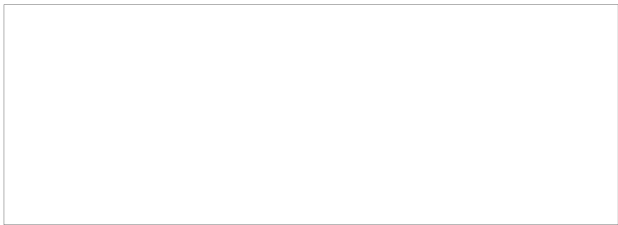


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HANDBOOK OF SOVIET ALLOY COMPOSITIONS

25 AUGUST 1959

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INTRODUCTION

This handbook identifies Soviet metal and alloy designations and their corresponding composition ranges. In general, the applications of these materials are not considered in this compilation, although it was deemed advisable to segregate two groups of steels under headings implying application (Special-Purpose Steels and Tool Steels).

The essential material in this handbook is presented in 21 tables. Two tools have been provided to facilitate the location of alloys listed in this handbook - the "Table of Contents", which indicates the location of groups of alloys, and the "Index", which lists the location of specific alloys and metals.

Metals and alloys are usually classified according to two general systems: (1) by composition alone, and (2) by intended application and chemical composition. These two systems are in common use throughout the world, with modifications peculiar to each country.

In the U.S.S.R., for example, a large number of wrought steels are classified on the basis of chemical composition in accordance with a single system of nomenclature. This scheme of classification encompasses plain-carbon, low-alloy, high-alloy, and stainless steels. In the U. S., broad compositional classifications also are used, but stainless steels are treated separately.

Both the U. S. and the U.S.S.R. also use type of application as a basis for classification. In the U.S.S.R., a compositional designation is then used to distinguish the members of each class. However, the composition-designation system used is a general one, and is independent of specific usage specification. In the U. S., although compositional designations are used to identify the individual members of a class based on the usage specification, the nomenclature has no significance outside of the context of the usage specification.

In both countries, the classification of cast irons is a major exception to the two general systems mentioned above. These materials are grouped by the mechanical properties and the microstructure of the alloys.

The Soviet systems of designating alloys are discussed more fully in the narratives introducing the parts of this handbook.

In general, the material in the tables is grouped by alloy system and composition. Where possible, the designations of the nearest equivalent U. S. alloys have been included in the tables. In some instances, the designations of the nearest equivalent alloys of other countries, notably the U. K., have been used.

The alloy compositions given in the tables, in general, represent either the most recent information available or the consensus of the references. Significant discrepancies or variations are noted.

In the compilation of this handbook, the goal was to obtain the official Soviet designations and compositional specifications for their metals and alloys. In many cases, this goal was realized. In others, a range of compositions was identified, but it is not known whether this meets the official standard. In still other instances, which are clearly noted in the tables, the compositional information was incomplete or lacking. The following notations are used in the tables to describe the situation in these cases:

- (1) Nominal composition
- (2) Actual analysis, i. e., only a laboratory analysis was reported in the literature (often referring to a nonstandard experimental alloy)
- (3) Estimated composition, i. e., the indicated composition represents an "educated guess" on the basis of the alloy designation.

The official Soviet specifications today are termed GOCT (State All-Union Standard). Prior to 1940, they were called OCT (All-Union Standard). The GOCT specifications for metals and alloys are somewhat similar to the U. S. ASTM general class specifications. The designations and criteria for individual alloys are grouped under each specification. The GOCT specifications carry a two-part number, the first of which appears to be a serial number, and the second, to indicate the year of issue. The serial number often is not changed when a specification is revised, but the indicated year of issue is changed to reflect the date of the latest revision. The specification numbers are often indicative of broad fields of intended use (i. e., springs, constructional steels, etc.). Therefore, essentially the same alloy may appear in two or more specifications if it is used in more than one general type of application.

In addition to the official GOCT specifications, specifications for metals and alloys also are issued by the Soviet ministries of metallurgy (for example, those designated ЧМТУ) and by the Ministry of Aviation Industry (designated АМТУ). Another group of specifications is labeled МПТУ (Metallurgical Industrial Technical Specification). Very often, GOCT specifications eventually are issued to replace these various other specifications. In other instances, the ministerial specification remains in effect. This may indicate that the alloy was developed by the ministry itself for a specific, possibly limited, application.

Generally, individual Soviet alloys are distinguished by a designation consisting of numerals and letters which together indicate nominal composition. These designations exist within the framework of the GOCT specification system and for steels, for example, serve a purpose similar to that of the U. S. AISI system. However, the GOCT system for identifying individual alloys can be used independently of the specification. It is a self-contained system signifying composition only.

The GOCT composition-designation system varies, in a consistent way, depending on the base metal of the alloy being described. The system is fairly simple, however, once the user becomes acquainted with the basic rules. Moreover, one can usually tell more about an alloy from the GOCT designation than, for example, from the corresponding AISI designation. The variations of the GOCT designation system are discussed in appropriate sections of this handbook.

A second system of alloy designations, the factory-mark system, also is used in the U.S.S.R. The significance of this system is not understood, although it is possible that these designations may be comparable to U. S. trade designations. Apparently, there are Soviet alloys which have both GOCT designations and factory designations. There are also alloys which have one type of designation, but apparently not the other.

The symbol Ж, followed by a serial number, has customarily been called a factory designation. It is used to designate a wide variety of steels and alloys. Originally, this designation was applied to experimental steels melted by the Elektrostal' plant, but its use is apparently not so specific today. A possible explanation of this designation is that the Soviets apply the symbol Ж to alloys whose development is particularly desired. Often, the Ж designation is retained after the alloy has been introduced into industry. However, as in the case of other factory designations, a GOCT designation may be assigned the alloy.

In general, Cyrillic letters have been used in the Soviet designations and specifications given in this handbook. The Board of Geographic Names system of transliteration to Latin letters is as follows:

<u>Cyrillic Letter</u>	<u>Latin Letter</u>	<u>Cyrillic Letter</u>	<u>Latin Letter</u>
А	A	И	D
Б	B	Е	E or Ye
В	V	Ж	Zh
Г	G	З	Z

<u>Cyrillic Letter</u>	<u>Latin Letter</u>	<u>Cyrillic Letter</u>	<u>Latin Letter</u>
И	I	Ф	F
И	Y	Х	Kh
К	K	Ц	Ts
Л	L	Ч	Ch
М	M	Ш	Sh
Н	N	Щ	Shch
О	O	Ъ	Y
П	P	Ь	Y'
Р	R	Э	E
С	S	Ю	Yu
Т	T	Я	Ya
У	U		

PART I
SOVIET STEELS

Soviet alloy steels are roughly segregated into three groups based upon total alloy content. A steel with a total alloy content of about 5 per cent or less is designated a low-alloy steel; between 5 and 11 per cent, a medium-alloy steel; and over 11 per cent, a high-alloy steel. In addition, the steels may be classified by application, e. g., tool steels and ball-bearing steels. The six tables which comprise this section are arranged mainly on the basis of this compositional grouping; however, the Soviet tool steels and some special-purpose steels are considered separately. The tables of Soviet steels included in this part of the handbook are titled:

- I. Soviet Carbon Steels
- II. Soviet Low-Alloy Steels
- III. Soviet Medium-Alloy Steels
- IV. Soviet Stainless and High-Alloy Steels
- V. Soviet Tool Steels
- VI. Soviet Special-Purpose Steels.

A combination of numbers and letters comprises the ГОСТ designation of a steel. Generally, the first numbers designate the average carbon content in hundredths of one per cent. The letters which follow the numbers indicate the major alloying elements in the steel, as indicated below:

Letter	Element	
	Russian Word	English Word
Б	Ниобий	Columbium (Niobium)
В	Вольфрам	Tungsten
Г	Марганец	Manganese
Д	Медь	Copper
З	Сера	Sulfur
К	Кобальт	Cobalt
М	Молибден	Molybdenum

Letter	Element	
	Russian Word	English Word
Н	Никель	Nickel
П	Фосфор	Phosphorus
Р	Бор	Boron
С	Кремний	Silicon
Т	Титан	Titanium
Ф	Ванадий	Vanadium
Х	Хром	Chromium
Ц	Цирконий	Zirconium
Ю	Алюминий	Aluminum

The numbers following each letter show the approximate content of the corresponding element in per cent units. If the amount of alloying element is one per cent or less, no number follows the letter.

The GOCT designations of tool steels vary slightly from the general form. In carbon tool steels, the carbon content is indicated by the letter У (Углеродистая) followed by a number showing the average carbon content in tenths of one per cent. Thus, the steel designated У7 is a carbon tool steel containing about 0.7 per cent carbon. In general, also, the numbers preceding the letters in GOCT tool-steel designations indicate the carbon content in tenths, rather than hundredths, of one per cent. In the tool steel 5ХНМ, for example, the number 5 refers to a carbon content of 0.5 per cent, not 0.05 per cent as in a regularly designated steel.

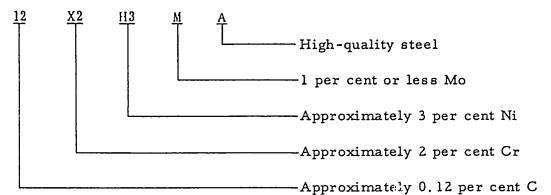
In high-grade-alloy designations, a carbon content of less than 0.1 per cent may be indicated by a 0 prefixed to the designation.

In the case of ball-bearing steels, the designations of which are prefixed by the letter Ш, the numbers denote chromium content in tenths of one per cent instead of the customary per cent units.

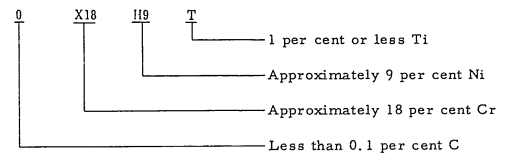
The Soviets appear to distinguish "high-quality" steels from "normal" steels. High-quality steels are identified by the letter А appended to the GOCT designation. Thus, GOCT 20X denotes a low-chromium quality steel, while GOCT 20XA denotes a low-chromium high-quality steel. The chief basis for the distinction seems to lie in the fact that the high-quality steels (suffixed А) often carry narrower composition limits than do other

grades, particularly with respect to carbon content. For example, the carbon range for GOCT 20X is 0.15 to 0.25 per cent, while that for GOCT 20XA is 0.17 to 0.24 per cent. Also, according to GOCT 4543-57, the maximum sulfur and phosphorus contents in quality steels are 0.040 per cent, whereas the usual maxima in high-quality steels are 0.030 per cent for sulfur and 0.035 per cent for phosphorus.

The GOCT designation 12X2H3MA may be used as an example defining a low-alloy steel. The designation denotes a high-quality chromium-nickel-molybdenum steel containing approximately 0.12 per cent carbon, 2 per cent chromium, 3 per cent nickel, and not over 1 per cent molybdenum. The following diagram explains the designation:



The diagram below explains a possible designation of a stainless steel:



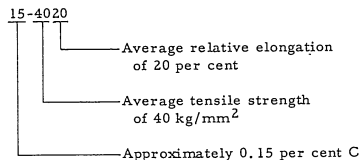
The prefix O (С отклонением от стандартного анализа) occasionally appears before a GOCT steel designation. Meaning "with deviations from the standard composition", this O denotes alloys melted with a higher than normal percentage of scrap.

GOCT designations for cast steels usually follow the general pattern described above. Quite frequently, the letter Л is used as a suffix in the designation to signify a cast steel. For example, the designation 35Л indicates a cast carbon steel containing approximately 0.35 per cent carbon.

ГОСТ specifications for cast carbon steels classify these steels on the basis of structure, quality, or method of manufacture, as well as by chemical composition. Under ГОСТ 977-53, all cast carbon steels are divided into the following five classes, based upon the carbon content and the mechanical properties:

- (1) 15-4020
- (2) 25-4518
- (3) 35-5015
- (4) 45-5512
- (5) 55-6010.

The first two digits of each class designation represent the average carbon content in tenths of one per cent; the second two digits indicate the average tensile strength in kilograms per square millimeter; and the third two digits give the average relative elongation based upon a fivefold gage length. The following example explains this type of designation:



Each class of cast carbon steels, of course, comprises several steels.

The Soviets often indicate the method of manufacture of a cast carbon steel by a code letter which prefixes the designation. Thus, B indicates Bessemer, M, basic openhearth, and K, acid openhearth, when any of these letters appears before a designation of a cast carbon steel.

Soviet steel designations may carry a prefixed letter which indicates a particular purpose or characteristic of the steel. Often, these prefixes appear in factory designations. Some of these letters and their interpretations are given below:

Letter	Russian Word	English Translation
А	Автоматная	Free-cutting (high sulfur) steel
Е	Магнитная	Permanent-magnet steel
Ж	Нержавеющая	Straight-chromium corrosion-resistant stainless steel; comparable to the AISI 400 series
Р	Быстрорежущая	High-speed tool steel
Ш	Шарикодшипниковая	Steel for roller or ball bearings
Э	Электросталь	Steel designation of Elektrostal'
Я	Кислоупорная	Chromium-nickel corrosion- and heat-resistant stainless steel; comparable to the AISI 300 series

TABLE I SOVIET

Index Nr	ГОСТ Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical		
	Specification	Designation			C	Mn	Si
1	1050-52	05	--	(Rimmed)	0.06	0.35	0.03
2	1050-52	05an	--				
3	1050-52	08	--	(Rimmed)	0.05-0.12	0.25-0.50	0.03
4	1050-52	08an	--				
5	--	08anH ¹	--	--	0.05-0.08	0.30-0.42	0.08
6	--	08anH ²	--	--	0.05-0.09	0.25-0.50	0.08
7	--	08anH ³	--	--	0.05-0.10	0.25-0.50	0.03
8	1050-52	08nc	--	--	0.05-0.12	0.25-0.50	0.17
9	--	08an	--	--	0.06	0.3	--
10	1050-52	10	OM	C-1010 } (Rimmed)	0.07-0.15	0.35-0.65	0.17-0.37
11	1050-52	10an	--				
12	--	K10an	--				
13	1051-50	10	--	--	0.07-0.15	0.50	0.03
14	1050-52	15	--	C-1015 } (Rimmed)	0.12-0.20	0.35-0.65	0.17-0.37
15	1050-52	15an	--				
16	TY 106	3TC	--				
17	1051-50	15	--	--	0.12-0.20	0.50	0.07
18	1050-52	20	--	C-1020 } (Rimmed)	0.17-0.25	0.35-0.65	0.17-0.37
19	1050-52	20an	--				
20	TY 106	4T	--				
21	1051-53	20	--	--	0.17-0.25	0.50	0.07
22	1050-52	25	Y2	C-1025 } (Rimmed)	0.22-0.30	0.50-0.80	0.17-0.37
23	1050-52	25an	--				
24	1050-52	30	--	C-1030	0.27-0.35	0.50-0.80	0.17-0.37
25	1051-50	30	--	--	0.27-0.35	0.60/	0.20
26	1050-52	35	Y3	C-1034	0.32-0.40	0.50-0.80	0.17-0.37
27	1051-50	35	--	--	0.32-0.40	0.60	0.20
28	1050-52	40	--	C-1040	0.37-0.45	0.50-0.80	0.17-0.37
29	1051-50	40	--	--	0.37-0.45	0.60	0.20
30	1052-52	45	Y4	C-1045	0.42-0.50	0.50-0.80	0.17-0.37
31	924-51	45	--	--	0.42-0.50	0.60	0.20
32	1050-52	50	Y11 ¹	C-1050	0.47-0.55	0.50-0.80	0.17-0.37
33	1050-52	55	--	C-1055	0.50-0.60	0.50-0.80	0.17-0.37
34	1050-52	60	--	C-1060	0.55-0.65	0.50-0.80	0.17-0.37
35	1050-52	65	--	C-1065	0.60-0.70	0.50-0.80	0.17-0.37

CARBON STEELS⁽¹⁾

Composition, per cent (maximum unless given as a range)							Remarks	References
P	S	Cr	Ni	Cu	Others			
0.040	0.040	0.15	0.30	--	--	--	1-3	
0.040	0.040	0.15	0.30	--	--	--	1,3-5	
0.025	0.025	0.15	0.30	0.15	--	--	5	
0.025	0.030	0.15	0.30	0.20	--	--	5	
0.030	0.035	0.15	0.30	0.20	--	--	5	
0.040	0.040	0.15	0.30	--	--	--	3	
0.05	0.025	Trace	Trace	--	V 0.06	--	6	
0.040	0.045	0.30	0.30	--	--	--	2-4,7,8	
0.040	0.040	0.15	0.30	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	2-4,9,10	
0.040	0.040	0.30	0.30	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	1-4	
0.040	0.040	0.30	0.30	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	1-4,7	
0.040	0.045	0.30	0.30	--	--	--	1-4	
0.040	0.045	0.30	0.30	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	1-4	
0.040	0.045	0.30	0.30	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	1-4,7	
0.040	0.040	0.30	0.30	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	1-4	
0.040	0.045	0.30	0.30	--	--	--	1-4	
0.040	0.045	0.30	0.30	--	--	--	1-4	

TABLE I SOVIET CARBON

Index Nr	ГОСТ Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical		
	Specification	Designation			C	Mn	Si
36	1050-52	70	--	C-1070	0.65-0.75	0.50-0.80	0.17-0.37
37	1050-52	75	--	C-1074	0.72-0.80	0.50-0.80	0.17-0.37
38	1057-72	80	--	C-1080	0.75-0.85	0.30-0.60	0.17-0.37
39	1050-52	85	--	C-1085	0.82-0.90	0.50-0.80	0.17-0.37
40	TY 106	9K	--	--	0.30	0.60-0.80	0.40
41	5520-50	15K	--	--	0.12-0.20	0.65	0.15-0.30
42	380-50	15K	--	--	--	--	--
43	5520-50	20K	--	--	0.16-0.24	0.65	0.15-0.30
44	380-50	20K	--	--	--	--	--
45	--	22K	--	--	0.19-0.31	0.65-1.08	0.14-0.37
46	5520-50	25K	--	--	0.21-0.28	0.80	0.15-0.30
47	380-50	25K	--	--	--	--	--
48	1414-54	A12	--	B-1111	0.08-0.16	0.60-0.90	0.15-0.35
49	B-1414-42	A15	--	C-1115	0.10-0.20	0.70-1.10	0.15-0.35
50	B-1414-42	A15T	--	C-1117	0.10-0.20	1.00-1.40	0.15-0.35
51	1414-54	A20	--	C-1120	0.15-0.25	0.60-0.90	0.15-0.35
52	1414-54	A30	--	C-1126	0.25-0.35	0.70-1.00	0.15-0.35
53	1414-54	A35	--	C-1138	0.30-0.40	0.80-1.20	0.15-0.35
54	--	A40	--	--	0.43	1.32	0.29
55	1414-54	A40T	--	C-1141	0.35-0.45	1.20-1.55	0.15-0.35
56	NTY 3648-53	BK	--	--	0.2-0.4	0.5	--
57	380-50	bCr.0	--	--	0.14	Not standardized	
58	380-50	bCr.3	--	B-1010	0.12	0.25-0.55	0.10-0.35
59	380-50	bCr.4	--	--	0.12-0.20	0.35-0.55	0.10-0.35
60	380-50	bCr.5	--	--	0.17-0.30	0.50-0.80	0.10-0.35
61	380-50	bCr.6	--	--	0.26-0.40	0.60-0.90	0.10-0.35
62	NTY 5567-56	kCr.0	--	(Rimmed)	0.23	--	--
63	NTY 5567-56	kCr.2	--	(Rimmed)	0.09-0.15	0.35-0.50	0.12-0.30
64	--	kCr.2An	--	--	--	--	--
65	NTY 5567-56	kCr.3	--	(Rimmed)	0.12-0.22	0.35-0.50	0.12-0.30
66	--	kCr.3An	--	--	--	--	--
67	NTY 5567-56	kCr.4	--	(Rimmed)	0.18-0.27	0.40-0.70	0.12-0.30
68	NTY 5567-56	kCr.5	--	(Rimmed)	0.28-0.37	0.50-0.80	0.17-0.35
69	--	kCr.5An	--	--	--	--	--

STEELS⁽¹⁾ (Continued)

Composition, per cent (maximum unless given as a range)								Remarks	References
P	S	Cr	Ni	Cu	Others				
0.040	0.045	0.30	0.30	--	--	--	--	1-4	
0.040	0.045	0.30	0.30	--	--	--	--	1-3	
0.040	0.040	0.12	0.15	0.20	--	--	--	3	
0.040	0.045	0.30	0.30	--	--	--	--	2, 3, 7	
0.05	0.05	0.3	0.3	--	--	--	--	2	
0.045	0.045	0.3	0.3	0.3	Cr + Ni + Cu 0.7	--	--	3, 8, 9, 11, 12	
0.045	0.045	0.3	0.3	0.3	Cr + Ni + Cu 0.7	--	--	3, 8, 9, 11, 12	
0.015-0.029	0.019-0.037	0.02-0.12	--	--	--	--	--	13	
0.045	0.045	0.3	0.3	0.3	Cr + Ni + Cu 0.7	--	--	3, 8, 9, 11, 12	
0.06	0.08-0.20	--	--	--	--	--	--	2, 3, 14-16	
0.06	0.08-0.15	--	--	--	--	--	--	15, 17	
0.06	0.08-0.15	--	--	--	--	--	--	15	
0.06	0.08-0.15	--	--	--	--	--	--	2, 3, 15, 16, 18	
0.06	0.08-0.15	--	--	--	--	--	--	2, 3, 15, 16, 18	
0.06	0.08-0.15	--	--	--	--	--	--	2, 17	
0.026	0.046	--	0.29	--	--	--	Actual analysis	19	
0.05	0.18-0.30	--	--	--	--	--	--	2, 3, 10, 20	
--	--	--	--	--	Fe 94-96	--	--	237	
0.090	0.070	--	--	--	--	--	--	1, 2, 21, 22	
0.085	0.065	--	--	--	--	--	--	1, 2, 21, 22	
0.085	0.065	--	--	--	--	--	--	1, 2, 21, 22	
0.085	0.065	--	--	--	--	--	--	1, 2, 21, 22	
0.085	0.065	--	--	--	--	--	--	1, 2, 21, 22	
0.070	0.060	--	--	--	--	--	--	23	
0.050	0.055	--	--	--	--	--	--	23, 24	
0.050	0.055	--	--	--	--	--	--	23	
0.050	0.055	--	--	--	--	--	--	23	
0.050	0.055	--	--	--	--	--	--	23	

TABLE I SOVIET CARBON

Index Nr	FOCT Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical		
	Specification	Designation			C	Mn	Si
70	388-52	KCr.6	--	(Rimmed)	0.38-0.50	0.50-0.80	0.17-0.35
71	388-52	MCr.8	--	--	0.23	Not standardized	
72	388-52	MCr.1	--	C-1010	0.07-0.12	0.35-0.50	Not standardized
73	536-53	MCr.1	--	C-1010	0.07-0.12	0.35-0.50	Not standardized
74	388-52	MCr.2	--	C-1012	0.09-0.15	0.30-0.50	Not standardized
75	536-53	MCr.2	--	C-1012	0.09-0.15	0.35-0.50	Not standardized
76	388-52	MCr.3	--	C-1017	0.14-0.22	0.40-0.65	0.12-0.22
77	536-53	MCr.3	--	C-1017	0.14-0.22	0.40-0.65	0.12-0.22
78	388-52	MCr.4	--	C-1023	0.18-0.27	0.40-0.70	0.12-0.30
79	388-52	MCr.5	--	C-1032	0.28-0.37	0.50-0.80	0.17-0.35
80	388-52	MCr.6	--	"Off Heat Grade"	0.38-0.50	0.50-0.80	0.17-0.35
81	388-52	MCr.7	--	--	0.50-0.63	0.55-0.85	0.17-0.35
82	--	MA	--	--	0.05	0.40	Trace
83	--	MA1	--	--	0.06	0.40	Trace
84	388-55	MB	--	--	0.25	--	--
85	388-55	MB9kn	--	(Rimmed)	0.06-0.12	0.25-0.50	0.05
86	388-55	M12kn	--	(Rimmed)	0.09-0.16	0.30-0.50	0.05
87	388-55	T16	--	--	0.12-0.20	0.35-0.70	0.12-0.30
88	6713-53	M16C	--	--	0.12-0.20	0.40-0.70	0.12-0.25
89	388-55	M21	--	--	0.17-0.25	0.40-0.70	0.12-0.30
90	388-55	M34	--	--	0.29-0.39	0.50-0.80	0.15-0.32
91	4225-54	M71	--	--	0.64-0.74	0.60-0.90	0.13-0.28
92	6944-54	M73	--	--	0.67-0.80	0.70-1.00	0.13-0.28
93	6944-54	M75	--	--	0.69-0.82	0.70-1.00	0.13-0.28
94	388-57	Cr.8	ONM	--	0.23	--	--
95	388-57	Cr.1	--	--	0.07-0.12	0.35-0.50	Trace
96	5521-50	Cr.1C	--	--	0.07-0.12	0.35-0.50	Trace
97	388-57	Cr.2	--	--	0.09-0.15	0.35-0.50	Trace
98	5521-50	Cr.2	--	--	0.09-0.15	0.30-0.50	Trace

STEELS⁽¹⁾ (Continued)

Composition, per cent (maximum unless given as a range)							Remarks	References
P	S	Cr	Ni	Cu	Others			
0.050	0.055	--	--	--	--	--	--	23
0.070	0.060	--	--	--	--	--	--	2, 10, 22
0.050	0.055	--	--	--	--	--	--	1, 10, 20, 22
0.040	0.045	--	--	--	--	--	--	3
0.050	0.055	--	--	--	--	--	--	1, 10, 20, 22
0.040	0.045	--	--	--	--	--	--	3
0.050	0.055	--	--	--	--	--	--	1, 10, 20, 22
0.040	0.045	--	--	--	--	--	--	3
0.050	0.055	--	--	--	--	--	--	1, 10, 20, 22
0.040	0.045	--	--	--	--	--	--	3
0.050	0.055	--	--	--	--	--	--	1, 10, 20, 22
0.050	0.055	--	--	--	--	--	--	1, 10, 20, 22
0.050	0.055	--	--	--	--	--	--	1, 10, 20
0.050	0.055	--	--	--	--	--	--	1, 10, 20
0.050	0.055	--	--	--	--	--	--	1, 10, 20
0.025	0.030	--	--	0.25	--	--	--	25
0.025	0.030	--	--	0.25	--	--	--	25
0.07	0.06	--	--	--	--	--	--	4
0.04	0.05	--	--	--	--	--	--	4
0.04	0.05	--	--	--	--	--	--	4
0.04	0.05	--	--	--	--	--	--	4
0.040	0.045	0.3	0.3	0.3	--	--	--	2, 3, 9
0.04	0.05	--	--	--	--	--	--	4
0.040	0.050	--	--	--	--	--	--	2, 9
0.040	0.050	--	--	--	--	--	--	9
0.040	0.050	--	--	--	--	--	--	2, 9
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15, 24
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15
0.05	0.05	0.3	0.3	0.25	--	--	--	2, 3, 16
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15
0.050	0.055	--	--	--	--	--	--	3

TABLE I SOVIET CARBON

Index Nr	ГОСТ Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent	C		Chemical Si
	Specification	Designation				Mn	
99	5521-50	Cr.2C	--	--	0.09-0.15	0.35-0.50	Trace
100	380-57	Cr.3	--	--	0.14-0.22	0.40-0.65	Trace
101	5521-50	Cr.3	--	--	0.14-0.22	0.30-0.50	Trace
102	TY 714	Cr.3K	-- }	--	0.12-0.22	--	--
103	TY 714	Cr.3T					
104	6713-53	Cr.3noor	--	--	0.14-0.22	0.40-0.65	0.15-0.30
105	5521-50	Cr.3C	--	--	0.14-0.22	0.35-0.60	0.12-0.35
106	924-51	Cr.3u	--	--	0.18	0.30-0.60	Trace
107	380-57	Cr.4	--	--	0.18-0.27	0.40-0.70	0.12-0.30
108	5521-50	Cr.4B	-- }	--	0.18-0.27	0.4-0.7	0.12-0.35
109	5521-50	Cr.4C					
110	5521-50	Cr.4F					
111	380-57	Cr.5	--	--	0.28-0.37	0.50-0.80	0.17-0.40
112	5521-50	Cr.6	--	--	0.28-0.37	0.50-0.80	0.17-0.35
113	5521-50	Cr.6C	--	--	0.28-0.32	0.8	0.17-0.35
114	5521-50	Cr.6Cnos	--	--	0.28-0.32	0.8	0.17-0.35
115	380-57	Cr.6	--	--	0.38-0.50	0.50-0.80	0.17-0.40
116	380-57	Cr.7	--	--	0.48-0.60	--	--
117	2186-54	Cr.20A	--	--	0.11-0.22	--	--
118	1435-42	Cr.45A	--	--	0.6-1.4	0.25-0.35	0.3
119	--	Cr.65	--	--	0.65-0.70	0.40-0.55	0.15-0.25
120	TY 1010	Cr.65A	--	--	0.65-0.70	0.40-0.55	0.15-0.25
121	380-41	TCr.0	--	(Basic Bessemer)	0.14	--	--
122	380-41	TCr.3	--	(Basic Bessemer)	0.12	0.25-0.55	0.10-0.35
123	380-41	TCr.4	--	(Basic Bessemer)	0.13-0.20	0.40-0.70	0.10-0.35
124	380-41	TCr.5	--	(Basic Bessemer)	0.21-0.30	0.50-0.80	0.10-0.35
125	--	--	--	08FB	0.07	0.30-0.40	--
126	--	--	--	BFB	0.08	0.30-0.40	--

(1) See also "Carbon Tool Steels", Y7, Y7A, etc., in Table V.

