AUTHORS: Baranov G. G., Kochenov M. I., and Filkin, V. P.

(iwoscow)

TIPLE: Investigation of the Accuracy of the Automatic Grinding

Process

PERIODICAL: Izvestiya Akademii nauk SSSR, Otdeleniye

tekhnicheskikh nauk Energetika i avtomatika, 1959,

Nr 6, pp 162-171 (USSR)

ABSTRACT: Presented at the III All-Union Joint Conference on

Automation of Production Processes in Engineering and the Automation of Electric Drive in Industry.

A historical review is given of work on automatic grinding in the Soviet Union. An experimental investigation is then described into the automatic centreless grinding of the external ring of a bearing of diameter 135 mm using

the external ring of a bearing of diameter 135 mm using the machine O1S22. Eq (1) is a relation established between the deviations in the sizes before and after grinding;  $\triangle d_k$  is the limiting deviation of the ring after grinding from the mean of the group,  $\triangle d$  is the limiting deviation before grinding and the mean value of the product ke was established experimentally as 2.

Card 1/4 With  $\Delta d = \pm 30$  microns, Eq (1) gives  $\Delta d_k = \pm 10$  microns.

Investigation of the Accuracy of the Automatic Grinding Process

In the experiments eleven groups of 500 rings were produced and in each group 40 rings at the beginning and 40 groups at the end were rejected. Each group consisted initially either of rings of a single diameter ( $^{+}$  5 $\mu$ ) or of rings of two slightly different diameters (each ± 5µ). After grinding, the maximum and minimum diameters of each ring were measured. For all groups the distribution of the deviations  $\triangle d_0$  (maximum and minimum combined) and (Adg (difference between maximum and minimum) were / found. If  $\triangle d_c$  is the deviation of the mean diameter, Ado includes Ado and the "form" error Ado The results are summarised in the Table (p 166); c is mean square deviation of the quantity defined by the suffix,  $\xi$  the range of scatter (see Fig 2), and  $\Delta_k$ the systematic change of size of the rings during the time of working of each group. Fig 1 shows part of the results for maximum and minimum diameter of the processed rings of Group III and Fig 2 shows the distribution curves (a) of size and (b) of errors of shape. Curve l is empirical, curve 2(a) is a Gaussian distribution and curve  $2(\hat{b})$  a

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Investigation of the Accuracy of the Automatic Grinding Process

Maxwell distribution. Fig 4 shows the dependence of  $\Delta_k$  $\sigma_{o}$ ,  $\sigma_{c}$  and  $\sigma_{o}$  on the number of rings in the step. This figure refers to groups I, II and III in which the initial diameter of the rings had two values differing by 50μ<sub>3</sub> In group I the large diameters (d = 135, 100 mm) and small diameters (d = 135, 050) alternated in ones, In group II the large and small rings were distributed in lots of 7 rings, and in group III the lots contained u21 rings. Fig 5 shows the dependence of  $\triangle_k$ ,  $\sigma_0$ ,  $\sigma_c$  and  $\sigma_0$  on the step height.  $\triangle_k$  is about 9 to 10  $\mu$  for step heights 25, 50, 75  $\mu$ , and for h = 0 it is 23 $\mu$ . This cannot be explained in terms of the increase in the mean surplus (pripusk)  $\text{Np}_{\text{C}}$  from 88 to 100 $\mu$  (groups V and IV, table p 166). Fig 6 shows that the size of the removed surplus has only a small effect on  $\sigma_0$  and  $\sigma_{c}$ . appreciably influences the value of og. The change in A in Fig 6 also suggests that the size of the removed surplus also influences the wear and blunting of the grinding circle. Fig 6 refers to stepped lots of rings; Fig 7 is similar, but refers to rings of uniform size. Card 5/4 The rings in Group XI were selected at random from the

Investigation of the Accuracy of the Automatic Grinding Process

other groups and had diameters of 135, 100 mm ± 0.05. Fig 8 shows the measured mean diameter after preliminary grinding (top) and after final grinding. The calculated parameters for this group are in the last line of the table and are in all instances smaller than the grand mean values in the line above. On the basis of the results, a provisional discussion is given of the possibility of applying automation to the grinding process, for example by basing the control on the change in diameter between alternate rings, or on the arithmetic mean of a group of rings. Other possibilities include the use of two machines working successively or the automatic sorting of rings into different size groups. There are 8 figures and

SUBMITTED: April 7, 1959

Card 4/4

ARTOBOLEVSKIY, I.I., akademik, otv.red.; BYSTRITSKAYA. V.V., inzh., red.; ARTOBOLEVSKIY, S.I., prof., doktor tekhn.nauk, red.; BARANOV, G.G., prof., doktor tekhn.nauk, red.; BESSONOV, A.P., kand.tekhn.nauk, red.; GAVRILENKO, V.A., prof., doktor tekhn.nauk, red.; KOBRINSKIY, A.Ye., doktor tekhn.nauk, red.; LEVITSKIY, N.I., prof., doktor tekhn.nauk, red.; RESHETOV, L.N., prof., doktor tekhn.nauk, red.; MODEL', B.I., tekhn.red.

[Theory of transmissions in machinery] Teoriia peredach v mashinakh; sbornik statei. Moskva, Gos.nauchno-tekhn.izd-vo mashinostroit. lit-ry, 1960. 172 p. (MIRA 13:12)

1. Vsesoyuznoye seveshchaniye po osnovnym problemem teorii mashin i mekhanizmov. 2d.

(Machinery) (Power transmission)

ARTOBOLEVSKIY, I.I., akademik, otv.red.; ARTOBOLEVSKIY, S.I., prof., doktor tekhn.nauk, red.; BARANOV, G.G., prof., doktor tekhn.nauk, red.; GAVRILENKO, V.A., prof., doktor tekhn.nauk, red.; KOBRINSKIY, A.Ye., doktor tekhn.nauk, red.; LEVITSKIY, N.I., prof., doktor tekhn.nauk, red.; RESHRTOV, L.N., prof., doktor tekhn.nauk, red.; RESHRTOV, L.N., prof., doktor tekhn.nauk, red.; EYSTRITSKAYA, V.V., inzh., red.; MODEL!, B.I., tekhn.red.

[The theory of automatic machines and the theory of pricision in the manufacture of machinery and instruments] Teoriia mashin avtomaticheskogo deistviia i teoriia tochnosti v mashinostroenii i priborostroenii; sbornik statei. Moskva, Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry, 1960. 218 p. (MIRA 13:7)

1. Vsesoyuznoye soveshchariye po osnovnym problemam teorii mashin i mekhanizmov. 2d, Moscow, 1958.

(Machinery, Automatic) (Machinery industry)

(Instrument manufacture)

4

ARTOBOLEVSKIY, I.I., akademik, otv.red.; ARTOBOLEVSKIY, S.I., prof., doktor tekhn.nauk, red.; BARANOV, G.G., prof., doktor tekhn.nauk, red.; BESSONOV, A.P., kand.tekhn.nauk, red.; GAVHILENKC, V.A., prof., doktor tekhn.nauk, red.; KOBRINSKIY, A.Ye., doktor tekhn.nauk, red.; LEVITSKIY, N.I., prof., doktor tekhn.nauk, red.; RESHETOV, L.N., prof., doktor tekhn.nauk, red.; BEZMENOVA, L.V., kand.tekhn.nauk, red.; MODEL', B.I., tekhn.red.

[Dynamics of machinery] Dinamika mashin; sbornik statei. Moskva. Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry, 1960. 238 p.

1. Vsesoyuznoye soveshchaniye po osnovnym problemam teorii mashin i mekhanizmov. 2n, Moscow, 1958.

(Machinery) (Machanical movements)

LAYKO, N.V.; TARTAKOVSKIY, R.N., kand.tekhn.nauk (g.Gomel'); SLAVIKOVSKIY, N.A.; BARANOV, G.G.

From practices of the maintenance of a continuous track. Put' i put.khoz. 5 no.12:12-15 D '61. (MIRA 15:1)

1. Zamestitel' nachal'nika distantsii puti, st. Molodechno, Belorusskoy dorogi (for Layko). 2. Zamestitel' nachal'nika Moskovsko-Kurskoy distantsii (for Slavikovskiy). 3. Starshiy dorozhnyy master Moskovsko-Kurskoy distantsii (for Baranov). (Railroads--Track)

VOROB'YEV, Nikolay Vasil'yevich, doktor tekhm. nauk, prof.; BARANOV,

G.G., doktor tekhm. nauk, prof., retsenzent; BYSTRITSKAYA,

V.V., red. izd-va; CHERNOVA, Z.I., tekhm. red.

[Chain transmissions] TSepnye peredachi. Izd.3., ispr. i
dop. Noskva, Mashigz, 1962. 238 p. (MIRA 15:4)

(Link-belting)

SLAVIKOVSKIY, N.A.; BARANOV, G.G.; MAMONTOV, V.G., inzh.

Improving the relieving of temperature stresses. Put' i put.khoz. 7 no.4:17-18 '63. (MIRA 16;3)

l. Moskovsko-Kurskaya distantsiya Moskovskoy dorogi. (Railroads—Rails)

BIRAKCV, G. I.

Baranov, G. I.

"The Problem of Improving the Use of the Locomotive Fool." Min Railways USUR. Moscow Order of Lenin and Order of Labor Red Banner Inst of Railroad Transport Engineers imeni I. V. Stalin. Moscow, 1955. (Dissertations for the Degree of Candidate in Technical Sciences).

SO: Knizhnaya Letopiai, No 27, 2 July 1955

BARANOV, G.I.: SPECKOV, 1.7.

New data on the structure of the main range of the central Caucasus. Izv. AM SSSR. Ser. geol. 30 no.6:64-71 Je 165.

