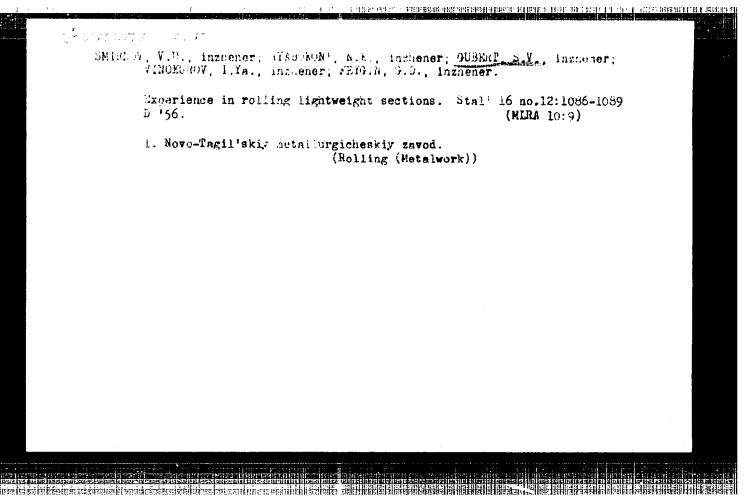
1. Deystvitel'nyy chlen AMN SSSR (for Tur). (INFANTS--CARE AND HYGIENE) (EXERCISE THERAPY)

RYABOKON', N.K., inzhener; GUBERT, S.V., inzhener; VINOKUROV, I.Ya..
inzhener; FEIGIN, G.D., Inzhener.

Rolling of reduced-weight I-beams. Stal' 15 no.11:1000-1003
H '55.

(MERA 9:1)

1. Hovo-Tagil'skiy metallurgicheskiy savod.
(Rolling (Metal work)) (Steel, Structural)



NARUTS	SKAYA, L.A.,	inzhener;	NUBERT, 5.V	., inzhen	er; NABIN	OVICH, D.H	inchemer.	
	Methods of D '56.	preventing	flaking in	rolled me	etal. St	al' 16 no.12 (MLRA 10:9		
	1. Novo-Tagil'skiy metallurgicheskiy zavod. (Rolling (Metalwork)) (SteelDefects)							

GUEERT, S.V., inchener; GURFIREE...

Adjusting track shoes on roll straightening machines. Stel' 16 nc.12:1133-1134 D '56. (MERA 10:9)

1. Novo-Tagil'skiy metallurgicheskiy zavod. (Rolling mills)

SOV/123-59-15-59363

Translation from; Referativnyy zhurnal. Mashinostroyeniya, 1959, Nr. 15, p 72 (USSR)

AUTHORS:

Brazhnikov, N.V., Gubert, S.V., Bondarenko, V.I.

TITLE:

Automation Experience of a Rail-Structural Mill

PERIODICAL:

Sb. statey, Ural skiy z-d tyazh, mashinostr, im, S. Ordzhonikidze,

1958, Nr 1, pp 185 - 204

ABSTRACT:

The experience of automating the milling machines for the finishing of rails, the mechanisms of the sawing section of the branding machine, the tables in front of the 800 planishing stand and the main drive of this stand as well as the tables, transporting the cold rails from the isothermic soaking pits to the central cooler of the rail mill 800, was examined. Besides, the operation of the fixing device of the cogging mill 900 was automated.

M.G.N.

Card 1/1

#### CIA-RDP86-00513R000617220005-8 "APPROVED FOR RELEASE: 09/17/2001

SOV/130-58-7-14/35 Gubert, S.V. AUTHOR:

Automation of the First Soviet Rail-structural Mill TITLE:

(Avtomatizatsiya pervogo sovetskogo rel'sobalochnogo stana)

PERIODICAL: Metallurg, 1958, Nr 7, pp 29 - 30 (USSR)

The author states that in the rolling show in which the rail-structural mill at the Nizhne-Tagilskiy Metallurgical ABSTRACT: Combine is situated, all processes from charging the metal into the reheating furnaces to loading the finished product into wagons are automated and mechanized with the aid of methods unique in rail rolling practice both in the USSR and He points out that rost effort was devoted to the rail finishing line where a high-productivity automatic milling machine (Figure 1) and completely re-designed rail-end heating chambers have been installed. The productivity of the hot-saw installation, previously, a bottleneck, in overall productivity was improved. The productivity of the 2-high finishing stand was raided by automating roller-table working, the main drive and descaling, the presence of the metal in the table being detected with the aid of a photoelectric relay the table being detected with the aid of a photoelectric relay 25 000 mm from the stand. Another photoelectric relay 9 500 mm from the stand serves to slow the rolls by the time Cardl/2the metal leaves them (Figure 2), the initial acceleration

SCV/130-58-7-14/35

Automation of the First Soviet Rail-structural Mill

being effected in response to a signal from a relay measuring roll static load. Operation of the roller tables conveying rails to the cooler has also been automated as has the screwdown of the 900 two-high reversing billet mill. For the latter, an electronic digital computer (Figure 3) is used. The author states that the works' automation laboratory has made important contributions to the automation of the rail-section mill and names its head (A.S. Bondarenko) as well as others (N.V. Brazhnikov and B.Z. Mordukhovich) as specially helpful. There are 3 figures.

ASSOCIATION:

Nizhne-Tagil'skiy metallurgicheskiy kombinat

(Nizhne-Tagil'skiy Metallurgical Combine)

Card 2/2

1. Rolling mills--Automation 2. Rails--Production 3. Mathe-

matical computers--Applications

这类长星的1976年中,1976年中,1976年中,1976年中,1976年中的1976年中,1976年中国1986年中的1986年中,1976年中国1986年中,197

SOV/133-59-1-12/23

Gubert, S.V., Merekin, B.V. and Feygin, G.D., Engineers AUTHORS:

An Experience in Rolling with Minus Tolerances (Opyt TITLE:

prokatki na minus)

Stal', 1959, Nr 1, pp 54 - 58 (USSR) PERIODICAL:

Measures taken at the above works to roll only with minus ABSTRACT:

tolerances are described. It is pointed out that rolling with minus tolerances leads to an increase in the consumption of power/rolls and requires special attention from the rolling personnel. Therefore, to stimulate this type of rolling a bonus system for the economy of metal attained should be introduced.

There are 4 figures, 2 tables and 3 Soviet references.

ASSOCIATION: Nizhne-Tagil'skiy metallurgicheskiy kombinat

(Nizhniy Tagil Metallurgical Combine)

Cardl/l

नुष्ट्र- १५५८ । इतिहास स्थाप होता । वा वा वा वा वा वा

S/133/61/000/002/008/014 A054/A033

AUTHORS: Makayev, S.V., Engineer, Gubert, S.V., Engineer, and Rabinovich, D.M., Engineer

TITLE: Volumetric Hardening of Rails in an Industrial Pilot Installation

PERIODICAL: Stal', 1961, No. 2, pp. 156-159

TEXT: Under the present operational conditions the service life of rails made of M75 type steels produced without heat treatment is insufficient. The strength of the rails should be increased to 100-120 kg/sq mm and their yield point to 80 kg/sq mm and up, without deterioration of the plastic properties. This can be obtained either by alloying the rail steels or by a heat treatment consisting of volumetric hardening. Tests carried out at the Nizhne-Tagil Metallurgical Combine gave the following results: The properties of rails made of low-alloy steels without heat treatment were improved only slightly while the production became much more expensive. When the rails were made of alloy steels with a higher chromium and nickel content, their properties improved but the technological difficulties involved also Card 1/8

S/133/61/000/002/008/014

Volumetric Hardening of Rails in an Industrial .. A054/A033

raised the cost considerably. Rails made of vanadium steel, (0.30% V) - produced in 380-ton furnaces with top pouring, adding ferro-vanadium into the ladle show better properties than the conventional M75 steel rails:

 
 ag/sq mm
 kg/sq mm
 6%
 4%
 kg/sq cm

 53-64
 90-102
 6-12
 8-26
 2.5-4.0
 Vanadium steel Conventional 82-95 7-9 15-22 2.0-2.5 48-55 M75 type steel