STEELS⁽¹⁾ (Continued)

Composition, per cent (maximum unless given as a range)								Remarks	References
P	S	Cr	Ni	Cu	Others				
0.05	0.05	0.3	0.3	0.25	--	--	--	2, 3, 16	
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15	
0.050	0.055	--	--	--	--	--	--	3	
0.04	0.04	--	--	--	--	--	--	3	
0.045	0.050	--	--	--	--	--	--	2, 3	
0.05	0.05	0.3	0.3	0.25	--	--	--	2, 3, 16	
0.040	0.040	0.10	0.30	--	--	--	--	3	
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15	
0.05	0.05	0.3	0.3	0.25	--	--	--	2, 3, 16	
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15	
0.050	0.055	--	--	--	--	--	--	3	
0.05	0.05	0.3	0.3	0.25	--	--	--	2, 3, 16	
0.05	0.05	0.3	0.3	0.4	--	--	--	2, 16	
--	--	--	--	--	--	--	Analysis not guaranteed	10, 15	
--	--	--	--	--	--	--	Analysis not guaranteed	10	
--	--	0.10-0.30	--	--	--	--	--	4, 26	
--	--	--	--	--	--	--	--	27	
0.035	0.025	0.20	0.12	0.15	Al 0.15	--	--	18	
0.025	0.025	0.20	0.12	0.15	Al 0.05	--	--	3	
0.090	0.070	--	--	--	--	--	--	7	
0.080	0.065	--	--	--	--	--	--	7	
0.080	0.065	--	--	--	--	--	--	7	
0.080	0.065	--	--	--	--	--	--	7	
--	0.023	--	--	--	--	--	--	28	
--	0.025	--	--	--	--	--	--	28	

TABLE II SOVIET

Index Nr	DVTZ Numbers		U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, per cent					
	Specification	Designation			C	Mn	Si	P	S	Cr
Aluminum Steels										
1	--	18WJ	--	--	0.79	0.31	0.29	--	--	--
Boron Steels										
2	--	48P	--	C-1040	0.35-0.45	0.5-0.8	0.17-0.37	0.040	0.045	0.30
3	--	48P	--	C-1045	0.44-0.50	0.5-0.8	0.17-0.37	0.040	0.045	0.30
Chromium Steels										
4	--	12X	--	5117	0.10-0.16	0.30-0.60	0.17-0.37	0.04	0.04	0.70-1.00
5	4545-57	15X	Mn } 30X }	5117	0.12-0.20	0.30-0.60	0.17-0.37	0.040	0.040	0.70-1.00
6	4545-57	15X								
7	4545-57	15XA	--	5117	0.12-0.18	0.30-0.60	0.17-0.37	0.035	0.030	0.70-1.00
8	4545-57	20X	--	5120	0.15-0.25	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
9	4545-57	20XA	--	5120	0.17-0.24	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
10	--	25X	--	--	0.20-0.30	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
11	4545-57	30X	--	5130	0.25-0.35	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
12	4545-57	30XA	--	5130	0.25-0.33	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
13	--	3220E	--	5132	0.28-0.35	0.7-0.9	0.2-0.5	0.04	0.05	0.5-0.7
14	4545-57	35X	--	5135	0.30-0.40	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
15	4545-57	38XA	X } 30X }	5140	0.34-0.42	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
16	4545-57	38XA								
17	4545-57	40X	--	5140	0.37-0.45	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
18	4545-48	40XA	--	5140	0.35-0.45	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
19	--	44X	--	--	0.40-0.49	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
20	4545-57	44X	--	5145	0.40-0.50	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
21	4545-48	45XA	--	5145	0.42-0.50	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
22	4545-57	50X	--	5147	0.45-0.55	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
23	4545-48	50XA	--	5147	0.47-0.55	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
24	--	55X	--	5155	0.50-0.60	0.35-0.65	0.17-0.37	0.040	0.040	1.0-1.3
25	4545-47	65X	--	--	0.60-0.70	0.40	0.35	0.040	0.040	0.50-0.80
26	4545-47	65X	--	--	0.80-0.90	0.35-0.65	0.17-0.35	0.030	0.030	0.45-0.70
27	--	1212A	Mn } 10X }	--	0.11-0.17	0.30-0.60	0.17-0.37	0.035	0.030	1.75-2.25
28	--	1212A								
29	--	10X3	--	--	0.98	0.32	0.28	--	--	3.15
30	--	10X3	--	--	0.95-1.05	0.50-0.80	0.17-0.37	0.040	0.040	2.75-3.25
31	--	14X3	--	--	1.44	0.36	0.21	--	--	3.45
Copper Steels										
32	--	10X	--	--	0.12	--	--	--	--	--
Manganese Steels										
33	--	10P	--	C-1012	0.10-0.16	0.70-1.00	0.17-0.37	0.040	0.040	0.30
34	4545-47	14P	--	C-1018	0.12-0.18	0.70-1.00	0.20-0.40	0.040	0.040	0.30
35	10P-17	14P	--	--	0.12-0.20	0.70-1.00	0.17-0.37	0.040	0.045	0.30

LOW-ALLOY STEELS

per cent (maximum unless given as a range)											Remarks	Reference
Ni	Mo	V	Ti	Cu	Others							
--	--	--	--	--	Al 2.86						Actual analysis	29
0.30	--	--	--	--	B 0.002-0.005							30
0.30	--	--	--	--	B 0.002-0.005							30
--	--	--	--	--	--						Estimated composition	31
0.40	--	--	--	--	--							1,3,10,14,15
0.40	--	--	--	--	--							1,7,10,14,15
0.40	--	--	--	--	--							1,3,8,10,15
0.40	--	--	--	--	--							1,10,15
0.40	--	--	--	--	--						Estimated composition	32
0.40	--	--	--	--	--							1,3,8,10,15
0.40	--	--	--	--	--							1,10,15
0.40	--	--	--	--	--							33
0.5	--	--	--	--	--							33
0.40	--	--	--	--	--							1,3,10,14,15
0.40	--	--	--	--	--							1,7,10,14
0.40	--	--	--	--	--							1,7,10,14
0.40	--	--	--	--	--							1,3,8,10,15
0.40	--	--	--	--	--							1
0.40	--	--	--	--	--							9
0.40	--	--	--	--	--							1,3,10,14,15
0.40	--	--	--	--	--							1,15
0.40	--	--	--	--	--							1,3,10,14,15
0.40	--	--	--	--	--							1
0.3	--	--	--	--	--							34
0.30	--	--	--	--	--							9,15
0.30	--	--	--	--	--							3
0.40	--	--	--	--	--						Estimated composition	7,35
0.40	--	--	--	--	--							29
0.40	--	--	--	--	--						Estimated composition	35
0.40	--	--	--	--	--						Actual analysis	29
--	--	--	--	--	--						Actual analysis	37

TABLE II SOVIET LOW-

Index Nr	FOCT Numbers Specification Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition					
				C	Mn	Si	P	S	Cr
Manganese Steels (Continued)									
74	--	1213	--	0.010	2.46	0.06	0.021	0.015	--
75	--	11813	--	1.18	3.58	0.18	--	--	--
76	--	12013	--	1.39	2.74	0.24	--	--	--
77	--	15213	--	1.52	2.94	--	--	--	--
78	--	4814	--	0.48	4.33	0.26	--	--	--
79	--	10414	--	1.40	4.0	--	--	--	--
80	4224-48	U-48	--	0.42-0.55	0.60-1.10	0.10-0.30	0.080	0.060	--
81	5535-51	104-52	--	0.50-0.83	0.60-1.10	0.15-0.30	0.075	0.060	--
82	--	K22	(Rimmed)	0.50-0.73	0.60-1.10	0.15-0.30	0.045	0.05	--
Molybdenum Steels									
83	--	H	--	0.1-0.25	--	0.4	--	--	--
84	4543-48	120A	ASTM A335-55T (Grade P1)	0.10-0.16	0.40-0.70	0.17-0.37	0.035	0.030	0.30
85	4543-48	15H	ASTM A204-54T (Grade A)	0.10-0.18	0.40-0.70	0.17-0.37	0.040	0.040	0.30
86	U17V 2381-54	14H	--	0.12-0.20	0.40-0.70	0.17-0.37	0.040	0.040	0.30
87	4543-48	20H	ASTM A204-54T (Grade A)	0.15-0.25	0.40-0.70	0.17-0.37	0.040	0.040	0.30
88	4543-48	20NA	ASTM A204-54T (Grade A)	0.17-0.24	0.40-0.70	0.17-0.37	0.035	0.030	0.30
89	--	25011	--	0.20-0.30	0.50-0.80	0.20-0.40	--	--	0.30
90	4543-48	30H	ASTM A182-55T (Grade P1)	0.25-0.35	0.50-0.80	0.17-0.37	0.040	0.040	0.30
91	4543-48	30NA	--	0.26-0.34	0.50-0.80	0.17-0.37	0.035	0.030	0.30
Nickel Steels									
92	4543-48	2H	--	0.20-0.30	0.50-0.80	0.17-0.37	0.040	0.040	0.30
93	4543-48	2HA	--	0.22-0.30	0.50-0.80	0.17-0.37	0.035	0.030	0.30
94	4543-48	2H	--	0.25-0.35	0.50-0.80	0.17-0.37	0.040	0.040	0.30
95	4543-48	2NA	--	0.27-0.35	0.50-0.80	0.17-0.37	0.035	0.030	0.30
96	--	4H	--	0.37-0.45	0.50-0.80	0.17-0.37	0.05	0.05	0.3
97	--	4H	--	0.40-0.45	0.50-0.80	0.17-0.37	--	--	0.20
98	--	4H	--	0.43	0.75	0.36	0.016	0.014	0.09
99	U17V 2425-40	120NA	ASTM A203-54T	0.10-0.16	0.30-0.50	0.17-0.37	0.035	0.030	0.20-0.50
100	--	4H2	--	0.38	0.73	0.22	0.013	0.015	0.09
101	U17V 4013-54	08H2	--	0.08	0.40-0.70	0.17-0.37	0.030	0.025	0.20
102	U17V 5018-53	1203	2317	0.12	0.35-0.55	0.17-0.37	0.03	0.03	0.30
103	--	121NA	2317	0.15	0.50	0.25	--	--	--
104	U17V 4410-54	25H3	--	0.20-0.30	0.40-0.70	0.17-0.37	0.040	0.040	0.30
105	B 1543-42	25H3A	--	0.20-0.10	0.40-0.70	0.15-0.30	0.045	0.045	0.30
106	--	35H3	--	0.32	0.51	0.28	--	--	0.25
107	--	35H4	--	0.38	0.32	0.20	0.042	0.035	0.61

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)										Remarks	References
Ni	Mo	W	V	Ti	Cu	Others					
--	--	--	--	--	--	--	--	--	--	Actual analysis	53
--	--	--	--	--	--	--	--	--	--	Actual analysis	29,54
--	--	--	--	--	--	--	--	--	--	Actual analysis	54
--	--	--	--	--	--	--	--	--	--	Actual analysis	52
--	--	--	--	--	--	--	--	--	--	Nominal composition	29
--	--	--	--	--	--	--	--	--	--	Actual analysis	55
--	--	--	--	--	--	--	--	--	--	Actual analysis	9
--	--	--	--	--	--	--	--	--	--	Actual analysis	9
--	--	--	--	--	--	--	--	--	--	Actual analysis	56
--	0.3-0.6	--	--	--	--	--	--	--	--	Actual analysis	21
0.30	0.40-0.55	--	--	--	--	--	--	--	--	Actual analysis	1,3
0.30	0.40-0.55	--	--	--	--	--	--	--	--	Actual analysis	1,3,14,15
0.30	0.40-0.60	--	--	--	--	--	--	--	--	Actual analysis	3
0.30	0.40-0.55	--	--	--	--	--	--	--	--	Actual analysis	1,3,15
0.30	0.40-0.55	--	--	--	--	--	--	--	--	Actual analysis	1,3
0.30	0.40-0.60	--	--	--	--	--	--	--	--	Actual analysis	16
0.40	0.40-0.55	--	--	--	--	--	--	--	--	Actual analysis	1,3,14,15
0.40	0.40-0.55	--	--	--	--	--	--	--	--	Actual analysis	1,3
0.50-0.90	--	--	--	--	--	--	--	--	--	Actual analysis	1,3,14
0.50-0.90	--	--	--	--	--	--	--	--	--	Actual analysis	1,3
0.80-1.20	--	--	--	--	--	--	--	--	--	Actual analysis	1,3,14
0.80-1.20	--	--	--	--	--	--	--	--	--	Actual analysis	1,3
0.90-1.20	--	--	--	--	--	--	--	--	--	Actual analysis	14
0.90-1.20	--	--	--	--	--	--	--	--	--	Actual analysis	34
1.15	--	--	--	--	--	--	--	--	--	Actual analysis	57
1.70-2.20	--	--	--	--	--	--	--	--	--	Actual analysis	3,7
1.89	--	--	--	--	--	--	--	--	--	Actual analysis	57
3.0-3.5	--	--	--	--	--	--	--	--	--	Actual analysis	3
3.25-3.75	--	--	--	--	--	--	--	--	--	Reference 3 gives 3.50-4.00 Ni	3,58
3	--	--	--	--	--	--	--	--	--	Nominal composition	59
2.75-3.25	--	--	--	--	--	--	--	--	--	Actual analysis	3,12,14
2.75-3.50	--	--	--	--	--	--	--	--	--	Actual analysis	7
3.20	--	--	--	--	--	--	--	--	--	Actual analysis	57
4.38	--	--	--	--	--	--	--	--	--	Actual analysis	57

TABLE II SOVIET LOW-

Index Nr	VNY Numbers Specification Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition						S	Cr
				C	Mn	Si	P				
Nickel Steels (Continued)											
108	VNY 268-53	218A	15A	2515	0.10-0.17	0.30-0.60	0.17-0.37	0.035	0.030	0.30	
109	VNY 268-53	218A	15A								
110	--	218A	--	--	0.15-0.25	0.40-0.70	0.17-0.37	0.035	0.030	0.15	
111	VNY 177	218A	15H	2517	0.18-0.25	0.60	0.17-0.37	0.035	0.035	0.25	
112	VNY 177	218A	15H								
Silicon Steels											
113	VNY 249-50	--	2172	--	0.37-0.47	0.50-0.80	1.60-2.00	0.040	0.040	0.25	
114	2055-53	58C2	--	--	0.47-0.55	0.60-0.90	1.50-2.00	0.040	0.040	0.30	
115	2055-53	58C2	--	9255	0.50-0.60	0.60-0.90	1.50-2.00	0.040	0.040	0.30	
116	--	58C2A	--	9255	0.57	0.78	1.6	0.019	0.025	0.05	
117	2055-53	68C2	--	9260	0.55-0.65	0.60-0.90	1.50-2.00	0.040	0.040	0.30	
118	2055-53	68C2A	--	9260	0.58-0.63	0.60-0.90	1.50-2.00	0.030	0.030	0.30	
119	--	61C2	--	--	0.61	0.22	2.33	--	--	--	
120	2055-53	68C2A	--	9260	0.60-0.65	0.60-0.90	1.60-2.20	0.030	0.030	0.30	
121	--	98C2	--	--	1.0	0.36	2.08	--	--	--	
122	--	68C2	--	--	0.58	0.35	2.95	--	--	--	
123	2055-53	78C2A	--	--	0.66-0.74	0.60-0.90	2.40-2.80	0.035	0.030	0.30	
124	--	--	71 (Electrical)	--	0.10	0.03	1	--	--	--	
125	--	--	72 (Dynamo)	--	0.10	0.03	2	--	--	--	
126	--	--	73 (Dynamo special)	--	0.10	0.03	3	--	--	--	
127	--	--	74 (Transformer 65)	--	0.10	0.03	4	--	--	--	
128	--	--	711	--	0.04-0.06	0.25-0.40	1.3-1.8	0.030	0.025	0.05	
129	--	--	712	--	0.04-0.05	0.25-0.40	1.7-2.2	0.030	0.025	0.05	
130	--	--	721	--	0.04-0.05	0.25-0.40	1.7-2.2	0.030	0.025	0.05	
Titanium Steels											
131	VNY 357-53	6T	--	--	0.05-0.12	0.25-0.50	0.17-0.37	0.040	0.040	0.20	
132	VNY 4015-53	6T	--	--	0.25-0.33	0.50-0.80	0.08	0.045	0.045	0.30	
133	--	35T3	--	--	0.30-0.40	0.50-0.90	0.20-0.40	--	--	0.30	
134	--	6T3	--	--	0.40-0.50	0.50-0.90	0.20-0.40	--	--	0.30	
Vanadium Steels											
135	--	58C2	--	--	0.53	0.27	0.27	--	--	--	
Zirconium Steels											
136	--	6H	--	--	0.40-0.50	0.50-0.90	0.17-0.37	0.040	0.040	0.30	
Chromium-Aluminum Steels											
137	4045-57	14V2A	--	--	0.35-0.45	0.25-0.40	0.17-0.37	0.035	0.035	1.5-1.8	
Chromium-Boron Steels											
138	--	15V7	--	--	0.10-0.20	0.30-0.40	0.17-0.37	0.040	0.040	0.70-1.00	
139	VNY 4445-54	14V7A	--	--	0.11-0.18	0.30-0.40	0.17-0.37	0.030	0.030	0.70-1.00	

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	V	Ti	Cu	Others						
4.50-5.00	--	--	--	--	--	--	--	--	--	--	--	3,4,7
4.5-5.5	--	--	--	--	--	--	--	--	--	--	--	34
4.50-5.00	--	--	--	--	--	--	--	--	--	--	--	7,59
0.30	--	--	--	--	--	--	--	--	--	--	--	3
0.40	--	--	--	--	--	--	--	--	--	--	--	2,3,9,12
0.40	--	--	--	--	--	--	--	--	--	--	--	2,3,7,14,18
--	--	--	--	--	--	--	--	--	--	--	Actual analysis	60
0.40	--	--	--	--	--	--	--	--	--	--	--	2,3,7,14,18
0.40	--	--	--	--	--	--	--	--	--	--	--	2,3,7,12,15
--	--	--	--	--	--	--	--	--	--	--	Actual analysis	29,54
0.40	--	--	--	--	--	--	--	--	--	--	--	2,3,15
--	--	--	--	--	--	--	--	--	--	--	Actual analysis	29,54
--	--	--	--	--	--	--	--	--	--	--	Actual analysis	61
0.40	--	--	--	--	--	--	--	--	--	--	--	2,3,7,12
--	--	--	--	--	--	--	--	--	--	--	Nominal composition	15
--	--	--	--	--	--	--	--	--	--	--	Nominal composition	15
--	--	--	--	--	--	--	--	--	--	--	Nominal composition	15
--	--	--	--	--	--	--	--	--	--	--	Nominal composition	15
0.15	--	--	--	--	0.15	--	--	--	--	--	--	62,63
0.15	--	--	--	--	0.15	--	--	--	--	--	--	63
0.30	--	--	--	--	--	--	--	--	Si 0.07-0.15 max	--	--	3
0.30	--	--	--	--	--	--	--	--	0.08-0.15	--	--	3
--	--	--	--	--	--	--	--	--	0.05-0.15	--	--	18
--	--	--	--	--	--	--	--	--	0.05-0.15	--	--	18
--	--	--	2.24	--	--	--	--	--	--	--	Actual analysis	54
0.30	--	--	--	--	--	--	--	--	--	Zr 0.09-0.18	Estimated composition	18
--	--	--	--	--	--	--	--	--	--	Al 0.50-0.80	--	64
0.40	--	--	--	--	--	--	--	--	--	B 0.002-0.005	Estimated composition	65
0.40	--	--	--	--	--	--	--	--	--	B 0.002-0.005	--	3,66

TABLE II SOVIET LOW-

Index No	IYCT Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition					
	Specification	Designation			C	Mn	Si	P	S	Cr
Chromium-Boron Steels (Continued)										
140	--	35U1	--	50B35	0.30-0.40	0.50-0.80	0.17-0.37	0.040	0.040	0.80-1.10
141	VNTF 4631-54	35NPA	--	50B35	0.30-0.39	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
142	4543-57	35X1A	--	50B35	0.34-0.42	0.50-0.80	0.17-0.37	0.030	0.030	0.70-1.10
Chromium-Copper Steels										
143	--	20X1	--	--	0.15-0.25	0.30-0.60	0.17-0.37	0.040	0.040	0.70-1.00
144	--	--	CU20	--	0.12-0.13	0.52-0.58	0.31-0.37	0.10-0.11	0.025-0.030	0.55-0.56
Chromium-Manganese Steels										
145	8058-57	12X1	--	13322	0.14	0.40-0.80	0.25-0.50	0.075	0.055	0.40-0.70
146	4543-48	15X1	--	--	0.12-0.20	1.10-1.40	0.17-0.37	0.040	0.040	0.40-0.70
147	4543-48	15X1A	--	--	0.12-0.18	1.10-1.40	0.17-0.37	0.035	0.030	0.40-0.70
148	4543-48	18X1A	--	--	0.14-0.24	0.90-1.20	0.17-0.37	0.035	0.030	0.90-1.20
149	4543-57	20X1	--	--	0.15-0.25	0.90-1.20	0.17-0.37	0.040	0.040	0.90-1.20
150	4543-48	20X1A	--	--	0.18-0.25	0.90-1.20	0.17-0.37	0.035	0.030	0.90-1.20
151	--	25X1	--	--	0.34	1.09	0.23	0.014	0.022	1.18
152	4543-48	40X1	--	--	0.35-0.45	0.90-1.20	0.17-0.37	0.040	0.040	0.90-1.20
153	4543-48	40X1A	--	--	0.37-0.45	0.90-1.20	0.17-0.37	0.035	0.030	0.90-1.20
154	2053-53	50X1	--	5147	0.45-0.55	0.70-1.00	0.17-0.37	0.040	0.040	0.90-1.20
155	2053-53	50X1A	--	5147	0.46-0.54	0.70-1.00	0.17-0.37	0.035	0.030	0.95-1.20
156	--	60X1	--	--	0.55-0.65	0.70-1.00	0.17-0.37	0.040	0.040	0.90-1.20
157	VNTF 3026-53	1312X	30261	--	0.15	1.6-1.9	0.12	0.030	0.030	1.2-1.5
158	--	20X1Z	--	--	0.15-0.20	1.60-1.90	0.17-0.37	0.040	0.040	0.90-1.20
159	4543-57	25X1Z	--	--	0.20-0.30	1.60-1.90	0.17-0.37	0.040	0.040	0.90-1.20
160	4543-48	35X1Z	--	--	0.30-0.40	1.60-1.90	0.17-0.37	0.040	0.040	0.40-0.90
161	4543-48	35X1ZA	--	--	0.32-0.40	1.60-1.90	0.17-0.37	0.035	0.030	0.40-0.90
162	--	35X1ZB	--	--	0.30-0.42	1.40-1.90	0.25-0.45	--	--	0.50-0.80
163	--	40X1Z	--	--	0.41	1.57	0.28	0.038	0.022	1.10
164	--	44X1Z	--	--	0.045	2.89	--	--	--	0.85
165	--	15X1Z3	--	--	0.15	3	--	--	--	1
166	--	40X1Z3	--	--	0.35-0.40	0.70-1.00	0.15-0.30	0.050	0.050	1.20-1.50
Chromium-Molybdenum Steels										
167	VNTF 2180-54	12MX	--	ASTM A369-55T FP2	0.09-0.16	0.40-0.70	0.15-0.30	0.040	0.040	0.40-0.60
168	--	15MX	--	ASTM A369-55T FP2	0.10-0.20	0.40-0.70	0.15-0.30	0.040	0.040	0.40-0.60
169	4543-48	12XN	--	ASTM A1335-55T (Grade F12)	0.12-0.16	0.40-0.70	0.17-0.37	0.040	0.040	0.80-1.10
170	4543-48	15XN	--	--	0.12-0.20	0.40-0.70	0.17-0.37	0.040	0.040	0.80-1.10
171	4543-48	5XNA	--	--	0.10-0.18	0.40-0.70	0.17-0.37	0.035	0.030	0.80-1.10
172	--	18XN	--	--	0.15-0.22	0.40-0.70	0.17-0.37	0.040	0.040	0.80-1.10
173	4543-48	18XNA	F10	--	0.15-0.20	0.40-0.70	0.17-0.37	0.035	0.030	0.80-1.10