(MIRA 18:6)

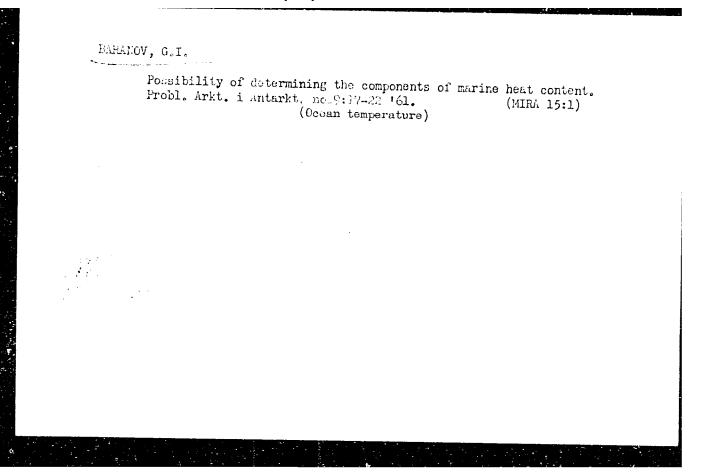
1. Severo-Kavkazskoye geologicheskoye upravleniye, Glavneye upravleniye geologii i okhrany nedr RSFSE, Tematicheskaya ekspelitriya, g. basentuki.

Rare phenomenon in Tiksi Bay. Priroda 50 no.4:114 Ap '61.
(MIRA 14:4)

l. Arkticheskaya nauchno-issledovateliskaya observatoriya, bukhta Tiksi. (Tiksi Bay--Hydrology)

BABARYKIN, V.K.; BARANOV, G.I., mledshiy nauchnyy cotrodnik; FARDIN, G.I., mledeniy nauchnyy sotrudnik; SAKUNOV, G.G., mledeniy nauchnyy sotrudnik

l. TSentral'naya aerologicheskaya observatoriya, Arkticheskiy i antarkticheskiy nauchno—issledovatel'skiy institut i Glavnaya geofizicheskaya observatoriya.

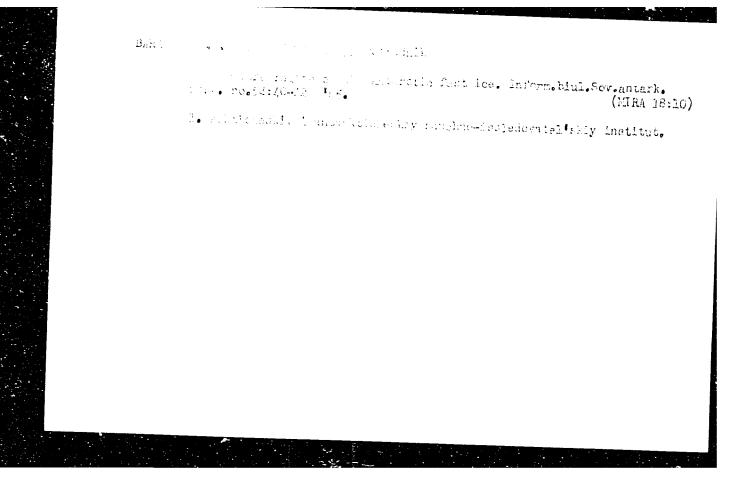


BARANOV, G.I.

Method of isolating the components of heat content of the sea, not vertically limited. Probl. Arkt. 1 Antarkt. no.19:39-44 165.

(MIRA 18:5)

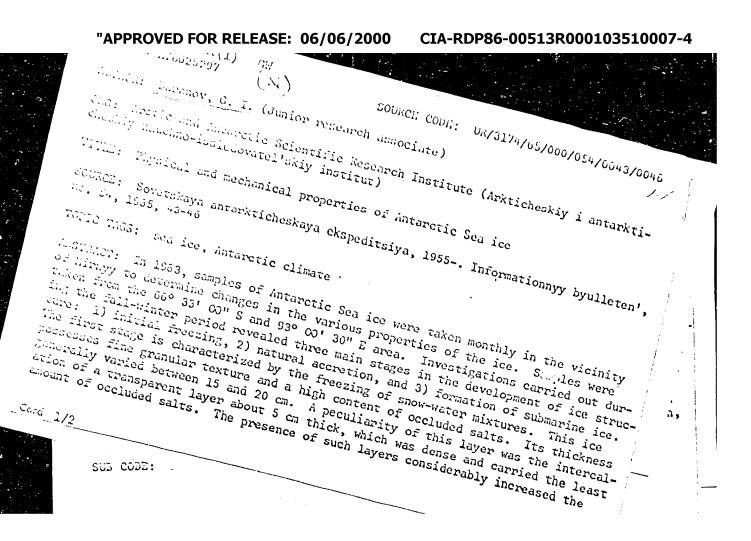
Dispersion analysis of the strength of Antaratic san ice. Probl. Arki, i antark, no.20:55-60 165. (MIRA 18:10)

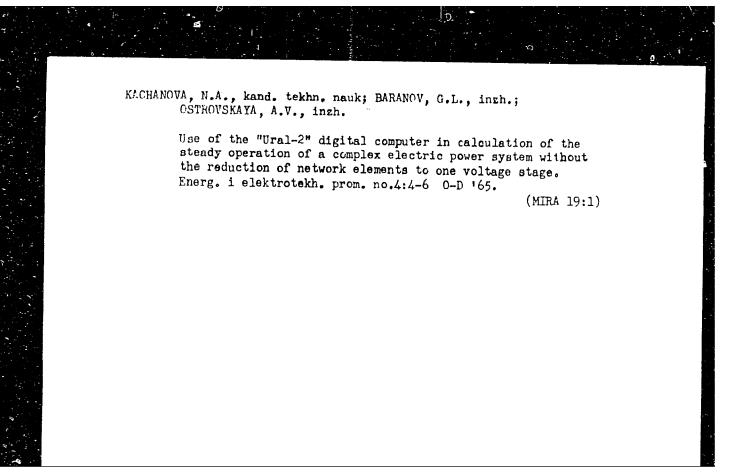


BARANOV, G.I., mladshiy nauchnyy sotrudnik; BOTNIKOV, V.N., mladshiy nauchnyy sotrudnik

The layer of no motion and the water masses of the Weddell Sea. Inform. biul. Sov. antark. eksp. no. 53:18-23 '65.

1. Arkticheskiy i antarkticheskiy nauchno-issledovatel'skiy institut. Subsitted Sept. 7, 1964.





BARANOV, G. M.

"The Main Trends in the designing of Large Gascous Oxygen Plants."

Report submitted for the 10th Intl. Refrigeration Congress, Copenhagen, 19-August - 2 September 1959.

ACC NR. AP 6035680 SOURCE CODE: UR/0413/66/000/019/0030/0030 AUTHOR: Mastryukova, T. A.; Baranov, G. M.; Perekalin, V. V.; Kabachnik, M. I. ORG: none TITLE: Preparation of 0, 0-dialkyl 1-methyl-1-hydroxy-2-nitroalkylphosphonates Class 12, No. 186462 SOURCE: Izobreteniya, promyshlennyye obraztsy, towarnyye znaki, no. 19, 1966, 30 Organic enterphosphorus compound, dinting methylagary methylagary TOPIC TAGS: phosphanate, catalytic organic synthesis ABSTRACT: In the proposed method, 0,0-dialkyl 1-methyl-1-hydroxy-2nitroalkylphosphonates are obtained by the reaction of 0,0-dialkyl acylphosphonates with nitroalkanes in the presence of basic catalysts, e.g., diethylamine, [WA-50; CBE No. 14] SUB CODE: 07/ SUBM DATE: 09Sep65 Cardl/1UDC:547.26'118.07

BARANOV, G.M.; SMYSLOV, A.A.; KHARLIMOV, M.G.

Content of radioelements in the intrusive rocks of the Selety-Korzhunkol' region in central Kazakhstan. Trudy VSEGEI 95:61-69 (MIRA 17:11)

EWT(m)/EWP(w)/EWA(d)/EWP(t)/EWP(b) ASD(m)-3 MJW/JD/MLK ACCESSION NR: AT4045995 \$/0000/64/000/000/0199/0201 AUTHOR: Prokoshkin, D. A.; Gavze, M. N.; Baranov, C. N. BHI TITLE: Effect of alloying additions on certain mechanical properties of austentic chromium-nickel-manganese steel of the 14-6-9 type at room and subzero temperatures SOURCE: AN SSSR. Institut metallurgii. Issledovaniya metallov v zhidkom i tverdom sostoyaniyakh (Research of metals in liquid and solid states). Moscow, Izd-vo Nauka, 1964, 199-201 TOPIC TAGS: chromium nickel manganese steel, EI100 steel, EI100 steel property, E1100 steel additional alloying ABSTRACT: The effect of additional alloying of the chromium-nickelmanganese austentic steel of the 14-6-9 type (EI-100) has been studied in an attempt to increase the yield strength without affecting the austentic structure, and consequently the ductility, at temperatures from 500C to -196C. The alloying additions included 0.16-6.22% N, 0.03-0.16%C, 1.96 and 2.0% Cu, 2% Co, 1.66% V, 1.80 and 2.03% W, or

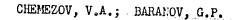
L 16586-65 ACCESSION NR: AP4045995

APPROVED FOR RELEASE: 06/06/2000

Steels were melted in an induction furnace, forged, annealed at 750C, fater quenched, and tested at room temperature and at -196C, it was found that additional alloying with elements forming substitutional lid solutions has no affect on yield strength. Alloying with elements forming interstitial solid solutions, and as carbon and nitrogen, produces better results. The increase of carbon content especially when combined with addion of nitrogen raises the yield strength of of steel. However, while C and N have no adverse effect on steel ductility at room temperature, they lower the notch toughness considerably at -1960 when the content of carbon is increased to 0.07%. Although the notch toughness remains at a satisfactory level, it may drop below this level as a result of the precipitation of carbides occuring at the upper level of operational temperatures, 500C. It follows therefore that the steel under investigation, cannot serve as a lease forhigh-strength steels suitable for operation in the temperature range from 5000 to -1960. Orig. art. has: 3 tables ASSOCIATION: none

CIA-RDP86-00513R000103510007-4"