Partly due to isothermal treatment of the rails, with small vanadium additions at  $600-650^{\circ}$ C, the cost of these steel rails is 1.5 times higher than that of M75 steel rails. Tests were also carried out with chrome-vanadium steels (Cr: 2.5-3.2%; V; 0.1-0.2%). For the rails of this alloy - without heat treatment - the following values were obtained:

δ<sub>B</sub> δ<sub>sq mm</sub> kg/sq mm **6**% 70-95 7-10.5 20-55 115-130

Card 2/8

S/133/61/000/002/008/014 Volumetric Hardening of Rails in an Industrial... A054/A033

This steel costs 31 rubles more than the M75 type and the rails made of it are twice as expensive as the conventional ones. However, tests carried out at the NTMK, in 1957-60, proved that rails with the required properties can be obtained from carbon-steel by volumetric hardening in oil with subsequent annealing. For this process a semi-industrial pilot installation has been designed, consisting of a 10-compartment, 50-ton furnace for rapid heating and a unit for oil-hardening. The furnace-compartments are arranged in one line, 1.600 mm apart. The spaces between the compartments are covered with drums under which water-cooled rolls for delivering the rails are mounted. Each compartment has eight two-conduit, short-flame turbulence burners of VNIIMT -design for coke-gas burning. The most uniform heat distribution in the furnace can be obtained by a chess-board arrangement of the burners on the upper and the lower level of each compartment, the thermal load being distributed between the upper and the lower burners at a 88-12% ratio. furnace is provided with shelves and guiding mechanisms for feeding the rails to and discharging them from the furnace, moreover with control and measuring apparatus, sound and flashlight indicators. Uniform heating of the rails over their whole length can be obtained by continuously moving them forward and backward at a rate of 4 m/min. The hardening container of 30-ton capac-

Card 3/8

S/133/61/000/002/008/014 Volumetric Hardening of Rails in an Industrial ... A054/A033

ity is equipped with oil conduits, air piping for the mixing of oil, supports for the rails, steam pipes for producing a vapour curtain when the oil is combusted. Above the container a welded metal beam construction is suspended. It is supplied with a roller runway and drive for lowering and lifting the beam. On the beam a cover is loosely fitted, which covers the container when the beam is lowered. After hardening the rail is removed by a winch from the beam structure onto a shelf provided with equipment for the removal of oil vapours. A bridge crane then carries it into the furnace for annealing. The uniformity of heating was checked by electronic potentiometers, indicating that the heating of the rails in the furnace is constant. The temperature differential along the rail does not exceed 80°C (50°C on ar average), above 900-950°C it even decreases to 30°C. The temperature drop can further be reduced by discharging the rails more quickly and making the furnace longer. Fairly uniform properties of the metal can be obtained by hardening the rail head at temperatures above  $A_{c}$ . The heat treatment is carried out under the following conditions:

Temperature of heating the rail in the compartment furnace, °C

900~920

Card 4/8

5/133/61/000/002/008/014

1914年1月2日には、「おおけるはははは1月4日には18日の後の代表とは、1925年1月2日には、1925年1月2日には、1925年1月1日には、1925年1月1日には、1925年1月2日には、1925年1月には、192

Volumetric Hardening of Rails in an Industrial... A054/A033

Duration of heating, min

Holding time in air, sec
Hardening temperature, in oil, °C
0il temperature, during hardening
the rail, °C
Duration of hardening, min
Annealing temperature, °C
Holding time for annealing, hours

9-11
30-70
830-850

630-850

6450-850

The heat treatment installation ensures such a straightness of the rails which cannot be obtained by any other equipment. Flat bending in vertical and horizontal planes does not exceed 80 mm and no torsion around the longitudinal axis was observed. The rails can be heated at a rate of 20/sec between 20 and 900°C, despite the presence of screw holes. Cracks formed only after hardening in oil containing much water and when annealing was delayed after hardening. The comparison of characteristics of heat-treated and non-heat-treated rails show that the former are superior, attaining the values found in chrome-vanadium steel rails:

Card 5/8

\$/133/61/000/002/008/014

Volumetric Hardening of Rails in an Industrial ... A054/A033

 $\sigma_{\rm s}$   $\sigma_{\rm B}$  ar denoted higher than the second sec

volumetric-hardened

rails 79.5-97.0 126-131 11-8.3 41.5-33.5 3.7-4.5 3.2-3.3

rails without

heat treatment 44.0-45.4 83.5-87 11.7-9.5 15.8-19.2 2.0-2.2 3.9-4.0

The test rails were laid on the Sverdlovsk track, in heavy-duty sectors, in curves, and show great resistance to wear. Equipment for the heat treatment of the total Soviet rail production (1.2-1.5 million tons a year) for rails 25 m long, will be designed. The heat treatment costs about 10 rubles/ton, so that it is much cheaper than using alloyed steels. There are 5 figures and 2 Soviet references.

ASSOCIATION: Nizhne-Tagil'ski'y metallurgicheskiy combine (The Nizhne-Tagil Metallurgical Combine)

Card 6/8

FITILEV, B.V.; GUBERT, S.V.; OSIPOV, A.I.

Prospects for expanding the continuous casting of steel. Stal' 23 no.10:889-892 0 '63. (MIRA 16:11)

l. Gosudarstvennyy komitet po chernoy i tsvetnoy metallurgii pri Gosplane SSSR, Gosudarstvennyy soyuznyy institut po proyektiro-vaniyu metallurgicheskikh zavodov i TSentral'nyy nauchno-issledo-vatel'skiy institut chernoy metallurgii.

MANTSEV, R.M.; GUBERT, S.V.; CHARIKHOV, L.A.; VOSKOBOYNIKOV, V.G.; STOSHA, Ye.A.

For an overall mechanization and a widespread automation in metallurgy. Metallurg 9 no.6:1-3 Je 164. (MIRA 17:9)

THE BOOK OF EXPORTED STREET STOLEN STREET

1. Direktor Gosudarstvennogo soyuznogo instituta po proyektirovaniyu agregatov staleliteynogo i prokatnogo proizvodstva dlya chernoy metallurgii (for Mantsev). 2. Direktor Gosudarstvennogo soyuznogo instituta po proyektirovaniyu metallurgicheskikh zavodov (for Gubert). 3. Glavnyy inzh. Tsentral'noy laboratorii avtomatiki (for Charikhov). 4. Zamestitel' direktor Instituta novoy metallurgicheskoy tekhniki Tsentral'nogo nauchno-issledovatel'skogo instituta chernoy metallurgii im. I.P. Bardina (for Voskoboynikov) 5. amestitel' direktora Vsesoyuznogo nauchno-issledovatel'-skogo i proyel mokonstruktorskogo instituta metallurgicheskogo mashino-stroyeniya (for Stosha).

GRITSUK, N.F.; FEDIN, V.P.; GUBERT, S.V., inzh.; RUTUS, M.V., inzh.

Bock reviews. Stal' 25 no.6:551-552; 565 Je '65.

(MIRA 18:6)

1. Gosudarstvennyy soyuznyy institut po proyektirovaniyu metallurgicheskikh zavodov (for Gubert, Rutus).

15-57-10-14278

someonic and a strategic transfer of the

Translation from: Referativnyy zhurnal, Geologiya, 1957, Nr 10,

pp 144-145 (USSR)

AUTHOR:

Gubert, Zh. K.

TITLE:

Iron Ores in the Union of South Africa and in Southwestern Africa (Zheleznyye rudy Yuzhno-Afrikanskogo

Soyuza i Yugo-Zapadnoy Afriki)

PERIODICAL:

V sb: Zhelezorud. mestorozhdeniya mira. Vol 1, Moscow

Izd-vo in. lit. 1955, pp 165-200

ABSTRACT:

The ores of all the larger deposits consist of limonite, siderite, hematite and magnetite. From the point of view of iron production, large reserves of chromium and manganese are of interest. They are characterized by their high iron content as compared with chromium and manganese, the latter being found in braunite and jacobsite. The possibility of extracting titanium from the iron ore rich in this element was investigated.

Card 1/5

15-57-10-14278

Iron Ores in the Union of South Africa (Cont.)