ALLOY STEELS (Continued)

Per cent (maximum unless given as a range)									Remarks	References
Ni	Mo	W	V	Ti	Cu	Others				
0.30	--	--	--	--	--	B 0.002-0.005	Estimated composition	65		
0.30	--	--	--	--	--	B 0.002-0.005	3,66			
0.40	--	--	--	--	--	B 0.003-0.004	3,67			
0.30	--	--	--	--	0.8	Estimated composition	68			
0.31-0.45	--	--	--	--	0.50-0.60	69				
0.30	--	--	--	--	0.30	3,9,39,40,48				
0.40	--	--	--	--	--	1,3,14				
0.40	--	--	--	--	--	1,3				
0.40	--	--	--	--	--	12				
0.40	--	--	--	--	--	2,3,10,14				
0.40	--	--	--	--	--	1,3				
--	--	--	--	--	--	Actual analysis	8			
0.40	--	--	--	--	--	1-3				
0.40	--	--	--	--	--	1-3,14				
0.40	--	--	--	--	--	2,3,14				
0.40	--	--	--	--	--	2,3,12,14				
0.40	--	--	--	--	--	1,3				
0.40	--	--	--	--	--	12				
0.28	Trace	--	--	--	--	Actual analysis	76			
--	--	--	--	--	--	Actual analysis	75			
--	--	--	--	--	--	Nominal composition	75			
0.30	--	--	--	--	--	14				
0.30	0.40-0.60	--	--	--	0.25	3,77,78				
0.30	0.40-0.60	--	--	--	--	Estimated composition	39			
0.30	0.40-0.55	--	--	--	--	1,3,15				
0.30	0.40-0.60	--	--	--	0.25	3,14,78				
0.30	0.40-0.55	--	--	--	--	1,79				
0.30	0.40-0.55	--	--	--	--	Estimated composition	80			
0.30	0.40-0.55	--	--	--	--	Estimated composition	81			

TABLE II SOVIET LOW-

Index Nr	FACT Specification	Numbers Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition,					
					C	Mn	Si	P	S	Cr
Chromium-Silicon Steels (Continued)										
250	--	25XU	--	--	0.30-0.40	0.30-0.60	1.00-1.30	0.040	0.040	1.30-1.60
251	--	25XUA	--	--	0.32-0.40	0.30-0.60	1.00-1.30	0.035	0.035	1.30-1.60
252	454337	25XU	--	--	0.32-0.40	0.30-0.60	1.00-1.30	0.040	0.040	1.30-1.60
253	454348	45XU	--	--	0.35-0.42	0.30-0.60	1.10-1.40	0.040	0.040	1.30-1.60
254	NYTY 2026-49	25XUA	--	--	0.35-0.45	0.30-0.60	1.20-1.60	0.040	0.040	1.30-1.60
255	454357	45XU	--	--	0.37-0.45	0.30-0.60	1.00-1.30	0.035	0.030	1.30-1.60
256	454348	45XUA	--	--	0.37-0.45	0.30-0.60	1.00-1.30	0.035	0.030	1.30-1.60
257	454348	25XUA	--	--	0.56-0.64	0.40-0.70	1.40-1.80	0.035	0.030	0.70-1.00
258	2502-53	60XUA	--	--	0.65-0.75	0.40-0.60	1.40-1.70	0.035	0.030	0.10-0.40
259	2503-43	70XUA	20142	--						
Chromium-Tungsten Steels										
260	--	25XUA	--	--	0.20-0.30	0.30-0.60	0.17-0.37	0.035	0.030	0.70-1.00
261	--	25XU2H	--	--	0.35	0.50	0.28	0.027	0.032	1.38
262	NYTY 2494-20	25XUA	--	--	0.27-0.35	0.30-0.60	0.17-0.37	0.030	0.030	2.80-3.20
Chromium-Vanadium Steels										
263	454357	15XU	--	6117	0.12-0.20	0.30-0.60	0.17-0.37	0.040	0.040	0.80-1.10
264	454348	15XUA	--	6117	0.12-0.18	0.30-0.60	0.17-0.37	0.035	0.030	0.80-1.10
265	454357	20XU	--	5120	0.15-0.25	0.40-0.70	0.17-0.37	0.040	0.040	0.80-1.17
266	454348	20XUA	--	5120	0.17-0.25	0.40-0.70	0.17-0.37	0.035	0.030	0.90-1.10
267	--	30 ^{1/2} X	--	--	0.25-0.30	0.50-0.80	0.15-0.30	0.050	0.050	0.80-1.10
268	--	40X ^{1/2}	2XTH	6145	0.35-0.45	0.50-0.80	0.15-0.30	0.050	0.050	0.80-1.10
269	454357	45XUA	XTB	6145	0.37-0.45	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
270	454357	45XUA	XTH							
271	--	45XUA	--	6145	0.40-0.50	0.50-0.80	0.17-0.37	0.035	0.030	0.86-1.10
272	454357	50XUA	25XA	6150	0.46-0.54	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
273	454357	50XUA	25XA							
274	--	--	20XU	--	0.50-0.60	0.20-0.35	0.15-0.30	0.030	0.030	0.40-0.60
275	5005-51	85XU	--	--	0.80-0.95	0.30-0.60	0.35	0.030	0.030	0.45-0.70
276	--	25XU	--	--	0.30	0.42	0.42	0.029	0.024	1.50
277	--	20XU(0.5)	--	--	0.32	0.44	0.44	0.027	0.036	1.50
278	--	20XU1	--	--	0.32	0.40	0.23	0.017	0.026	1.47
Manganese-Copper Steels										
279	--	80XU	--	--	0.12	1.4-1.7	0.2-0.4	0.04	0.04	0.30
280	--	120XU	--	--	0.10-0.17	1.4-1.7	0.2-0.4	0.04	0.04	0.30
Manganese-Molybdenum Steels										
281	--	20XU	--	4023	0.15-0.25	0.70-1.00	0.17-0.37	0.040	0.040	0.30
282	NYTY 2424-53	20XU	20003	--	0.10	1.6-1.9	0.12	0.030	0.030	--
Manganese-Silicon Steels										
283	16-1542-42	20XU	--	--	0.20-0.30	1.10-1.40	1.10-1.40	--	--	0.30
284	454357	20XU	--	--	0.22-0.32	1.10-1.40	1.10-1.40	0.040	0.040	0.30

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)	Chemical Composition,						Remarks	References
	Ni	Mo	W	V	Ti	Cu		
0.40	--	--	--	--	--	--	--	14
0.40	--	--	--	--	--	--	Estimated composition	105
0.40	--	--	--	--	--	--	--	1-3,9,10
0.50	--	--	--	--	--	--	--	3,34
0.40	--	--	--	--	--	--	--	1-3,10,14
0.40	--	--	--	--	--	--	--	1-3,15
0.40	--	--	--	--	--	--	--	2,5,9,12
0.30	--	--	--	--	--	--	--	3,7
0.40	--	0.80-1.20	--	--	--	--	Estimated composition	93
--	--	1.10	--	--	--	--	Actual analysis	106
0.50	--	0.80-1.10	--	--	--	--	--	3
0.40	--	--	0.10-0.20	--	--	--	--	1-3,10,14
0.40	--	--	0.10-0.20	--	--	--	--	1-3,15
0.40	--	--	0.10-0.20	--	--	--	--	1-3,10,14
0.40	--	--	0.10-0.20	--	--	--	--	1-3
0.30	--	--	0.15-0.25	--	--	--	--	14
0.30	--	--	0.15-0.25	--	--	--	--	14
0.40	--	--	0.10-0.20	--	--	--	--	1-3,10,12
0.40	--	--	0.10-0.20	--	--	--	Estimated composition	9
0.40	--	--	0.10-0.20	--	--	--	--	1,3,10,12,14
0.30	--	--	0.15-0.35	--	--	--	--	104
0.25	--	--	0.15-0.30	--	--	--	--	2,3,9
--	--	--	0.23	--	--	--	Actual analysis	106
--	--	--	0.50	--	--	--	Actual analysis	106
--	--	--	1.05	--	--	--	Actual analysis	106
0.01-0.03	--	--	--	--	0.22-0.44	--	--	107
0.01-0.03	--	--	--	--	0.22-0.44	--	Estimated composition	108
0.30	0.50	--	--	--	--	--	Estimated composition	9
--	0.40-0.50	--	--	--	--	--	--	3
0.30	--	--	--	--	--	--	--	7
0.40	--	--	--	--	--	--	--	1-3,10

TABLE II SOVIET LOW-

Index No	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, %					
			C	Mn	Si	P	S	
Manganese-Silicon Steels (Continued)								
285	10X7	10X7	0.28	1.8	1.5			
286	20X7FA	20X7FA	0.25-0.34	1.10-1.40	0.60-0.80		0.30	
287	30X7C	30X7C	0.24-0.36	1.2-1.5	1.1-1.4	0.04	0.04	0.3
288	60X7C	60X7C	0.45-0.55	0.70-0.90	1.30-1.60	0.040	0.040	0.30
289	10X7C	10X7C	0.50-0.60	0.80-1.10	1.30-1.60	0.040	0.040	0.30
290	20X7C	20X7C	0.55-0.65	0.80-1.10	1.30-1.60	0.040	0.040	0.30
291	30X7C	30X7C	0.56-0.64	0.80-1.10	1.30-1.60	0.030	0.030	0.30
292	50X7C	50X7C	0.50-0.60	1	2	0.040	0.040	
293	W12F 514555	687C	0.10	1.0-1.3	0.7-1.0	0.040	0.030	0.20
294	107CA	107CA	0.10	1.0-1.3	0.7-1.0	0.035	0.030	0.20
295	187C	187C	0.05-0.15	0.90-1.30	0.70-1.00	0.040	0.040	0.30
296	107CA	107CA	0.07-0.15	0.90-1.30	0.70-1.00	0.035	0.030	0.30
297	W12F 540-66	187C	0.12-0.18	1.00-1.40	0.50-0.80	0.045	0.045	0.30
298	107C	107C	0.12-0.18	0.90-1.30	0.70-1.00	0.040	0.040	0.30
299	157CA	157CA	0.12-0.20	1.10-1.50	0.40-0.80	0.04	0.04	
300	187C	187C	0.15-0.2	0.7-1	0.8-1			
301	207C	207C	0.15-0.25	0.90-1.30	0.70-1.00	0.040	0.040	
302	207CA	207CA	0.19	1.10	0.77	0.025	0.018	0.8
303	W12F 5218-55	217C	0.16-0.23	1.00-1.50	0.40-0.80	0.050	0.050	
304	217C	217C	0.24-0.30	1.10-1.40	1.10-1.40			0.30
305	307C	307C	0.34	1.19	1.16			0.19
306	W12F 5208-68	487C	0.32-0.40	1.10-1.40	0.15-0.35	0.040	0.040	0.30
307	207CA	207C	0.52-0.60	0.60-0.90	0.50-0.80	0.040	0.045	0.30
308	W12F 5403-54	127C	0.18-0.28	1.20-1.60	0.40-0.70	0.075	0.055	
309		AK18	0.04-0.23	1.2-1.6	0.7-0.9			
310	107CA	107CA	0.10	1.20-1.60	0.70-1.00	0.035	0.030	
311	W12F 5123-55	187C	0.14-0.23	1.20-1.60	0.60-0.90	0.075	0.055	0.30
312	W12F 5123-55	187C	0.14-0.23	1.20-1.60	0.60-0.90	0.075	0.055	0.30
313	207C	207C	0.15-0.25	1.20-1.60	0.60-0.90	0.040	0.040	
314	7314-55	217C	0.20-0.29	1.20-1.60	0.60-0.90	0.050	0.050	0.30
315	6506-57	217C	0.26-0.35	1.20-1.60	0.60-0.90			0.30
316	7314-55	217C	0.26-0.35	1.20-1.60	0.60-0.90			0.30
317	5056-57	307C	0.26-0.35	1.20-1.60	0.60-0.90			0.30
318	W12F 5024-68	307C	0.32-0.40	1.50-1.80	0.40-0.70	0.040	0.040	0.30
Manganese-Titanium Steels								
319	1817	1817	0.22	0.70-1.10	0.17-0.37	0.040	0.040	
320	1817T	1817T	0.15	1.40-1.60	0.17-0.37	0.040	0.040	
Manganese-Vanadium Steels								
321	107	107	0.11-0.17	0.9-1.2	0.17-0.37	0.04	0.04	0.3

ALLOY STEELS (Continued)

Index No	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, %						Remarks	References	
			C	Mn	Si	P	S	Cr			
						per cent (maximum unless given as a range)					
			Ni	Mo	W	V	Ti	Cu	Others		
Manganese-Silicon Steels (Continued)											
285	10X7	10X7								Nominal composition	109
286	20X7FA	20X7FA	0.30					0.30			16
287	30X7C	30X7C	0.5								33
288	60X7C	60X7C	0.30								14
289	10X7C	10X7C	0.40								2,3
290	20X7C	20X7C	0.40								2,3,12
291	30X7C	30X7C	0.40								2
292	50X7C	50X7C									9
293	W12F 514555	687C	0.30								3,110
294	107CA	107CA	0.30								111
295	187C	187C	0.030								111-113
296	107CA	107CA	0.30								114
297	W12F 540-66	187C	0.30					0.30			3
298	107C	107C	0.30					0.30			8,39,40,48
299	157CA	157CA									43
300	187C	187C									48
301	207C	207C									113,115,116
302	207CA	207CA	0.13					0.08			117
303	W12F 5218-55	217C									3
304	217C	217C	0.50								9,34
305	307C	307C	0.14								57
306	W12F 5208-68	487C	0.30								3
307	207CA	207C	0.40								3,9,12
308	W12F 5403-54	127C									3
309		AK18									118
310	107CA	107CA									111
311	W12F 5123-55	187C	0.30					0.30			3,39,40,48
312	W12F 5123-55	187C	0.30					0.30			119
313	207C	207C									3,39,40,48
314	7314-55	217C	0.30					0.30			48
315	6506-57	217C	0.30					0.30			2,3
316	7314-55	217C	0.30					0.30			2,3
317	5056-57	307C	0.30					0.30			
318	W12F 5024-68	307C	0.30					0.30			
Manganese-Titanium Steels											
319	1817	1817					0.15				115
320	1817T	1817T					0.15				120
Manganese-Vanadium Steels											
321	107	107	0.3			0.08-0.14		0.3			121,122

TABLE II SOVIET LOW-

Index Nr	UICF Numbers Specification Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition,					
				C	Mn	Si	P	S	Cr
Nickel-Copper Steels									
322	--	--	CP-2	0.1	0.6-1	0.15-0.4	0.04	0.04	0.3
Nickel-Molybdenum Steels									
323	--	181H	30560	0.12	0.4-0.7	0.15-0.35	0.03	0.03	0.2
324	4543-48	181H	30186	4615	0.10-0.18	0.40-0.70	0.17-0.37	0.040	0.30
325	4543-48	181HA	--	4615	0.17	0.40-0.70	0.17-0.37	0.035	0.30
326	4543-48	201H	--	4620	0.17-0.25	0.40-0.70	0.17-0.37	0.040	0.30
327	4543-48	481H	--	4640	0.35-0.45	0.50-0.80	0.17-0.37	0.040	0.30
328	4543-48	481HA	--	E-4640	0.37-0.45	0.50-0.80	0.17-0.37	0.035	0.30
329	--	601H	--	--	0.63	0.21	0.21	--	--
Nickel-Tungsten Steels									
330	--	181BA	--	--	0.22	0.50-0.80	0.17-0.37	0.035	0.030
331	--	201H	--	--	0.36	0.68	0.39	0.017	0.014
Silicon-Molybdenum Steels									
332	8877 593-49	58CHA	--	--	0.50-0.60	0.30-0.50	0.80-1.00	0.030	0.030
Silicon-Nickel Steels									
333	--	481C	--	--	0.36	0.39	1.32	--	0.14
334	2053-53	60C12A	--	--	0.56-0.64	0.45-0.70	1.40-1.80	0.035	0.030
Silicon-Tungsten Steels									
335	--	88C12A	--	--	0.60-0.70	0.70-1.00	1.50-2.00	0.035	0.030
336	2053-53	88C12A	30289	--	--	--	--	--	--
Chromium-Manganese-Boron Steels									
337	8877 485-54	20XTP	--	--	0.17-0.24	0.70-1.00	0.17-0.37	0.040	0.040
338	--	48XTP	--	50840	0.38-0.45	0.8-1.1	0.17-0.37	0.040	0.040
339	--	60XTP	--	51860	0.57-0.65	0.6-0.9	0.17-0.37	0.040	0.040
Chromium-Manganese-Columbium Steels									
340	--	30XTP	--	--	0.15-0.25	0.70-1.00	0.17-0.37	0.040	0.040
Chromium-Manganese-Molybdenum Steels									
341	--	18XTP	--	--	0.19	0.90-1.20	0.17-0.37	0.040	0.040
342	4543-57	18XTP	--	8620	0.16-0.24	0.90-1.20	0.17-0.37	0.040	0.040
343	4543-48	18XTPA	--	8620	0.14-0.24	0.90-1.20	0.17-0.37	0.035	0.030
344	--	30XTP	--	--	0.53	1.10	0.32	--	1.15
345	4543-48	38XTP	--	4140	0.37-0.45	0.90-1.20	0.17-0.37	0.040	0.040
346	4543-57	48XTP	--	--	0.37-0.45	0.90-1.20	0.17-0.37	0.040	0.040
347	4543-48	48XTPA	--	4140	0.37-0.45	0.90-1.20	0.17-0.37	0.035	0.035
348	--	30XTP2	--	--	0.34	1.41	0.30	--	1.41
349	--	84XTP	--	--	0.04	3	--	--	1
350	8877 254	48XTP	30215	--	0.35-0.42	0.70-1.10	0.17-0.37	0.035	0.035

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)							Remarks	Reference
	Ni	Mo	W	V	Ti	Cu		
1.15-1.55	--	--	--	--	--	0.8-1.1	--	123
1.0-1.5	0.4-0.55	--	--	--	--	0.20	--	124,125
1.50-2.00	0.20-0.30	--	--	--	--	--	--	1,3,14
1.50-2.00	0.20-0.30	--	--	--	--	--	--	1,3
1.50-2.00	0.20-0.30	--	--	--	--	--	--	1,3
1.50-2.00	0.20-0.30	--	--	--	--	--	--	1,3
1.50-2.00	0.20-0.30	--	--	--	--	--	--	1,3
5.5	0.49	--	--	--	--	--	Actual analysis	54
1.40	--	0.80	--	--	--	--	Estimated composition	9
1.06	--	0.68	--	--	--	--	--	57
0.30	0.40-0.60	--	--	--	--	--	--	3
1.24	--	--	--	--	--	--	Actual analysis	57
1.40-1.70	--	--	--	--	--	--	--	2,3,12,14
0.40	--	0.80-1.20	--	--	--	--	--	2,3,7,10,12
0.3	--	--	--	--	--	B 0.002-0.005	--	3,18,30,66
0.30	--	--	--	--	--	B 0.002-0.005	--	18,30
0.40	--	--	--	--	--	B 0.002-0.005	--	30
--	--	--	--	--	--	Cb 0.50-0.80	Estimated composition	126
0.40	0.20-0.30	--	--	--	--	--	Estimated composition	108
0.40	0.20-0.30	--	--	--	--	--	--	1,3,10
0.40	0.20-0.30	--	--	--	--	--	--	1
--	0.21	--	--	--	--	--	Actual analysis	90
0.40	0.20-0.30	--	--	--	--	--	--	1,3,10
0.40	0.20-0.30	--	--	--	--	--	--	1
--	1.53	--	--	--	--	--	Actual analysis	90
--	0.3	--	--	--	--	--	Estimated composition	127
0.50	0.25-0.40	--	--	--	--	--	--	14,104

TABLE II SOVIET LOW-

Index No	FACT Numbers Specification	FACT Numbers Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, Cr					
					C	Mn	Si	P	S	
Chromium-Manganese-Nickel Steels										
351	W17 546-56	18X1H	--	--	0.14	0.9-1.3	0.15-0.35	0.045	0.040	0.2-0.8
352	5056-57	12X1H	--	--	0.14	0.90-1.30	0.20-0.60	--	--	0.20-0.60
353	--	14X1H	--	--	0.12-0.18	0.9-1.3	0.2-0.4	--	--	0.2-0.8
354	5056-57	15X1H	--	--	0.12-0.18	0.90-1.30	0.20-0.40	--	--	0.20-0.60
355	W17 5095-53	38X1H	--	--	0.35-0.42	0.80-1.10	0.17-0.37	0.040	0.040	0.50-0.80
356	5056-57	10X1ZH	--	--	0.12	1.20-1.60	0.20-0.40	--	--	0.20-0.60
357	5056-57	14X1ZH	--	--	0.11-0.17	1.30-1.70	0.20-0.40	--	--	0.20-0.60
358	--	26X21HA	--	--	0.20-0.30	0.90-1.30	0.17-0.37	0.035	0.030	1.40-1.70
359	4543-45	38X1H	--	--	0.26-0.33	0.80-1.10	0.17-0.37	0.035	0.035	1.40-1.70
Chromium-Manganese-Silicon (Cromate) Steels										
360	--	12X1C	--	--	0.1-0.15	0.7-1	0.5-0.7	0.03	0.03	0.5-0.8
361	5056-57	14X1C	--	--	0.11-0.17	0.90-1.30	0.40-0.70	0.040	0.040	0.50-0.80
362	4549-53	15X1C	--	--	0.13-0.18	0.90-1.30	0.60-0.80	0.040	0.040	0.50-0.70
363	4549-53	15X1CA	31196	--	0.13-0.18	0.90-1.30	0.60-0.80	0.030	0.030	0.50-0.70
364	--	18X1CA	--	--	0.15-0.22	0.90-1.30	0.60-0.80	0.035	0.030	0.50-0.70
365	4543-57	28X1C	31196	--	0.15-0.25	0.80-1.10	0.90-1.20	0.040	0.040	0.80-1.10
366	4543-48	28X1CA	--	--	0.17-0.24	0.80-1.10	0.90-1.20	0.035	0.030	0.80-1.10
367	4543-48	28X1C	--	--	0.22-0.30	0.80-1.10	0.90-1.20	0.040	0.040	0.80-1.10
368	4543-48	28X1CA	--	--	0.22-0.29	0.80-1.10	0.90-1.20	0.035	0.030	0.80-1.10
369	4543-57	38X1C	31179	--	0.25-0.35	0.80-1.10	0.90-1.20	0.040	0.040	0.80-1.10
370	4543-57	38X1CA	31179	--	0.26-0.35	0.80-1.10	0.90-1.20	0.035	0.030	0.80-1.10
371	--	30X1CA	--	--	0.28-0.38	0.90-1.20	0.50-0.75	0.045	0.040	0.50-0.80
372	--	33X1CA	--	--	0.30-0.38	0.80-1.10	0.90-1.20	0.035	0.030	0.80-1.10
373	4543-48	35X1C	31175	}	0.30-0.40	0.80-1.10	1.10-1.40	0.040	0.040	1.10-1.40
374	4543-48	35X1C	31176							
375	4543-48	35X1C	31177							
376	4543-57	35X1CA	--	--	0.32-0.39	0.80-1.10	1.10-1.40	0.035	0.037	1.10-1.40
377	--	35X1CA	--	--	0.30-0.40	0.90-1.20	0.50-0.75	--	--	0.50-0.80
378	--	38X1C	--	--	0.35-0.42	0.80-1.10	1.10-1.40	0.040	0.040	1.10-1.40
379	W17 4114-54	38X1CA	--	--	0.35-0.42	0.80-1.10	1.10-1.40	0.035	0.030	1.10-1.40
380	--	38X1C	--	--	0.40-0.70	0.80-1.10	1.10-1.40	0.040	0.040	1.10-1.40
381	1431-54	35X1C	31193	--	0.95-1.05	0.7-1.0	0.5-0.8	--	--	1.0-1.3
382	--	34X1C	--	--	0.34	1.08	2.5	--	--	1.89
383	--	28X1ZC	--	--	0.25-0.35	1.20-1.60	0.60-0.90	0.050	0.050	0.60-0.90
384	5056-57	38X1ZC	--	--	0.016	1.50	1.55	0.019	0.016	1.02
385	--	38X1ZC1.5	--	--	0.016	1.50	1.55	0.019	0.016	1.02
386	--	38X1C	--	--	0.45-0.55	0.90-1.20	1.20-1.50	--	--	1.60-2.00

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)	Ni	Mo	W	V	Ti	Cu	Others	Remarks	References
0.8-1.3	--	--	--	--	--	--	--	--	47
0.80-1.30	--	--	--	--	--	0.30	--	--	39,40
0.8-1.3	--	--	--	--	--	--	--	--	128
0.80-1.30	--	--	--	--	--	0.30	--	--	39,40
0.70-1.10	--	0.05-0.10	--	--	--	--	--	--	3
0.80-1.30	--	--	--	--	--	0.30	--	--	39,40
0.80-1.30	--	--	--	--	--	0.30	--	--	39,40
0.80-1.30	--	--	--	--	--	--	--	Estimated composition	129
1.40-1.70	--	--	--	--	0.03-0.06	--	--	--	3,10
--	--	--	--	--	--	--	--	--	130
0.30	--	--	--	--	--	0.30	--	--	3,8,9,39,40
0.30	--	--	--	--	--	0.25	--	--	3
0.30	--	--	--	--	--	--	--	--	3,104
--	--	--	--	--	--	--	--	Estimated composition	81
0.40	--	--	--	--	--	--	--	--	1,3,10,15,34
0.40	--	--	--	--	--	--	--	--	1,3,14,15
0.40	--	--	--	--	--	--	--	--	1,3,14,15
0.40	--	--	--	--	--	--	--	--	1,3,15,46
0.40	--	--	--	--	--	--	--	--	1,3,4,8,10
0.40	--	--	--	--	--	--	--	--	1,3,10,15
--	--	--	--	--	--	--	--	--	45
--	--	--	--	--	--	--	--	Estimated composition	93
0.40	--	--	--	--	--	--	--	--	1,3,14,15,34
0.40	--	--	--	--	--	--	--	--	1,3,10
0.40	--	--	--	--	--	--	--	--	12
--	--	--	--	--	--	--	--	Estimated composition	92,131
0.40	--	--	--	--	--	--	--	--	3
0.40	--	--	--	--	--	--	--	Estimated composition	51
0.30	--	--	--	--	--	0.30	--	--	3,39,40,48
--	--	--	--	--	--	--	--	Actual analysis	98
--	--	--	--	--	--	--	--	Actual analysis	53
--	--	--	--	--	--	--	--	--	17