L 16586-65 ACCESSION NR: AP4045995		<i>o</i>
SUBMITTED: 18May64	ENCL: 00	SUB CODE: MM
NO REF SOV: 001	OTHER: 002	보고 있다면 소설을 통해야 한다. 일하다 하나 사용을 하실하는
경투 전 등 회사 기계 기존 (기존 기존 기존 기존 기존 기존 교육 기계 기존 등 기존 기준인 기존		



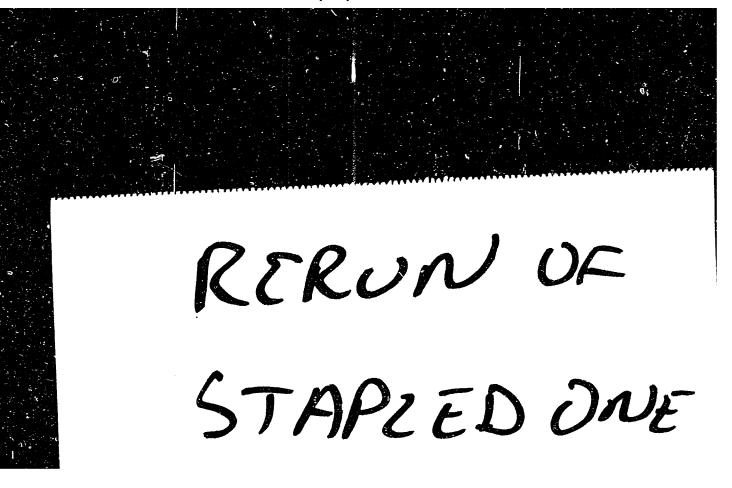
Investigation of the filtering properties of filter aid materials. Khim. prom. no. 2:127-129 F '61. (MIRA 14:4)

1. Nauchno-iseledovatel skiy i konstruktorskiy institut khimicheskogo mashinostroyeniya.

(Filters and filtration)

BARANOV, G.P.; IVIN, Yu.F.; CHEMEZOV, V.A.

Study of the separation of an iron hydroxide suspension by filtration with the use of an auxiliary substance. Khim.prom. no.3:201-204 Mr '62. (MIRA 15:4) (Filters and filtration)



SOURCE CODE: UR/3174/65/000/054/6643/6646

Administration of the second of the second associate)

CLO: Arctic and Antarctic Scientific Research Institute (Arkticheskiy i antarkticheskly nauchno-issiscovatel'skiy institut)

TITID: Physical and mechanical properties of Antarctic Sea ice

CCUACO: Sovetokaya antarkticheskaya ekspeditsiya, 1955-. Informationnyy byulleten', 1865, 43-46

TOUTO TASS: sea ice, Antarctic climate '

Antarctic Sen ice were taken monthly in the vicinity of Liracy to determine changes in the various properties of the ice. Samples were taken from the 66° 33' CO" S and 93° CO' 30" E area. Investigations carried out during the fall-winter period revealed three main stages in the development of ice structure: 1) initial freezing, 2) natural accretion, and 3) formation of submarine ice. The first stage is characterized by the freezing of snow-water mixtures. This ice possesses fine granular texture and a high content of occluded salts. Its thickness generally varied between 15 and 20 cm. A peculiarity of this layer was the intercalation of a transparent layer about 5 cm thick, which was dense and carried the least amount of occluded salts. The presence of such layers considerably increased the

Card 1/2

L 09453-67

ACC NR: AT6025297

tenseity of the ice. During the second stage, the number of layers varied with the remperature as the ice was thickening or melting. This zone was between 80 and 100 C. Trick. During the third stage, the ice continued to thicken by additions of new layers on its undersurface. The salinity was determined by melting the samples and determining the density of the melt waters. Two density minima were usually found in each ice profile: between 0.83 and 0.89 g/cm<sup>3</sup> which lay at the upper and the lower surfaces of the ice. The topmost and the lowermost 5 cm of ice generally displayed a surength of 2 to 8 kg/cm<sup>2</sup>. At 5 to 20 cm depth, the first maximum of 23 kg/cm<sup>2</sup> occurred. Its unusual strength is attributed to the intercalation of a transparent ice Stringer 4 to 5 cm thick. The second maximum is reached in young ices at 30 to 40 cm depth. As the ice grows thicker, this second maximum migrates downward. It also includes a stringer of transparent ice. Between the two maxima peaks, the ice displays a strength of 10 to 15 kg/cm<sup>2</sup>. The texture here is columnar to fibrous. With changes in the temperature regime, the strength of the ice first increases and then, after September, begins to diminish. Orig. art. has: 2 figures.

ORIG REF: 003 SUBM DATE: 01Feb64/ SUE CODE: 04,03/

Cará 2/2 /



S/078/62/007/006/017/024 B119/B138

AUTHORS:

Thukov, A. I., Baranov, G. P., Plyasunov, P. V.

TITLE:

Sor; tien of hydrolymed ions of elements of groups I and II

by cation exchange resins

PERIODICAL: Thurnal neorganicheskoy khimii, v. 7, no. 6, 1962, 1452-1457

That: The authors studied the sorption of Be, Mg, Ca, Sr, Ba, and Zn (as chlorides dissolved in water), and Cs, Ag, Cd, Hg(II) and Cu (as nitrates dissolved in water) to the cation exchangers (%-1 (KU-1) (exchange capacity 2.20 mg-eq/g) and ky-2 (KU-2) (exchange capacity 4.92 mg-eq/g), as well as the possibility of washing these ions out of the resins with 1% NH<sub>4</sub>Cl solution (pH 5.0), or 1% NH<sub>4</sub>NO<sub>3</sub> solution. The ions of all the elements mentioned can be quantitatively removed from the resin, with the exception of Hg(II) which is partly reduced to the metal. The maximum amount of washing solution is required for beryllium (4.8 mg-eq of Be to 6.50 g of KU-1 or KU-2 need 180 and 540 ml of 1% NH<sub>4</sub>Cl, respectively, for removal from the resin). This is due to its presence as Be\[ (OH)\_2Be\]\_n^{2+}, n

Cará 1/2

Sorption of hydrolyzed ions of ...

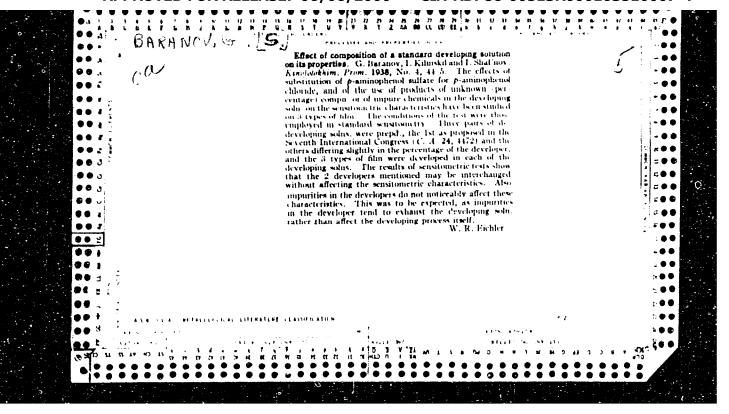
\$/078/62/007/006/017/024 B119/B138

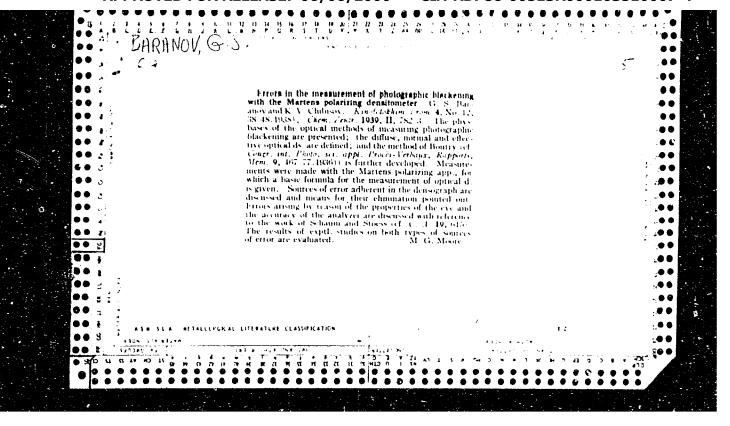
removal from KU-1, and 180 ml for removal from KU-2. It is assumed that As and Hg(II) form inner complexes with the resins. The minimum quantity of washing solution is required for Na and Cd (50 and 70 ml for 4.8 mg-eq from KU-1). The authors succeeded in separating thorium from zinc and strontium by the KU-1 resin with 1N ammonium chloride solution. There are 4 figures and 1 table. The most important English-language reference is: G. Mattock. J. Amer. Chem. Soc., 76, 4835 (1954).

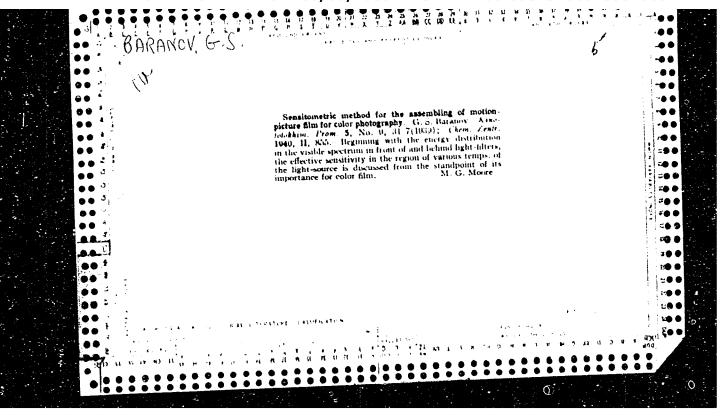
ASSOCIATION: Ural'skiy politekhnicheskiy institut im. S. M. Kirova (Ural Polytechnic Institute imeni S. M. Kirov)

SUBMITTED: July 6, 1960

Card 2/2







BARANOV, G.S.

