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Zeiss Ultrasonic Testing Device

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## THIS IS UNEVALUATED INFORMATION

- 1. The ultra-sonic device for material testing (Ultraschall-merketeffpräfgerät) now being developed at Carl Zeiss Jena\* is based on the ultra-sonic relief picture method. Its purpose is to test relatively thick metal todies such as rails, cables, crank shafts, pistons, connecting rods, etc. The testing power of the Zeiss model is to be adequate for iron plates of up to 15 centimeter thickness and for aluminum plates up to 30 centimeters thick. It is, however, also to test very thin metal sheets.
- 2. The main body of the device is a cast aluminum cylindrical frace with a diameter of about one meter and a height of two meters; the top of the frame is dome-shaped. A large aluminum tub is partially inserted labor the lower part of the framein such a way that it takes up about two thirds of the frame's width and half of its height. The tub contains water, About midway between the bottom of the frame and the upper edge of the tub, a tube 10 centimeters in diameter leads from the frame into the tub. The testing object is placed in the water opposite the tube opening The object, thus, is between the opening and an ultra-sound source on the far side of the tub at the same height, Ultra-sound waves emanating from the source will pass through the testing object and through the opening into the interior of the frame; there they will meet, still. under water, a plate glass mirror suspended at an angle of 45 degrees in the middle of that part of the tub which is inside the frame. there, the waves are reflected onto a thin cellophane foil placed above the mirror at some distance from it. Passing through the foil, the waves reach the water surface where they form a relief picture. picture is lighted by an incandescent lamp of 100 watts.

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Approved For Nelease 2000/02/02 . CIA-NDF 02-0	Page 2	
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- The lighted picture is projected by means of two mirrors placed in the cop part of the frame at angles of 45 and 135 degrees down onto a Community screen (Mattscheibe) located a bit lower in the frame. The coussing screen and the picture can be observed through an eye piece attached to the outside of the frame at the height of 1.70 meters.
- 4. For the functioning of the device, it is essential that the foil have a strength corresponding to half of the wave length of the ultra-sound radiation. If it has this strength, the picture of the object will reveal all irregularities in its inner structure. A slide mechanism within the tub allows the horizontal and vertical shifting of the object so that the whole piece can be examined by gradually shifting the section exposed to ultra-sonic radiation.
- 5. Through an arrangement of mirrors placed between the ultra-sound source and the tube opening, the ultra-sound beam can be passed through the testing object obliquely. This has to be done when testing very thin objects in order to prolong the path of the ultra-sound beam.
- 6. The ultra-sound source used in the device described above is produced by RET, Erfurt.

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