Index Nr	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, %					S	Cr
			C	Mn	Si	P	S		
Chromium-Manganese-Titanium Steels									
387	4543-48	15X1T	0.11-0.17	0.80-1.10	0.17-0.37	0.040	0.040	1.00-1.30	
388	4545-57	18X1T	0.17-0.23	0.80-1.10	0.17-0.37	0.040	0.040	1.00-1.30	
389	4545-57	30X1T	0.24-0.32	0.80-1.10	0.17-0.37	0.040	0.040	1.00-1.30	
390	--	40X1T	0.35-0.45	0.80-1.10	0.17-0.35	0.040	0.040	1.00-1.30	
391	--	100X1T	1	1	--	--	--	1	
392	9X1T 24	15X1T 2T	0.13-0.18	1.40-1.70	0.17-0.37	0.035	0.035	1.50-1.80	
Chromium-Manganese-Tungsten Steels									
393	--	25X1T	0.38	1.04	0.28	0.020	0.035	1.01	
394	--	25X1T 2	0.32	1.11	0.34	0.018	0.034	1.25	
Chromium-Manganese-Vanadium Steels									
395	--	15X1T 9	0.10-0.20	0.80-1.10	0.17-0.37	0.040	0.040	0.60-0.90	
396	4545-48	25X1T 5A	0.23-0.30	1.00-1.30	0.17-0.37	0.035	0.030	0.60-0.90	
397	2052-53	50X1T 9A	0.48-0.55	0.80-1.00	0.17-0.37	0.030	0.030	0.95-1.20	
Chromium-Molybdenum-Columbium Steels									
398	--	--	0.12	--	--	--	--	2.1-2.6	
Chromium-Molybdenum-Titanium Steels									
399	9X1T 256-51	--	0.12	0.40-0.70	0.40-0.70	0.035	0.030	2.1-2.6	
Chromium-Molybdenum-Vanadium Steels									
400	9X1T 258-54	12X1T 5	0.08-0.15	0.40-0.70	0.15-0.35	0.040	0.040	0.40-0.60	
401	9X1T 258-54	12X1T 6	0.08-0.15	0.40-0.70	0.17-0.37	0.040	0.040	0.90-1.20	
402	--	20X1T 6	0.18-0.25	0.40-0.70	0.15-0.37	0.030	0.030	0.90-1.20	
403	--	25X1T 6	0.30-0.40	0.40-0.70	0.15-0.30	0.03	0.05	0.90-1.20	
404	4545-48	35X1T 6A	0.30-0.38	0.40-0.70	0.17-0.37	0.035	0.030	1.00-1.30	
405	4545-48	35X1T 6A	0.45-0.55	0.70-1.00	0.15-0.30	0.05	0.05	1.30-1.60	
406	--	30X1T 6	0.85-0.95	0.40-0.70	0.17-0.37	0.040	0.040	0.90-1.20	
407	--	30X1T 6	0.08-0.15	0.4-0.7	0.15-0.35	0.030	0.030	0.9-1.2	
408	--	15X1T 10	0.17	0.5	0.3	--	--	1.3	
409	--	10X1T 10	0.15	0.40-0.70	0.17-0.37	0.040	0.040	1.30-1.60	
410	--	10X1T 10	0.20-0.30	0.40-0.70	0.17-0.37	0.040	0.040	1.50-1.80	
411	--	25X1T 10	0.20-0.30	0.40-0.70	0.17-0.37	0.040	0.040	1.50-1.80	
412	4545-48	25X1T 10A	0.22-0.29	0.40-0.70	0.17-0.37	0.035	0.030	1.40-1.80	
413	--	25X1T 10	0.21-0.29	0.70	0.25-0.50	0.030	0.025	1.40-1.80	
414	--	--	0.20-0.27	0.80	0.50	0.030	0.025	1.30-1.60	
415	--	--	0.22-0.30	0.50-0.80	0.17-0.37	0.030	0.030	2.1-2.5	
416	25C 6115-54	--	0.22-0.30	0.50-0.80	0.17-0.37	0.030	0.030	2.1-2.5	
417	--	--	0.11-0.17	0.4-0.7	0.17-0.37	0.04	0.03	0.6-0.9	
Chromium-Nickel-Boron Steels									
418	--	12X1T 9A	0.11-0.17	0.4-0.7	0.17-0.37	0.04	0.03	0.6-0.9	

ALLOY STEELS (Continued)

PPT cent (maximum unless given as a range)	Ni	Mo	W	V	Ti	Cu	Others	Remarks	References
0.40	--	--	--	--	0.08-0.15	0.30	--	--	9,121
0.40	--	--	--	--	0.08-0.15	--	--	--	1,3,8,12,18
0.40	--	--	--	--	0.08-0.15	--	--	--	3,8,9,18
0.40	--	--	--	--	0.08-0.15	--	--	--	3,18
--	--	--	--	--	0.15	--	--	Estimated composition	135
0.50	--	--	--	--	0.06-0.12	--	--	--	14,104
--	--	0.6	--	--	--	--	--	Actual analysis	90
--	--	1.59	--	--	--	--	--	Actual analysis	90
--	--	--	--	--	0.20-0.30	--	--	Estimated composition	136
0.30	0.20-0.30	--	--	0.15-0.30	--	--	--	--	3
0.40	--	--	--	0.15-0.25	--	--	--	--	2,3,12
--	0.8-1.0	--	--	--	--	--	Cb 1.3	Nominal composition	78
0.40	0.8-1.0	--	--	--	% C x 8; 1.30 max	--	--	--	3
0.30	0.25-0.35	--	--	0.15-0.30	--	--	--	--	3,137
0.30	0.25-0.35	--	--	0.15-0.30	--	--	--	--	3,78
--	0.50-0.70	--	--	0.20-0.30	--	--	--	--	78,138,139
0.30	0.20-0.30	--	--	0.15-0.30	--	--	--	--	14
0.40	0.20-0.30	--	--	0.10-0.20	--	--	--	--	1,3,12,15
--	0.15-0.30	--	--	0.20-0.30	--	--	--	--	14
--	0.20-0.30	--	--	0.15-0.30	--	--	--	Estimated composition	93,140
3.5	1.0-1.2	--	--	0.15-0.25	--	0.25	--	--	141
--	1.05	--	--	0.20-0.35	--	--	--	Nominal composition	78
--	0.20-0.30	--	--	0.15-0.30	--	--	--	Estimated composition	142
0.40	0.20-0.30	--	--	0.15-0.30	--	--	--	Estimated composition	143
0.40	0.20-0.30	--	--	0.15-0.30	--	--	--	--	1,3,14,78,104
0.30	0.60-0.80	--	--	0.20-0.30	--	--	--	--	78,87
0.30	0.75-0.95	--	--	0.33-0.53	--	--	--	--	87
--	0.90-1.1	--	--	0.3-0.5	--	--	--	--	3,78,144
1.5-1.9	--	--	--	--	--	--	B 0.002-0.005	--	66

TABLE II SOVIET LOW-

Index No.	F.W.T. Numbers Specification	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, per cent (maximum unless given as a range)					
				C	Mn	Si	P	S	
419	--	2XNHN	--	0.28	0.30	0.11	0.040	0.041	1.61
420	--	17XNNA	--	0.08-0.14	0.40-0.70	0.17-0.37	0.035	0.030	0.90-1.20
421	WTF 40554	25XHN	4320	0.17-0.25	0.40-0.70	0.17-0.37	0.040	0.040	0.40-0.60
422	--	30XNNS	--	0.28-0.35	0.50-0.80	0.17-0.37	0.040	0.040	1.30-1.60
423	--	34XHN	--	0.37	0.51	--	--	--	1.34
424	--	34XHN	313 4337	0.32-0.38	0.30-0.60	0.17-0.37	0.05	0.05	0.80-1.20
425	--	35XNNA	--	0.33	0.19	0.13	0.017	0.028	1.42
426	--	40XHN	314 4340	0.35-0.45	0.40-0.70	0.15-0.30	0.040	0.040	0.60-0.90
427	45148	48XNNA	315 4340	0.36-0.44	0.50-0.80	0.17-0.37	0.035	0.030	0.60-0.90
428	--	40XNNA	--	0.55-0.65	0.50-0.80	0.17-0.37	0.040	0.040	0.60-0.90
429	--	35XHN	--	--	--	--	--	--	1.3-1.7
430	--	40XHN	--	0.40	0.49	0.30	0.035	0.026	1.35
431	--	40XHN	--	0.39	0.56	0.29	0.035	0.028	1.40
432	--	30XNNA	--	0.25-0.35	0.50-0.80	0.17-0.37	0.040	0.040	0.60-0.90
433	--	34XHN	--	0.34	0.32	0.10	0.010	0.016	0.90
434	--	30XNNA	4337	0.30-0.38	0.35-0.65	0.17-0.37	0.03	0.03	0.80-1.20
435	--	30XHN	--	0.12	0.50-0.80	0.17-0.37	0.035	0.030	0.60-0.90
436	--	12XNNA	--	0.14	0.50-0.80	0.17-0.37	0.035	0.030	0.60-0.90
437	--	15XNNA	--	0.10-0.20	0.50-0.80	0.17-0.37	0.040	0.040	0.60-0.90
438	--	25XHN	--	0.20-0.30	0.50-0.80	0.17-0.37	0.040	0.040	0.60-0.90
439	--	30XHN	--	0.35	0.54	--	0.018	0.015	0.98
440	--	30XHN	--	0.31	0.52	0.27	0.025	0.021	0.82
441	--	30XHN	--	0.28-0.38	0.40-0.70	0.15-0.30	0.05	0.05	0.80-1.20
442	--	33XNNA	--	0.29-0.37	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
443	--	34XHN	--	0.35	0.52	0.26	0.017	0.016	0.86
444	--	40XHN	--	0.35	0.63	0.35	0.029	0.026	1.10
445	--	34XHN	--	0.28-0.33	0.30-0.50	0.15-0.35	0.030	0.030	0.60-0.80
446	--	32XHN	--	0.25-0.32	0.30-0.60	0.17-0.37	0.040	0.040	0.60-0.80
447	--	30XHN	--	0.24-0.33	0.35-0.65	0.15-0.35	0.035	0.030	1.10-1.40
448	--	35XHN	--	--	--	--	--	--	0.8-1.2
449	--	30XHN	--	0.32	0.30	0.12	0.014	0.014	1.54
450	4513-11	18XNNA	--	0.14-0.21	0.24-0.55	0.17-0.37	0.035	0.030	1.35-1.65
451	--	25XHN	--	0.27-0.32	0.29-0.55	0.17-0.37	0.035	0.030	1.35-1.65
452	--	30XHN	--	0.25-0.47	0.47-0.70	0.17-0.37	0.040	0.040	1.75-2.25
453	--	30XHN	--	0.24-0.36	0.47-0.70	0.17-0.37	0.040	0.040	1.75-2.25

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)										Remarks	References
Ni	Mo	W	V	Ti	Cu	Others					
4.04	--	--	--	--	--	Co 1.99	Actual analysis		57		
1.20-1.60	0.20-0.30	--	--	--	--	--	Estimated composition		145		
1.60-2.00	0.20-0.30	--	--	--	--	--	Nominal composition		3		
1.30-1.60	0.20-0.30	--	--	--	--	--	Actual analysis		9		
1.33	0.20	--	--	--	--	--	Actual analysis		36		
1.40-1.80	0.25-0.40	--	--	--	--	--	Actual analysis		14,34		
1.25-1.75	0.15-0.30	--	--	--	--	--	Actual analysis		90		
1.25-1.75	0.15-0.25	--	--	--	--	--	Estimated composition		89		
1.3-1.7	0.15-0.30	--	--	--	--	--	Nominal composition		12		
1.56	0.18	--	--	--	--	--	Actual analysis		146		
1.18	0.55	--	--	--	--	--	Actual analysis		146		
1.75-2.25	0.50	--	--	--	--	--	Estimated composition		9		
1.73	0.23	--	--	--	--	--	Actual analysis		87		
1.75-2.25	0.20-0.30	--	--	--	--	--	Estimated composition		12,14		
2.75-3.25	0.20-0.30	--	--	--	--	--	Estimated composition		10,147,148		
2.75-3.25	0.20-0.30	--	--	--	--	--	Estimated composition		149		
2.75-3.25	0.20-0.30	--	--	--	--	--	Estimated composition		97		
2.75-3.25	0.20-0.30	--	--	--	--	--	Estimated composition		136		
2.85	0.28	--	--	--	--	--	Actual analysis		150		
3.13	0.33	--	--	--	--	--	Actual analysis		151		
2.25-3.00	0.20-0.30	--	--	--	--	--	Actual analysis		12,14		
2.50-3.00	0.20-0.30	--	--	--	--	--	Actual analysis		1,152		
2.34	0.29	--	--	--	--	--	Actual analysis		153		
3.55	0.50	--	--	--	--	--	Actual analysis		146		
2.5	0.50-0.70	--	--	--	--	--	Actual analysis		154		
2.75-3.00	0.30-0.40	--	--	--	--	--	Actual analysis		34		
3.75-4.25	0.30-0.40	--	--	--	--	--	Actual analysis		14		
3.5-4.0	0.2-0.3	--	--	--	--	--	Nominal composition		12		
3.96	0.51	--	--	--	--	--	Actual analysis		57		
4.10-4.60	0.25-0.45	--	--	--	--	--	Actual analysis		12		
4.10-4.60	0.25-0.45	--	--	--	--	--	Actual analysis		34		
0.80-1.20	0.20-0.30	--	--	--	--	--	Actual analysis		12		
1.75-2.25	0.50	--	--	--	--	--	Estimated composition		37		

TABLE II SOVIET LOW-

Index No.	U.S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition					
			C	Mn	Si	P	S	Cr
Chromium-Nickel-Molybdenum Steels (Continued)								
454	12X2HM	--	0.10-0.17	0.30-0.60	0.15-0.30	0.040	0.040	1.45-1.75
455	12X2HM	--	0.10-0.17	0.30-0.60	0.17-0.37	0.035	0.035	1.45-1.75
456	12X2HM	--	0.25-0.35	0.40-0.70	0.17-0.37	0.040	0.040	1.75-2.25
457	12X2HM	--	0.15-0.22	0.40-0.70	0.17-0.37	0.035	0.030	1.45-1.75
458	12X2HM	--	0.51	0.61	0.20	0.024	0.051	1.71
Chromium-Nickel-Silicon Steels								
459	15X1C1	--	0.13-0.21	0.40-0.60	0.60-0.90	0.040	0.040	0.80-1.10
460	15X1C4	--	0.32	0.41	1.77	0.036	0.034	1.53
461	15X1C4	--	0.34	0.47	0.32	--	--	3.10
Chromium-Nickel-Titanium Steels								
462	18X1T	--	0.15-0.22	0.50-0.80	0.17-0.37	0.040	0.040	0.40-0.70
463	18X1T	--	0.20-0.28	0.50-0.80	0.17-0.37	0.040	0.040	0.40-0.70
464	18X1T	--	0.38-0.45	0.50-0.80	0.17-0.37	0.040	0.040	0.70-1.10
Chromium-Nickel-Tungsten Steels								
465	30X1H	--	0.28-0.35	0.50-0.80	0.17-0.37	0.040	0.040	1.30-1.60
466	35X1H	--	0.31	0.60	0.31	0.017	0.033	1.30
467	30X1H	30X1H	0.35-0.42	0.30-0.60	0.17-0.37	0.040	0.040	1.25-1.65
468	40X1H	--	0.35-0.45	0.40-0.80	0.17-0.37	0.030	0.030	0.60-0.90
469	45X1H	--	0.40-0.50	0.40-0.80	0.17-0.37	0.040	0.040	0.60-0.90
470	18X1H2B	--	0.17-0.24	0.30-0.60	0.17-0.37	0.035	0.030	0.60-0.90
471	35X1H2B	--	0.39	0.38	0.21	0.01	0.019	1.5
472	40X1H2B	--	0.44	0.38	0.14	0.011	0.013	1.5
473	45X1H2B	--	0.41	0.32	0.25	0.015	0.044	1.34
474	45X1H2B	--	0.43	0.41	0.21	0.01	0.021	1.47
475	35X1H3	--	0.32	0.67	0.26	0.013	0.034	0.89
476	40X1H3	--	0.75-0.85	0.40-0.70	0.17-0.37	0.040	0.040	0.70-1.10
477	18X1H	7018	0.14-0.21	0.25-0.55	0.15-0.30	0.05	0.05	1.35-1.65
478	18X1H1A	7018 } 7016 }	0.14-0.21	0.25-0.55	0.17-0.37	0.035	0.030	1.35-1.65
479	18X1H1A	7016 }	0.20-0.30	0.25-0.55	0.15-0.30	0.05	0.05	1.35-1.65
480	25X1H	--	0.21-0.28	0.25-0.55	0.17-0.37	0.035	0.030	1.35-1.65
481	35X1H1A	7018 }	0.32	0.24	0.22	0.042	0.031	1.27
482	35X1H1A	7018 }	0.96	--	--	--	--	1.26
483	10X1H1A	--	1.17	0.44	0.33	--	--	1.64
484	11X1H1	--	0.15	0.29	0.21	--	--	2.24
485	15X1H1	--	0.27-0.34	0.30-0.60	0.17-0.37	0.030	0.030	1.60-2.00
486	15X1H1	--	0.27-0.34	0.30-0.60	0.17-0.37	0.030	0.030	1.60-2.00

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)										Remarks	Reference
Ni	Mo	W	V	Ti	Cu	Others					
2.75-3.25	0.25-0.40	--	--	--	--	--	--	--	--	--	14
2.75-3.75	0.20-0.30	--	--	--	--	--	--	--	--	--	1,3,15
2.75-3.75	0.20-0.30	--	--	--	--	--	--	--	--	Estimated composition	155
3.25-3.75	0.20-0.30	--	--	--	--	--	--	--	--	--	1,3,15
4.40	0.36	--	--	--	--	--	--	--	--	Actual analysis	92
0.60-0.90	--	--	--	--	--	--	--	--	--	--	3
3.70	--	--	--	--	--	--	--	--	--	Actual analysis	57
4.42	--	--	--	--	--	--	--	--	--	Actual analysis	92
1.60-2.00	--	--	--	0.08-0.15	--	--	--	--	--	--	3
1.60-2.00	--	--	--	0.08-0.15	--	--	--	--	--	--	3
1.50-1.90	--	--	--	0.08-0.15	--	--	--	--	--	--	9
1.30-1.60	--	0.50-0.70	--	--	--	--	--	--	--	--	9
1.68	--	1.19	--	--	--	--	--	--	--	Actual analysis	90
1.35-1.75	--	0.60-0.90	--	--	--	--	--	--	--	--	3
1.25-1.75	--	0.80-1.10	--	--	--	--	--	--	--	--	3
1.25-1.75	--	0.60-0.80	--	--	--	--	--	--	--	Estimated composition	87
1.50-2.00	--	0.40-0.80	--	--	--	--	--	--	--	--	3
2.30	--	1.85	--	--	--	--	--	--	--	Actual analysis	156
2.5	--	1.87	--	--	--	--	--	--	--	Actual analysis	156
2.38	--	2.85	--	--	--	--	--	--	--	Actual analysis	156
2.3	--	2.9	--	--	--	--	--	--	--	Actual analysis	156
3.20	--	1.55	--	--	--	--	--	--	--	Actual analysis	90
2.75-3.25	--	0.80-1.20	--	--	--	--	--	--	--	Estimated composition	87,88
4.00-4.50	--	0.80-1.20	--	--	--	--	--	--	--	--	14
4.00-4.50	--	0.80-1.20	--	--	--	--	--	--	--	--	1,3,7,12,15
4.00-4.50	--	0.80-1.20	--	--	--	--	--	--	--	--	14
4.00-4.50	--	0.80-1.20	--	--	--	--	--	--	--	--	1,3,7,12,15
4.35	--	1.01	--	--	--	--	--	--	--	Actual analysis	57
4.06	--	1.00	--	--	--	--	--	--	--	Actual analysis	103
4.20	--	1.14	--	--	--	--	--	--	--	Actual analysis	92
2.14	--	0.95	--	--	--	--	--	--	--	Actual analysis	92
1.40-1.80	--	1.20-1.50	--	--	--	--	--	--	--	--	3
3.20-3.70	--	1.20-1.50	--	--	--	--	--	--	--	--	3,46

TABLE II SOVIET LOW-

Index Nr	U.S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, %							
			C	Mn	Si	P	S	Cr		
Chromium-Nickel-Tungsten Steels (Continued)										
489	444557	18X2H18A	--	0.15-0.20	0.30-0.40	0.17-0.37	0.035	0.030	1.35-1.65	
490	--	20X2H18	--	0.20	0.35	0.24	--	--	2.25	
Chromium-Nickel-Vanadium Steels										
491	444557	20X2H18A	3014	--	0.45-0.55	0.50-0.80	0.20-0.40	0.040	0.040	0.80-1.20
492	444557	20X2H18A	3014	--	0.17-0.24	0.25-0.55	0.17-0.37	0.035	0.030	0.70-1.10
493	--	40X2H18	--	--	0.55-0.65	0.40-0.70	0.17-0.37	0.040	0.040	1.60-2.00
Chromium-Silicon-Molybdenum Steels										
494	--	35XCN	--	--	0.30-0.40	0.25-0.65	0.55-0.90	0.040	0.040	1.10-1.30
Chromium-Silicon-Vanadium Steels										
495	20X532	60X28A	--	--	0.56-0.64	0.40-0.70	1.40-1.80	0.035	0.030	0.90-1.20
Chromium-Tungsten-Aluminum Steels										
496	444557	28X18A	3018	--	0.35-0.45	0.20-0.40	0.17-0.37	0.035	0.030	1.50-1.80
Chromium-Tungsten-Vanadium Steels										
497	444557	18X2H18A	--	--	0.10-0.17	0.30-0.70	0.17-0.37	0.025	0.020	2.2-2.6
498	--	28X2H18	--	--	0.23	0.45	0.40	0.025	0.034	1.40
499	--	30X2H18	--	--	0.31	0.55	0.35	0.020	0.030	1.60
500	--	35X2H18	--	--	0.38	0.55	0.29	0.020	0.030	1.80
501	--	40X2H18	--	--	0.40	0.59	0.38	0.019	0.028	1.50
502	--	45X2H18	--	--	0.40	0.49	0.46	0.018	0.036	1.48
Chromium-Vanadium-Columbium Steels										
503	444557	12X2H18	--	--	0.08-0.12	0.30	0.20-0.55	0.025	0.030	2.1-2.6
Manganese-Nickel-Copper Steels										
504	504657	18X2H18	--	--	0.12	0.90-1.30	0.20-0.40	--	--	0.20-0.60
505	--	18X2H18	--	--	0.11-0.17	0.90-1.30	0.20-0.40	--	--	0.20-0.60
Manganese-Nickel-Molybdenum Steels										
506	504657	18X2H18	--	--	0.11-0.17	0.90-1.30	0.20-0.40	--	--	0.20-0.60
Manganese-Nickel-Copper Steels										
508	--	18X2H18	--	--	0.14-0.22	0.8-1.1	0.17-0.35	0.035	0.035	0.30
Manganese-Silicon-Copper Steels										
509	--	18X2H18	3018	--	0.12	1.30-1.65	0.80-1.10	0.040	0.040	0.30
510	504657	18X2H18	--	--	0.14-0.20	1.0-1.3	0.4-0.8	0.040	0.040	0.3
Manganese-Silicon-Molybdenum Steels										
512	--	18X2H18	--	--	0.16	0.90-1.20	0.70-1.10	0.040	0.040	0.20
Chromium-Manganese-Copper-Vanadium Steels										
514	--	35X2H18	--	--	0.30-0.38	0.80-1.00	0.15-0.30	--	--	1.50-1.80
Chromium-Manganese-Nickel-Titanium Steels										
515	444557	35X2H18A	--	--	0.12-0.18	0.70-1.00	0.17-0.37	0.030	0.030	1.40-1.90
516	444557	28X2H18A	3018	--	0.22-0.29	0.80-1.30	0.20-0.50	0.030	0.030	1.20-1.70

ALLOY STEELS (Continued)

Index Nr	U.S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, %						Remarks	References
			C	Mn	Si	P	S	Cr		
per cent (maximum unless given as a range)										
			Ni	Mo	W	V	Ti	Cu	Others	
489	444557	18X2H18A	4.00-4.50	--	0.80-1.20	--	--	--	--	8
490	--	20X2H18	4.07	--	0.86	--	--	--	--	92
Actual analysis										
491	444557	20X2H18A	0.60-1.00	--	--	0.20-0.30	--	--	--	3
492	444557	20X2H18A	3.75-4.25	--	--	0.15-0.30	--	--	--	1-3
Estimated composition										
493	--	40X2H18	1.75-2.25	--	--	0.20-0.30	--	--	--	157
Actual analysis										
494	--	35XCN	--	0.25-0.40	--	--	--	--	--	12,14
Actual analysis										
495	20X532	60X28A	0.40	--	--	0.10-0.20	--	--	--	2,3,7,12,14
Actual analysis										
496	444557	28X18A	--	--	0.20-0.40	--	--	Al 0.40-0.70	--	64
Actual analysis										
497	444557	18X2H18A	0.30	--	0.50-0.80	0.10-0.20	--	--	--	3
Actual analysis										
498	--	28X2H18	--	--	1.10	0.27	--	--	--	106
Actual analysis										
499	--	30X2H18	--	--	1.40	0.30	--	--	--	106
Actual analysis										
500	--	35X2H18	--	--	0.66	0.32	--	--	--	106
Actual analysis										
501	--	40X2H18	--	--	1.45	0.30	--	--	--	106
Actual analysis										
502	--	45X2H18	--	--	2.03	0.28	--	--	--	106
Actual analysis										
503	444557	12X2H18	0.25	--	--	0.60-0.80	--	0.25	Co 0.50-0.80	3
Actual analysis										
504	504657	18X2H18	0.80-1.30	--	--	--	--	0.50-0.80	--	39,40
Actual analysis										
505	--	18X2H18	0.80-1.30	--	--	--	--	0.50-0.80	--	39,40
Actual analysis										
508	--	18X2H18	1.0-1.5	0.4-0.55	--	--	--	0.25	--	125
Actual analysis										
509	--	18X2H18	0.30	--	--	--	--	0.15-0.30	--	3,39,40
Actual analysis										
510	504657	18X2H18	0.3	--	--	--	--	1.2-1.5	--	45,68
Actual analysis										
512	--	18X2H18	0.30	0.15-0.25	--	--	--	--	--	154
Actual analysis										
514	--	35X2H18	--	--	--	0.10-0.20	--	1.0-1.3	--	12
Actual analysis										
515	444557	35X2H18A	1.40-1.80	--	--	--	0.06-0.12	--	--	3
Actual analysis										
516	444557	28X2H18A	0.90-1.40	--	--	--	0.06-0.12	--	--	3,158
Actual analysis										