The sensitometric measurement of photographic properties. Trudy NIKFI no.7:85-91 47. (MIRA 11:6)

1. Kontrol'no-ispytatel'naya laboratoriya Nauchno-issledovatel'skogo kino-foto-instituta, Moskva.

(Photographic sensitometry)

BARANOV, G. S.

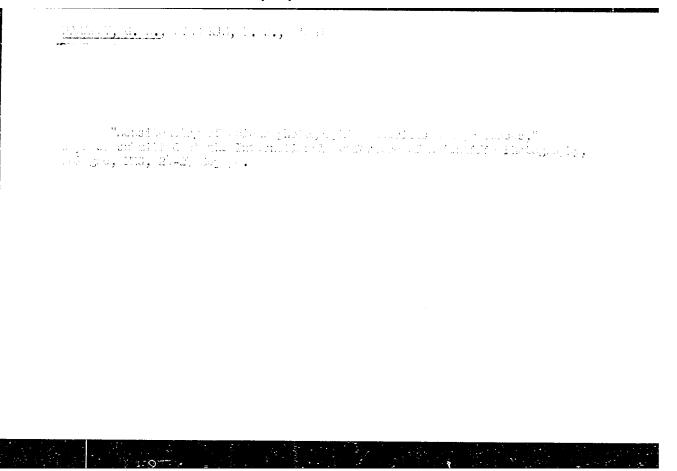
"Light Diffusion Effect in the Emulsion Layer and Its Influence on the Amount of Blackening," Usp. Nauch. Fot., No.1, 1951

NYUSERG, N.D.; BARANOV, G.S.; OVECHKIS, N.S.

Sensitemetric system for color motion-picture films and processes.

Usp.nauch.fot. 2:72-84 \*54. (MLRA 7:5)

(Photographic sensitemetry) (Color cinemategraphy--Films)



AUTHORS:

Beranov, G.S.: Katsenelenbogen, E.D. SOV-77-3-5-20/21

TIPLE:

Contemporary National Sensitometric Standards (Sovremenny)e natsional nye sensitometricheskiye standarty)

PERIODICAL:

Zhurnal nauchnoy i prikladney fotografii i kinemategrafii; 1958, Vol 3, Nr 5, pp 394-398 (USSR)

ABSTRACT:

The sensitometric standards and the basis for their calculation, used in the USSR, Germany, USA, England, France Japan-Holland, Canada and Poland, are discussed and compared. There is 1 table.

1. Photography—Standards

Card 1/1

SCLOV'YEV, Sergey Mikhaylovich; BARANOV, G.S., spets.red.; TELESHEV,
A.N., red.; GORINA, V.A., tekhn.red.

[Infrared photography] Infrakrasnaia fotografiia. Moskva, Gos.
izd-vo "Iskusstvo," 1960. 215 p. (MIRA 13:9)

(Photography, Infrared)

L 12291-63

EWT(1)/BDS/EED(b)-2

AFFTC/ASD/AFGC IJP(C)

\$/081/63/000/005/048/075

AUTHOR:

Kartenelenbogen, E. D. and Baranov, G. S.

TITLE:

Experimental investigations to find economical methods for expressing general color-sensitivity of black and white and color negative

materials

PERIODICAL:

Referativnyy zhurnal, Khimiya, no. 5, 1963, 477-478 abstract 5N402

(Uspekhy nauch. fotofr., 1962, no. 8, 195-209)

TEXT: On the color films, DS-1, DS-2, DS-3, LN-3, Agfacolor T and black and white A, AM, A-2, B, V, MZ the criteria for sensitivity were studied, based on the optical density of 0.85, 0.2 and 0.1 over the fog and at the point of inertness. A sensitivity was found from these criteria comparable to the practical sensitivity, determined by visual evaluation of photographs. No connection exists between the evaluation of a negative and a balance of sensitivity by criteria in the area of underexposure. The presence of such a connection in the middle point of a characteristic curve is the advantage in technological aspect. The possibility of establishing uniform criteria for color and black and white negative motion films for average density (D<sub>cr</sub> - 0.85 over the for) was shown. V. Abritalin,

[Abstractor's note: Complete translation]

1/1

\$/058/63/000/003/052/104 A062/A101

AUTHORS:

Krupenin, L. K., Baranov, G. S.

TIPLE:

Calibration methods of color densitometers

PERIODICAL: Referativnyy zhurnal, Fizika, no. 3, 1963, 88, abstract 3D593

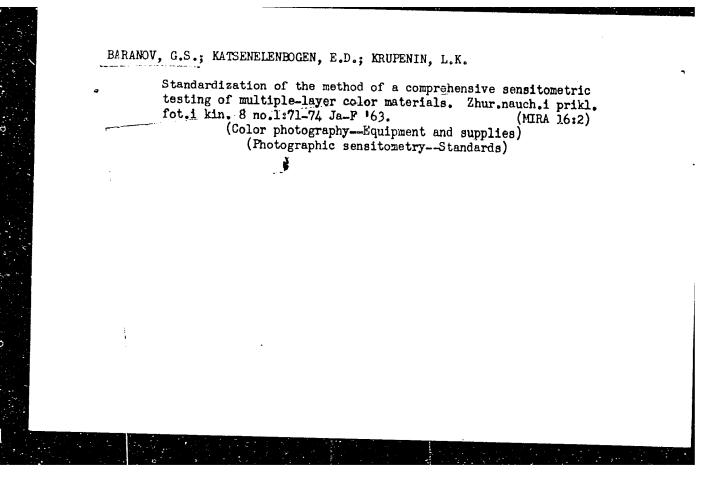
("Uspekhi nauchn. fotogr.", 1962, v. 8; 263 - 272)

TEXT: Methods are considered for calibrating color densitometers and for measuring the photographic effect on multilayer materials; they constitute one of the sections of the general NIKFI sensitometric testing for color photographic materials on a transparent backing. It is proposed to measure the photographic effect in units FESP (VESP). Definitions are given of the fundamental quantities of color photographic sensitometry, and methods for their experimental measurements are indicated.

D. Balabukha

[Abstracter's note: Complete translation]

Card 1/1



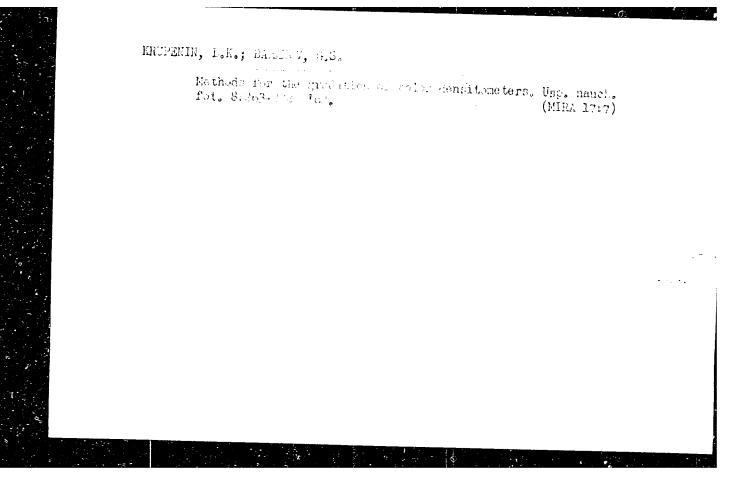
KATSENELENBOGEN, E.D.; BARANOV, G.S.

Experimental research studies on the efficient methods for formulating common sensitivity properties of negative blackand-white and color materials. Usp. nauch. fot. 8:195-209 462.

(MIRA 17:7)

BARAHOV, G.S.; KATSENELENBOGEN, E.D.; KLYUYENKOVA, Ye.I.;
KRUPENIN, L.K.

Sensitometry of reversal color films. Usp. nauch. fot. 8.210-215
62, (MIRA 17:7)



ACCESSION NR: AP4041033

\$/0120/64/000/003/0126/0128

AUTHOR: Nazarenko, O. K., Zozulya, S. I., Baranov, G. V.

TITLE: Cathodes for sharp-focused electron guns for electron-beam welding

SOURCE: Pribory\* i tekhnika eksperimenta, no. 3, 1964, 126-128

TOPIC TAGS: electron beam welding, electron gun cathode, cathode emitter, lanthanum hexaboride emitter, tungsten emitter

ABSTRACT: The Electric Welding Institute, AN USSR, has developed two types of electron-gun cathodes for electron-beam welders. Both cathodes have indirectly heated emitters. The emitter of the first positioned with a molybdenum rod. In tests, the pellet operated at a of about 20 amp/cm². The contamination of the emitter surface can be metal can reach the emitter. or by shifting the beam focal spot relative to the anode aperture axis. The second cathode has a tungsten

ACCESSION NR: AP4041033

rod emitter, 2 mm in diameter. With this cathode at an accelerating voltage of 20 kv, a specific energy of 1 kw/mm² is developed at the focus spot, which is 120 mm distant from the anode. In general, cathodes of both types perform equally well, producing electron beams with a specific energy of 10 kw/mm² with a beam current of several hundred milliamperes at an accelerating voltage of about 30 kv. Orig.

ASSOCIATION: Institut elektrosvarki AN UkrSSR (Electric Welding Institute, AN UkrSSR)

SUBMITTED: 02Ju162

ATD PRESS: 3048

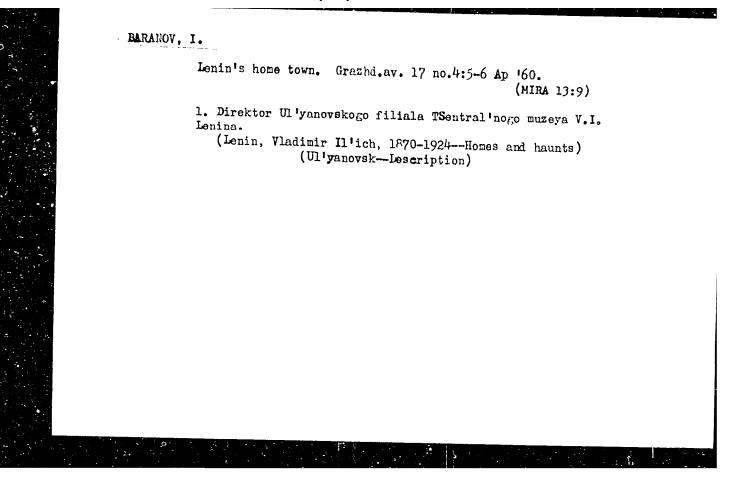
ENCL: 00

SUB CODE: EC, MM

NO REF SOV: 002

OTHER: 001

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BARANOV, I., inzh.

