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25X

basic imagery interpretation report

Activity and Developments
At Selected Soviet Missile
Support Equipment R&D and
Production Facilities (S)

STRATEGIC WEAPONS INDUSTRIAL FACILITIES
BE: VARIOUS
USSR



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Activity and Developments at Selected Soviet Missile Support Equipment Research and Development and Production Facilities						
JTM COORDINATES	GEOGRAPHIC COORDINATES	CATEGORY	BE NO.	COMIREX NO.	NIETB NO.	

SAC. USATC: Series 200; Sheets 0154-14 and 25; 0161-05; 0167-05, -18 and -19; 0168-14; and 0235-16 and -21; scale 1:200,000

LATEST IMAGERY USED

NEGATION DATE (If required)

NA

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Installation Name	Geographic Coordinates	Category	BE No	COMIREX No	NIETB (MRN No)
Bryansk Guided Missile Support Equipment Plant II	53-17-14N 034-23-51E				
Bryansk Road Machinery and Guided Missile Support Equipment Plant I	53-14-57N 034-23-11E				
Gorkiy Armaments Plant Novoye Sormovo Stalin 92	56-19-38N 043-53-27E				
Krasnoyarsk Steel and Heavy Equipment and Missile Support Equipment Plant	55-59-46N 092-58-51E				
Minsk Motor Vehicle and Guided Missile Support Equipment Plant	53-51-31N 027-39-31E				
Orel Road Machinery and Missile Support Equipment Plant	52-55-16N 036-01-19E				
Volgograd Remote Test Facility 1	48-55-10N 044-31-19E				
Volgograd Remote Test Facility 3	49-00-10N 044-34-45E				
Volgograd Steel and Machinery Plant Krasnyy Barricada 221	48-46-32N 044-34-52E				

ABSTRACT

1. (S/WN) This report updates developments at nine Soviet facilities associated with research and development of missile support equipment (MSE) or its production/assembly. The infomation cutoff date for this report is

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2. (S/WN) SS-20 single-bay garage components continued to be fabricated and shipped at Bryansk Guided Missile Support Equipment Plant II. The presence of SS-N-12 and SS-N-9 crates at Bryansk Road Machinery and Guided Missile Support Equipment Plant I indicates continued involvement with naval missile systems. Production of SA-10 launchers, SH-EL-02 engagement radars, and SA-10 resupply transporter chassis continued at Gorkiy Armaments Plant Novoye Sormovo Stalin 92. A new axle chassis was observed at Minsk Motor Vehicle and Guided Missile Support Equipment Plant. The meter, six-axle chassis for the SS-16/-20 TEL, the MAZ-543 and MAZ-543SP chassis, and MAZ-938 semitrailers, as well as a variety of other MAZ products continued in production at the Minsk plant. The Orel plant continued to be involved with MSE for the SA-10, SA-5, and SCUD missile systems. Production continued at Volgograd Steel and Machinery Plant Krasnyy Barricada 221 of MSE for the SS-16/-20, the SS-21, and other missile systems. A sliding-roof, single-bay garage was constructed at Volgograd Remote Test Facility 3, where SS-16/-20 MSE were still observed. The report contains one location map, ten annotated photographs, and nine tables.

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INTRODUCTION

3. (S/WN) The facilities covered in this report (Figure 1) have been discussed in detail in previous NPIC reports with respect to location, physical description, security, and historical association with various missile systems. This report updates activities and developments that have taken place since the last NPIC reports on these facilities were published in July 1980,¹ February 1979,² and September 1978.³

BASIC DESCRIPTION

Bryansk Road Machinery and Guided Missile Support Equipment Plant I

- 4. (S/WN) Bryansk Plant I (Figure 2) has a history of association with the design and development of MSE for land based and naval strategic missile systems. However, it is engaged mainly in the production of road machinery. Throughout the reporting period, a probable SS-N-3/-12 crate and a probable SS-N-9 crate¹ remained in the area of the plant associated with missile support equipment. No other missile-related equipment was observed. Vehicle tracks near the three-bay building covering the SS-17, SS-18, and SS-11/-19 load test platforms indicated possible MSE activity.
- 5. (S/WN) Footings for a new building (item 28, Figure 2) had been emplaced by January 1982 in the north side of the plant in an area landfilled and graded in the early 1970s.