TABLE II SOVIET LOW-

Index Nr	I.V.T. Number Specification Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical Composition,					
				C	Mn	Si	P	S	Cr
Chromium-Manganese-Nickel-Titanium Steels (Continued)									
517	30X17HTA	--	--	0.25-0.33	0.80-1.10	0.15-0.30	0.030	0.030	1.50-1.80
518	30X17HTA	--	--	0.30-0.38	0.80-1.00	0.15-0.30	--	--	1.50-1.80
Chromium-Manganese-Nickel-Tungsten Steels									
519	31X17HT	--	--	0.37	1.25	0.24	0.020	0.029	1.05
520	31X17HT	--	--	0.37	1.24	0.24	0.009	0.019	1.49
Chromium-Manganese-Nickel-Vanadium Steels									
521	35X17H	--	--	0.10-0.20	0.70-1.00	0.17-0.37	0.040	0.040	0.60-0.90
522	35X17H	--	--	0.10-0.20	1.60-1.90	0.17-0.37	0.040	0.040	0.60-0.90
Chromium-Manganese-Silicon-Copper (Copper-Cromansil) Steels									
523	38X5-2	38X5	--	0.12-0.2	0.7-1	0.25-0.4	--	--	0.4-0.6
Chromium-Manganese-Silicon-Nickel (Nickel-Cromansil) Steels									
524	38X5-2	38X5H	--	0.11-0.17	0.90-1.30	0.40-0.70	--	--	0.20-0.60
525	--	38X5HA	--	0.11	1.21	0.69	--	0.015	0.99
526	WIT 4125-3	29X17HA	--	0.16-0.24	0.80-1.10	0.90-1.20	0.035	0.035	0.80-1.10
527	--	29X17H	--	0.25-0.31	0.90-1.20	0.90-1.20	0.040	0.040	0.90-1.20
528	WIT 2164-9	38X5HA	--	0.27-0.34	1.00-1.30	0.90-1.20	0.030	0.030	0.90-1.20
529	--	35X17HA	--	0.35	0.46	1.07	0.037	0.017	0.95
530	38X5-2	38X5H	--	0.12	1.20-1.60	0.50-0.80	--	--	0.20-0.60
Chromium-Manganese-Titanium-Zirconium Steels									
531	--	38X17H	--	0.21	1.23	0.30	0.011	0.018	1.3
532	--	38X17H	--	0.30	1.13	0.35	--	0.011	1.02
Chromium-Molybdenum-Tungsten-Vanadium Steels									
533	--	38X2H9	--	0.15-0.25	0.40-0.70	0.17-0.37	0.040	0.040	1.60-1.90
534	WIT 4254-5	--	H. 8 (S11042)	0.15-0.20	0.25-0.50	0.40	0.030	0.030	2.5-3.0
535	--	--	H. 8 (S11042)	0.15-0.20	0.25-0.50	0.40	0.030	0.030	2.5-3.0
536	WIT 4183-3	--	H. 10 (S11043)	0.16-0.22	0.25-0.50	0.40	0.030	0.030	2.65-3.0
537	WIT 4183-3	--	H. 10 (S11043)	0.16-0.22	0.25-0.50	0.40	0.030	0.030	2.65-3.0
538	WIT 2854-1	--	H. 47 (S11043)	0.16-0.24	0.25-0.60	0.2-0.4	0.035	0.03	2.4-3.3
540	--	--	H. 47 (S11043)	0.16-0.24	0.25-0.60	0.2-0.4	0.035	0.03	2.4-3.3
Chromium-Molybdenum-Vanadium-Boron Steels									
541	--	38X5H	--	0.18-0.18	2.4-0.7	0.17-0.37	0.040	0.040	0.9-1.2
Chromium-Molybdenum-Vanadium-Columbium Steels									
542	--	38X5H	--	0.08-0.12	0.40-0.70	0.40-0.70	0.035	0.030	2.1-2.6
543	--	38X5H	--	0.22-0.30	2.90-2.80	0.07-0.37	0.030	0.030	2.1-2.6
Chromium-Molybdenum-Vanadium-Titanium Steels									
544	TY 702	--	38X5H	0.12	1.40-2.00	0.40-0.70	0.035	0.030	2.1-2.6

ALLOY STEELS (Continued)

per cent (maximum unless given as a range)	Chemical Composition						Remarks	Reference	
	Ni	Mo	W	V	Ti	Cu			
0.90-1.40	--	--	--	--	0.06-0.12	--	Estimated composition	159	
0.6-0.9	--	--	--	--	0.10-0.20	--	--	12	
1.57	--	0.52	--	--	--	--	Actual analysis	156	
1.44	--	1.9	--	--	--	--	Actual analysis	23	
0.60-0.90	--	--	--	0.10-0.20	--	--	Estimated composition	136	
0.60-0.90	--	--	--	0.10-0.20	--	--	Estimated composition	160	
--	--	--	--	--	0.4-0.7	--	--	48	
0.80-1.30	--	--	--	--	0.30	--	--	39,40	
1.57	--	--	--	--	--	--	Actual analysis	161	
1.40-1.80	--	--	--	--	--	--	--	3	
1.40-1.80	--	--	--	--	--	--	Estimated composition	162	
1.40-1.80	--	--	--	--	--	--	--	3,163	
3.85	Trace	--	--	--	--	--	Actual analysis	97	
0.80-1.30	--	--	--	--	--	--	--	39,40	
--	--	--	--	--	0.076	--	Zr 0.07	Actual analysis: Reference 164 gives 0.09-0.18 Zr	164,165
--	--	--	--	--	0.12	--	Zr 0.09-0.1	Actual analysis: Reference 164 gives 0.09-0.18 Zr	164,165
--	0.50-0.80	0.50-0.80	0.20-0.30	--	--	--	--	Estimated composition	166
0.25	0.50-0.70	0.50-0.80	0.05	--	--	--	--	--	3
0.25	0.35-0.50	0.30-0.50	0.70-0.85	--	--	--	--	--	3,167
0.5	0.35-0.55	0.3-0.5	0.60-0.85	--	--	--	--	--	78,87
0.3	0.25-0.35	--	0.15-0.30	--	0.25	--	B 0.002-0.005	--	78
0.40	0.5-0.7	--	0.20-0.35	--	0.25	--	Cb 0.8-1.3	Reference 141 gives 0.5-0.8 Cb plus 0.1 Ti	78,87,141
--	0.90-1.1	--	0.3-0.5	--	--	--	Cb 0.5-0.8	Reference 169 says this is TM 723 plus Cb	169
0.40	0.50-0.70	--	0.20-0.35	SC w 3; 1.30 max	0.25	--	--	--	3

TABLE II SOVIET LOW-

Index No.	VOST Numbers Specification	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, per cent					
				C	Mn	Si	P	S	
Chromium-Nickel-Copper-Phosphorus Steels									
545	10837	10X10H	--	0.12	0.30-0.60	0.20-0.40	0.08-0.15	--	0.50-0.80
Chromium-Nickel-Molybdenum-Vanadium Steels									
546	--	20X12M	--	0.25-0.35	0.30-0.60	0.15-0.30	--	--	0.60-0.90
547	454-48	20X12MA	--	0.26-0.33	0.30-0.60	0.17-0.37	0.035	0.030	0.60-0.90
548	--	45X12M	--	0.42-0.50	0.50-0.80	0.15-0.30	0.05	0.05	0.80-1.10
549	--	45X12MA	--	0.42-0.50	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10
550	454-48	45X12MA	--						
Chromium-Nickel-Silicon-Tungsten Steels									
551	--	38X12C2	--	0.39	0.36	1.1	0.016	0.051	1.22
552	--	45X12C2	--	0.45	0.43	1.05	0.01	0.017	1.32
553	--	38X12C3	--	0.38	0.43	1.02	0.01	0.012	1.54
554	--	45X12C3	--	0.42	0.40	1.09	0.01	0.027	1.56
Manganese-Silicon-Molybdenum-Titanium Steels									
555	--	16X17T	7081	0.14	1-2	1-2	0.035	0.030	0.30
Chromium-Manganese-Nickel-Tungsten-Titanium Steels									
556	--	37X17BT	--	0.37	1.33	0.22	0.009	0.016	1.5

ALLOY STEELS (Continued)

Index No.	VOST Numbers Specification	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical Composition, per cent (maximum unless given as a range)							Remarks	References							
				C	Mn	Si	P	S	Ni	Mo			W	V	Ti	Cu	Others		
545	10837	10X10H	--	0.12	0.30-0.60	0.20-0.40	0.08-0.15	--	0.50-0.80	0.30-0.60	--	--	--	--	0.30-0.50	--	--	39,40	
546	--	20X12M	--	0.25-0.35	0.30-0.60	0.15-0.30	--	--	0.60-0.90	2.00-2.50	0.25-0.35	--	0.15-0.30	--	--	--	--	14	
547	454-48	20X12MA	--	0.26-0.33	0.30-0.60	0.17-0.37	0.035	0.030	0.60-0.90	2.00-2.50	0.20-0.30	--	0.15-0.30	--	--	--	--	1-3,12	
548	--	45X12M	--	0.42-0.50	0.50-0.80	0.15-0.30	0.05	0.05	0.80-1.10	1.30-1.80	0.15-0.30	--	0.05-0.15	--	--	--	--	14	
549	--	45X12MA	--	0.42-0.50	0.50-0.80	0.17-0.37	0.035	0.030	0.80-1.10	1.30-1.80	0.20-0.30	--	0.10-0.20	--	--	--	--	--	1-3,12
550	454-48	45X12MA	--																
551	--	38X12C2	--	0.39	0.36	1.1	0.016	0.051	1.22	2.37	--	1.68	--	--	--	--	--	Actual analysis	156
552	--	45X12C2	--	0.45	0.43	1.05	0.01	0.017	1.32	2.33	--	2	--	--	--	--	--	Actual analysis	156
553	--	38X12C3	--	0.38	0.43	1.02	0.01	0.012	1.54	2.17	--	2.92	--	--	--	--	--	Actual analysis	156
554	--	45X12C3	--	0.42	0.40	1.09	0.01	0.027	1.56	2.35	--	2.07	--	--	--	--	--	Actual analysis	156
555	--	16X17T	7081	0.14	1-2	1-2	0.035	0.030	0.30	0.30	0.5-1	--	--	0.5-1	--	--	--	Estimated composition	149
556	--	37X17BT	--	0.37	1.33	0.22	0.009	0.016	1.5	1.37	--	1.81	--	0.14	--	--	--	Actual analysis	156

TABLE III SOVIET

Index No.	D&T Specification	Numbers Insignation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium Steels								
1	--	20X3	--	AISI 501	0.17-0.24	0.30-0.60	0.15-0.35	2.6-3.2
2	--	20X3	--	--	0.35	0.59	0.31	3.01
3	--	40X3	--	--	0.41	0.15	0.43	3.47
4	--	54X3	--	--	0.54	0.32	0.23	3.54
5	--	12X5	--	AISI 501	0.12	--	--	5
6	--	20X5	--	--	0.30	--	--	5
7	--	40X6	--	--	0.38	0.27	0.34	6.22
Nickel Steels								
8	--	59H6	--	--	0.59	0.42	0.24	--
9	--	59H8	--	--	0.36	0.38	0.21	0.31
10	--	59H8	--	--	0.55	0.21	0.21	--
11	--	59H8	--	--	0.59	0.45	0.24	--
12	--	59H9	--	--	0.55	0.21	0.21	--
Chromium-Molybdenum Steels								
13	--	X3H	20158	ASTM A199-58T (Grade T-2)	0.12-0.18	0.2-0.5	0.5	2.5-3.0
14	59T7 4689-51	15X2H4	20587	ASTM A199-58T (Grade T-2)	0.15	0.40-0.70	0.17-0.37	2.5-3.0
15	--	20X3H	--	--	0.36	0.56	0.32	3.00
16	--	12X5H	--	ASTM A199-58T (Grade T-5)	0.15	--	--	5-6
17	58T5-51	X3H	20158	ASTM A199-58T (Grade T-5)	0.15	0.60	0.50	4.0-6.0
18	58T5-51	12X5H4	--					
19	--	15X3H4	--					
20	T7 756	25X3H4	--	--	0.22-0.32	0.30-0.70	0.50	4.0-6.0
21	--	12X5H9	--	Die steel	0.12	--	--	5
22	--	X3H	20151	ASTM A199-58T (Grade T-5)	0.15	0.50	0.50	5.0-6.5
23	--	12X5H9						
Chromium-Nickel Steels								
24	--	X3H	--	--	--	--	--	3
25	--	12X3H4A	--	--	0.12	--	--	3
26	--	12X3H4	--	--	0.34	0.27	0.21	3.23
27	--	20X5H	--	--	0.30	0.41	0.14	1.50
28	--	40X5H	--	--	0.40	0.32	0.16	1.70
29	--	20X3H6	--	--	0.28	0.38	0.38	3.13
30	--	54X3H	--	--	0.37	0.40	0.4	1.58
31	--	59X3H	--	--	0.55	0.38	0.27	2.07
32	--	69X3H1	--	--	0.60	0.46	0.48	1.53

MEDIUM-ALLOY STEELS

Composition, per cent (maximum unless given as a range)												Remarks	References		
Ni	Mo	W	Cr	V	Ti	P	S	Others							
--	--	--	--	--	--	--	--	--	--	--	--	--	--	12	
0.22	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	57
0.18	--	--	15	--	--	0.022	0.02	--	--	--	--	--	--	Actual analysis	168
--	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	29
--	--	--	--	--	--	--	--	--	--	--	--	--	--	Estimated composition	169
--	--	--	--	--	--	--	--	--	--	--	--	--	--	Estimated composition	147
0.16	--	--	--	--	--	0.022	0.02	--	--	--	--	--	--	Actual analysis	168
Chromium-Nickel Steels															
6.00	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	29
8.17	--	--	--	--	--	0.044	0.037	--	--	--	--	--	--	Actual analysis	57
8.87	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	54
7.85	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	29
8.87	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	29
Chromium-Molybdenum Steels															
0.6	0.3-0.4	--	--	0.2-0.3	--	--	--	--	--	--	--	--	--	--	14, 156
3.40	0.20-0.30	--	--	--	--	0.035	0.030	--	--	--	--	--	--	--	3
0.20	0.31	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	57
--	0.45-0.65	--	--	--	--	--	--	--	--	--	--	--	--	Nominal composition	170
--	0.50-0.60	--	--	--	--	0.030	0.030	--	--	--	--	--	--	--	3, 9, 12, 80, 171
0.50	0.40-0.60	--	--	--	--	0.030	0.030	--	--	--	--	--	--	--	3
--	5	--	--	--	--	--	--	--	--	--	--	--	--	Estimated composition	172
0.6	0.45-0.60	--	--	0.1-0.25	--	0.030	0.030	--	--	--	--	--	--	--	14, 83, 173
Chromium-Nickel Steels															
1	--	--	--	--	--	--	--	--	--	--	--	--	--	Estimated composition	157
4	--	--	--	--	--	--	--	--	--	--	--	--	--	Estimated composition	174
4.54	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	92
5.60	--	--	--	--	--	0.015	0.014	--	--	--	--	--	--	Actual analysis	57
5.79	--	--	--	--	--	0.0078	--	--	--	--	--	--	--	Actual analysis	92
6.62	--	--	--	--	--	0.018	0.013	--	--	--	--	--	--	Actual analysis	57
7.80	--	--	--	--	--	0.025	0.037	--	--	--	--	--	--	Actual analysis	57
7.95	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	92
10.98	--	--	--	--	--	--	--	--	--	--	--	--	--	Actual analysis	92

TABLE III SOVIET MEDIUM-

Index No.	IANT Numbers Specification	Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Silicon Steels								
33	542531	16"	136	---	0.15	0.3-0.7	1.5-2.0	5.5-6.5
34	542531	16"	136	---				
35	---	16"	136	---				
36	542531	16"	136	Croloy 9	0.35-0.50	0.3-0.7	2.0-3.0	8.0-10.0
Chromium-Tungsten Steels								
37	---	25X131	---	AlSi 501	0.25	---	---	4
Chromium-Vanadium Steels								
38	---	---	1352	---	0.27-0.37	0.20-0.40	0.35	3.0-4.0
Nickel-Manganese Steels								
39	---	70"010	---	---	0.60	3.74	0.22	---
40	---	80"014	---	---	0.77	3.76	0.38	0.32
41	---	80"015	---	---	0.75	4.54	0.46	0.32
42	---	80"015	---	---	0.76	5.03	0.45	0.32
Chromium-Manganese-Vanadium Steels								
43	---	35"119	---	---	0.30-0.38	0.80-1.00	0.15-0.30	2.30-2.80
Chromium-Molybdenum-Tungsten Steels								
44	---	1353	1353	---	0.020	0.42	0.03	2.80
Chromium-Molybdenum-Vanadium Steels								
45	---	15041	---	---	0.20-0.30	0.30-0.60	0.25-0.45	4.00-6.00
46	---	1504	---	---				
47	---	1504	---	---	0.10-0.20	---	0.20-0.40	5.50-6.50
48	---	21X104	---	---	0.15	0.50	0.50	5.00-6.50
Chromium-Nickel-Cobalt Steels								
49	---	10"016	---	---	0.30	0.32	0.23	1.68
Chromium-Nickel-Molybdenum Steels								
50	---	16X130	---	---	0.21	0.23	0.23	1.00
51	---	15X129	---	---	0.25	---	---	3
Chromium-Nickel-Silicon Steels								
52	---	61X131	---	---	0.38	0.38	1.12	1.6
53	---	61X131	---	---	0.31	0.35	1.73	1.60
54	---	61X131	---	---	0.33	0.41	1.95	3.04
Chromium-Nickel-Tungsten Steels								
55	---	34" 111	---	---	0.36	0.36	0.05	1.48
Chromium-Nickel-Vanadium Steels								
56	---	11X132	---	---	0.14	---	---	5
Chromium-Silicon-Molybdenum Steels								
57	542541	15" X	1353	ASTM A333-337 (2014 or 2058)	0.15	0.50-0.72	1.50-2.00	5.00-6.50
58	542541	15" X	1353	---				
59	542541	15" X	1353	---	0.15	0.70	1.50-2.00	6.50-8.00
60	542541	15" X	1353	---				
61	---	15" X	---	---	0.35-0.50	0.3-0.7	2.0-3.0	8.0-10.0

ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)												Remarks	References	
Ni	Mo	W	Co	V	Ti	P	S	Others						
0.6	---	---	---	---	---	0.03	0.03	---	---	---	---	---	---	9, 11, 12, 154
0.6	---	---	---	---	---	0.030	0.030	---	---	---	---	---	---	2, 3, 12, 14, 173
---	---	1	---	---	---	---	---	---	---	---	---	---	Estimated composition	68
0.50	---	---	---	1.60-2.40	---	0.035	0.035	---	---	---	---	---	---	104
4.2	---	---	---	---	---	---	---	---	---	---	---	---	Actual analysis	175
4.62	---	---	---	---	---	---	---	---	---	---	---	---	Actual analysis	176
4.32	---	---	---	---	---	---	---	---	---	---	---	---	Actual analysis	176
5.50	---	---	---	---	---	---	---	---	---	---	---	---	Actual analysis	176
---	---	---	---	0.10-0.20	---	---	---	---	---	---	---	---	---	12
---	0.38	0.32	---	---	---	---	---	---	---	---	---	---	Actual analysis	143, 177
---	0.3-0.5	---	---	0.12-0.15	---	0.050	0.040	---	---	---	---	---	---	45
0.30	0.50-0.70	---	---	0.20-0.30	---	---	---	---	---	---	---	---	---	15
0.60	0.45-0.60	---	---	0.15-0.25	---	0.04	0.04	---	---	---	---	---	---	14
7.60	---	---	---	---	---	0.044	0.022	Co 1.70	---	---	---	---	Actual analysis	57
7.60	0.4	---	---	---	---	0.038	0.035	---	---	---	---	---	Actual analysis	57
2	1	---	---	---	---	---	---	---	---	---	---	---	Estimated composition	120
5.60	---	---	---	---	---	0.014	0.016	---	---	---	---	---	Actual analysis	57
7.64	---	---	---	---	---	0.048	0.038	---	---	---	---	---	Actual analysis	57
4.10	---	---	---	---	---	0.02	0.015	---	---	---	---	---	Actual analysis	57
8.1	---	0.70	---	---	---	0.051	0.037	---	---	---	---	---	Actual analysis	57
1	---	---	---	1	---	---	---	---	---	---	---	---	Estimated composition	142
---	0.45-0.60	---	---	---	---	0.035	0.030	---	---	---	---	---	---	1, 9, 11, 12
---	0.45-0.60	---	---	---	---	0.035	0.030	---	---	---	---	---	---	1, 9, 11, 12
0.6	0.2-0.4	---	---	---	---	---	---	---	---	---	---	---	---	10, 14, 21

TABLE III SOVIET MEDIUM-

Index No.	TCT Numbers	Designation	U.S.S.R. Factory Designation	Nearest U.S. Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Silicon-Molybdenum Steels (Continued)								
62	5622-51	X10CM	7010T	Croloy 9	0.35-0.45	0.30-0.70	1.90-2.60	9.0-10.5
63	5623-51	X10CM						
64	--	30X10CM						
Chromium-Tungsten-Vanadium Steels								
65	WTV 2925-51	X10V	--	AISI 501	0.15	0.30	0.40-0.60	4.0-6.0
66	--	12X10V						
Chromium-Molybdenum-Tungsten-Columbium Steels								
67	--	X10MS	--	--	0.015	0.41	0.30	2.71
Chromium-Molybdenum-Tungsten-Vanadium Steels								
68	--	X10MΦ	--	--	0.20	0.44	0.27	3.03
69	WTV 511	20X10MΦ	--	--	0.16-0.24	0.25-0.60	0.40	2.4-3.3
70	--	20X10MΦ						
71	--	20X10MΦ						
72	--	X10MΦ	--	--	0.19	0.54	0.37	5.54
Chromium-Nickel-Molybdenum-Vanadium Steels								
73	--	OX10MΦ	--	--	0.1	--	--	1
74	--	OX10MΦ						
75	--	OX10MΦ	--	--	0.63	0.25	0.27	2.45
Chromium-Nickel-Silicon-Tungsten Steels								
76	--	20X10MΦ	--	--	0.35	0.43	2.11	1.70
Chromium-Nickel-Tungsten-Vanadium Steels								
77	--	OX10MΦ	--	--	0.1	--	--	1
Chromium-Silicon-Molybdenum-Titanium Steels								
78	WTV 3620-50	X10CT	--	--	0.08-0.14	0.40-0.75	0.40-0.75	6.50-8.00
Chromium-Molybdenum-Tungsten-Columbium-Vanadium Steels								
79	--	X10MΦ	--	--	0.17	0.45	0.40	2.87
80	--	X10MΦ	--	AISI 501	0.16	0.28	0.40	5.60

ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	Co	V	Ti	P	S	Others				
0.50	0.70-0.90	--	--	--	--	0.035	0.030	--	--	--	3, 9, 10, 14, 15	
0.30	--	0.40-0.70	--	0.50-0.80	--	0.025	0.025	Cu 0.25	--	--	3, 169	
--	0.45	0.40	0.39	--	--	--	--	--	--	Actual analysis	143	
--	0.56	0.50	--	0.79	--	--	--	--	--	Actual analysis	177	
0.5	0.35-0.55	0.30-0.50	--	0.60-0.85	--	0.035	0.035	--	--	--	7, 78, 178-180	
--	0.46	0.45	--	0.60	--	--	--	--	--	Actual analysis	177	
3	1	--	--	1	--	--	--	--	--	Estimated composition	93	
2.34	0.24	--	--	--	--	0.021	0.010	--	--	Actual analysis	97	
7.50	--	0.68	--	--	--	0.018	0.031	--	--	Actual analysis	57	
3	--	1	--	1	--	--	--	--	--	Estimated composition	93	
0.50	0.45-0.65	--	--	--	0.25-0.60	0.035	0.030	Al 0.10	--	--	3	
--	0.48	0.42	0.62	0.39	--	--	--	--	--	Actual analysis	177	
--	0.41	0.50	0.65	0.40	--	--	--	--	--	Actual analysis	177	

TABLE IV. SOVIET STAINLESS

Index No	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
			C	Mn	Si	Cr
1	08X17	403	0.064	0.33	0.32	11.80
2	40X17	420	0.45	0.23	0.32	12.22
3	30X18	304	0.08	0.50	0.60	12.0-14.0
4	MITV 2117-48	304	0.15	0.60	0.60	12.0-14.0
5	16X18	304	0.16-0.23	0.60	0.60	12.0-14.0
6	16X18	304	0.25-0.34	0.60	0.60	12.0-14.0
7	16X18	304	0.35-0.45	0.60	0.60	12.0-14.0
8	16X18	304	0.15	0.70	0.60	13.0-15.0
9	16X18	304	0.17	0.70	0.70	13.0-15.0
10	16X18	304	0.13	0.70	0.80	16.0-18.0
11	16X18	304	0.90-1.00	0.70	0.80	17.0-19.0
12	16X18	304	0.70	0.40	0.32	16.36
13	16X18	304	0.20	0.80	1.00	23.0-27.0
14	16X18	304	0.17	0.80	1.2	26.0-30.0
15	16X18	304	0.17-0.25	0.90-0.80	1.2	26.0-30.0
16	16X18	304	0.15	0.80	1.00	27.0-30.0
17	16X18	304	0.25-0.35	0.80	1.00	27.0-30.0
18	16X18	304	0.5-1.0	0.5-0.5	0.5-1.3	26-30
19	16X18	304	0.15	1.50	0.50	29.0-30.0
20	16X18	304	1.5-2.2	0.5-0.5	1.3-1.7	32-36
Manganese Steels						
21	16X18	304	1.20-1.50	11.00-14.00	0.50	0.20
22	16X18	304	2.00	12.00	0.50	0.20
23	16X18	304	1.11	12.55	0.50	0.20
24	16X18	304	1.74	12.4	1.14-2.28	0.20