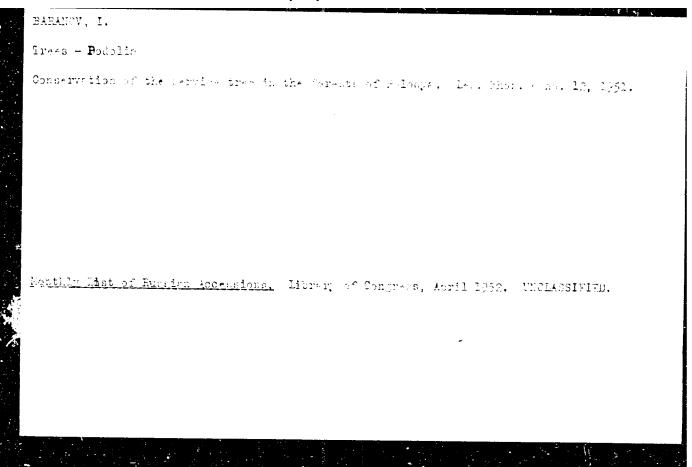
Fantastic well. Znan.ta pratsia no.6:32 Je '60.

(MIRA 13:8)

BARANOV, I.

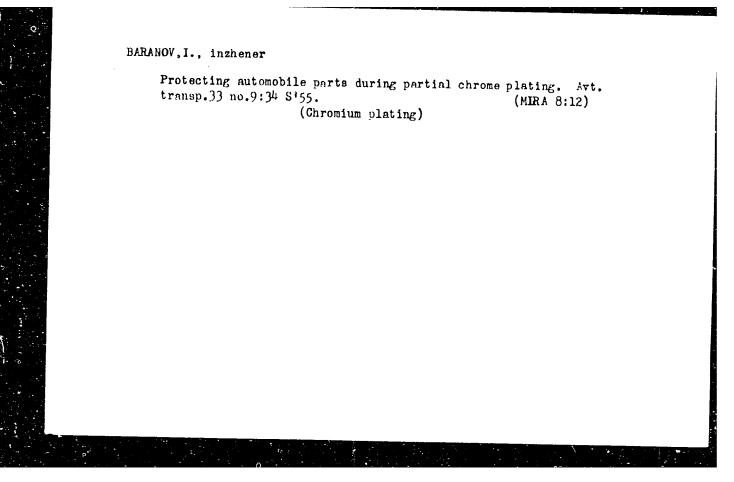
36035 Khozyaystuennyy dogover-orudiye vypolneniya gosudarstvennykh planov. Flan khoz-vo, 1949, do. 5, 8. 63-72

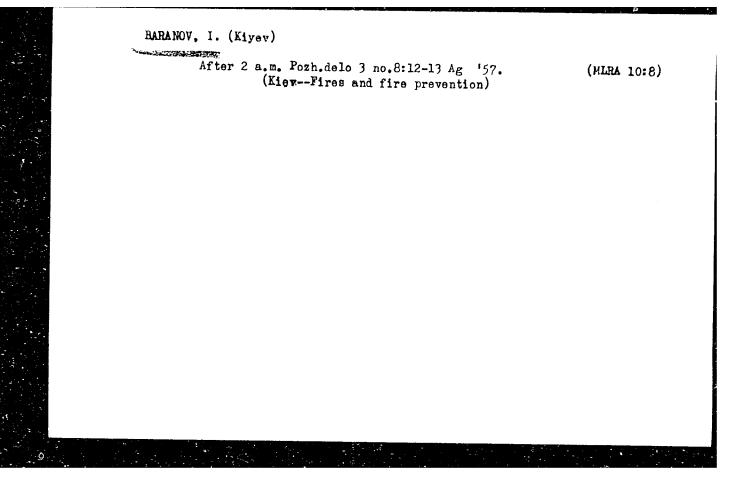
So: Letopiz' Zhurmal'nykh statey, Vol 45, Moskva, 1949



- 1. BARANOV, I.
- 2. USSR (600)
- 4. Horses
- 7. How we use animal power. Kolkh. proizv. 13 no. 1 1953.

9. Monthly List of Russian Accessions, Library of Congress, April 1953, Uncl.





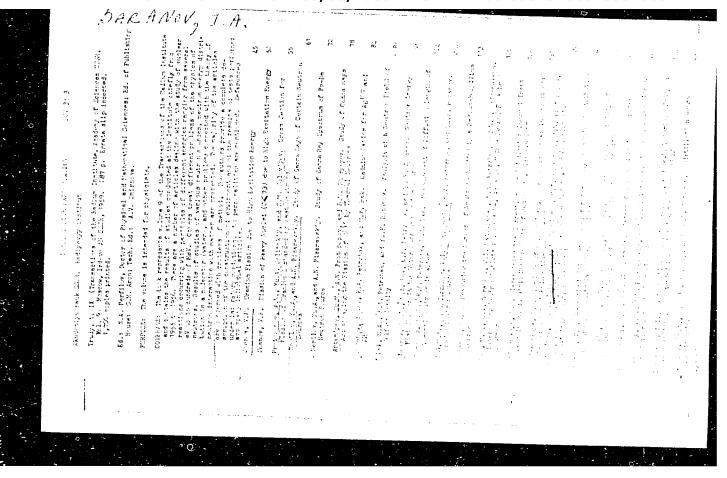
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	S.I.Rozhkov. Mushinostroitel' no.2:41 F '60. (MIRA 13:5)
	l. Predsedatel' soveta Vsesoyuznogo obshchestva izobretateley i ratsionalizatorov zavoda "Rostsel'mash."  (Sheet-metal workTechnological innovations)

ARTENIYEV, Yu.M.; BARANOV, I.A.; BLINOV, M.V.; KUZNETSOV, M.I.; PROTOPOPOV,
A.N.; SELITSKIY, Yu.A.; SOLOV'YEV, S.M.; SHIRYAYEV, B.M.; EYSMONT, V.P.

Low voltage neutron generator. Trudy Radiev.inst.AN SSSR 9:134140 '59.

(Neutrons)

(Neutrons)



21(7) AUTHORS:

SOV/56-36-3-42/71

Protopopov, A. N., Baranov, I. A., Eysmont, V. P.

TITLE:

On the Angular Anisotropy of the Flying Apart of Fragments in the Fission of  ${\rm Am}^{241}$  by 14.7 Mev Neutrons (Ob uglovoy anizotropii razleta oskolkov pri delenii Am<sup>241</sup> neytronami s

energiyey 14.7 MeV)

PERIODICAL:

Zhurnal eksperimental noy i teoreticheskoy fiziki, 1959,

Vol 36, Nr 3, pp 920-921 (USSR)

ABSTRACT:

In order to determine the influence exercised by nuclear structure on the angular anisotropy in a fission process it is necessary to investigate the angular distribution of the fission fragments of the greatest possible number of nuclei. In an earlier paper (Ref 2) the method was already described by means of which the authors determined the relative number of fragments parallel and vertical to the direction of the

incident neutrons in Am <sup>241</sup> fission. In consideration of the effect of center of mass motion, the finite angular resolution, and the background of scattered neutrons, the degree of angular anisotropy was determined as amounting to

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1.08  $\pm$  0.06, which is not in contradiction to Bohr's re-

On the Angular Anisotropy of the Flying Apart of Fragments in the Fission of  ${\rm Am}^{241}$  by 14.7 Mev Neutrons

presentation (Ref 4). Anisotropy has a certain tendency to diminish with  $Z^2/A$  of the fissioning nucleus, but, as a comparison of

 $Np^{237}$ : 1.16  $\pm$  0.02 (Ref 1)  $Pu^{239}$ : 1.15  $\pm$  0.05 (Ref 2)

 $Am^{241} : 1.08 \pm 0.06$ 

shows, asymmetry in the case of transuranium changes only very slowly. The general effect can be explained within the framework of the statistical theory by V. M. Strutinskiy. The authors finally thank G. I. Khlebnikov for the deposition of Americium on the platinum foils. There are 5 references, 4 of which are Soviet.

SUBMITTED:

December 6, 1958

Card 2/2

21(7)

AUTEORS:

Protopopov, A. N., Baranov, I. A.: Eysmont, V. P.

SOV/56-36-5-71/76

TITLE:

The Angular Anisotropy and the Energy Characteristics of the Fission Process (Uglovaya anizotropiya i energeticheskiye kharakteristiki protsessa deleniya)

PERIODICAL:

Zhurnal eksperimental noy i teoreticheskoy fiziki, 1959, Vol 36, Nr 5, pp 1508-1609 (USSR)

ABSTRACT:

The fact that in the case of experimental and theoretical investigations of angular anisotropy the problems of energy distribution over the fragments have hitherto not been directly touched, gave rise to experimental investigations carried out by the authors in this direction which are briefly described by the present "Letter to the Editor". In the introduction the problem is discussed and several known dependences are given, as, e. g., that anisotropy is all the greater, the greater neutron evaporation before a critical deformation occurs. The authors investigated the fission of  ${\tt U}^{2\,38}$  by 14.9 Mev neutrons. By means of a double

Card 1/2

ionization chamber the energy of the fragments in the

The Angular Anisotropy and the Energy Characteristics SOV/56-36-5-71/76 of the Fission Process

direction of the neutron beam  $(0^{\circ})$  and perpendicular hereto  $(90^{\circ})$  was measured. Angular distribution was the same whenever the direction of the departure of the fragments deviated by not more than  $26^{\circ}$  from the directions 0 and  $90^{\circ}$  respectively. The basic conditions and methods of the investigation were the same as described in reference 3; a total of 5000 fissions was investigated at  $0^{\circ}$ , and 4000 at  $90^{\circ}$ . It was found that in the case of a mass ratio of fragments of 1.40 - 1.44, the average kinetic energy of the fragments amounts to  $170.7 \pm 0.6$  MeV  $(0^{\circ})$  and  $169.4 \pm 0.8$  MeV  $(90^{\circ})$  respectively. If, therefore, a difference in fragment energy exists, it cannot amount to more than 1.5%. There are 3 Soviet references.