The following genetic classification of iron locations was adopted: magmatogenic (magmatic segregations, contact-metosomatic deposits and vein occurrences), depositional occurrences of replacements and secondary concentration (Upper Lake type) and, finally, laterites, iron caps and other surface formations. The article subdivides the ores into iron ores proper containing SiO<sub>2</sub>, P, S, Ti, Mr, and CaO, and into chrome-iron ores, manganese-iron ores and titanium-iron ores. The industrial and economic aspect of the iron occurrence is briefly described. Of economic significance are the concentrations of rich hematite-magnetite ores, titanium-bearing ores, banded iron deposits, itabirites, gray iron ores, iron bearing sandstones, ochres, limonites, iron spar and cemented black sands. The main occurrences (in descending order of importance) are: Thebasimbi (under operation), Pretoria-Townlends (extraction temporarily suspended), Zishen (ready for exploitation), Prestwick (in operation), Early, Malalane, Mackoweld (southwestern Africa), Postmasburg (large reserves of iron and manganese ores) and Bushveld (giant or Card 2/5

15-57-10-14278

Iron Ores in the Union of South Africa (Cont.)

large reserves of titanium-bearing iron and chrome ores). Genetic types of these sources are briefly described. Ore fields of Tabazimbi and Postmasburg are associated with the Upper Lake type. According to the author, the Postmasburg complex originated as a result of hydrothermal metamorphism of deposits. The question is posed of the nature of regional hydrothermal activity which is, not related to the active magmas. Iron-manganese ores of Otzhonsondu and itabirites of Windhook and Wolfish-Bay are of the metamorphosed sedimentary type. Sedimentary deposits originated as a result of two processes -- the chemical and the mechanical concentration. Titanium-bearing iron and chromite ores of the Bushveld complex are associated with the type of magmatic segregations. Not a single one of the genetic concepts has been proven. Geological and structural features of the individual occurrences and of their industrial-economic value are presented in three appendixes, each of which represents an independent article. The exploited deposits of Thabazimbi are the banded iron ores and hornblendes of the Precambrian dolomites of the Transvaal series, which are penetrated by gabbro and granites Card 3/5

15-57-10-14278

Iron Ores in the Union of South Africa (Cont.)

of the Bushveld magmatic complex. Some of the extracted hematite ores contain no less than 57 percent of iron and no more than 15 percent of SiO<sub>2</sub>. Potential reserves of such ores in Thabazimbi comprise approximately 14 million tons, while the total reserves of the entire ore-bearing areas reach 72 million tons. The Zishen location is related to the Criquatown series, which consists (from bottom upward) of banded iron deposits, yashmas and tillites. The series is represented by siliceous breccias containing manganese, and by dolomites which are stratigraphically correlated with the dolomites of the Transvaal series. Rocks of the Criquatown series occur in flat brachianticlinal and brachisynclinal folds. Intrusive rocks are represented by dolerite. The deposits were produced as a result of the secondary enrichment of iron-bearing sediments from which silica and alumina were removed. Three types of hematite ores are: common-banded iron ores, iron-bearing conglomerates, and iron-bearing basic shales. Proven resources of ore comprise 160 million tons, while proven and suspected ones total 300 million Card 4/5

Iron Ores in the Union of South Africa (Cont.)

tons. Geologically, the ores of the Postmasburg are similar to those of Zishen. Total resources of this locality are estimated at 1,000 tons. Iron producing localities of southwestern Africa are sedimentary (Kawas, Okawa, Gagapye, Kookoveld, Gazeneirab, southwestern Windhook, Wolfish-Bay, Otzhosondu, in the Ketmanskhon region) and the metasomatic (Kalfeld and Okopusu). Geological aspects and qualitative description of the ore are briefly presented, as are the estimates of ore reserves in each locality; these estimates ranging from the tens to the hundreds of millions of tons

Card 5/5

20世间

Z.A. Makayeva

VERBEV, P.E.; GUBEV, B.; KARACHOLEV, Il., MONEV, V.N.

ESS FESS

Some problems concerning the incidence of epidemic hepatitis in Bulgaria. Nauch. tr. vissh. med. inst. Sofia 41 no.8:23-34 162.

1. Predstavena ot prof. P. Verbev, rukovod. na Katedrata po epidemiologiia i infektsiozni bolesti pri VMI [Vissh medi-tsinski institut] - Sofiia.

(HEPATITIS, EPIDEMIC)

GUBEV, E., KHADSHIDIMOVA, D.

"The Problems of Serum Disease In The Quarantine Ward in Sofia. p. 31" (ZDRAVNO DELO) Vol. 6, No. 6, Dec. 1952, Sofiya, Bulguria.

SO: Monthly List of East European Accession L.C. Vol. 2, No. 11, Nov. 1953, Uncl.

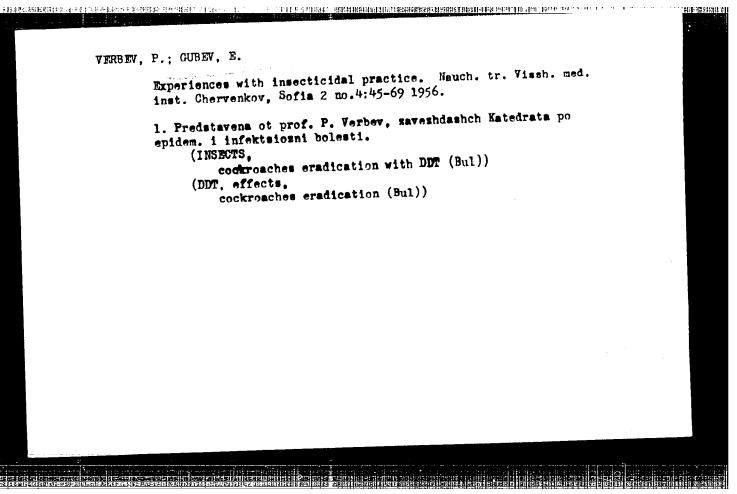
VESELINOV, V.; GUBEW, E.

Synanthropic flies as an epidemiologic factor in intestinal infections. Nauch. tr. Vissh. med. inst. Ghervenkov, Sofia 2 no.4:29-44 1956.

1. Predstavena ot prof. P. Verbev, zavezhdashch Katedrata po epidemiologia i infekts. bolesti.

(GASTROINTESTIMAL DISEASES, transmission, by flies (Bul))

(FLIES, transm. of intestinal infect. (Bul))



GUBEV, E.

"Some studies of the disinfection of the air."

IZVESTIIA, Sofiia, Bulgaria, No. 3, 1957.

الميره المراكة Monthly list of East Europe Accessions (EEAI), LC, Vol. 8, No. 6, Jun. 59
Unclas

VERBEV, P.; ZHELIAZKOV, S.; GUBEV, E.; MONEV, V.; PETROV, G.; KHADZHIKOLEVA, Khr.

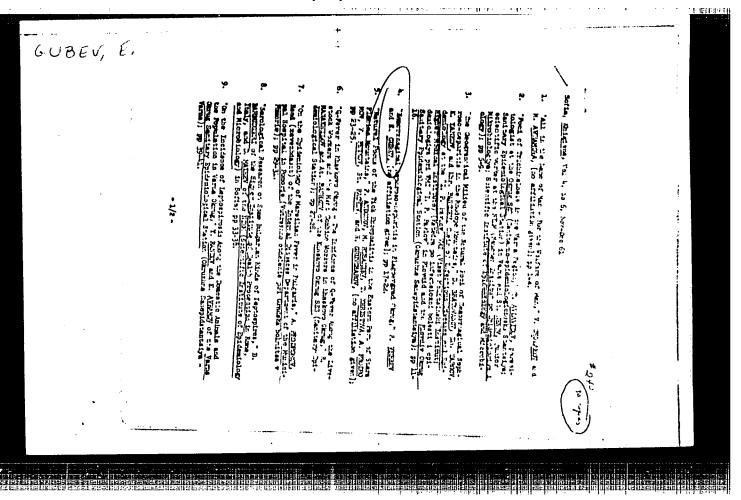
Influenza in Sofia during 1959. Suvrem med., Sofia no.2:31-36 '61.

1. Katedra po epidemiologiia i infektsiozni bolesti pri Visshiia meditsinski institut, Sofia. (Rukov. na katedrata prof. P. Verbev.)