Bryansk Guided Missile Support Equipment Plant II

- 6. (S/WN) The plant continues to be associated with SS-4/-5 and SS-11 MSE, SS-11/-19 missile canisters and fabrication of SS-20 single-bay garage components. Fabrication and shipment of SS-20 single-bay garage components from Bryansk II continued during the reporting period. Coverage during the reporting period was inadequate for accurately assessing component production rates. The figures in Table 1 represent the minimum number of components fabricated and shipped. A review of imagery of the plant revealed that the past method of converting single-bay garage component counts into garage unit counts was invalid. The totals for garages fabricated and shipped since April 1976 have been adjusted in the table to correct this error. Table 2 shows totals for MSE at the plant for the period.
- 7. (S/WN) Construction activity within the plant was minimal during the reporting period. A large landfill area outside the east wall of the plant was being prepared for probable plant expansion (Figure 3). One of the rail spurs servicing the plant was extended into this area, and construction of a wall around the new area was underway.

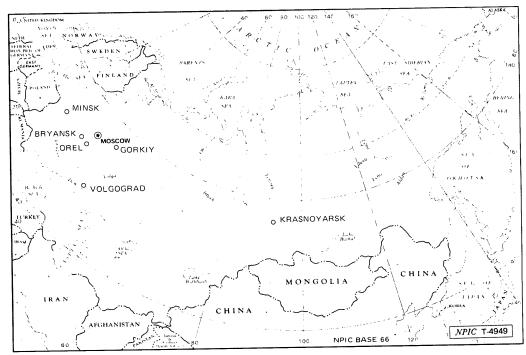


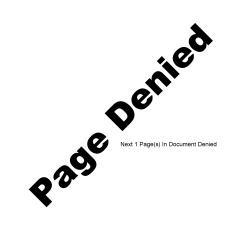
FIGURE 1. LOCATION OF SELECTED SOVIET MISSILE SUPPORT EQUIPMENT RESEARCH, DEVELOPMENT, AND PRODUCTION FACILITIES

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Gorkiy Armaments Plant Novoye Sormovo Stalin 92

- 8. (S/WN) This plant (Figure 4) is the production facility for SA-10 launchers and SH-EL-02 engagement radar vans and their transporters. It is associated with the production of SA-2 FAN SONG antenna trailers, SA-5 SQUARE PAIR antenna transport trailers, and SAM-associated computer vans. Table 3 identifies the MSE observed at the plant during the reporting period. The presence of MAZ-543SP chassis at the plant suggests that it might be connected with the production or fitting out of the new transporter-erecter-launcher (TEL)/resupply vehicle for the SA-10 missile system.
- 9. (5/WN) Construction began on one possible fabrication building and continued on five previously reported buildings during the reporting period.

Krasnoyarsk Steel and Heavy Equipment and Missile Support Equipment Plant

10. (5/WN) No MSE has been observed at the plant (Figure 5 and Table 4) since February 1977¹ when two long vehicle storage buildings in the separately secured, rail-served transshipment yard were completed. Prior to February 1977, SA-5 transporters were often seen in the old transshipment yard.³ A very active construction program has continued at this plant since the early 1970s. Of the current construction, most was started during the previous reporting period

Since then, construction has started on six new buildings and two storage tanks, and four previously reported buildings and two additions to buildings have been completed.

Minsk Motor Vehicle and Guided Missile Support Equipment Plant

11. (S/WN) A new probable mobile-missile T	EL chassis (Figure 6) was at the Minsk Motor Vehicle	
and Guided Missile Support Equipment Plant on		25X1
meters longer than the SS-16/-20 TEL chassis produ	iced at the Minsk plant. The new chassis probably has	
	ecause of shadow, but the rear four axles appeared to	
	SS-16/-20 TEL chassis. The axles on the front of	25 X 1
the new chassis may have a larger separation that	an those on the SS-16/-20 TEL to accommodate the	
	I in the area immediately behind the vehicle's cab. Six-	
	I at any other missile equipment production or devel-	
opment facility. Six-axle chassis,		25 X 1
and at the Bronnitsy Armored Veh		25 X 1
	chassis with load simulators which overhung	25 X 1
	hotography of a standard-length SS-16/-20 chassis on	
	nalysis (Figure 7). This vehicle was carrying a steel box-	
	e chassis approximately 1 meter, giving the vehicle an	
overall length of meters.		25 X 1

Table 3. MSE Observed at Gorkiy Armament Plant Novoye Sormovo Stalin 92

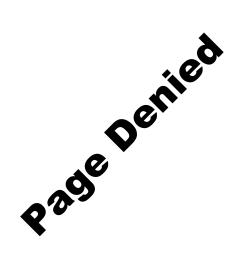
This table in its entirety is classified SECRET/WNINTEL