AND HIGH-ALLOY STEELS

Index No	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical										Remarks	References		
			C	Mn	Si	Cr	Ni	Mo	W	Co	V	Ti			P	S
1	08X17	403	0.064	0.33	0.32	11.80	0.73	--	--	--	--	0.023	0.023	--	Actual analysis	181
2	40X17	420	0.45	0.23	0.32	12.22	0.17	--	--	--	--	0.027	0.02	--	Actual analysis	168
3	30X18	304	0.08	0.50	0.60	12.0-14.0	0.50	--	--	--	--	0.035	0.030	--	Steel with 12Cr	116,133
4	MITV 2117-48	304	0.15	0.60	0.60	12.0-14.0	0.60	--	--	--	--	0.035	0.030	--	--	182
5	16X18	304	0.16-0.23	0.60	0.60	12.0-14.0	0.60	--	--	--	--	0.035	0.030	--	--	3,11,12,14,182
6	16X18	304	0.25-0.34	0.60	0.60	12.0-14.0	0.60	--	--	--	--	0.035	0.030	--	--	3,12,14,15,182
7	16X18	304	0.35-0.45	0.60	0.60	12.0-14.0	0.60	--	--	--	--	0.035	0.030	--	--	3,9,11,14,183
8	16X18	304	0.15	0.70	0.60	13.0-15.0	0.60	--	--	--	--	0.030	0.030	--	--	3,9,11,173,183
9	16X18	304	0.17	0.70	0.70	13.0-15.0	0.60	--	--	--	--	0.030	0.030	--	--	2,3,9,182
10	16X18	304	0.13	0.70	0.80	16.0-18.0	0.60	--	--	--	--	0.030	0.030	--	--	3,12,182
11	16X18	304	0.90-1.00	0.70	0.80	17.0-19.0	0.60	--	--	--	--	0.035	0.030	--	--	3,9,12,182,183
12	16X18	304	0.70	0.40	0.32	16.36	0.60	--	--	--	--	0.010	0.012	--	Actual analysis	184
13	16X18	304	0.20	0.80	1.00	23.0-27.0	0.60	--	--	--	--	0.035	0.030	--	--	3,9,11,12,14
14	16X18	304	0.17	0.80	1.2	26.0-30.0	0.60	--	--	--	--	0.035	0.030	--	Steel with 25Cr	129
15	16X18	304	0.17-0.25	0.90-0.80	1.2	26.0-30.0	0.60	--	--	--	--	0.035	0.030	--	--	133
16	16X18	304	0.15	0.80	1.00	27.0-30.0	0.60	--	--	--	--	0.035	0.030	--	Estimated composition	91
17	16X18	304	0.25-0.35	0.80	1.00	27.0-30.0	0.60	--	--	--	--	0.035	0.030	--	Estimated composition	26
18	16X18	304	0.5-1.0	0.5-0.5	0.5-1.3	26-30	0.60	--	--	--	--	0.1	0.08	--	High-carbon iron for wear-resistant applications	15,45
19	16X18	304	0.15	1.50	0.50	29.0-30.0	0.60	--	--	--	--	0.035	0.030	--	--	59,154
20	16X18	304	1.5-2.2	0.5-0.5	1.3-1.7	32-36	0.60	--	--	--	--	0.1	0.08	--	High-carbon iron for wear-resistant applications	15,45,59
Manganese Steels																
21	16X18	304	1.20-1.50	11.00-14.00	0.50	0.20	0.30	--	--	--	--	--	--	--	--	14
22	16X18	304	2.00	12.00	0.50	0.20	0.6	--	--	--	--	--	--	--	Actual analysis	92
23	16X18	304	1.11	12.55	0.50	0.20	0.48	--	--	--	--	--	--	--	Actual analysis	94
24	16X18	304	1.74	12.4	1.14-2.28	0.20	0.58	--	--	--	--	--	--	--	Actual analysis	92
25	16X18	304	1.74	12.4	1.14-2.28	0.20	0.635-0.045	0.012-0.044	--	--	--	--	--	--	Nominal composition	185

TABLE IV SOVIET STAINLESS AND HIGH-ALLOY STEELS (Continued)

Index	ГОСТ Numbers Specification	Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	C	Mn	Si	Chemical Cr	Composition, per cent (maximum unless given as a range)											
									Ni	Mo	W	Cu	V	Ti	P	S	Others,	Remarks	References	
Manganese Steels (Continued)																				
36	--	Г13	--	Hadfield steel	0.9-1.4	11.0-14.0	0.4-1.0	0.2	0.2	--	--	--	--	--	0.12	0.03	--	Reference 45 gives 0.16Si	15, 45, 186, 187	
37	--	Г133	--	Standard Hadfield steel	1.0-1.4	11.5-13.5	0.5-1.0	0.5	1.0	--	--	--	--	--	0.05	0.1	--	--	33,109	
38	--	ГП13	--	Standard Hadfield steel	1.0-1.4	11.0-14.0	0.70	0.50	0.60	--	--	--	--	--	0.10	0.030	--	--	3,9	
39	ГШТ 701551	--	30256	Standard Hadfield steel	1.0-1.4	11.0-14.0	0.70	0.50	0.60	--	--	--	--	--	0.12	0.30	--	--	186	
40	--	Г18	--	--	1.4-1.7	16.0-19.0	0.3	--	--	--	--	--	--	--	0.12	0.30	--	--	186	
Chromium-Manganese Steels																				
41	--	90Г12X1	--	--	0.90	12.2	0.19-0.25	0.98	--	--	--	--	--	--	0.035-0.045	0.012-0.044	--	Nominal composition	185	
42	--	112Г12X3	--	--	1.12	12.4	0.19-0.25	3.02	--	--	--	--	--	--	0.035-0.045	0.012-0.044	--	Nominal composition	185	
43	--	40X1718	--	--	0.35-0.45	17-19	0.3-0.5	3.0-5.0	--	--	--	--	--	--	0.045	0.03	--	--	87	
44	--	120Г12X5	--	--	1.20	12.2	0.19-0.25	5.07	--	--	--	--	--	--	0.035-0.045	0.012-0.044	--	Nominal composition	185	
45	5852-41	X1727	--	--	0.20	1.5-2.5	--	16-18	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	10	
46	--	--	30442	--	0.05	1.0-2.0	0.20	45.0-48.0	--	--	--	--	--	--	0.030	0.030	--	--	104	
Chromium-Molybdenum Steels																				
47	--	45X15W	--	12 MoV	0.40-0.50	--	--	11-14	--	1	--	--	--	--	--	--	--	Estimated composition	89	
48	--	60X16W2A	--	--	0.60	--	--	12-17	--	2-2.5	--	--	--	--	--	--	--	Nominal composition	188	
Chromium-Nickel Steels																				
49	--	50H12S	--	--	0.83	0.46	0.30	1.36	11.72	--	--	--	--	--	--	--	--	Actual analysis	176	
50	--	80H14X	--	--	0.81	0.36	0.29	1.52	14.20	--	--	--	--	--	--	--	--	Actual analysis	176	
51	--	80X10L	--	--	0.60	0.41	0.39	1.51	15.8	--	--	--	--	--	--	--	--	Actual analysis	92	
52	--	80H16X	--	--	0.85	0.32	0.32	1.64	15.52	--	--	--	--	--	--	--	--	Actual analysis	176	
53	--	80H18X	--	--	0.79	0.24	0.35	1.58	18.32	--	--	--	--	--	--	--	--	Actual analysis	176	
54	--	80X12W	--	--	0.65	0.37	0.45	1.41	19.87	--	--	--	--	--	--	--	--	Actual analysis	92	
55	--	80X12Z	--	--	0.63	0.35	0.58	1.49	23.2	--	--	--	--	--	--	--	--	Actual analysis	92	
56	--	80X12Z	--	--	0.35	--	--	1.25	23.61	--	--	--	--	--	--	--	--	Actual analysis	57	
57	--	8X18N	--	--	0.032	--	--	1.3	30.18	--	--	--	--	--	--	--	--	Actual analysis	57	
58	--	1X18N9	--	--	0.25	0.60	0.55	2.5-3.0	20.0-22.5	--	--	--	--	--	0.03	0.025	--	--	189	
59	--	65X11H	--	--	0.65	0.70	0.55	10-12	0.75-1.25	--	--	--	--	--	--	--	--	Estimated composition	190	
60	--	20X19N10	--	302	0.25	0.70	0.55	10.0-12.0	18.0-20.0	--	--	--	--	--	0.03	0.025	--	--	169	
61	--	--	30473	330	0.15	--	--	10.0-12.0	33.5-37.0	--	--	--	--	--	--	--	--	Nominal composition	191	
62	--	20X19N10	--	414	0.17-0.23	0.5-0.8	0.5-0.7	12.5-13.5	0.5-1.0	--	--	--	--	--	0.030	0.030	--	--	45	
63	ГШТ 4157-51	--	30474	414	0.20-0.30	0.8-1.20	0.57	12.5-14.5	1.5-2.0	--	--	--	--	--	0.08-0.15	0.15-0.25	--	--	3	
64	--	1X18N8	--	414	0.14	--	--	12-14	2.75-3.25	--	--	--	--	--	--	--	--	Estimated composition	68	
65	--	1X19N10	--	--	0.14	--	--	12-14	17-19	--	--	--	--	--	--	--	--	Estimated composition	192	
66	--	X19122	--	--	0.14	--	--	14-16	19-21	--	--	--	--	--	--	--	--	Estimated composition	183	
67	--	X19125	--	--	0.14-0.2	0.5-0.9	0.2-0.3	14-16	24-26	--	--	--	--	--	--	--	--	--	187	
68	--	X19130	--	--	0.14	--	--	14-16	29-31	--	--	--	--	--	--	--	--	Estimated composition	193	
69	--	X19135	W112	501	--	--	--	15	35	--	--	--	--	--	--	--	--	Nominal composition	153, 194, 195	

TABLE V HIGH-ALLOY STEELS (Continued)

Index	ГОСТ Numbers Specification	Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	C	Mn	Si	Chemical Cr	Composition, per cent (maximum unless given as a range)											
									Ni	Mo	W	Cu	V	Ti	P	S	Others,	Remarks	References	
Manganese Steels (Continued)																				
36	--	Г13	--	Hadfield steel	0.9-1.4	11.0-14.0	0.4-1.0	0.2	0.2	--	--	--	--	--	0.12	0.03	--	Reference 45 gives 0.16Si	15, 45, 186, 187	
37	--	Г133	--	Standard Hadfield steel	1.0-1.4	11.5-13.5	0.5-1.0	0.5	1.0	--	--	--	--	--	0.05	0.1	--	--	33,109	
38	--	ГП13	--	Standard Hadfield steel	1.0-1.4	11.0-14.0	0.70	0.50	0.60	--	--	--	--	--	0.10	0.030	--	--	3,9	
39	ГШТ 701551	--	30256	Standard Hadfield steel	1.0-1.4	11.0-14.0	0.70	0.50	0.60	--	--	--	--	--	0.12	0.30	--	--	186	
40	--	Г18	--	--	1.4-1.7	16.0-19.0	0.3	--	--	--	--	--	--	--	0.12	0.30	--	--	186	
Chromium-Manganese Steels																				
41	--	90Г12X1	--	--	0.90	12.2	0.19-0.25	0.98	--	--	--	--	--	--	0.035-0.045	0.012-0.044	--	Nominal composition	185	
42	--	112Г12X3	--	--	1.12	12.4	0.19-0.25	3.02	--	--	--	--	--	--	0.035-0.045	0.012-0.044	--	Nominal composition	185	
43	--	40X1718	--	--	0.35-0.45	17-19	0.3-0.5	3.0-5.0	--	--	--	--	--	--	0.045	0.03	--	--	87	
44	--	120Г12X5	--	--	1.20	12.2	0.19-0.25	5.07	--	--	--	--	--	--	0.035-0.045	0.012-0.044	--	Nominal composition	185	
45	5852-41	X1727	--	--	0.20	1.5-2.5	--	16-18	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	10	
46	--	--	30442	--	0.05	1.0-2.0	0.20	45.0-48.0	--	--	--	--	--	--	0.030	0.030	--	--	104	
Chromium-Molybdenum Steels																				
47	--	45X15W	--	12 MoV	0.40-0.50	--	--	11-14	--	1	--	--	--	--	--	--	--	Estimated composition	89	
48	--	60X16W2A	--	--	0.60	--	--	12-17	--	2-2.5	--	--	--	--	--	--	--	Nominal composition	188	
Chromium-Nickel Steels																				
49	--	50H12S	--	--	0.83	0.46	0.30	1.36	11.72	--	--	--	--	--	--	--	--	Actual analysis	176	
50	--	80H14X	--	--	0.81	0.36	0.29	1.52	14.20	--	--	--	--	--	--	--	--	Actual analysis	176	
51	--	80X10L	--	--	0.60	0.41	0.39	1.51	15.8	--	--	--	--	--	--	--	--	Actual analysis	92	
52	--	80H16X	--	--	0.85	0.32	0.32	1.64	15.52	--	--	--	--	--	--	--	--	Actual analysis	176	
53	--	80H18X	--	--	0.79	0.24	0.35	1.58	18.32	--	--	--	--	--	--	--	--	Actual analysis	176	
54	--	80X12W	--	--	0.65	0.37	0.45	1.41	19.87	--	--	--	--	--	--	--	--	Actual analysis	92	
55	--	80X12Z	--	--	0.63	0.35	0.58	1.49	23.2	--	--	--	--	--	--	--	--	Actual analysis	92	
56	--	80X12Z	--	--	0.35	--	--	1.25	23.61	--	--	--	--	--	--	--	--	Actual analysis	57	
57	--	8X18N	--	--	0.032	--	--	1.3	30.18	--	--	--	--	--	--	--	--	Actual analysis	57	
58	--	1X18N9	--	--	0.25	0.60	0.55	2.5-3.0	20.0-22.5	--	--	--	--	--	0.03	0.025	--	--	189	
59	--	65X11H	--	--	0.65	0.70	0.55	10-12	0.75-1.25	--	--	--	--	--	--	--	--	Estimated composition	190	
60	--	20X19N10	--	302	0.25	0.70	0.55	10.0-12.0	18.0-20.0	--	--	--	--	--	0.03	0.025	--	--	169	
61	--	--	30473	330	0.15	--	--	10.0-12.0	33.5-37.0	--	--	--	--	--	--	--	--	Nominal composition	191	
62	--	20X19N10	--	414	0.17-0.23	0.5-0.8	0.5-0.7	12.5-13.5	0.5-1.0	--	--	--	--	--	0.030	0.030	--	--	45	
63	ГШТ 4157-51	--	30474	414	0.20-0.30	0.8-1.20	0.57	12.5-14.5	1.5-2.0	--	--	--	--	--	0.08-0.15	0.15-0.25	--	--	3	
64	--	1X18N8	--	414	0.14	--	--	12-14	2.75-3.25	--	--	--	--	--	--	--	--	Estimated composition	68	
65	--	1X19N10	--	--	0.14	--	--	12-14	17-19	--	--	--	--	--	--	--	--	Estimated composition	192	
66	--	X19122	--	--	0.14	--	--	14-16	19-21	--	--	--	--	--	--	--	--	Estimated composition	183	
67	--	X19125	--	--	0.14-0.2	0.5-0.9	0.2-0.3	14-16	24-26	--	--	--	--	--	--	--	--	--	187	
68	--	X19130	--	--																

TABLE IV SOVIET STAINLESS AND

Index Nr	Specification	ГОСТ Numbers Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
70	--	2X15135	--	330	0.15-0.25	--	--	14-16
71	--	2X15135	--	330	0.25-0.35	--	--	14-16
72	--	X1714	--	AM155	0.14	--	--	16-18
73	--	X1710	--	301	0.14	--	--	16-18
74	--	X1710	--	302	0.05	--	--	17.25
75	--	X1812	--	304L	0.03	--	--	18.10
76	--	25X1810	--	302	0.28	--	--	18.5
77	5625-51	0X1810	208	304	0.07	2.0	0.80	17.0-20.0
78	5625-51	0X1810	208					
79	--	X1710	--	302	0.14	2.0	0.80	17.0-20.0
80	--	X1810	--					
81	5625-51	X1810	207					
82	5625-51	2X1810	207	302	0.15-0.25	2.0	0.80	17.0-20.0
83	5625-51	2X1810	207					
84	--	3X1810	--	302	0.25-0.35	2.0	0.80	17.0-20.0
85	WTFY 4176-52	0X1811	--	304	0.06	1.0	0.60	17.0-19.0
86	--	X1811	--	302	0.14	2.0	0.80	17.0-20.0
87	--	X1811	--					
88	--	X1812	--	302	0.14	2.0	0.80	17.0-20.0
89	--	--	Type 20-20	--	--	--	--	20
90	--	--	Type 20-40	--	0.20	0.70	1-1.5	17-20
91	--	X2116	--	309	0.11	1.08	0.48	21.0
92	--	X2112	--	--	0.12	1.10	0.55	21.4
93	--	X2112	--	--	0.12	1.03	0.53	21.1
94	--	X2215	--	309	0.12	1-2	0.5-1.0	19-22
95	--	--	--	309	0.12	2.00	1.00	19.0-24.0
96	5625-51	X2112	2110	309	0.20	2.0	1.0	22.0-25.0
97	5625-51	X2112	Type 25-12					
98	5625-51	X2116	2117	310	0.20	2.0	1.0	22.0-25.0
99	5625-51	X2116	Type 25-20					
100	--	X2111	2116	309	0.20	2.0	1.0	22-26
101	--	X2112	--	309	0.20	2.0	1.0	22-26
102	--	X2112	--	309	0.13	1.56	0.46	24.48
103	5625-51	X2115	2119	309	0.20	2.0	1.0	22.0-26.0
104	--	--	Type 26-20	310	0.2-0.4	0.5-1.0	0.8-1.5	23-27
105	--	--	21C	309	0.20-0.30	0.20-0.50	0.5-1.0	24.00-26.00
106	--	X2112	2112	310	0.25	2.0	1.0	24.0-27.0
107	--	X2112	--	--	0.20	2.0	1.0	22-26
108	WTFY 3266-55	X211	2117	446	0.15	1.5	1.0	25-28

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)	Ni	Mo	W	Co	V	Ti	P	S	Others	Remarks	References
34-36	--	--	--	--	--	--	--	--	--	Estimated composition	31
34-36	--	--	--	--	--	--	--	--	--	Estimated composition	31
3-5	--	--	--	--	--	--	--	--	--	Estimated composition	196
7-9	--	--	--	--	--	--	--	--	--	Estimated composition	197
9.16	--	--	--	--	--	--	--	--	--	Actual analysis	198
8.1	--	--	--	--	--	--	--	--	--	Actual analysis	198
7.9	--	--	--	--	--	--	--	--	--	Actual analysis	199
8.0-11.0	--	--	--	--	--	--	0.035	0.030	--	--	3,9,59,182,183
8.0-11.0	--	--	--	--	--	--	0.035	0.030	--	--	2,3,9,11,182
8.0-11.0	--	--	--	--	--	--	0.035	0.030	--	--	2,3,12,183,200
8.0-11.0	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	31
10.0-12.0	--	--	--	--	--	--	0.030	0.020	--	--	3
10.0-12.0	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	31,59
11.0-13.0	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	192
20	--	--	--	--	--	--	--	--	--	Nominal composition	59
35-45	--	--	--	--	--	--	--	--	--	--	59
14.7	--	--	--	--	--	--	--	--	--	Actual analysis	201
22.4	--	--	--	--	--	--	--	--	--	Actual analysis	201
25.5	--	--	--	--	--	--	--	--	--	Actual analysis	201
14-16	--	--	--	--	--	--	0.03	0.02	--	--	202,203
14.0-16.0	--	--	--	--	--	--	0.030	0.030	--	--	104
12.0-15.0	--	--	--	--	--	--	0.035	0.030	--	--	9,12,78,182,200
17.0-20.0	--	--	--	--	--	--	0.035	0.030	--	--	3,46,78,200
10-12	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	204
11-13	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	183
13.54	--	--	--	--	--	--	0.084	0.011	--	Actual analysis	181
13.0-16.0	--	--	--	--	--	--	0.035	0.030	--	--	10,59,154
19-22	--	--	--	--	--	--	--	--	--	--	78
12.00-14.00	--	--	--	--	--	--	--	--	--	--	15
19.0-22.0	--	--	--	--	--	--	0.035	0.030	--	--	154
22-24	--	--	--	--	--	--	0.035	0.030	--	Estimated composition	46
1.0-2.0	--	--	--	--	--	--	0.035	0.030	N ₂ 0.18-0.25	--	3,182,205

TABLE IV SOVIET STAINLESS AND

Index No	PSCT Number Specification	Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Silicon Steels								
109	--	X13C	3C13	High-silicon 420	0.40-0.50	0.3-0.7	3.0-4.0	10.0-12.0
Chromium-Titanium Steels								
110	3358-55	X17T	3H14	430T	0.10	0.70	0.80	16.0-18.0
111	5632-61	X37T	3H15	446	0.15	0.80	1.0	23.0-27.0
112	--	X37T	--	446	0.15	0.80	1.0	25-29
113	--	X38T	--	446	0.09	0.54	0.46	25.05
114	--	X39T3	--	--	1	--	--	29
Manganese-Copper Steels								
115	--	5076	--	--	0.49	7.7	--	--
Nickel-Manganese Steels								
116	WTV 3815-51	--	3H14	Hadfield Ni-Mn steel	0.70-0.90	13.0-15.0	0.70	0.50
117	--	30T13H4	--	Hadfield Ni-Mn steel	0.19	13.07	--	--
118	--	40T13H4	--	Hadfield Ni-Mn steel	0.62	13.4	--	--
119	--	30T13H6	--	--	0.22	12.48	--	--
120	--	40T13H6	--	--	0.59	12.52	--	--
121	--	7100 } 5010T4 }	3H15	--	0.45-0.55	8.0-9.0	0.17-0.37	0.2
122	--	--	--	--	0.22	12.09	--	--
123	--	30T13H12	--	--	0.56	13.44	--	--
124	--	40T13H12	--	--	0.38	1.03	0.12	--
125	--	40T13H20	--	--	0.50-0.60	4.0-5.5	0.60	0.25
126	WTV 3815-51	10T13H20	3H15	--	0.02	2.86	--	--
127	--	10T13T3	--	--	0.025	2.88	--	--
128	--	10T13T3	--	--	--	3.4	--	--
129	--	10T13T4	--	--	--	3.2	--	--
130	--	10T13T3	--	--	0.21	0.22	0.06	--
Nickel-Molybdenum Steels								
131	--	10H14H2	--	--	0.21	0.22	0.06	--
Chromium-Manganese-Aluminum Steels								
132	--	713X3	--	--	0.3-0.4	11.0-13.0	--	1.5-2.5
Chromium-Manganese-Titanium Steels								
133	--	--	Venere	--	--	15	--	17
Chromium-Manganese-Tungsten Steels								
134	--	X16T10	3H15	--	0.35-0.45	13.0-15.0	1.40-1.80	13.0-15.0
Chromium-Manganese-Vanadium Steels								
135	--	X17T14	3H15	--	0.18-0.33	17-20	--	12-14

HIGH-ALLOY STEELS (Continued)

Index No	PSCT Number Specification	Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Composition, per cent (maximum unless given as a range)										Remarks	References
					Ni	Mo	W	Co	V	Ti	P	S	Others			
109	--	X13C	3C13	High-silicon 420	0.5	--	--	--	--	--	--	--	--	--	--	173
Chromium-Titanium Steels																
110	3358-55	X17T	3H14	430T	0.60	--	--	--	--	%C x 5; 0.80 max	0.035	0.030	--	--	--	3,182
111	5632-61	X37T	3H15	446	0.60	--	--	--	--	%C x 4; 0.80 max	0.035	0.030	--	--	--	3,9,12,182,183
112	--	X37T	--	446	0.6	--	--	--	--	%C x 4; 0.80 max	0.035	0.030	--	Estimated composition	205	
113	--	X38T	--	446	0.09	0.54	0.46	--	--	0.30	0.027	0.012	--	Actual analysis	205	
114	--	X39T3	--	--	1	--	--	--	--	3	--	--	--	Nominal composition	206	
Manganese-Copper Steels																
115	--	5076	--	--	0.49	7.7	--	--	--	--	--	--	Cu 2.2	Actual analysis	55	
Nickel-Manganese Steels																
116	WTV 3815-51	--	3H14	Hadfield Ni-Mn steel	2.75-3.75	--	--	--	--	--	0.100	0.030	--	--	3,104	
117	--	30T13H4	--	Hadfield Ni-Mn steel	0.19	13.07	--	--	--	--	--	--	--	Actual analysis	92	
118	--	40T13H4	--	Hadfield Ni-Mn steel	0.62	13.4	--	--	--	--	--	--	--	Actual analysis	92	
119	--	30T13H6	--	--	0.22	12.48	--	--	--	--	--	--	--	Actual analysis	92	
120	--	40T13H6	--	--	0.59	12.52	--	--	--	--	--	--	--	Actual analysis	92	
121	--	7100 } 5010T4 }	3H15	--	0.45-0.55	8.0-9.0	0.17-0.37	0.2	--	--	--	--	--	Actual analysis	92	
122	--	--	--	--	0.22	12.09	--	--	--	--	--	--	--	Actual analysis	92	
123	--	30T13H12	--	--	0.56	13.44	--	--	--	--	--	--	--	Actual analysis	92	
124	--	40T13H12	--	--	0.38	1.03	0.12	--	--	--	--	--	--	Actual analysis	92	
125	--	40T13H20	--	--	0.50-0.60	4.0-5.5	0.60	0.25	--	--	--	--	--	Actual analysis	175	
126	WTV 3815-51	10T13H20	3H15	--	0.02	2.86	--	--	--	--	0.050	0.030	--	--	3,9,104	
127	--	10T13T3	--	--	0.025	2.88	--	--	--	--	--	--	--	Actual analysis	207	
128	--	10T13T3	--	--	--	3.4	--	--	--	--	--	--	--	Actual analysis	55	
129	--	10T13T4	--	--	--	3.2	--	--	--	--	--	--	--	Actual analysis	208	
130	--	10T13T3	--	--	0.21	0.22	0.06	--	--	--	--	--	--	Actual analysis	208	
Nickel-Molybdenum Steels																
131	--	10H14H2	--	--	0.21	0.22	0.06	--	--	--	--	--	--	Actual analysis	209	
Chromium-Manganese-Aluminum Steels																
132	--	713X3	--	--	0.3-0.4	11.0-13.0	--	--	--	--	--	--	A1 3-4	Nominal composition	12	
Chromium-Manganese-Titanium Steels																
133	--	--	Venere	--	--	15	--	--	--	--	--	--	--	Nominal composition	210	
Chromium-Manganese-Tungsten Steels																
134	--	X16T10	3H15	--	0.35-0.45	13.0-15.0	1.40-1.80	13.0-15.0	--	--	--	--	--	Nominal composition	210	
Chromium-Manganese-Vanadium Steels																
135	--	X17T14	3H15	--	0.18-0.33	17-20	--	--	--	2.0-2.8	--	0.030	0.030	--	14	
--	--	--	--	--	--	--	--	--	0.5-0.6	--	--	--	--	Nominal composition	211,212	