(INFLUENZA statist)

"APPROVED FOR RELEASE: 09/17/2001

CIA-RDP86-00513R000617220005-8



APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000617220005-8"

VERBEV, P.; ZHELIAZKOV, S.; GUBEV, E.; MONEV, V.; PETROV, G.; KHADZHIKOLEVA, Khm.

Influenza in Sofia in 1959. Nauch. tr. vissh. med. inst. Sofia 40 no.2:55-77 '61.

1. Predstavena ot ~rof. P. Verbev, rukovoditel na Katedrata po epidemiologiia i infektsiozni bolesti.

(INFLUENZA epidemiol)

TANEV, Iv.; TODOROV, M.; EFREMOVA, A.; GUBEV, E.; SIMEONOV, N.; TSAKOVA, Zh.

The course of measles in Sofia in 1958. (According to data of the 1st Infectious Clinic). Nauch. tr. vissh. med. inst. Sofia 40 no.2:155-170 161.

1. Predstavena ot prof. Verbev, rukovoditel na Katedrata po epidemiologiia i infektsiozni bolesti.

(MEASLES epidemiol)

VERBEV, P.; RANGILOVA, St.; IVANOV, N.; GUBEV, E.

Considerations on the epidemiology of infantile paralysis in Bulgaria. Nauch. tr. vissh. med. inst. Sofia 40 no.3:107-128 61.

生活的进行行员 医假性骨髓缺陷的现在分词 医胸膜神经炎 经自然证券 化二烷基甲烷 化二烷基甲烷 化二烷基甲烷

1. Predstavena ot prof. P. Verbev, rukovoditel na Katedrata po epidemiologiia i infektsiozni bolesti.

(POLIOMYELITIS epidemiol)

VERBEV, P.; GUBEV, E.; MANOLOVA, N.; ZHELIAZKOV, S.; MONEV, V.

Considerations on the epidemiology of influenza in Bulgaria. Nauch. tr. vissh. med. inst. Sofia 40 no.2:29-53 '61.

1. Predstavena ot prof. P. Verbev, rukovoditel na Katedrata po epidemiologiia 1 infektsiozni bolesti.

(INFLUENZA epidemiol)

रत्यक्षम् अस्ति पुरस्ति। स्वयं स्वयं । स्वयं स्वयं । स्वयं स्वयं ।

VERBEV, P.; ZHELIAZKOV, S.; GUBEV, E.; SELEKTAR, A.

Influenza in Sofia in 1957. Nauch. tr. vissh. med. inst. Sofia 40 no.2: 121-138 '61.

1. Predstavena ot prof. P. Verbev, rukovolitel na Katedrata po epidemiologiia i infektsiozni bolesti.

(INFLUENZA epidemiol)

# 

GUBEV, E.

Air disinfection with chlorine disinfectants. Laboratory tests in an aerosol box. Nauch. tr. vissh. med. inst. Sofia 41 no.5: 115-131 '62.

1. Predstavena ot prof. P. Verbev.
(AIR MICROBIOLOGY) (CHLORINE)

<u>्रमात् अपन्तः भागमानान्त्रिका अत्राहिकद्वारमान्त्रकारमान्त्रकारमानामानः सः मात्रमानः सः । । । । । । । । । । ।</u>

VERBEV, P.; GUBEV, E.

Studies on hemorrhagic nephroso-nephritis in Bulgaria. Nauch tr. vissh. med. inst. Sofiia 42 no.2:1-14 163.

1. Predstavena ot prof. P. Verbev, rukovoditel na Katedrata
po epidemiologiia i infektsiozni bolesti.

(EPIDEMIC HEMORRHAGIC FEVER)

(EPIDEMIOLOGY) (NEPHROTIC SYNDROME)

· 14月 / 《中国中国中国中国中国国际中国中国军事的特别的国际和国际的国际的国际的国际的国际和国际的国际的国际的国际的国际中国工作中国企业的国际和国际国际国际

VERBEV, P.; GUBEV, E.; MONEV, V.

Studies on the distribution of epidemic hepatitis in Bulgaria. Nauch tr. vissh. med. inst. Sofiia 42 no.2:29-45 163.

l. Predstavena ot prof. P. Verbev, rukovoditel na Katedrata po epidemiologiia i infektsiozni bolesti. (HEPATITIS, INFECTIOUS) (EPIDEMIOLOGY)

Substitute the control of the contro

VERBEV, P.; GUBEV, E.

On the epidemiology of epidemic hapatitis. Nauch tr. vissh. med. inst. Sofiia 42 no.2:47-58 163.

1. Predstavena ot prof. P. Verbev, rukovoditel na Katedrata po epidemiologiia i infektsiozni bolesti. (HEPATITIS, INFECTIOUS) (EPIDEMIOLOGY)

L 1000-66	*	• ,	ili. Tanan sangan		
ACCESSION MR: AP50	×6082	BU/0016	/65/000/005/027	1/0281	
AUTHOR: Verbey, P.		, D.; Ivanov, N	. (Deceased)	8	
•	n of endemic mephrop				
	meditaina, no. 5, 1				
TOPIC TAGS: opides	iology, disease inci	dence			
The frequency of 1961-1963 is reptices of geographity, sex and agesented. The roldiseases of unestimated	s' Russian and B endemic nephrop orted. The main ic distribution, distribution, f e of epidemiolog tablished etiolo	ethy in Bulga epidemiologi incidence, p amily prevale ical investi gy is discuss	cal character prevalence, monce, etc, arc action in chr	ris- ortal-	
Orig. art. has 5 C	igures and 5 tables.	•			
ASSOCIATION: none SUMMITTED: 000ct6		NCL: CO	SU	3 CODE: 18	
10 HEF 80V: 00 Card 1/1/1/		<b>MIDE:</b> 005	Jr		

#### Epidemiology

#### BULGARIA

Verbev, P., Gubev, E., Chair of Epidemiology (Head Docent E. Gubev), Higher Medical Institute, Sofia

"Some Epidemiological Characteristics of Hemorrhagic Nephroso-Nephritis in Bulgaria"

Sofia, Suvremenna Meditsina, Vol 17, No. 10, 1966, pp. 870-873.

Abstract: Hemorrhagic fever of the Crimean type and hemorrhagic nephrosonephritis occur in Bulgaria. The reporting of both diseases as hemorrhagic
fever makes a study of the epidemiology of these diseases in the period under
consideration somewhat difficult. In 1953-1964 there were 723 cases of "hemorrhagic fever" in Bulgaria with a mortality of 24.6%. Of these, according to the
authors' data, 127 were cases of hemorrhagic nephroso-nephritis with a mortality
of 22.8%. Hemorrhagic nephroso-nephritis occurred in nine regions (okruzi) of
Bulgaria in 1954-1964. The Pazardzhik region with 76 cases was affected to the
greatest extent. The greatest incidence during a year was in July. The age
group 20-29 showed the greatest frequency of infections (45 cases out of the
total of 127), followed by the age group 30-39 (36 cases). Of the 127 persons
who had the disease, only 3 were women. The highest incidence was among forest
workers, followed by construction workers in mountainous areas, farm workers, and
geologists and miners. Tables, 2 references (both Bulgarian). Manuscript received Apr 66.

GUBEV, Ev.

Disinfection with residual effect. Nauch tr. vissh. med. inst. Sofiia 42 no.2:145-152 163.

1. Predstavena ot prof. P. Verbev, rukovoditel na Katedrata
po epidemiologiia i infektsiozni bolesti.

(PHENOIS) (DISINFECTION)

(STAPHYLOCOCCUS) (BIPHENYL COMPOUNDS)

VERBREV, P.E.; GUBEV, B.B.

Investigations on hemorrhagic nephroso-nephritis in the Pasardshishk district. Nauch. tr. vissh. med. inst. Sofia 41

1. Predstavena ot prof. P.E. Werbev.
(EPIDEMIC HEMORRHAGIC FEVER)

no.5:1-15 '62.

BULGARIA

P.E. VERBEV and <u>F.B. GUBEY</u>, Depertment of Epidemiology and Infectious Diseases, Medical School (Katedrata po epidemiologiya i infektsiozni bolesti pri VMI) Head (Rukovodital) Prof P. E. VERBEY, Sofia.