Date	SA-10 Launchers	SH-EL-02 Radar Vans on Trans	SH-EL-02 Radar Van Transporters	MAZ-938 Long-bed Chassis	SAM-assoc Vans	MAZ-543SP Chassis	BTR- 60s	
	0	9	2	0	13	0	25	2
	6	8	4	8	16	0	26	_
	7	8	6	3	10	0	17	
	7	7	5	12	18	0	16	
	9	8	0	18	17	0	12	
	7	8	7	18	15	1	14	
	8	8	3	15	15	0	26	
	12	3	0	2	21	0	18	
	13	8	0	0	17	0	23	
	18	4	1	2	21	0	14	
	0	2	4	7	14	0	27	
	23	3	5	5	10	2	24	
	12	3	3	2	0 ·	1	20	
	14	0	3	7	4	0	11	
	14	2	5	10	12	0	9	
	0	0	2	2	22	0	20	
	0	0	0	3	9	0		

*No usable coverage available from

to end of reporting period.

Items of equipment seen on any one day could have been the same items seen on earlier or later imagery.



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Table 4.
Additions to Krasnoyarsk Steel and Heavy Equipment and MSE Plant (Items keyed to Figure 5)
This table in its entirely in classified SECRET/WNINTEL

Item*	Description/ Function	Dimensions		Floorspace	First Seen	First Seen	Remarks	
	runction	L	(m) W	н	(sq m)	Ucon	Completed	
97	Chan add	99	42	15	4.150			25X1
104	Shop add	99	42	15	4,158			
	Fab/assem bldg	420		2.5	10,488			
a	Sect	120	73	25	8,760			
b	Sect	24	24	8	576			
C	Sect	48	24	18	1,152			
105	Fab/assem bldg				4,992			
a	Sect	85	24	18	2,040			
b	Sect	85	24	18	2,040			
C	Sect	48	19	15	912			
115	Fab/assem bldg				10,338			
a	Sect	84	24	18	2,016			
b	Sect	114	73	18	8,322			
116	Spt bldg				2,286			
a	Sect	90	19	16	1,710			
Ь	Sect	72	8	9	576			
117	Poss conveyor crusher system	-	-	-	-			
118	Fab/assem bldg				882			
а	Sect	30	18	15	540			
ь	Admin/engr sect	19	18	8	342			
119	Spt bldg	50	16		800			2 levels
120	Spt bldg	66	24	13	1,584			
121	Spt bldg	30	13	9	390			
122	Spt bldg	25	18	_	450			
123	Spt bldg	_	-	_	-			
124	Spt bldg	_	_	_	_			
125	Poss bunker	27	9	_	243			
126	Poss bunker	38	17	_	646			
127	Unid bldg	_	-	_	-			
128	Storage tanks (2)	(*	15 dian	1)	_			Diameter
120	Storage tanks (2)	,	15 (1111)	.,				given for each tan
129	Add to fab/assem bldg	102	41	15	4,182			
Total o	completed floorspace				13,482			
rotal (Lompleted Hoorspace				13,402			

*Numbering sequence is a continuation of that used in an earlier NPIC report!.

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Table 5.
MSE observed At Minsk Motor Vehicle And
Guided Missile Support Equipment Plant

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Date	MAZ Six- Axle Chassis	MAZ-543SP Chassis	MAZ-543 Chassis	MAZ-938 Semi- trailers	MAZ-938 Long-bed Chassis
	0	0	5	22	8
	. 4	3	8	. 28	23
;	0	. 13	16	15	14
	3*	13	12	23	19
	1	10	13	29	32
	. 2	1	8	22	39
	0	10	12	* 20	15
	1 Prob	6	10	27	19
	0	4	9	25	28

^{*}One of the six-axle chassis seen was a new

chassis.

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Orel Road Machinery and Missile Support Equipment Plant

14. (S/WN) Missile support equipment associated with this plant includes SA-10-associated transporters, SA-5 transporters, and SCUD resupply transporters. No significant new MSE-related activity or construction occurred at this plant during the reporting period.

Volgograd Steel and Machinery Plant Krasnyy Barricada 221

15. (S/WN) This plant (Figure 9) is one of the major production plants of support equipment associated with the SS-16 and SS-20 missile systems. MSE for the SS-21 and SS-23 missile systems is probably also produced here. Volgograd also has a history of involvement with MSE for the SHADDOCK, FROG, SCUD, and SCALEBOARD missile systems. Since October 1979, MAZ-543 cranes have been produced at the plant. MAZ six-axle chassis, SS-21 TELs/resupply vehicles (Figure 10), and a missile support van (MSV) were among the missile-associated equipment observed during the reporting period. Table 6 lists all missile-associated equipment observed at the plant. No new construction was started during the reporting period, but construction continued on the large assembly building on the northwest side of the plant.