TABLE IV SOVIET STAINLESS AND

Index No.	FOCT Numbers Specification	Factory Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Molybdenum-Vanadium Steels								
136	WUTY 4095-54	15X1109	--	12MoV	0.11-0.18	0.6	0.5	10-11.5
137	--	--	701747	12MoV	0.17	0.48	0.19	12.4
138	--	15X1209	--	12MoV	0.18	0.70	0.25	13.0
139	--	25X1209	--	12MoV	0.28	0.70	0.25	13.15
Chromium-Nickel-Aluminum Steels								
140	--	08X1100	--	405	0.08	--	--	11
141	--	X17070	--	17-7PH	0.14	--	--	17
142	--	1X18090	--	17-7PH	0.17	--	--	17-20
143	--	--	30804	17-7PH	0.07	--	--	15.8
144	--	--	CH2					
Chromium-Nickel-Cobalt Steels								
145	--	--	Type 20-20-20	--	--	--	--	20
Chromium-Nickel-Columbium Steels								
146	WUTY 2965-51	1X121100	70164	347	0.07-0.12	1.0-2.0	0.60	13.0-15.0
147	--	--	Type 15-15	347	--	--	--	15
148	WUTY 2884	X101120	70174	347	0.07-0.12	0.8-1.5	0.7	15.0-16.0
149	--	X18100	--	347	0.12	--	--	17-20
150	WUTY 5068-55	0X18100	70156	347	0.10	1.0-2.0	0.80	18.0-20.0
151	--	X18100	70149	347	0.06-0.12	1.60-2	0.15-0.45	17-20
152	--	1X18100						
153	5632-51	X101110	70191	347	0.10	2.0	1.0	17.0-20.0
154	WUTY 4216-54	X101110						
155	5632-51	X101110						
156	--	1X181110	--	347	0.10	--	--	17-20
157	--	0X181120	--	347	0.12	--	--	18-20
158	--	1X18100	--	347	0.12	--	--	25
159	--	--	Type 25-10	--	--	--	--	25.0
160	--	--	Type 25-12Nb	309Cb	0.1	--	1.0	25.0
161	WUTY 5068-55	X201130	70156	309Cb	0.12	1.0-2.0	0.80	23.0-26.0
Chromium-Nickel-Manganese Steels								
162	--	--	70143	--	0.6-0.7	8.0-9.0	0.2-0.4	2.5-3.2
163	--	10X179	70153	--	0.50-0.65	7.5-9.5	0.7	3.8-4.5
164	--	112X175	701237	--	0.50-0.60	4.0-5.0	0.6	3.0-4.5
165	--	X121475	--	--	0.5	5.0	--	4.0
166	WUTY 4212-55	--	701475	--	0.14-0.24	6.0-7.0	0.5	11.0-15.0
167	--	--	Type 9-12-4	--	0.17-0.30	8.00-10.00	0.80	12.00-14.00
168	5632-51	X131479	70100	--	0.15-0.30	8.0-10.0	0.80	12.0-14.0
169	5632-51	X131479						

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	Reference
Ni	Mo	W	Co	V	Ti	P	S	Others				
0.6	0.5-0.7	--	--	0.25-0.40	--	--	--	--	--	--	Actual analysis	78,85
0.60	1.08	--	--	0.27	--	0.008	0.013	--	--	--	Actual analysis	213
0.22	0.60	--	--	0.20	--	0.028	0.028	--	--	--	Actual analysis	214
0.2	0.54	--	--	0.22	--	0.023	0.030	--	--	--	Actual analysis	214
Chromium-Nickel-Aluminum Steels												
1	--	--	--	--	--	--	--	--	Al 0.2	--	Nominal composition	190
7	--	--	--	--	--	--	--	--	Al 1	--	Estimated composition	215
8-10	--	--	--	--	--	--	--	--	Al 1	--	Estimated composition	172
8.6	--	--	--	--	--	--	--	--	Al 1.2	--	Nominal composition	199
Chromium-Nickel-Cobalt Steels												
20	--	--	--	--	--	--	--	--	Co 20	--	Nominal composition	77
Chromium-Nickel-Columbium Steels												
14.0-17.0	--	--	0.9-1.3	--	--	0.035	0.025	--	--	--	Nominal composition	3,78,216
15	--	--	2	--	--	--	--	--	--	--	Nominal composition	217
12.5-14.5	--	--	%C x 10; 1.4max	--	--	0.035	0.025	--	--	--	Estimated composition	78,141,218
7-9	--	--	2	--	--	--	--	--	--	--	Estimated composition	183
9.0-11.0	--	--	1.8-2.3	--	--	0.035	0.025	--	--	--	Estimated composition	3
8.8-10.8	--	--	0.75-1.05	--	--	0.035	0.02	--	--	--	Estimated composition	219-222
9.0-13.0	--	--	%C x 8; 1.5max	--	--	0.035	0.030	--	--	--	Estimated composition	3,4,9,12,78
11-13	--	--	2	--	--	--	--	--	--	--	Estimated composition	120
8-10	--	--	2	--	--	--	--	--	--	--	Estimated composition	223
10	--	--	2	--	--	--	--	--	--	--	Nominal composition	217
12.0	--	--	%C x 8; 1.0max	--	--	--	--	--	--	--	Nominal composition	11
12.0-14.0	--	--	1.2-1.55	--	--	0.035	0.020	--	--	--	Estimated composition	3,219
Chromium-Nickel-Manganese Steels												
8.0-9.0	--	--	--	--	--	0.030	0.030	--	--	--	Estimated composition	9
8.0-10.0	--	--	7	--	--	--	--	--	Impurities 0.5-0.8	--	Estimated composition	12,14
11.0-13.5	--	--	--	--	--	0.030	0.020	--	--	--	Estimated composition	9,12,14
12.0	--	--	--	--	--	--	--	--	--	--	Nominal composition	21
10.0-13.0	--	--	--	--	--	0.035	0.030	--	--	--	Estimated composition	3,9
3.80-4.50	--	--	--	--	--	--	--	--	--	--	Estimated composition	224
3.7-5.0	--	--	--	--	--	0.060	0.030	--	--	--	Estimated composition	3,4,12,183,225

TABLE IV SOVIET STAINLESS AND

Index No	FOOT Numbers Specification	Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
170	--	--	30481	--	0.3	8.0	--	13.0
171	--	--	Type 12-14-2	--	0.12	12.00-14.00	0.80	12.00-15.00
172	--	1X101079	--	--	0.17	8-10	--	13-15
173	--	X1011076	30482	--	0.12	5.0-7.0	1.0	14.0-16.0
174	--	X1011076	30483	--	0.12	5.0-7.0	1.0	14.0-16.0
175	--	--	30489	--	0.12	5.5-7.0	1.0	14.0-16.0
176	--	--	Type 9-18-3	202	0.12	8.00-10.00	0.8	16.0-18.00
177	--	1X101079A	--	202	0.12	7.0-9.0	0.8	16.5-18.0
178	--	1X101079A	--	201	0.12	6.0-8.0	0.8	16.5-18.0
179	--	1X101079	--	201	0.12	4-5	0.8	18-20
180	WTFY 224	X101076	30312	--	0.35-0.45	3.00-5.00	1.40-2.00	17.00-20.00
181	--	X011076	30478	--	0.12	5.0-7.0	1.0	18.0-22.0
182	--	--	30592	--	0.10	5.0-7.0	0.85	18.0-22.0
183	--	--	30488	--	0.10	3.5-5.0	0.40	19.0-21.0
184	--	X2011077	--	--	0.20-0.30	6-8	--	18-22
185	--	X2011077	--	--	0.14-0.18	5-7	1	23-25
186	--	X2011077	--	--	0.20-0.26	6-8	0.3	22-25
187	--	X201076	--	--	0.12	4-6	--	24-26
188	--	--	305-3	--	1.7-2.2	1.5-3	0.3-0.6	0.3-0.6
Chromium-Nickel-Molybdenum Steels								
189	WTFY 2403-55	1X1011203	30592	316 or 317	0.06-0.13	0.7	0.6	15-17
190	--	X101203	--	--	--	--	--	--
191	--	X101203	--	--	--	--	--	--
192	WTFY 2202-49	X101203A	30305 { Type 16-25-3 Titanium 202 }	Timken 16-25-6	0.08-0.12	1.0-2.0	0.5-1.0	15.0-17.5
193	--	X101203						
194	--	X101203						
195	WTFY 2302-49	--	30481	316	0.10	2.0	1.0	16.0-19.0
196	--	--	30130					
197	--	--	3086					
198	WTFY 2218-45	--	30480	316	0.07	1.5	1.5	16.0-19.0
199	WTFY 4270-53	--	30689	316	0.06-0.13	1.0-1.7	0.30	16.5-18.5
200	--	X10108	--	316	0.12	2.0	1.0	17-19
201	--	X10111M	--	316	0.12	2.0	1.0	17-19
202	--	1X10111M						
203	--	X10112M						
204	--	1X10112M	--	316	0.12	2.0	1.0	17-19
205	--	X10112M	--	--	--	--	--	--

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	Co	V	Ti	P	S	Others				
8.0	--	--	--	--	--	--	--	--	--	--	Nominal composition	226
2.00-3.00	--	--	--	--	--	0.035	0.030	--	--	--	--	224
2-4	--	--	--	--	--	--	--	--	--	--	Estimated composition	182
12.0-14.0	--	--	--	--	--	0.040	0.030	--	--	--	--	3,104
12.0-14.0	--	--	--	--	--	0.030	0.030	--	--	--	--	3,104
12.0-14.0	--	--	--	--	--	0.055	0.030	--	--	--	--	104
3.00-4.00	--	--	--	--	--	--	--	--	--	--	--	224
3.3-4.5	--	--	--	--	--	0.035	0.030	N ₂ 0.18-0.24	--	--	--	227
4.0-4.5	--	--	--	--	--	0.035	0.030	N ₂ 0.12-0.18	--	--	--	227
4-5	--	--	--	--	--	0.035	0.03	--	--	--	--	228
5.00-7.00	--	--	--	--	--	0.040	0.030	--	--	--	--	7,59,553
9.0-11.0	--	--	--	--	--	0.040	0.030	--	--	--	--	104,203
9.0-11.0	--	--	--	--	--	0.020	0.020	--	--	--	--	104
9.0-11.0	--	--	--	--	--	0.025	0.020	--	--	--	--	104
14-16	--	--	--	--	--	--	--	--	--	--	Estimated composition	201
15-17	--	--	--	--	--	--	--	--	--	--	--	201
16-18	--	--	--	--	--	0.035	0.02	--	--	--	--	201
19-21	--	--	--	--	--	--	--	--	--	--	Estimated composition	219
5-7	--	--	--	--	--	0.04	0.04	--	--	--	--	212,229
12-15	2.50-3.25	--	--	--	--	--	--	--	--	--	--	78,210
24.0-27.0	5.5-7.0	--	--	--	--	0.03	0.02	N ₂ 0.1-0.2	--	--	--	9,78,142,230,231
10.0-14.0	2.0-3.0	--	--	--	--	0.035	0.020	--	--	--	--	3,78,230
11.0-14.0	2.0-3.0	--	--	--	--	0.035	0.030	--	--	--	--	3,7,78,232
12.5-14.0	2.1-2.6	--	--	--	--	0.030	0.020	--	--	--	--	3,232
7-9	2	--	--	--	--	--	--	--	--	--	Estimated composition	183
10-12	2	--	--	--	--	--	--	--	--	--	Estimated composition	172,233,234
11-13	2	--	--	--	--	--	--	--	--	--	Estimated composition	31,183,232

TABLE IV SOVIET STAINLESS AND

Index Nr	FOCT Specification	Numbers Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Nickel-Molybdenum Steels (Continued)								
206	--	X1010B	3H183	316	0.14	2.0	0.80	17.0-20.0
207	--	--	3H424	Tincken 16-25-6	0.40	--	--	18
208	--	--	Type 20-25Mo	Carpenter 20	0.1	--	1.0	20.0
209	--	0X210H02	--	--	0.08	2.0	1.0	20-22
210	--	--	Type 25-12	309	0.3	--	1.5	25.0
211	--	--	Type 25-12Mo	--	0.1	--	1.0	25.0
212	--	--	Type 29-9	--	0.3	--	1.5	29.0
Chromium-Nickel-Silicon Steels								
213	5635-51	X1311C2	3H12	AMS 5705A	0.25-0.37	0.7	2.0-3.0	11.5-14.0
214	--	X1211C2	--	--	--	--	--	--
215	--	--	TK-4	302B	0.09	0.62	5.1	16.8
216	VNTY 2912-51	--	3H95	302B	0.20-0.30	0.40-0.70	2.20-2.80	17.0-19.0
217	5635-51	X1811C2	--	302B	0.06	1.0-2.0	2.0-2.75	18.0-20.0
218	--	X1312C2	--	302B	0.12	1.5-2.0	1.4-2.0	19.0-22.0
219	--	X1812C2	--	302B	0.12	1.5-2.0	1.4-2.0	19.0-22.0
220	--	X1818C2	3H94T	302B	0.06	1.0-2.0	2.0-2.75	18.0-20.0
221	VNTY 4542-54	--	3H543	302B	0.12	1.5-2.0	1.4-2.0	19.0-22.0
222	5635-51	X2011C2	3H211	--	0.20	1.50	2.0-3.0	19.0-22.0
223	--	X2011C2	--	--	--	--	--	--
224	5635-51	X252H	3H281	--	0.35	0.7	2.5-3.5	23.0-27.0
225	--	X2518C2	--	--	0.20	--	2	25
226	5635-51	X2518C2	3H283	AMS 5652A	0.20	1.5	2.0-3.0	23.0-27.0
227	5635-51	X2518C2	3H55C	310B	0.20	1.5	2.0-3.0	23.0-27.0
228	VNTY 2913-51	--	3H387	310D	0.20	0.20-0.70	1.2-2.0	24.0-27.0
Chromium-Nickel-Titanium Alloys								
229	--	--	3H123	--	0.2	0.8	0.7	14
230	--	--	Type 40-15	--	0.16	1.0	0.8	12-20
231	5635-51	X1712	3H558	--	0.11-0.17	0.30-0.80	0.80	16.0-18.0
232	--	X1310T	--	321	0.09	1.15	0.78	18.2
233	--	0X1810T	3H7T	321	0.08	0.7	0.7	17.0-19.0
234	5635-51	X1810T	3H7T	321	0.12	2.0	0.8	17.0-20.0
235	5635-51	X1810T	3H1T	--	--	--	--	--
236	5635-51	X1810T	3H1T	--	--	--	--	--
237	--	X18110T	--	321	0.13	0.9	0.72	17.65
238	--	X18112T	--	321	0.08-0.12	1.0-2.0	0.75	17.0-18.5
239	VNTY 2546-51	X18112T	--	321	0.12	--	--	18-20
240	--	X1810T	--	321	0.12	--	--	18-20
241	--	X18112T	--	321	0.08	--	--	18-20
242	--	X18112T-3	--	321	0.10	1.35	0.88	18.21
243	--	0X2101T	--	Stainless W	0.08	--	--	20-22
244	--	X2101T	--	Stainless W	0.12	--	--	21-23

HIGH-ALLOY STEELS (Continued)

Index Nr	FOCT Specification	Numbers Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical										Remarks	References				
					C	Mn	Si	Cr	Ni	Mo	W	Cb	V	Ti			P	S	Others	
Composition, per cent (maximum unless given as a range)																				
206	--	--	--	--	0.14	2.0	0.80	17.0-20.0	8.0-10.0	2.5-3.0	--	--	--	--	0.035	0.030	--	--	59,173	
207	--	--	--	--	0.40	--	--	18	26	6	--	--	--	--	--	--	--	Nominal composition	226	
208	--	--	--	--	0.1	--	1.0	20.0	25.0	1.5	--	--	--	--	--	--	--	Nominal composition	11	
209	--	0X210H02	--	--	0.08	2.0	1.0	20-22	5-7	2	--	--	--	--	--	--	--	Estimated composition	120	
210	--	--	--	--	0.3	--	1.5	25.0	12.0	0.5	--	--	--	--	--	--	--	Nominal composition	11	
211	--	--	--	--	0.1	--	1.0	25.0	12.0	2.5	--	--	--	--	--	0.1	--	Nominal composition	11	
212	--	--	--	--	0.3	--	1.5	29.0	9.0	0.5	--	--	--	--	--	--	--	Nominal composition	11	
Chromium-Nickel-Titanium Alloys																				
213	5635-51	X1311C2	3H12	AMS 5705A	0.25-0.37	0.7	2.0-3.0	11.5-14.0	6.0-7.5	--	--	--	--	--	0.030	0.030	--	--	3,9,12,104,235	
214	--	X1211C2	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	
215	--	--	TK-4	302B	0.09	0.62	5.1	16.8	9.2	--	--	--	--	--	--	0.022	--	Actual analysis	236	
216	VNTY 2912-51	--	3H95	302B	0.20-0.30	0.40-0.70	2.20-2.80	17.0-19.0	5.0-10.0	--	--	--	--	--	0.030	0.020	--	--	3	
217	5635-51	X1811C2	--	302B	0.06	1.0-2.0	2.0-2.75	18.0-20.0	8.0-10.0	--	--	--	--	--	0.030	0.020	--	--	3,233,237	
218	--	X1312C2	--	302B	0.12	1.5-2.0	1.4-2.0	19.0-22.0	9.0-11.0	--	--	--	--	--	0.030	0.020	--	--	3	
219	--	X1812C2	--	302B	0.12	1.5-2.0	1.4-2.0	19.0-22.0	9.0-11.0	--	--	--	--	--	0.030	0.020	--	--	2,3,12,59,200	
220	--	X1818C2	3H94T	302B	0.06	1.0-2.0	2.0-2.75	18.0-20.0	8.0-10.0	--	--	--	--	--	0.030	0.020	--	--	3,233,237	
221	VNTY 4542-54	--	3H543	302B	0.12	1.5-2.0	1.4-2.0	19.0-22.0	9.0-11.0	--	--	--	--	--	0.030	0.020	--	--	3	
222	5635-51	X2011C2	3H211	--	0.20	1.50	2.0-3.0	19.0-22.0	12.0-15.0	--	--	--	--	--	0.035	0.030	--	--	3,9,12,183,235	
223	--	X2011C2	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	
224	5635-51	X252H	3H281	--	0.35	0.7	2.5-3.5	23.0-27.0	6.7-11.3	--	--	--	--	--	0.035	0.030	--	--	3,9,12,235	
225	--	X2518C2	--	--	0.20	--	2	25	18	--	--	--	--	--	--	--	--	Nominal composition	4	
226	5635-51	X2518C2	3H283	AMS 5652A	0.20	1.5	2.0-3.0	23.0-27.0	15.0-21.0	--	--	--	--	--	0.035	0.030	--	--	2,3,9,46,183	
227	5635-51	X2518C2	3H55C	310B	0.20	1.5	2.0-3.0	23.0-27.0	15.0-21.0	--	--	--	--	--	0.035	0.030	--	--	2,3,9,46,183	
228	VNTY 2913-51	--	3H387	310D	0.20	0.20-0.70	1.2-2.0	24.0-27.0	18.0-21.0	--	--	--	--	--	0.035	0.030	--	--	3,7	
Chromium-Nickel-Titanium Alloys																				
229	--	--	3H123	--	0.2	0.8	0.7	14	14	--	--	--	--	1.5	--	--	--	Nominal composition	173	
230	--	--	Type 40-15	--	0.16	1.0	0.8	12-20	38-40	--	--	--	--	0.3	0.03	0.03	--	--	59	
231	5635-51	X1712	3H558	--	0.11-0.17	0.30-0.80	0.80	16.0-18.0	1.5-2.5	--	--	--	--	0.5	0.035	0.030	--	--	2,3,12,183,235	
232	--	X1310T	--	321	0.09	1.15	0.78	18.2	9.4	--	--	--	--	0.62	0.029	0.017	--	Actual analysis	100	
233	--	0X1810T	3H7T	321	0.08	0.7	0.7	17.0-19.0	8.0-11.0	--	--	--	--	--	S(9C-0.03)	--	--	--	173	
234	5635-51	X1810T	3H7T	321	0.12	2.0	0.8	17.0-20.0	8.0-11.0	--	--	--	--	--	S(9C-0.03), 0.8 max	0.035	0.030	--	--	2,3,8,9,59
235	5635-51	X1810T	3H1T	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	
236	5635-51	X1810T	3H1T	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	
237	--	X18110T	--	321	0.13	0.9	0.72	17.65	10.40	--	--	--	--	0.52	0.015	0.006	Cu 0.3	Actual analysis	238	
238	--	X18112T	--	321	0.08-0.12	1.0-2.0	0.75	17.0-18.5	11.0-13.0	--	--	--	--	0.40-0.65	0.035	0.020	--	--	3,218,222,239,240	
239	VNTY 2546-51	X18112T	--	321	0.12	--	--	18-20	8-10	--	--	--	--	--	--	--	--	Estimated composition	241	
240	--	X1810T	--	321	0.12	--	--	18-20	11-13	--	--	--	--	1	--	--	--	Estimated composition	120	
241	--	X18112T	--	321	0.08	--	--	18-20	11-13	--	--	--	--	1	--	--	--	Estimated composition	120	
242	--	X18112T-3	--	321	0.10	1.35	0.88	18.21	12.28	--	--	--	--	0.39	0.14	0.019	--	Actual analysis	223	
243	--	0X2101T	--	Stainless W	0.08	--	--	20-22	4-6	--	--	--	--	1	--	--	--	Estimated composition	120	
244	--	X2101T	--	Stainless W	0.12	--	--	21-23	5-7	--	--	--	--	1	--	--	--	Estimated composition	242	

TABLE IV SOVIET STAINLESS AND

Index No	POCT Numbers Specification	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical			
				C	Mn	Si	Cr
Chromium-Nickel-Titanium Steels (Continued)							
245	--	X2H12T	--	0.12	--	--	24-26
246	--	X2H12T2	Type 25-13	0.14-0.20	1.0-1.5	0.6	23.5-26.5
247	--	X2H12T3	Type 26-12				
Chromium-Nickel-Tungsten Steels							
248	--	--	30128	0.41	0.50	0.65	13.39
249	--	4X1H202	--	0.40	--	--	14.2
250	--	1X1H152	--	0.12	--	--	14-16
251	--	1H18A	--	0.12	--	--	17-19
252	TY 400-347	25X1H18H2	30146	0.23-0.28	0.7	--	17-19
253	--	X1H19D	--	0.12	--	--	17-19
254	--	--	Type 20-12-3	--	--	--	20
255	--	--	30152	0.10	--	--	20
256	--	--	Type 20-35-3W				
257	--	X2H20D10	--	0.12	--	--	19-21
258	--	--	B21-187	0.25	--	--	20
259	--	--	Type 20-40-7W				
260	--	X2H11H2A	--	0.12	--	--	20-22
261	--	--	Type 22-11-3	0.2	--	--	22
262	--	X22H1	--	0.12	--	--	22-24
Chromium-Nickel-Vanadium Steels							
263	--	X1H19P	12MoV	--	--	--	10-12
Chromium-Silicon-Aluminum Steels							
264	--	--	30138	0.07-0.12	0.80	1.4-2.0	8.0-11.0
265	462-41	X120C	30144	0.07-0.12	0.70	1.2-2.0	11.5-14.0
266	--	--	30148	0.14	0.35	1.3	17.6
267	--	--	30145	0.15	0.50	1.25-2.0	22.0-25.0
Chromium-Titanium-Vanadium Steels							
268	--	X1H20	430T	0.12	--	--	17-19
Chromium-Tungsten-Vanadium Steels							
269	--	8X11D4	30179	0.10	--	--	10-12
270	--	15X11B6	12MoV	0.20	--	--	10-12
271	--	--	30143	0.18	0.50	0.16	12.3
272	--	25X12D4	12MoV	0.28	0.44	0.24	13.7
Manganese-Silicon-Copper Steels							
273	--	--	H2H-1	0.5-0.7	18.0-23.0	0.8-1.2	--

HIGH-ALLOY STEELS (Continued)

Index No	POCT Numbers Specification	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Composition, per cent (maximum unless given as a range)										Remarks	References		
				C	Mn	Si	Cr	V	Ti	P	S	Others					
245	--	X2H12T	--	0.12	--	--	--	--	1	--	--	--	--	Estimated composition	228,243		
246	--	X2H12T2	Type 25-13	0.14-0.20	1.0-1.5	0.6	23.5-26.5	--	--	0.10-0.18	--	--	N2 0.10-0.16	--	78		
247	--	X2H12T3	Type 26-12														
Chromium-Nickel-Tungsten Steels																	
248	--	--	30128	0.41	0.50	0.65	13.39	--	--	--	--	--	--	Actual analysis	244		
249	--	4X1H202	--	0.40	--	--	14.2	--	--	--	--	--	--	Actual analysis	199		
250	--	1X1H152	--	0.12	--	--	14-16	--	--	--	--	--	--	Estimated composition	31		
251	--	1H18A	--	0.12	--	--	17-19	--	--	--	--	--	--	Estimated composition	9		
252	TY 400-347	25X1H18H2	30146	0.23-0.28	0.7	--	17-19	--	--	--	0.03	0.03	--	--	199		
253	--	X1H19D	--	0.12	--	--	17-19	--	--	--	--	--	--	Estimated composition	245		
254	--	--	Type 20-12-3	--	--	--	20	--	--	--	--	--	--	Nominal composition	59		
255	--	--	30152	0.10	--	--	20	--	--	--	--	--	--	--	Nominal composition	4,78	
256	--	--	Type 20-35-3W														
257	--	X2H20D10	--	0.12	--	--	19-21	--	--	--	--	--	--	Estimated composition	246		
258	--	--	B21-187	0.25	--	--	20	--	--	--	--	--	--	--	--	Nominal composition	4,78,247
259	--	--	Type 20-40-7W														
260	--	X2H11H2A	--	0.12	--	--	20-22	--	--	--	--	--	--	Estimated composition	248		
261	--	--	Type 22-11-3	0.2	--	--	22	--	--	--	--	--	--	Nominal composition	59		
262	--	X22H1	--	0.12	--	--	22-24	--	--	--	--	--	--	Estimated composition	9		
Chromium-Nickel-Vanadium Steels																	
263	--	X1H19P	12MoV	--	--	--	10-12	--	--	0.2-0.4	--	--	--	Nominal composition	190		
Chromium-Silicon-Aluminum Steels																	
264	--	--	30138	0.07-0.12	0.80	1.4-2.0	8.0-11.0	--	--	--	0.035	0.030	Al 0.40-0.70	--	104		
265	462-41	X120C	30144	0.07-0.12	0.70	1.2-2.0	11.5-14.0	--	--	--	0.035	0.030	Al 1.0-1.8	--	2,3,9,12,235		
266	--	--	30148	0.14	0.35	1.3	17.6	--	--	--	0.029	0.013	Al 0.83	Actual analysis	249		
267	--	--	30145	0.15	0.50	1.25-2.0	22.0-25.0	--	--	--	0.035	0.030	Al 1.5-2.25	--	104		
Chromium-Titanium-Vanadium Steels																	
268	--	X1H20	430T	0.12	--	--	17-19	--	--	0.5	1	--	--	Estimated composition	246		
Chromium-Tungsten-Vanadium Steels																	
269	--	8X11D4	30179	0.10	--	--	10-12	--	--	1-2	0.5	--	--	Estimated composition	190		
270	--	15X11B6	12MoV	0.20	--	--	10-12	--	--	1-2	0.5	--	--	Estimated composition	85,115,160		
271	--	--	30143	0.18	0.50	0.16	12.3	--	--	0.68	0.98	--	0.27	Actual analysis	213		
272	--	25X12D4	12MoV	0.28	0.44	0.24	13.7	--	--	0.4	1.2	--	0.3	Actual analysis	214		
Manganese-Silicon-Copper Steels																	
273	--	--	H2H-1	0.5-0.7	18.0-23.0	0.8-1.2	--	--	--	--	--	--	--	Cu 0.8-1.5	--	12	