"Study of an Outbreak of Hemorrhagic Nephroso-Nephritis in Bulgaria."

Sofia, Suvremenna Meditsina, Vol 13, No 10, 1962; pp 15-19.

Abstract: Detailed description of severe epidemic in 17 out of the 120 workers at a dam construction site at Vrissa in the Western Rhodeps Mountains between 22 June and 3 September 1959; 4 died. Transmission or agent from small rodents via contaminated food is considered proved. Sharp geographic localization; no cases at a neighboring site. List of 26 specimens of 5 species of wild small rodents (field mice etc.) caught in vicinity. Two tables: 4 Soviet and 2 Bulgarian references.

11/1

BUYANOV, V. I.; KRYUKOVA, V. N.; GUBEYDULINA, A. V.

APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000617220005-8"

Contact reduction of tin from a chloride solution by pulverized zinc. Trudy Voat. Sib. fil. AN SSSR no.41:19-22 '62.

(MIRA 15:10)

1. Vostochno-Sibirskiy filial Sibirskogo otdeleniya AN SSSR.

(Tin—Electrometallurgy) (Cementation(Metallurgy))

59435

S/139/60/000/01/009/041 E032/E414

24.6810

**AUTHOR**:

Gubichev, V.A.

TITLE: On the

On the Measurement of the Ionization of the Atmosphere

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy, Fizika,

1960, Nr 1, pp 57-59 (USSR)

ABSTRACT:

The study of the ionic state of the atmosphere is of major scientific and practical interest. It has become particularly important in recent years in connection with the continuous contamination of the air by radioactive substances emitted during nuclear explosions, which to some extent alter the ionic balance of the atmosphere. The most widely used instruments for studying the ionic composition of the atmosphere are specially designed ion counters through which a current of air is drawn and which essentially consist of a capacitor producing an electric field between its plates. The ions in the current of air are deflected by this electric field and are captured by one of the capacitor plates. By measuring the charge received by the condenser and the amount of air drawn through it, and

Card 1/6

talent time a pragativa in appoint and the constraint of the

69435

S/139/60/000/01/009/041 E032/E414

On the Measurement of the Ionization of the Atmosphere

knowing the ionic charge, one can determine the number of ions per cc of air. The ions can be separated into a number of groups according to their mobility. In order to measure the density of ions having a given mobility, the capacitor must work under saturation conditions for that particular group. It can be shown (Ref 1, 3 and 4) that this condition is satisfied when the velocity of the gas flowing through the counter is less than a certain critical value, which is given by

 $W = 4 \pi C \phi k$ 

where C is the effective capacitance,  $\varphi$  is the potential difference between the electrodes and k is the limiting mobility of the ion group under investigation. In the case of low-mobility heavy ions, the saturation conditions are difficult to fulfill. In practice, portable instruments cannot work with potential differences greater than 300 to 400 volt. On the other hand, the capacitance can be increased by

Card 2/6

69435 S/139/60/000/01/009/041 E032/E414

On the Measurement of the Ionization of the Atmosphere

increasing the length of the plates and reducing the distance between them. Accordingly, some workers (Ref 1 and 2) have employed instruments in which the capacitance is of the order of some hundreds of cm, while the length of the electrodes is of the order of one metre. Such instruments are rather heavy and inconvenient in field work. However, it can be shown that the limits of the increase in the capacitance must be deduced not independently, but in conjunction with the capacitance of the electrometer which measures the charge collected by one of the electrodes. In fact, the charge received by the electrode is given by q = WNte, where N is the number of ions of the given mobility per unit volume, t is the time during which the air is drawn through the instrument and e is the ionic charge. However, the change in the potential measured by the electrometer is given by

 $\Delta \varphi = \frac{q}{c + c_{\mu}}$ 

Card 3/6

69435

S/139/60/000/01/009/041 E032/E414

On the Measurement of the Ionization of the Atmosphere

where  $C_{\rm e}$  is the capacitance of the electrometer. Substituting for  $\, {\bf q} \,$  and bearing the expression for  $\, {\bf W} \,$  in mind, one finds that

$$\Delta \varphi = 4\pi \text{ keN} \varphi t \frac{1}{1 + \frac{C_e}{C}}$$

Moreover, the sensitivity of the ion counter is proportional to the change in the potential per unit time. The change in the readings of the electrometer per unit time is proportional to the sensitivity of the electrometer  $\gamma$  expressed in scale division per volt and the change in the potential per unit working time, ie

$$\Delta \alpha = \frac{\gamma \Delta \varphi}{t}$$

Card 4/6

The sensitivity of the ion counter can then be defined by

4

erre en ammeret tunternen er ettimatsm. Metaal mineter el mattatenmenentifelem fin el fill de

69435

S/139/60/000/01/009/041 E032/E414

On the Measurement of the Ionization of the Atmosphere

$$\eta = \frac{\Delta \alpha}{N} = 4\pi ke\varphi \gamma \frac{1}{1 + \frac{Ce}{C}}$$

This formula shows that the sensitivity depends not on the capacitance of the counter itself but on the ratio of the capacitance of the electrometer to that of the instrument. Clearly, maximum sensitivity is obtained when C is much greater than C<sub>e</sub>. It is also clear that as soon as the ratio of the capacitances is of the order of 0.1, the sensitivity will not be very dependent on C, so that there is no point in increasing the capacitance of the instrument any further. Thus, by choosing an electrometer having a small capacitance, it is possible to design an ion counter using a small capacitator, and a simple and portable instrument is achieved. The author has designed a number of ion counters which are based on the above considerations and their performance compares very

Card 5/6

PERM

orani a manina katawan a kating jeogan<u>a ang ang ang ang atawa Pypigaal</u>

69435 S/139/60/000/01/009/041 E032/E414

On the Measurement of the Ionization of the Atmosphere

favourably with other counters described so far, in spite of the fact that the latter counters have much greater capacitances. The various counters are compared in Table 1, in which the last line refers to the present paper. There are 1 table and 4 Soviet references.

ASSOCIATION: Novosibirskiy elektrotekhnicheskiy institut svyazi (Novosibirsk Electrotechnical Communications Institute)

SUBMITTED: March 16, 1959

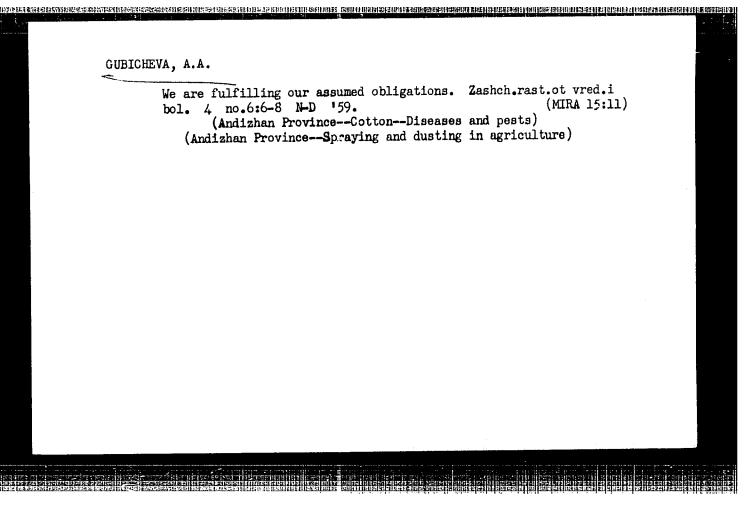
Card 6/6

"Introduction to physics" by A.I.Kitaigorodskii. Reviewed by V.A.Gubichev. Izv.vys.ucheb.zev.; fiz. no.4:177-178 '61.					
1. Donetskiy (F	politekhnicheskiy institut. hysics) (Kitaigorodskii,		A.I.)	(MIRA 14:10)	
				·	
		,			

GUBICHEVA, A. A.