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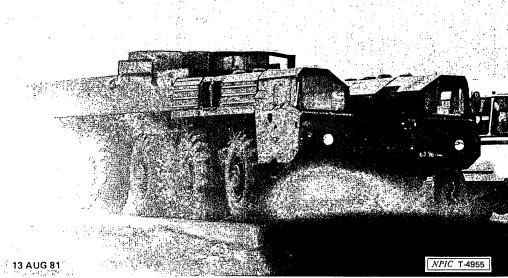


FIGURE 7. SS-20 TEL CHASSIS WITH LOAD SIMULATOR ON MINSK RING ROAD. DIA photograph 6901 0573 81 (CONFIDENTIAL

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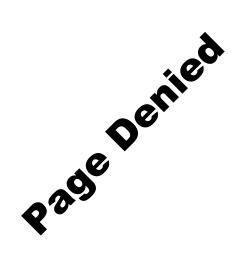


Table 6. Missile-Associated Equipment Observed at Volgograd Steel and Machinery Plant Krasnyy Barricada 221

This table in its entirety is classified SECRET/WNINTEL

Oate 	MAZ 6-Axle Chassis	15.2-m MSV	MAZ- 543SP Chassis	MAZ- 543 Cranes	SS-21 TELs/ Resupply Vehicles	Prob MSVs	Zil- 135s
	4			2-3			
	7		1	3	5		
	8			4	5		
		•		3			
	1			3			
	. 1	1		4		1	4
				5	*		1
				2			
			•	2		2	
						3	
				2		3	
				2		2	
				1		2	

Volgograd Remote Test Facility 1

16. (S/WN) Little activity was observed at this facility during the reporting period. The only MSE observed was an SS-21 TEL/resupply vehicle which was seen twice, once in July 1980 and again in June 1981. No construction took place during the reporting period.

Volgograd Remote Test Facility 3

17. (S/WN) This facility (Figure 11) is involved in testing of MSE produced at Plant 221. A standard single-bay, sliding-roof garage was constructed a short distance outside the gully entrance to the facility A six- by 8-meter annex was added to the west end of the garage in 25X1 May 1982. This type of garage is known to be associated only with the SS-20 IRBM system. A 2-meterlonger version of the single-bay garage was constructed between March and June 1982 at Plesetsk Missile/Space Test Center SSM and is thought to be associated with a new mobile ICBM under development. The construction of the garage at Volgograd at this time suggests that it was being adapted for use with a new system or possibly a follow-on to the SS-20 IRBM. One to three probable were at the facility between and the end of the reporting period. The canvas-covered, six-axle MAZ chassis usually at the facility was present until Other construction observed during the reporting period included the starting of construction on a 31- by 10-meter garage or storage shed at pad A in May 1982, the erecting of a security fence around the SS-20 single-bay garage, and the building of two low retaining walls on the gully sides of launch pad C. Minor improvements were also made on the road connecting the launch pads with the main facility.

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REFERENCES

IMAG	ERY CONTRACTOR CONTRAC					
(S	(S/WN) All relevent satellite imagery acquired between the information cutoff date, was used in the preparation of this report.					
MAP (DR CHART					
SA	C. US Air Target Chart; Series 200; Sheets 0154-14 and -25; 0161-05; 0167-05, -18, and -19; 0168-14; and 0235-16 and -21; scale 1:200,000 (UNCLASSIFIED)					
DOCL	MENTS					
1.	NPIC. RCA-09/0012/80, Activity and Developments at Selected Soviet Missile Support Equipment Research, Development, and Production Facilities (TSR), Jul 80 (TOP SECRET)	25X1 25X1 25X1				
2.	NPIC. RCA-09/0003/79, Developments at Selected Soviet Missile Support Equipment Research and Development and Production Facilities (S), Feb 79 (TOP SECRET	25 X 1 ∠5 X 1				
3.	NPIC. , RCA-09/0020/78, Developments at Selected Soviet Missile Support Equipment Research and Development and Production Facilities (S), Sep 78 (TOP SECRET	25 X 1 25 X 1				
4.	NPIC. RCA-09/0017/76, Volgograd Steel and Machinery Plant Krasnyy Barricada, Nov 75 (TOP SECRET	25 X 1 25 X 1				
*E	xtracted material is classified SECRET/WNINTEL.					
REQU	IREMENT	•				
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	omments and queries regarding this report are welcome. They may be directed to Soviet gic Forces Division, Imagery Exploitation Group, NPIC,	25X1 25X1				

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