SUBMITTED:

February 27, 1959

Card 2/2

24(5)

AUTHORS:

Protopopov, A. N., Baranov, I. A., Selitskiy, Yu. A., Eysmont, V. P.

SOV/56-36-6-47/66

TITLE:

The Influence of Nuclear Shells on the Distribution of the Kinetic Energy of Fragments in Fission by Fast Neutrons (Vliyaniye yadernykh obolochek na raspredeleniye kineticheskoy energii oskolkov pri delenii na bystrykh neytronakh)

PERIODICAL:

Zhurnal eksperimental noy i teoreticheskoy fiziki, 1959,

Vol 36, Nr 6, pp 1932-1933 (USSR)

ABSTRACT:

The authors of the present "Letter to the Editor" report on experimental investigations of the distribution of the entire

kinetic energy of the fragments in a fission of

 ${\tt U}^{238}$  by 14.9 Mev neutrons. The results obtained are compared with those obtained for a U235-fission by 14.1 Mev neutrons and those obtained from the spontaneous disintegration of Cf 252. Measurements were carried out by means of a double ionization

chamber. From the experimental half width of kinetic energy the charge distribution, the neutron second effect, the

Card 1/2

fluctuations of the number of evaporated neutrons, the instrumental resolving power, and the mass ratio were determined.

The Influence of Nuclear Shells on the Distribution of SOV/56-36-6-47/66 the Kinetic Energy of Fragments in Fission by Fast Neutrons

The thus found dependence of the average kinetic energy E and the half width of its distribution  $\Delta$  E on the mass ratio  $A_1/A_2$  of the fragments are shown by figure 1 (compared with the curves obtained for  $U^{235}$ -fission). The curves take an analogous course, and in all cases the curve  $E(A_1/A_2)$  and the curve  $\Delta E(A_1/A_2)$  have a maximum at a mass ratio of 1.25 + 1.3. Figure 2 shows the distribution of the kinetic energy of the fragments in  $U^{235}$ -fission by thermal neutrons and of the spontaneous disintegration of  $U^{232}$  obtained by measuring the time of flight. It was found that the kinetic energy attains its highest value when the heavy fragment has a mass number near 132. This nucleus probably consists of closed shells of 50 protons and 82 neutrons. It may thus be assumed that the degree of closure of the nuclear shells influences the size of the fragments. There are 2 figures and 6 references.

SUBMITTED: Card 2/2

February 21, 1959

Anisotropy of U238 fission by 3 Mev. neutrons. Zhur.eksp.i teor. fiz. &l no.4:1003-1006 o '61. (MIRA 14:10)

1. Radiyevyy institut AN SSSR. (Uranium—Isotopes) (Nuclear fission) (Neutrons)

33236 \$/089/62/012/002/008/013 B102/B138

24.6600

AUTHORS: Baranov, I. A., Protopopov, A. N., Eysmont, V. P.

TITLE: Comparison of the kinetic energies of the fragments from 3-

and 15 Mev neutron-induced  $U^{238}$  fission

PERIODICAL: Atomnaya energiya, v. 12, no. 2, 1962, 150 - 151

TEXT: The total kinetic energies and their dispersion were determined in dependence on fragment mass ratios between 1 and 2 for 3-Mev and 15 Mev neutron-induced U<sup>238</sup> fission, the neutrons coming from D(d, n)He<sup>3</sup> and T(d, n)He<sup>4</sup> reactions, respectively. A 450 pg/cm<sup>2</sup> thick U<sup>238</sup> target was used, the fragment energies were measured with a double ionization chamber via pulse height coincidences. For 3-Mev neutron induced fissions 6000 events were observed, for 15 Mev, 20,000. Total kinetic energy of a fragment pair was plotted against the energy ratio for both 3 and 15-Mev neutron-induced fissions. Two almost parallel curves were obtained, the former being about 2 Mev higher than the latter. They had a maximum at about 1.25 mass ratio, at higher ratios total kinetic energy fell almost Card 1/2

33236 Comparison of the kinetic ... S/089/62/012/002/008/013 B102/B138

linearly. This result does not agree with calorimetric measurements which indicate an increase in kinetic energy with increasing nuclear excitation. For dispersion a similar curve was obtained with a maximum at a ratio of 1.1. Nuclear excitation was thus found to have no effect on the shape of the fragment energy distribution. Yu. I. Belyanin is thanked for seeing to the accelerator. There are 2 figures and 9 references: 3 Soviet and 6 non-Soviet. The four most recent references to English-language publications read as follows: S. Friedland. Phys. Rev. 84, 75, 1951; J. Wahl Phys. Rev., 95, 126, 1954; S. Gunn, H. Hichs. Phys. Rev., 107, 1642, 1957; P. Stevenson et al. Phys. Rev. 117, 186, 1960.

SUBMITTED: July 28, 1961

Card 2/2

BARAMOV, I. A.; IVANOV, R. B.; KRIVOKHATSKIY, A. S.; NEDOVESOV, V. G.; SILANT'YEV, A. N.

"Gamma Radiations of Cm<sup>24/2</sup> and Cm<sup>24/3</sup>."

report submitted for All-Union Conf on Nuclear Spectroscopy, Tbilisi, 14-22
Feb 64.

Radiyevyy Institut (Radium Inst)

BARANOV, I. A.; SILANT'YEV, A. N.

"Camma Radiations of U<sup>233</sup>."

report submitted for All-Union Corf on Nuclear Spectroscopy, Toilisi, 14-22
Feb 64.

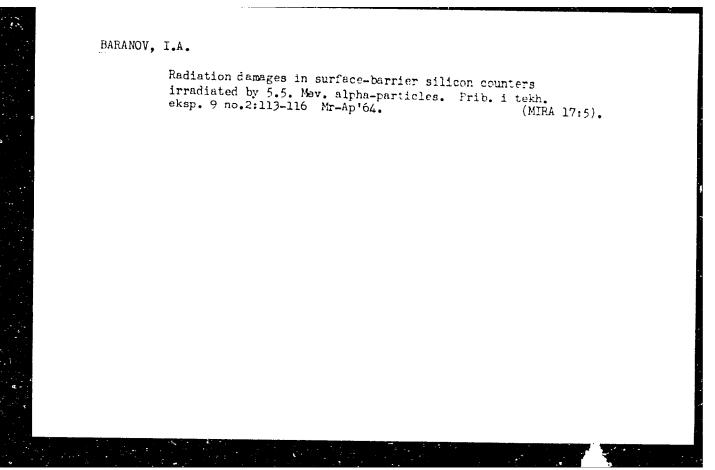
Radiyevyy Institut (Radium Inst)

.. . M.; TARANOV, I. A.; PROTOPOPOV, A. N., PETROV, G. A.

"LORGE Special Features of the Recording of Alpha Particles and Fission Counters."

report submitted for All-Union Conf on Nuclear Spectroscopy, Toilisi, 1--22 Feb 64.

Radiyevyy Institut (Radium Inst)



<u>L 27896-65</u> EWT(m)/EWP(t)/T/EWP(b) IJP(c) JD

ACCESSION NR: AP4012268 S/0089/64/016/001/0060/0064

29 26

AUTHORS: Baranov, I. A.; Kazarinov, N. M.

TITLE: Surface-barrier silicon counters in a neutron flux and fission fragments

SOURCE: Atomnaya energiya, v. 16, no. 1, 1964, 60-64

TOPIC TAGS: silicon counter, counter irradiation damage, surfacebarrier counter, flux effect counter, neutron flux, fission fragment flux, semiconductor detector, sensor, pickoff, semiconductor pickoff

ABSTRACT: The authors investigated the changes in some characteristics of the surface-barrier gold-silicon detectors subjected to a flux of fast and thermal neutrons, as well as of fission fragments. It is known that when detectors are irradiated by these particles, the crystal lattice of the silicon is disarranged due to scattering or nuclear reaction which creates various defects. These defects include the "va/ancy-displaced atom" pair which leads to the formation of new doror and acceptor levels as well as to the formation of traps and recombination centers for the non-basic charge carriers.

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ACCESSION NR: AP4012268

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These disturbances change the resistance of silicon, and the condition of recording the charged particles in the (n-p) transition. The investigated detectors were prepared from n-type silicon of 150-200 ohm cm resistance, 1 mm thick, with an area of 2-4 and 16-20 mm<sup>2</sup>. The amplitude pulse spectra from particles Am<sup>241</sup> and from the fragments of fission of U<sup>235</sup> with thermal neutrons were measured before and after the irradiation. Other characteristics also were measured, such as current in both directions, and time resolution of detectors; the change of the characteristics is shown in diagrams. The authors are grateful to A. N. Protopopov, O. A. Matveyev, and N. B. Strokan for valuable advice and discussions. Orig. art. has: 7

ASSOCIATION: None

SUBMITTED: 23May63

ENOL: 00

SUB CODE: NP

NR REP SOV: 005

OTHER: 004

Card 2/2

s/0120/64/000/002/0113/0116

ACCESSION NR: AP4033125

TITLE: Radiation damage in surface-barrier silicon counters irradi-AUTHOR: Baranov, I. A. ated by alpha particles with an energy of 5.5 Mev

SOURCE: Pribory\* i tekhnika aksperimenta, no. 2, 1964, 113-116

TOPIC TAGS: radiation damage, Alpha radiation damage, silicon counter, surface barrier counter

ABSTRACT: Two 16-mm<sup>2</sup> and two 1.5-2-mm<sup>2</sup> surface-barrier counters were prepared from n-type silicon of 150-200 ohm.cm resistivity. They were irradiated by 5.5-Mev alpha particles up to (1-5)x1012 a/cm<sup>2</sup>. Before and after each exposure a spectrum of alpha pulses from a thin  $Am^{241}$  target, a spectrum of  $U^{235}$  thermal-neutron fission, and a current voltage characteristic of each counter were measured. It was found voltage characteristic of each counter were measured, it was found that the forward current began to fall off at (0.5-1)x10 0/cm2, and that the reverse current began to increase at (1-5)x1010 a/cm2. The

Cord 1/2

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ACCESSION NR: AP4024043

8/0048/64/028/002/0237/0238

AUTHOR: Baranov, I.A.; Silant'yev, A.N.