Gubicheva, A. A. and Letov, A. S. "Factors Affecting the Germination of Microspores of Verticillium dahlias Kleb., Attacking Cotton, Rabot Vsesoiusnogo Instituta Zashchity Rastenii sa 1936 Goda, part 2, 1937, pp. 294-296. 423.92 L541

SO: SIRA S. 90-53, 15 DEC 1953



PILIPUSHKO, I.Ye.; GUBICHEVA, A.A.; KOZLOVA, Ye.N., starshiy nauchnyy sotrudnik

Comments on our articles. Zashch. rast. ot vred. i bol. 6 no.4:11-12 Ap '61. (MIRA 15:6)

1. Nachal'nik karantinnoy inspektsii po Sumskoy oblasti (for Pilipushko). 2. Glavnyy agronom Andizhanskoy oblastnoy stantsii zashchity rasteniy (for Gubicheva). 3. Vsesoyuznyy institut zashchity rasteniy (for Kozlova).

(Plants, Protection of)

GUBICHEVA, A.A.

Cur experiments in controlling the cutworm Agrotis segetum.

Zashch. rast. ot vred. i bol. 9 no.3:14-15 '64. (MIRA 17:4)

1. Direktor Andizhanskoy oblastnoy stantsii zashchity rasteniy.

ORESHKOV, N. A., kand. tekhn. nauk, dotsent; GUBICHEVA, T. T., inzh.

Proline content in hydrolysates obtained from butts and flank calf leather. Izv. vys. ucheb. zav.; tekh. leg. prom. no. 4:45-47 '61.

1. Novosibirskiy institut sovetskoy kooperativnoy torgovli.
Rekomendovana kafedroy tovarovedeniya promyshlennykh tovarov.

(Leather—Testing)

(Proline)

GRIGOR'YEV, G.; KHLISTUN, B.; BASHCHUK, S.; DANKE, V.; GUBIN, A.; BLINDER, L.

What should be the standard design for keramzit plants. Stroi.mat. 10 no.8:32-33 Ag 64. (MIRA 17:12)

1. Glavnyy inzhener Ul'yanovskogo kombinata stroitel'nykh materialov, Ul'yanovsk (for Grigor'yev). 2. Direktor zavoda keramzitovogo graviya, Khabarovsk (for Bashchuk). 3. Glavnyy inzhener zavoda krupnopanel'nogo domostroyeniya, Saratov (for Danke). 4. Glavnyy inzhener kombinata asbestotsementnykh konstruktsiy, Chimkent (for Gubin). 5. Nachal'nik Saranskogo domostroitel'nogo kombinata, Saransk (for Blinder).

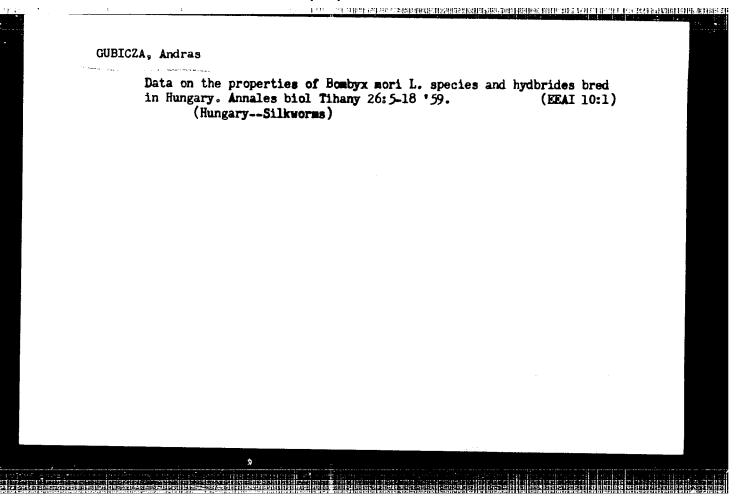
APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000617220005-8"

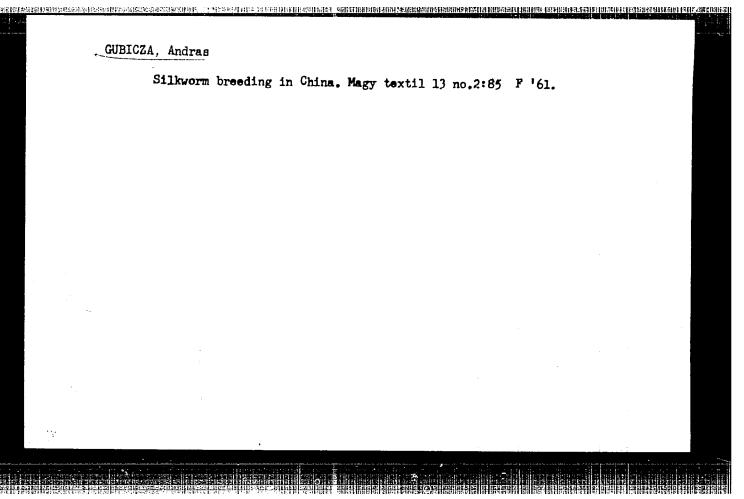
GUBICZA, A.

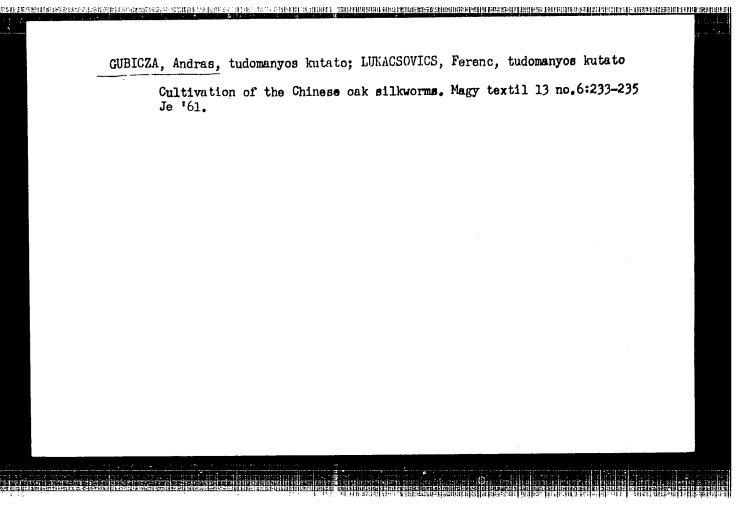
Data on the cocoon and textile-merchanical characteristics of the various species and hybrids of Bombyx mori L. p.452.

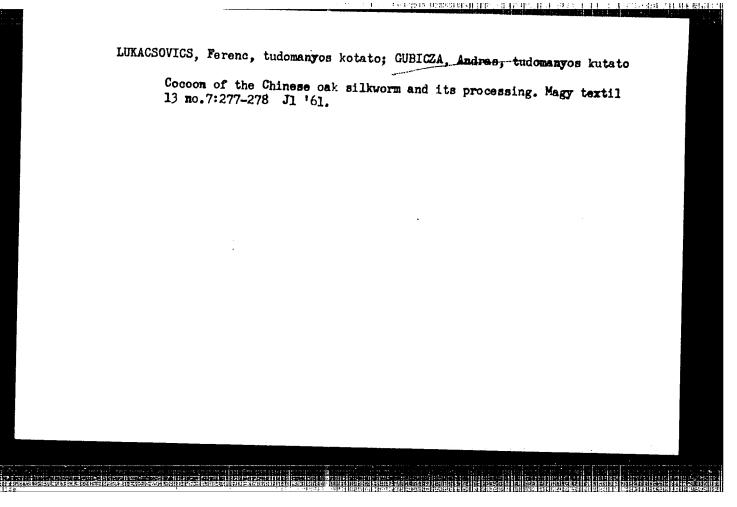
MAGYAR TEXTILTECHTIKA. (Textilipari Muszaki es Tudomanyos Egresulet) Budapest, Hungary. Vol. 11, no. 11, Nov. 1959.

Monthly List of East European Accessions. (SEAI) LC Vol. 9, no. 2, Feb. 1960 Uncl.







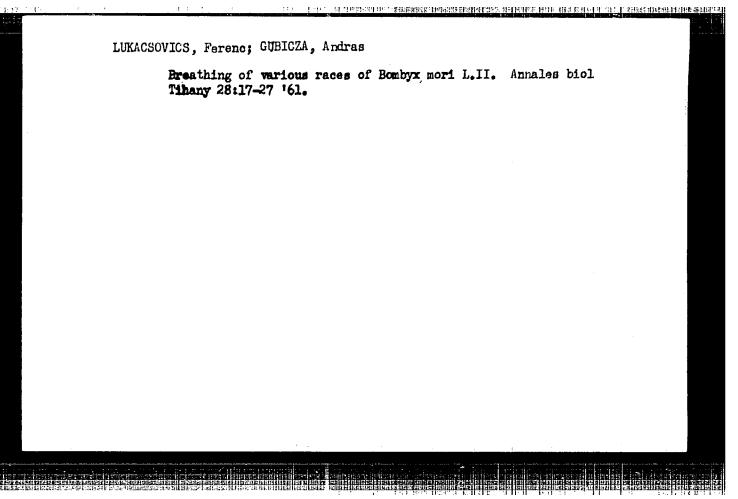


LUKACSOVICS, Ferenc; GUBICZA, Andras

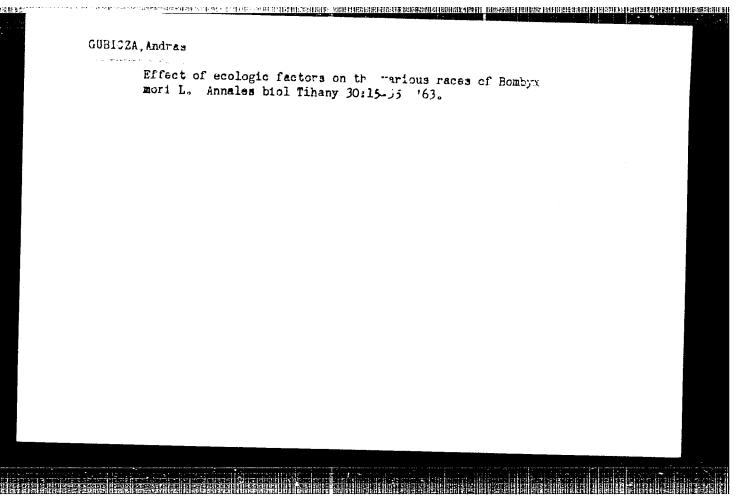
Respiration of different Bombix mori L. varieties. Annales biol
Tihany 27:29-39 '60.

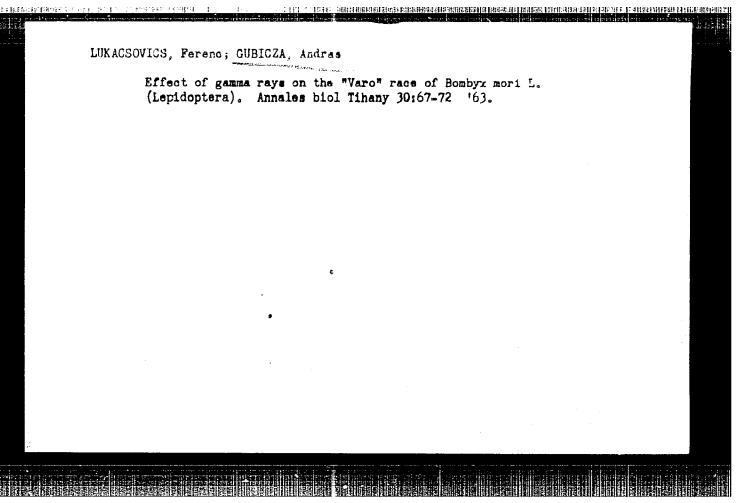
GUBICZA, Andras; LUKACSOVICS, Ferenc

Study of biological and economic characteristics of the Bombyx mori
L. races from the Ukrainian Socialist Soviet Republic. Annales
biol Tihany 28:11-15 '61.



MOLNAR, Istvan; BABOS, Lorant; GUBICZA, Andras; LUKACSOVICS, Ferenc Investigations of cocoons killed by radioactive rays. Magy textil 4 no.5:196-199 My '62.





GUBICZA, Andras, tudomanyos munkatars; MOLNAR, Istvan

The effect of gamma irradiation on the Varo race of Bombyx mori L. Pt.2. Annales bid Tihany 31:3-13 '64.

1. Research Institute of Biology of the Hungarian Academy of Sciences, Tihany (for Gubicza). 2. Research Institute of Textile Industry, Budapest (for Molnar). Submitted March 14, 1964.

GUBICZA, Andras, tudomanyos munkatars; ZS.NAGY, Imre, tudomanyos munkatars

Comparative study of recognized (classic) and modified impregnation methods on the ganglions of Anodonta cygnea L. Annales bod Tihany 31:15-21 '64.

1. Research Institute of Biology of the Hungarian Academy of Sciences, Tihany. Submitted March 17, 1964.

MOLNAR, Istvan, dr.; GUBICZA, Andras; BABOS, Lorant

Examination of the cocoons of the silkworms issuing from the eggs of Bombyx mori L. Irradiated with Co 60. Magy textil 16 no.10:449-451 0 '64.

1. Research Institute of Textile Industry, Budapest (for Molnar and Babos). 2. Biological Research Institute, Hungarian, Academy of Sciences (for Gubicza).

ner in the ability of the factor of the factor of the form of the first of the firs

MOLNAR, Istvan, dr.; GUBICZA, Andras, dr.

Effect of gamma rays on the L.Varo race of Bombyx mori. Magy textil 17 no.3:106-108 Mr '65.

1. Research Institute of Textile Industry, Budapest (for Molnar). 2. Research Institute of Biology of the Hungsrian Academy of Sciences (for Gubicza).

BLAZHEK, I.Ya., magistr fermatsii; GUBIK, I., doktor i magistr fermatsii

Third Pharmaceutical Congress in Czechoslovakia. Apt.delo 6 no.6:81
N-D \*57. (MIRA 10:12)

1. Iz Gosudarstvennogo instituta kontrolya lekarstvennykh preparatov
v Prage.

(PRAGUE--PHARMACY--CONGRESSES)

507/2-58-11-4/18

Gubin, A., Municipal Inspector in Stalino; Goryusheva, Z., AUTHORS:

Senior Economist

On the Preparations for the Census in Stalino (O podgotovke TITLE:

k perepisi naseleniya v g. Stalino)

Vestnik statistiki, 1958, Nr 11, pp 21-24 (USSR) PERIODICAL:

Stalino is the political, industrial and cultural center of the Donbass, it covers an area of 409 square km, the popula-ABSTRACT:

tion has risen from 462,000 in 1939 up to 625,000 in 1956; in 1940, there were 3,180 thousand square meters of housing space, but in 1957, already 4,700 thousand square meters. Stalino is preparing at present for the All-Union census and all preparatory work has been completed. A total of 1,888 persons have been selected and trained to carry out the cen-

sus taking, and since August the population has been per-

Card 1/2

On the Preparations for the Census in Stalino

SOV/2-58-11-4/18

manently informed about purpose and tasks of the forthcoming

census.

ASSOCIATION: TsSU SSSR (The USSR Central Administration of Statistics); Upravleniye po provedeniyu Vsesoyuznoy pererisi naseleniya, TaSU SSSR (The USSR TaSU Administration Conducting the USSR TaSU Administration Conducting the

All-Union Census)

Card 2/2

Holder for J1 '56.	der for sparkplugs and tools. Avt. transp. 34 no.7:34 (MLRA 9:10)						
(Auto	(AutomobilesApparatus and supplies)						

AID P - 672

<u>राज्य का तार अपन्य का निर्देश का निर्देश के अपने के अपने किया है । अपने अपने किया किया किया किया किया किया कि</u>

Subject

: USSR/Electricity

Card 1/1

Pub. 29 - 7/24

Authors

Snegirev, M. M., Eng. and Gubin, A. A., Eng.