TITLE: Gamma radiation from  $U^{233}$  Report, Fourteenth Annual Conference on Nuclear Spectroscopy held in Tbilisi 14 to 22 Feb. 19647

SOURCE: AN SSSR. Izvestiya. Seriya fizichoskaya, v.28, no.2, 1964, 237-238

TOPIC TAGS:  $\gamma$ -ray spectrum,  $\gamma$ - $\alpha$  coincidence spectrum, conversion coefficient,  $U^{233}$ 

ABSTRACT: The  $\gamma$ -radiation from  $U^{233}$  was investigated in 1952 by West, Dawson and Mandelberg (Philos.Mag.43,875,1952) by means of a proportional counter. In 1960 Ye. F.Tret'yakov and others (Zhur.eksp.i teor.fiz.37,19,917,1960) investigated the conversion electron spectrum by means of a magnetic spectrometer. In the present work the  $\gamma$ -radiation from  $U^{233}$  was investigated by the method of  $\alpha$ - $\gamma$  coincidences. The  $\gamma$ -rays were letected by a scintillation spectrometer with an NaI crystal. The  $\alpha$ -particles were detected by means of an  $\alpha$ -spectrometer with an AuSi surface barrier detector. The activity of the  $u^{233}$  source, which was deposited on an aluminum backing, was about 0.03 microcurie. It was located at a distance of 1.0 cm from the NaI crystal and 0.5 cm from the silicon counter. The  $\gamma$ -ray pulses in coincidence with

#### ACCESSION NR: AP4024043

the C-particles were analyzed by means of an AI-100 100-channel pulse height analyzer. The  $\gamma$ -ray spectrum obtained in this manner is shown in the figure (Enclosure). There is evident an integral peak due to 43 and 55 keV  $\gamma$ -rays and a peak corresponding to 97 keV  $\gamma$ -rays; in addition, there is evident a hump in the 120 keV region. Using the data of West, Dawson and Mandelberg and the present results there were evaluated the absolute intensities of the 43 and 55 keV  $\gamma$ -rays: 0.07 and 0.1%, respectively. On the basis of the present data and the conversion electron spectrum of Ye.F.Tret'yakov et al there were calculated the L. M and N shell conversion coefficients. These are listed in a table. The data obtained in the present study are in good agreement with the results of B.S.Dzhelepov, R.B.Ivanov, V.G.Nedovesov and B. NShishin (Izv.AN SSSR,Ser.fiz.23,788,1959) on  $\alpha$ -decay of U<sup>233</sup>. Orig.art.has: 1 figure and 1 table.

ASSOCIATION: none

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ACCESSION NR: AP4042972

S/0048/64/028/007/1255/1256

AUTHOR: Baranov, I.A.; Krivokhatskiy, A.S.; Silant'yev, A.N.

TITLE: Gamma-radiation from curium 242 and 243 Report, 14th Annual Conference on Nuclear Spectroscopy held in Tibilisi 14-21 Feb 19647

SOURCE: AN SSSR. Izv. Seriya fizicheskaya, v.28, no.7, 1964, 1255-1256

TOPIC TAGS: gamma-ray spectrum, alpha spectrum, alpha spectroscopy, curium

ABSTRACT: The photon yields per alpha decay of the 100, 220 and 277 keV  $\rm Cm^{243}$   $\gamma$ -rays and the 44 and 100 keV  $\rm Cm^{242}$   $\gamma$ -rays were measured by the  $\alpha$ - $\gamma$  coincidence method. The  $\gamma$ -spectrometer employed a NaI scintillator and had a resolution of 10% for 662 keV  $\gamma$ -rays. The alpha spectrometer employed an energy sensitive gold-silicon surface barrier detector made from n-type silicon. This detector was investigated in detail before being employed in the present measurements, and its behavior is described elsewhere (I.A.Baranov, Pribory\* i tekhnika eksperimenta, No.2,113,19-64; I.A.Baranov, H.V.Blinov and N.M.Kazarinov,Izv.AN SSSR,Ser.fiz.28,1257,1964). The energy resolution of the alpha detector was 60 keV, and the pulse rise time of each detector was less than 2 x  $10^{-8}$  sec. Corrections were made for accidental co-

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ACCESSION NR: AP4042972

incidences and for Compton scattering of the more energetic  $\gamma$ -rays. The apparatus was tested by measuring the photon yield per alpha decay of the 59.6 keV Am<sup>241</sup>  $\gamma$ -ray. A yield of 0.31 per decay was found, in good agreement with the value ascribed to J.H.Hummel by E.K.Hyde (UCRL-9148, 1961). The photon yields per alpha decay of the 100, 220 and 277 keV Cm<sup>243</sup>  $\gamma$ -rays were found to be 0.42, 0.113 and 0.112, respectively; those of the 44 and 100 keV Cm<sup>242</sup>  $\gamma$ -rays were 2.7 x 10<sup>-4</sup> and 0.9 x 10<sup>-4</sup>, respectively. The yield obtained for the 100 keV Cm<sup>242</sup>  $\gamma$ -ray must be regarded as a preliminary result, for the accuracy was much reduced in this case by a large accidental coincidence background. "In conclusion, the authors express their gratitude to L.M.Belov, P.B.Ivenov and V.G.Nedovesov for assistance in the work." Origant. has: 1 figure.

ASSOCIATION: none

SUBMITTED: 00

ENCL: 00

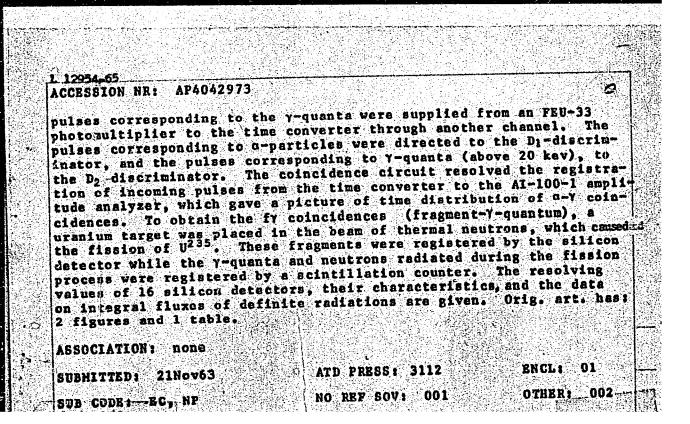
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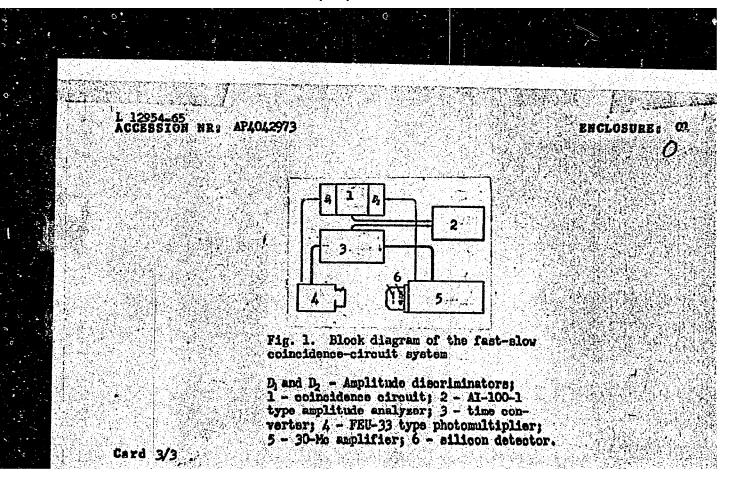
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OTHER: 005

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EWI(d)/EWI(m)/EEC(k)-2/EEC-4/T Po-4/Pg-4/Pg-4/Pt-4/Pl-4 TJP(c)
NR: AP4042973 8/0048/64/028/007/1257/1258 <u>l 12954-65 ENT(d)/ENT(m)/EE ACCESSION NR: APAOA2973</u> AUTHOR: Baranov, I. A.I. Blinov, M. V.; Kasarinov, N. M. Resolving time of semiconductor detectors of charged particle SOURCE: AN 888R. Izv. Seriya fizicheskaya, v. 28, no. 7, 1964, 1257-1258 TOPIC TAGS: semiconductor detector, charged particle detector, resolving time measurement, fast slow coincidence circuit, amplitude discriminator, time converter ABSTRACT: A fast-slow coincidence-circuit method (see Fig. 1 of the Enclosure) for measuring resolving time in semiconductor detectors of charged particles has been developed. A uranium target (97% U235) was placed inside a vacuum chamber 1 cm from a silicon detector which registered the a-particles radiated by the target. The y-quanta accompanying the o-particle radiation were registered by a stilbene crystal placed 5 cm from the target. The pulsed voltages, which appeared across the load of the silicon detector, were supplied to one of the time converter channels through the 30 Hc-band amplifier. The





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ACCESSION NR: AP5004541

AUTHOR: Baranov, I.A.; Berdikov, V.V.; Krivokhatskiy, A.S.; Silant'yev, A.N.

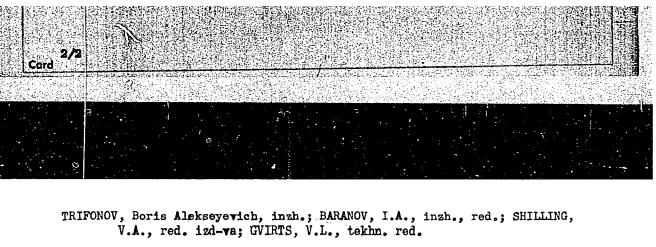
TITLE: Gamma radiation from pu<sup>241</sup> Report, 14th Annual Conference on Nuclear Physics held in Thills: 14-22 Feb 1964

SCURCE: AN SSSR. Izvestiya. Seriya fizioheakaya, v.29, no.1, 1965, 163

TOPIC TAGS: gamma ray, internal conversion, multipolarity, plutonium

ABSTRACT: The 7-ray spectrum of Pu<sup>241</sup> was observed by the C-7 coincidence method, employing an C spectrometer with a silicon surface barrier detector adjusted to the Pu<sup>241</sup> C-particle peak and a scintillation 7 spectrometer in coincidence. Two

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[Making large forgings of IKhl&N9T steel] Izgotovlenie krupnykh pokovok iz stali IXl&H9T. Leningrad, 1961. 14 p. (Leningradskii Dom nauchno-tekhnicheskoi propagandy. Obmen peredovym opytom. Seriia: Goriachaia i kholodnaia obrabotka metallov davlenim, no.3) (MIRA 14:10)

(Steel forgings)

#### PHASE I BOOK EXPLOITATION SOV/5458

- Girshovich, Naum Grigor'yevich, Doctor of Technical Sciences, Professor, ed.
- Spravochnik po chugunnomu lit'yu (Handbook on Iron Castings) 2d ed., rev. and enl. Moscow, Mashgiz, 1961. 800 p. Errata slip inserted. 16,000 copies printed.
- Reviewer: P. P. Berg, Doctor of Technical Sciences, Professor; Ed.: I. A. Baranov, Engineer; Ed. of Publishing House: T. L. Leykina; Tech. Eds.: O. V. Speranskaya and P. S. Frumkin; Managing Ed. for Literature on Machine-Building Technology (Leningrad Department, Mashgiz): Ye. P. Naumov, Engineer.
- PURPOSE: This handbook is intended for technical personnel at cast-iron foundries. It may also be of use to skilled workmen in foundries and students specializing in founding.
- COVERAGE: The handbook contains information on basic problems in the modern manufacture of iron castings. The following are discussed: the composition and properties of the metal; the making of molds; special casting methods; the charge preparation; melting Card 1/11

Handbook on Iron Castings

SOV/5458

and modifying the cast iron; pouring, shaking out, and cleaning of castings; heat-treatment methods; and the inspection and rejection of castings. Information on foundry equipment and on the mechanization of castings production is also presented. The authors thank Professor P. P. Berg, Doctor of Technical Sciences, and staff members of the Mosstankolit Plant, headed by the chief metallurgist G. I. Kletskin, Candidate of Technical Sciences, for their assistance. References follow each chapter. There are 287 references, mostly Soviet.

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Card 2/11

Handbook on Iron Castings SOV/5458					
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**AUTHORS:** 

Baranov, I.A., Oyks, G.N., and Ansheles, I.I.

TITLE:

Improvement in the technology of production of

ball bearing steel

PERIODICAL: Izvestiya vysshikh uchebnykh/zavedeniy,

Chernaya metallurgiya, 1961, 4 No. 5, pp. 50-57

TEXT: The influence of changes in the technology of smelting ball bearing steel (in electric furnaces) as well as of some parameters of vacuo treatment on the quality of steel was investigated by statistical methods. Data collected during metallographic control of the quality of production were used for the investigation. Changes in the technology of smelting consisted of a decrease in the reducing period of smelting and the transfer of the deoxidizing treatment to the ladle under vacuum (G.A. Sckolov, G.N. Oyks, present journal 1959 No.1, Ref.1; G.N. Oyks, P.P. Matevosyan et al., Stal; 1960 No.4, Ref.2). The influence of the height of metal column in the ladle during vacuum treatment was studied by comparing the degree of contamination of the metal by inclusions for charges of 12 and 16 t Card 1/15

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Improvement in the technology of production of ball bearing steel (equivalent to an increase in the height of metal of 250-300 mm). The increase in the height of the metal resulted in a significant increase of oxides and globular inclusions but there was no significant change in the degree of contamination by sulphide inclusions (Table 1). It is assumed that the adverse influence of an increased height of metal in the ladle is due to an increase in the loss of deoxidants (due to oxidation), particularly of silicon, added under vacuum. The influence of the residual pressure, mm Hg, was studied by comparing the degree of contamination of the steel by oxides and globular inclusions, Fig.1 (degree of contamination, relative units vs. residual pressure, mm Hg; o - oxide inclusions: • - globular inclusions; numbers at points designate the number of specimens: the degree of oxidation of silicon, Fig. 2 (residual Si in the steel vs. residual pressure, mm Hg; numbers designate the number of heats). With increasing residual pressure the degree of contamination somewhat decreases. The summary influence of the duration of pure boiling during the addition of deoxidants under vacuum  $(\tau)$  and the depth of vacuum Card 2/ 15

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Improvement in the technology of production of ball bearing steel (Pres. - residual pressure) on the degree of contamination was expressed by the factor (100  $\%/P_{res.}$ ). A statistical correlation of this factor with the degree of contamination by oxide or globular inclusions indicates that with increasing depth of vacuum and increasing duration of the degassing period, the degree of contamination decreases, Fig. 3 (numbers at points designate the number of specimens. - - - oxides. ---- globular inclusions). This relationship was statistically significant. A comparison of mean values and standard deviations of the degree of contamination of steel produced by the old and modified smelting technology (Table 2) indicates that the latter gave steel less contaminated by oxide and globular inclusions but more contaminated by sulphide inclusions. Therefore, further modification of smelting technology was directed towards improving the degree of desulphurisation of the metal durability of the ladle lining and a more uniform distribution of silicon throughout the volume of the metal. Experimental heats in a 16 ton electric furnace in which deoxidizing mixtures of powdered lime and spar were blown in during the Card 3/15

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Improvement in the technology of production of ball bearing steel oxidizing period were not satisfactory (Table 3). A noticeable desulphurisation was obtained only in the case when nitrogen was used as a carrier. The installation used for the injection is shown in Fig. 4 (1 and 2 - value for compressed air or nitrogen: 3 - nozzle for blast supply 4 - nozzle for the supply of powdered desulphuriser in air or nitrogen 5 - fixing of top cover; 6 - fixing of bottom cover: 7 - pressure gauge) A chang slag practice was more successful. Usually the refining slag in a proportion of 2.5 - 3% of the weight of metal was made from a mixture containing 70-72% lime 10-12% spar. 8-10% chamotte and 8-10% crushed Dinas refractory. In the new practice Dinas refractory was replaced by spar and the weight of slag was increased to 3.5% of the weight of metal. A comparison of the sulphur content in the finished metal from 200 heats made with the usual and 186 heats made with modified slag showed that the average sulphur content of steel produced by the latter practice was 0.002% lower than in that produced by the former. Moreover rejects of metal due to high sulphur practically ceased. The influence of Card 4/15

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ladle refractories on the behaviour of sulphur during vacuo treatment was also studied. It was observed that during vacuo treatment the content of alumina and silica in slag increases, decreasing its basicity by an average of 30%. As a result, the coefficient of sulphur distribution decreases and the occurrences of the reversion of sulphur in the vacuo treated steel were more frequent than in the usual steel (28% as against 7%). To preserve the desulphurising ability of slag and to increase the durability of the ladle lining a series of experimental heats was made in which the vacue treatment of the steel was done in ladles fitted with a ring 460 mm high (at the level of slag-metal boundary), made from basic (magnesite and chromemagnesite) and neutral (nigh alumina) refractories. Under these conditions (50 heats) the basicity of the slag during the treatment decreased by only 9.5% against the previous 30% and the sulphur content of metal decreased by an average of 0.002-0.003% while in heats treated in ladles with the ordinary lining (85 heats) it remained practically unchanged. The durability of the ladles fitted with such a ring Card 5/15

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Improvement in the technology of production of ball bearing steel also increased (from 7-10 heats to 11-19 heats) despite some spoiling of basic bricks on cooling. Ball bearing steel deoxidized by carbon in the farnace is usually very pure as regards inclusions (0.0009-0.0011%). On tapping of such steel the amount of stable endogenic inclusions remains practically unchanged which confirms the assumption that the influence of secondary oxidation of steel not containing strong deoxidizers is insignificant. An increase in the amount of inclusions (0.0020-0.0040%) takes place during vacuo treatment and addition of deoxidants in the ladle. In vacuo treatment of steel secondary oxidation during teeming is much more dangerous than during tapping from the furnace of non-deoxidized steel, since during teeming it already contains some amounts of silicon and aluminium. For the protection of the stream of metal during teeming from secondary oxidation, tube rings with holes were used, through which a neutral gas (nitrogen or argon) was supplied. In these experiments no satisfactory results were obtained. By blowing a neutral gas (physical parametion) the concentration of oxygen in the immediate resigns our read of the retal atream could not be Card 6/ 15

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Improvement in the technology of production of ball bearing steel reduced below 10%. In the second series of experiments natural gas was used which reduced the concentration of oxygen below 1% (physical and chemical protection). The increase in the hydrogen content in the metal was insignificant (about 0.5  $cm^3/100$  g) and a most careful control of the microstructure of the metal indicated that the presence of a small amount of hydrogen inside the protecting ring has no negative effects on the metal quality. As a result of the protection of the metal stream by natural gas, the degree of contamination of the metal decreased by 0.2-0.4 units. An increased viscosity of slag during tapping of the heat and subsequent vacuum treatment caused difficulties in the deoxidation of the metal with 75% ferrosilicon. In individual cases, the metal was rejected due to incorrect analysis for silicon. The use of a 45% ferrosilicon proved to be more reliable. A comparison of data on the distribution of silicon along the height of the metal in the ladle deoxidized with a 45% ferrosilicon indicated that this was more uniform than that decxidized with a 75% ferrosilicon. The coefficient of variation was 23.3% Card 7/ 15