Title

: Apparatus for testing windings of electrical machines

Periodical

: Energetik, 7, 12-13, J1 1954

Abstract

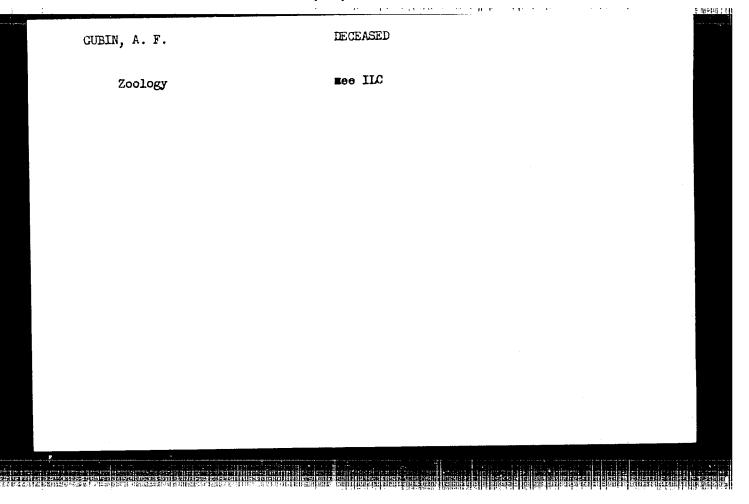
A short description of a device containing a sound-frequency generator. 5 diagrams and 2 photos.

None Institution:

Submitted :

No date

CIA-RDP86-00513R000617220005-8" APPROVED FOR RELEASE: 09/17/2001

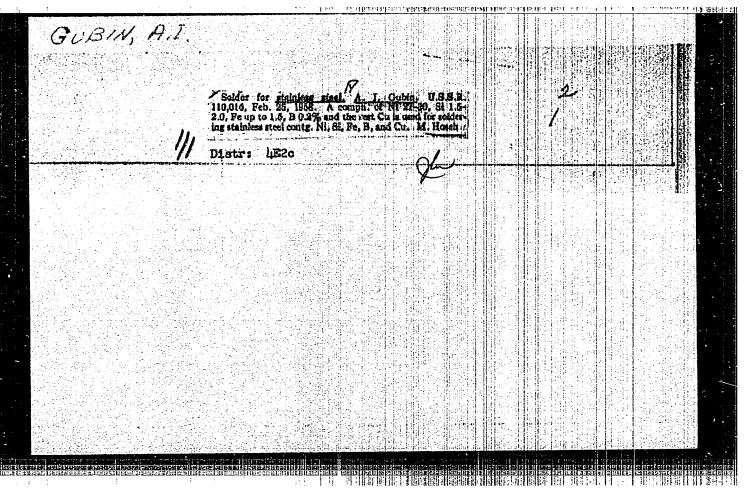


GUBIN, Anatoliy Fedorovich; DASHKOYSKIY, David Samoylovich;
PROLOVA, M.P., red.; KAPRALOVA, A.A., tekhn. red.

[Problem in the journal-woucher accounting on state
farms] Zadacha po bukhgalterskomu uchetu v sovkhozakh po
zhurnal'no-ordernoi forme schetovodstva. Moskva, Gosstatizdat, 1963. 67 p. (MIRA 16:10)

(State farms—Accounting—Problems, exercises, etc.)

GUBIN, A. I.: Master Tech Sci (diss) -- "Investigation of welding thin-walled turbine piping". Moscow, 1958. 12 pp (State Committee of the Council of Ministers USSR on Aviation Technology, All-Union Order of Lenin Sci Res Inst of Aviation Materials VIAM) (KL, No 12, 1959, 129)



SOV/122-58-12-21/32

AUTHOR: Gubin, A.I.

TITLE:

Crack Formation when Brazing Ital 8N9T Steel with L.62

Brazing Metal (Obrazovaniye treshchin pri payke stali

1Kh18N9T Tatun'ya L62)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 12, pp 58-61 (USSR)

ABSTRACT: Cracks frequently form in components from this steel when brazed (1kh18N9T is probably a chrome nickel stainless steel - trans.). The action of molten metal on steel is explained by two theories; by diffusion processes, or by adsorbtion. A liquid medium readily penetrates into microscopic cracks in the steel surface, and the wedging action so caused gives rise to massive crack formation. The influence of liquid brazing metal on tensile specimens is given in Table 1. The specimens were tested at temperatures from 925° to 1000°C after brazing metal had been applied to the specimens. These specimens were tested at 2.5 mm per minute rate of deformation. Fig 1 shows how

extension to failure is greatly reduced for specimens tested with liquid brazing metal in contact with their surface - the top specimen in the figure is without brazing

Card 1/4 metal. Results of tensile tests at other rates of

SOV/122-58-12-21/32 Crack Formation when Brazing IKhl8N9T Steel with L.62 Brazing Metal

deformation are given in Table 2. At lower rates of deformation, or at higher test temperatures the loss in strength and plasticity of the test specimens in contact with liquid brazing metal was much more severe. At high rates of deformation the presence of liquid brazing metal has little or no effect - the speed of crack, propagation through tensile stresses being greater than the rate of penetration of the liquid brazing metal. Contact with liquid brazing metal causes considerable reduction in creep strength as shown in Fig 2. The influence of different methods of heating during brazing operations was studied, using oven heating, high frequency heating and heating by gas flame. H.F. heating and heating in an acetylene flame set up variable thermal stresses at the metal surface, and the failing loads of test pieces heated in this way while in contact with liquid brazing metal was very low. Influence of work hardening before brazing was also studied. In some cases, work hardened specimens which were heated by H.F., or by gas flame, fractured without application of external load. The rapid heating by these methods does not stress relieve the work hardened

Card 2/4

sov/122-58-12-21/32

Crack Formation when Brazing 1018N9T Steel with L.62 Brazing Metal material before it comes into contact with the liquid brazing metal. Similar tests on specimens in compression showed little influence through contact with liquid

brazing metal. Tensile tests using various fluxes showed little influence of flux on reduction of strength, nor did preliminary plating with copper or nickel to a thickness of 3 to 5 microns prevent these effects. In order to minimize the crack forming effects of contact with liquid brazing metal, it is suggested that parts should be heated to a constant temperature in electric ovens with ordinary or with reducing atmospheres, or in salt baths. With H.F. heating or with gas flame heating, the time of contact of the liquid brazing metal should be kept to a minimum, and the metal should be applied after pre-heating the steel to an uniform temperature of Card 3/4 700 - 800°C, and repeated application of the brazing

CIA-RDP86-00513R000617220005-8" **APPROVED FOR RELEASE: 09/17/2001** 

SOV/122-58-12-21/32

Crack Formation when Brazing images and Steel with L.62 Brazing Metal metal should be avoided. Rigid clamps and fixtures should be avoided. The problem cannot be completely solved without development of new brazing materials - a new solder, designated PZhL-500 is already being widely used.

There are 4 figures, 2 tables and 5 Soviet references.

Card 4/4

GUBIN, Al.

PHASE I BOOK EXPLOITATION

sow/5232

Brodskiy, A.Ya., ed.

Payka nerzhaveyushchikh staley i zharoprochnykh splavov (Brazing of Stainless Steels and Heat-Resistant Alloys) Moscow, 1959. 51 p. 5,000 copies printed. (Series: Moskovskiy Dom nauchno-tekhnicheskoy propagandy. Peredovoy opyt proizvodstva. Seriya: Progressivnaya tekhnologiya mashinostroyeniya, vyp. 18)

Sponsoring Agency: Obshchestvo po rasprostraneniyu politicheskikh i nauchnykh znaniy RSFSR.

Resp. Reviewer for This Publication: L. M. Garmash; Tech. Ed.: R.A. Sukhareva.

This collection of articles is intended for brazers.

COVERAGE: The collection contains three articles discussing general problems encountered in brazing. The joining of thin-walled pipes and the importance of flame brazing are given special attention. No personalities are mentioned. There are no references.

Card 1/2

CIA-RDP86-00513R000617220005-8" **APPROVED FOR RELEASE: 09/17/2001** 

Brazing of Stainless Steels (Cont.)	sov/5232	
PABLE OF CONTENTS:		
Gubin, A.I. Some General Problems in Brazing Stainles Resistant Alloys	ss Steels and Heat-	·
Kitayev, A.M. Joining Thin-Walled Pipes of 1Kh18m9T	Steel 15	
Gorokhov, V.A. Flame Brazing With Heat-Resistant [Han	rd] Solders 40	
AVAILABLE: Library of Congress		
Card 2/2	VK/wrc/smp	