TABLE IV SOVIET STAINLESS AND

Index No	FOCT Numbers Specification	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
				C	Mn	Si	Cr
Chromium-Molybdenum-Vanadium-Columbium Steels							
274	X12M4G	--	Rex 448 (British)	0.13	0.90	0.30	11.67
275	15X12M4G	--	Rex 448 (British)	0.13	1.16	0.31	11.80
276	18X2M4G	--	--	0.12	--	--	25-27
Chromium-Nickel-Manganese-Silicon Steels							
277	УТТ 5216-55	--	30415	0.12	5.00-6.00	1.80-2.60	18.00-21.00
278	--	--	30414	0.27-0.35	5.00-6.50	1.80-2.60	18.00-21.00
Chromium-Nickel-Manganese-Titanium Steels							
279	X14F14H9T	--	--	0.12	13-15	--	13-15
280	--	--	Type 9-18-3T	0.12	8.00-10.00	0.80	16.00-18.00
281	УТТ 5256-51	X20H10T	30813	0.10	6.0-8.0	0.60-1.0	18.0-22.0
Chromium-Nickel-Manganese-Tungsten Steels							
282	--	6X3T10H8D	--	0.58-0.71	7.5-9.5	0.50	3.0-4.0
283	--	X20H15T10D	--	0.08	5.81	0.33	25.48
Chromium-Nickel-Molybdenum-Columbium Steels							
284	УТТ 5483-58	--	30889	0.12	0.50-1.0	0.80	15.0-17.0
285	УТТ 5081-55	X18H13M2G	30485	0.12	0.50	0.50-0.80	15.0-17.0
286	--	X16H13M2G	30592	0.12	--	--	15-17
287	УТТ 5081-55	--	30482	0.12	0.9-1.5	0.7-1.2	16.0-19.0
288	--	--	30189a	--	--	--	--
289	--	--	Type 18-14-2-1	--	--	--	--
290	--	X18H9G	318	0.12	--	--	17-19
291	--	X18H9G	318	0.08	--	--	17-19
Chromium-Nickel-Molybdenum-Copper Steels							
292	--	X30H8M33	--	0.030	--	--	5.00
293	--	X30H8M33	--	0.025	--	--	4.90
294	--	X30H8M33	--	0.020	--	--	5.00
295	--	X30H8M33	--	0.025	--	--	8.50
296	--	X30H8M33	--	0.030	--	--	8.80
297	--	X30H8M33	--	0.035	--	--	9.00
298	--	X30H8M33	--	0.030	--	--	9.00
299	--	X30H8M33	--	0.020	--	--	9.00
300	--	X30H8M33	--	0.032	--	--	15.00
301	--	X30H8M33	--	0.035	--	--	14.50
302	--	X30H8M33	--	0.035	--	--	14.95
303	--	X30H8M33	--	0.035	--	--	15.00
304	--	X18H28M33	30530	0.10	1.0	1.0	17.5-19.5
305	--	X30H8M33	--	0.045	--	--	19.00
306	--	X30H8M33	--	0.045	--	--	19.00
307	--	X18H9M33	Carpenter 20	0.045	--	--	19.20

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	Co	V	Ti	P	S	Others				
--	0.52	--	0.58	0.30	--	--	--	--	--	--	Actual analysis	250
0.84	0.76	--	0.58	0.24	--	0.016	0.010	--	--	--	Actual analysis	214
--	1	--	1	0.5	--	--	--	--	--	--	Estimated composition	142
6.50-8.00	--	--	--	--	--	0.05	0.03	--	--	--	--	3,7
6.50-8.00	--	--	--	--	--	0.050	0.030	--	--	--	--	46
2-4	--	--	--	--	1	--	--	--	--	--	Estimated composition	120,242
3.00-4.00	--	--	--	--	0.70	--	--	--	--	--	--	224
8.0-10.0	--	--	--	--	0.60-0.90	0.030	0.025	--	--	--	--	3,166,203,233
7.0-9.0	--	0.5-1.0	--	--	--	0.040	0.030	--	--	--	--	87
17.90	--	3.25	--	--	--	0.012	0.008	--	--	--	Actual analysis	251
12.0-14.5	2.0-2.5	--	0.95-1.25	--	--	0.030	0.025	--	--	--	--	3,78
12.5-14.5	2.0-2.5	--	0.95-1.25	--	--	0.030	0.025	--	--	--	--	3,78,85,87,252
12-14	2-3	--	1.25	--	--	--	--	--	--	--	Estimated composition	210
14.0-17.0	2.0-2.6	--	0.9-1.3	--	--	0.035	0.020	--	--	--	--	3,9,11,46,78
7-9	1-2	--	1	--	--	--	--	--	--	--	Estimated composition	183
8-10	1-2	--	1	--	--	--	--	--	--	--	Estimated composition	172
19.07	3.05	--	--	--	--	--	--	--	--	--	Cu 3.04 Nominal analysis	253,254
23.15	3.05	--	--	--	--	--	--	--	--	--	Cu 3.14 Nominal analysis	253,254
27.55	3.10	--	--	--	--	--	--	--	--	--	Cu 3.15 Nominal analysis	253,254
9.40	3.05	--	--	--	--	--	--	--	--	--	Cu 3.30 Nominal analysis	253,254
14.50	3.05	--	--	--	--	--	--	--	--	--	Cu 3.30 Nominal analysis	253,254
19.07	3.10	--	--	--	--	--	--	--	--	--	Cu 3.02 Nominal analysis	253,254
23.50	3.05	--	--	--	--	--	--	--	--	--	Cu 3.24 Nominal analysis	253,254
27.55	3.10	--	--	--	--	--	--	--	--	--	Cu 3.00 Nominal analysis	253,254
9.43	3.05	--	--	--	--	--	--	--	--	--	Cu 3.08 Nominal analysis	253,254
14.95	3.10	--	--	--	--	--	--	--	--	--	Cu 3.00 Nominal analysis	253,254
19.07	3.05	--	--	--	--	--	--	--	--	--	Cu 2.98 Nominal analysis	253,254
23.93	3.02	--	--	--	--	--	--	--	--	--	Cu 2.97 Nominal analysis	253,254
27-29	2.5-3.5	--	--	--	--	0.030	0.020	Cu 3.5-4.5	--	--	--	3,183
9.15	3.05	--	--	--	--	--	--	--	--	--	Cu 2.98 Nominal analysis	253,254
14.87	3.07	--	--	--	--	--	--	--	--	--	Cu 3.00 Nominal analysis	253,254
19.02	3.02	--	--	--	--	--	--	--	--	--	Cu 3.00 Nominal analysis	253,254

TABLE IV SOVIET STAINLESS AND

Index No	Specification	FOCT Numbers Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Nickel-Molybdenum-Copper Steels (Continued)								
308	--	X19H23M3Q3	--	Carpenter 20	0.045	--	--	19.00
309	--	X19H23M3Q3	--	Carpenter 20	0.030	--	--	19.81
310	--	--	Type 20-29Mo, Cu	Carpenter 20	0.07	--	1.0	20.0
311	--	X23H9M5Q3	--	--	0.040	--	--	22.90
312	--	X23H15M5Q3	--	--	0.050	--	--	23.60
313	--	X23H19M5Q3	--	--	0.040	--	--	23.94
314	НУТТ 3119-53	X23H23M3Q3	31633	Carpenter 20	0.10	0.50	0.50-1.0	22-25
315	--	X23H23M3Q3	31633	Carpenter 20	0.10	0.6	0.8	22-25
316	--	X27H9M5Q3	--	--	0.035	--	--	26.58
317	--	X27H15M5Q3	--	--	0.045	--	--	27.15
318	--	X27H19M5Q3	--	--	0.040	--	--	27.78
319	--	X27H23M3Q3	--	--	0.045	--	--	27.20
Chromium-Nickel-Molybdenum-Titanium Steels								
320	--	X14H18M7T	--	--	0.12	--	--	13-15
321	--	X18H11M3T	31632	--	0.12	--	--	15-17
322	НУТТ 4688-54	OX19H16M3T	31630	--	0.08	2.0	0.20-0.80	16.0-18.0
323	--	X18H10TM	--	--	0.12	--	--	17-19
324	5632-51	X18H11M3T	31111	316T	0.12	2.0	0.8	16.0-19.0
325	5632-51	X18H11M3T	31448					
326	--	X18H11M3T	--					
327	5632-51	X18H11M3T	31183	317T	0.12	2.0	0.8	16.0-19.0
328	5632-51	X18H11M3T	31297					
329	5632-51	X18H11M3T	31432					
330	--	X18H11M3T	31132					
331	НУТТ 3119-53	X23H23M3T	31632	--	0.10	0.80	0.80	22.0-25.0
332	--	OX23H23M3T	--	--	0.08	--	--	22-24
Chromium-Nickel-Molybdenum-Vanadium Steels								
333	--	X18H11M9	--	--	0.12	--	--	10-12
334	--	OX13H18M9	--	--	0.07	1.73	0.06	13.99
335	--	X18H11M9	--	--	0.12	--	--	12-14
336	--	OX18H11M9	--	--	0.10	1.38	0.15	17.57
Chromium-Nickel-Silicon-Columbium Steels								
337	--	OX18H9C	--	347	0.08	--	1-2	17-19
Chromium-Nickel-Silicon-Titanium Steels								
338	--	OX18H9C2	31605	321	0.09	0.89	1.8	18.3
Chromium-Nickel-Titanium-Boron Steels								
339	--	X18H17P	31709	--	0.08	1.65	0.55	13.7

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	Cb	V	Ti	P	S	Others				
22.86	3.05	--	--	--	--	--	--	--	Cu 2.98	Nominal analysis	253,254	
28.90	3.18	--	--	--	--	--	--	--	Cu 3.00	Nominal analysis	253,254	
29.0	3.5	--	--	--	--	--	--	--	Cu 4.0	Nominal composition	11	
10.10	2.91	--	--	--	--	--	--	--	Cu 3.10	Nominal analysis	254	
16.00	2.97	--	--	--	--	--	--	--	Cu 2.96	Nominal analysis	253,254	
17.88	2.78	--	--	--	--	--	--	--	Cu 2.80	Nominal analysis	254	
22-25	2.5-3.5	--	--	--	--	0.035	0.030	0.030	Cu 2.5-3.5	--	3,182,183,253,255	
26-29	2.5-3.5	--	--	--	--	0.035	0.030	0.030	Cu 3.0-4.0	--	183,253	
10.10	2.83	--	--	--	--	--	--	--	Cu 3.17	Nominal analysis	254	
16.00	2.91	--	--	--	--	--	--	--	Cu 2.98	Nominal analysis	253,254	
18.00	2.70	--	--	--	--	--	--	--	Cu 3.14	Nominal analysis	254	
23.85	2.91	--	--	--	--	--	--	--	Cu 3.05	Nominal analysis	253,254	
17-15	3-4	--	--	--	0.5	--	--	--	--	Estimated composition	245	
12-14	3-4	--	--	--	0.5	--	--	--	--	Estimated composition	210	
15.0-17.0	3.0-3.5	--	--	--	0.3-0.5	0.030	0.030	--	--	--	3	
8-10	0.5	--	--	--	1	--	--	--	--	Estimated composition	129	
11.0-14.0	2.0-3.0	--	--	--	0.3-0.6	0.035	0.030	--	--	--	3,9,12,200,256	
25.0-29.0	1.5-2.5	--	--	--	0.70	0.030	0.020	--	--	--	3,182,242,257	
27-30	2-3	--	--	--	1	--	--	--	--	Estimated composition	120	
1-2	1-2	--	--	0.5	--	--	--	--	--	Estimated composition	190	
14.46	2.6	--	--	0.6	--	0.022	0.021	--	--	Actual analysis	258	
17-19	2-3	--	--	0.5	--	--	--	--	--	Estimated composition	258	
10.40	2.17	--	--	0.6	--	0.017	0.017	--	--	Actual analysis	258	
8-10	--	--	1-2	--	--	--	--	--	--	Estimated composition	172	
9.1	--	--	--	--	0.23	--	--	--	--	Actual analysis	259	
15.7	--	--	--	--	0.81	--	--	--	B 0.009	Actual analysis	260	

TABLE IV SOVIET STAINLESS AND

Index No	FACT Specification	Numbers Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
					C	Mn	Si	Cr
Chromium-Nickel-Titanium-Cerium Steels								
340	--	X13H16T	30709	--	0.07-0.12	1.0-2.0	0.6	13.0-15.0
Chromium-Nickel-Tungsten-Molybdenum Steels								
341	--	X13H15T2H2	--	--	0.12	--	--	12-14
342	5620-61	X13H14H2H	30757	--	0.15	0.7	0.8	13.0-15.0
343	--	X13H14H	309 } 309 }	AMS 5700	0.40-0.50	0.70	0.30-0.80	13.00-15.00
344	5620-61	X13H14H2H	309 }					
345	--	X13H14H	--	--	0.12	--	--	14-16
Chromium-Nickel-Tungsten-Titanium Steels								
346	WYTY 4126-54	--	30611	--	0.12	1.0-2.0	0.25-0.50	14-16
Chromium-Nickel-Vanadium-Silicon Steels								
347	--	X13H14V2C2	--	--	0.08	--	1-2	17-19
348	--	X13H14V2C	--	--	0.12	--	1	18-20
349	WYTY 3378-53	X13H14V2C2	30666	--	0.07	0.70	1.3-1.8	18.0-20.0
350	WYTY 3378-53	X13H14V2C2						
Chromium-Tungsten-Molybdenum-Vanadium Steels								
351	--	X13V	--	--	0.15	0.4	0.2	10-11
352	--	X13H2V	113-A	--	0.10-0.15	0.3-0.6	0.17-0.35	10.5-12.5
353	--	X13H2V2C						
354	WYTY 4099-54	X13V2H4V	30802	422	0.11-0.18	0.6-1.0	0.17-1.37	11-13
355	--	X13V2H4V	--	422M	0.18	0.50	0.21	13.90
356	--	X13V2H4V	30756	422	0.10-0.15	0.6-0.8	0.20-0.35	10.5-12.5
357	--	X13V2H4V	30777 } 30777 }	422	0.10-0.15	0.6-0.8	0.20-0.35	10.5-12.5
358	--	X13V2H4V						
Nickel-Manganese-Titanium-Aluminum Steels								
359	--	--	30600A	--	0.05	1.9-2.1	--	--
Chromium-Nickel-Cobalt-Molybdenum-Tungsten Steels								
360	--	X13H14V2H	2A-1	--	0.16	0.3-0.7	0.5	14-16
361	WYTY 4618-54	--	30662	--	0.05-0.13	1.0-1.7	0.30	16.0-18.0
Chromium-Nickel-Manganese-Molybdenum-Tungsten Steels								
362	WYTY 254	X20V2H4V	30339	216	0.12	4-6	--	19-21
Chromium-Nickel-Manganese-Molybdenum-Vanadium Steels								
363	5122-51	X13V2H4V	30785	--	0.35-0.47	6.0-8.0	0.9-1.4	14.0-16.0
Chromium-Nickel-Molybdenum-Copper-Titanium Steels								
364	73-71	--	30784	Carpenter 207:	0.12	1.50	0.90	16.0-18.0
365	WYTY 2157-54	X13V2H4V	30430	Carpenter 207:	0.12	1.00	1.00	17.0-19.5
366	--	X13V2H4V	--	--	0.12	--	--	22-24
367	--	X13V2H4V	30741	Carpenter 207:	0.10	0.60	0.80	22.0-25.0
368	--	X13V2H4V						
369	WYTY 2157-54	X13V2H4V	--	--	--	--	--	--
370	WYTY 2157-54	X13V2H4V	--	--	--	--	--	--

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)	Chemical								Remarks	Reference	
	Ni	Mo	W	Co	V	Ti	P	S			
14.0-17.0	--	--	--	--	--	0.6-1.0	0.030	0.025	Ce 0.020	--	141
24-26	2-3	2-3	--	--	--	--	--	--	--	Estimated composition	245
13.0-15.0	0.40-0.60	2.0-2.75	--	--	--	0.035	0.030	--	--	--	3,9,78,200
13.00-15.00	0.25-0.40	2.00-2.75	--	--	--	0.030	0.030	--	--	--	3,4,15,78,261
14-16	1-2	1	--	--	--	--	--	--	--	Estimated composition	187
34-38	--	2.8-3.2	--	--	1.1-1.4	0.025	0.025	--	--	--	78,87
8-10	--	--	--	1	--	--	--	--	--	Estimated composition	172
8-10	--	--	--	1	--	--	--	--	--	Estimated composition	172
8.0-10.0	--	--	--	2.2-2.7	--	0.030	0.030	--	--	--	3,182,262
0.6	0.6	0.9	--	0.2	--	--	--	--	--	--	78
0.8-1.1	0.6-0.8	1.7-2.2	--	0.20-0.35	--	--	--	--	--	Reference 187 says V may be replaced by Co	187,190
0.5-1.0	0.4-0.6	0.7-1.0	--	0.15-0.30	--	--	--	--	--	--	78,214
--	0.40	1.10	--	0.60	--	--	--	--	--	Actual analysis	177
0.8	0.6-0.8	1.8-2.2	--	0.2-0.3	--	0.030	0.030	--	--	--	78,83,188
--	0.6-0.8	3.7-4.3	--	0.2-0.3	--	0.030	0.030	--	--	--	78,83,108,263
40-42	--	--	--	--	2.1-2.3	--	--	--	Al 1.9-2.0	--	264
14-16	1.6-2.2	0.8-1.2	--	--	--	--	--	--	Co 2.8-3.2	--	187
12.5-14.5	1.8-2.3	0.80-1.20	--	--	--	0.030	0.020	Co 2.8-3.2	--	--	3
5-7	1	1	--	--	--	--	--	--	--	Estimated composition	9,77
6.0-8.0	0.5-0.8	--	--	1.4-1.8	--	--	--	--	--	--	4,8,9,78,230
11.0-14.0	2.0-2.8	--	--	--	0.8	0.035	0.030	Cu 2.5-3.5	--	--	3
27.0-30.0	2.5-3.5	--	--	--	0.7	0.030	0.020	Cu 3.5-4.5	--	--	3
22-24	2.5-3.5	--	--	--	1	--	--	--	Cr 1	Estimated composition	120
26.0-29.0	2.5-3.5	--	--	--	0.6	0.030	0.020	Cu 3.0-4.0	--	--	3,120,182,183,255

TABLE IV SOVIET STAINLESS AND

Index No	U.S.S.R. Factory Designation	Nearest AISI Equivalent	Chemical			
			C	Mn	Si	Cr
Chromium-Nickel-Molybdenum-Titanium-Columbium Steels						
371	30152	--	0.27-0.36	0.7-1.2	0.4-0.7	18-20
Chromium-Nickel-Molybdenum-Tungsten-Columbium Steels						
372	30152	--	0.11-0.15	0.5-1.0	0.55	13.0-15.0
373	30153	--	0.13	1.06	0.51	19.55
Chromium-Nickel-Molybdenum-Tungsten-Vanadium Steels						
374	30152	422	0.08	--	--	10-12
375	30152	422	0.15	0.39	Trace	10.65
376	30152	422	0.12	--	--	10-12
Chromium-Nickel-Silicon-Tungsten-Molybdenum Steels						
377	30152	AMS 5700	0.40-0.50	0.7	2.75-3.25	13-15
378	30152	--	--	--	--	--
379	30152	--	0.2	--	1.5	23.0
Chromium-Nickel-Silicon-Tungsten-Titanium Steels						
380	30152	--	0.40	--	1.91	15.26
381	30152	--	0.15-0.25	0.40-0.80	1.7-2.3	14.0-16.0
Chromium-Nickel-Silicon-Vanadium-Columbium Steels						
382	30152	--	0.09	0.97	1.2	18.2
383	30152	--	0.12	--	1-2	19-21
Chromium-Nickel-Titanium-Aluminum-Boron Steels						
384	30152	Tindur (German)	0.06	--	--	10
Chromium-Nickel-Titanium-Molybdenum-Vanadium Steels						
385	30152	--	0.12	0.8	1.0	24-26.5
Chromium-Nickel-Tungsten-Columbium-Aluminum Steels						
386	30152	--	0.06-0.12	0.7	0.8	20.0-23.0
Chromium-Nickel-Tungsten-Columbium-Boron Steels						
387	30152	--	0.12	--	--	13-14
388	30152	--	0.07-0.12	1.0-2.0	0.60	13.0-05.0
389	30152	--	0.12	--	--	17-19
Chromium-Nickel-Tungsten-Columbium-Cerium Steels						
390	30152	--	0.07-0.12	1.0-2.0	0.60	13.0-15.0
Chromium-Nickel-Tungsten-Columbium-Molybdenum Steels						
391	30152	--	0.06	0.55	0.53	15.58
Chromium-Nickel-Tungsten-Molybdenum-Titanium Steels						
392	30152	--	0.15	0.70	0.30-0.80	13.0-15.0

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	Co	V	Ti	P	S	Others				
8-11	1-1.5	--	0.3-0.6	--	0.25-0.55	--	--	--	--	--	265,266	
13.0-15.0	1.7-2.1	1.25-1.65	1.2	--	--	--	--	--	--	--	78	
19.85	3.2	2.5	1.2	--	--	0.015	0.012	--	--	Actual analysis	267	
1	1-2	1-2	--	0.5	--	--	--	--	--	Estimated composition	190	
0.94	1.13	1.00	--	0.25	--	0.018	0.009	--	--	Actual analysis	190	
1	1	2-3	--	0.5	--	--	--	--	--	Estimated composition	187	
13-15	0.25-0.40	1.75-2.75	--	--	--	0.030	0.030	--	--	--	2,9,12,15,235	
12.0	0.5	3.0	--	--	--	--	--	--	--	Nominal composition	11	
14.9	--	2.12	--	--	0.38	--	--	--	--	Actual analysis	268	
12.0-14.0	--	1.8-2.2	--	--	0.5-1.5	0.030	0.030	--	--	--	3,85	
9.1	--	--	0.56	0.52	0.27	--	--	--	--	Actual analysis	262	
8-10	--	--	0.5-1	0.5-1	--	--	--	--	--	Estimated composition	172	
20	--	--	--	--	3	--	Al 0.4	B 0.015	--	Nominal composition	4,8,78	
4.8-5.7	0.06-0.12	--	--	0.08-0.15	0.08-0.20	0.3	0.03	N ₂ 0.2	--	--	269	
35.0-40.0	--	2.5-3.5	1.2-1.7	--	--	0.03	0.02	Al 0.5	--	--	270	
17-19	--	2.4	1	--	--	--	--	B 0.007	Nominal composition	261		
18.0-20.0	--	2.0-2.75	0.9-1.3	--	--	0.035	0.025	B 0.005	--	--	141,160,192	
12-14	--	3-4	1	--	--	--	--	B 0.005	Estimated composition	160		
18.0-20.0	--	2.0-2.75	0.9-1.3	--	--	0.035	0.025	Ce 0.02	--	--	3,78,141,252	
16.45	0.75	2.60	0.83	--	--	--	--	N ₂ 0.1	--	--	265	
13.0-15.0	0.40-0.60	2.0-2.75	--	--	0.40-0.60	0.030	0.030	--	--	--	78,271	

TABLE IV SOVIET STAINLESS AND

Index No	FOCT Numbers Specification	U. S. S. R. Factory Designation	Nearest AISI Equivalent	Chemical			
				C	Mn	Si	Cr
Chromium-Nickel-Tungsten-Titanium-Aluminum Steels							
393	WTFY 5933-55	--	31703	0.06-0.12	0.7	0.8	20.0-23.0
Chromium-Nickel-Tungsten-Titanium-Boron Steels							
394	--	X18H18W77P	31770	0.08	1.58	0.51	13.2
Chromium-Nickel-Tungsten-Titanium-Colum Steels							
395	--	X18H18W77	31770	0.07-0.12	1.0-2.0	0.6	13.0-15.0
Chromium-Tungsten-Molybdenum-Vanadium-Colum Steels							
396	--	X12W80P	31893	0.20	0.45	0.22	12.90
Chromium-Tungsten-Molybdenum-Vanadium-Titanium Steels							
397	--	15X19W8P	--	422	0.18	0.76	12.9
Chromium-Tungsten-Vanadium-Colum-Titanium Steels							
398	--	15X17W18W7	--	--	0.16	0.73	11.8
Other Highly Alloyed Steels							
399	--	15X12W8W7	--	--	0.17	0.30	11.65
400	--	15X17W8W7	--	--	0.18	0.22	12.3
401	--	15X12W8W7	--	12MoV	0.11	0.12	12.4
402	--	--	31681	0.34-0.40	7.5-9.5	0.3-0.8	11.5-13.5
403	--	0X18H18W7MB9G	--	--	0.06	2.45	19.06
404	--	--	3A-3	0.12-0.18	1.0	0.55	13.0-15.0
405	--	--	31713	0.01	0.57	0.46	14.95
406	--	--	31718	0.06	1.56	0.47	18
407	--	--	31572	0.28-0.35	0.75-1.50	0.3-0.8	18.0-20.0
408	--	--	31793	0.05	0.77	0.24	18.4
409	--	5X21H11W10.6	--	--	0.10-0.25	0.6-1.2	19.0-23.0
410	--	X110K	31624	0.32-0.42	0.5-1.2	0.5-1.2	12-14
411	--	--	3A-1	0.16	0.70	0.55	14-16
412	--	--	3A-4	0.12	0.6-1.0	0.55	14-16
413	--	--	3A-5	0.12-0.20	0.4-0.7	0.55	14-16
414	--	--	31612K	0.10	0.8-1.2	0.25-0.45	14-16
415	--	--	31673	0.13	1.0	0.5	15.5

HIGH-ALLOY STEELS (Continued)

Composition, per cent (maximum unless given as a range)											Remarks	References
Ni	Mo	W	Co	V	Ti	P	S	Others				
35.0-40.0	--	2.5-3.5	--	--	0.7-1.2	0.03	0.02	Al 0.5	--	--	139,230	
19.7	--	2.34	--	--	0.81	--	--	B 0.0023	Actual analysis	--	260	
18.0-20.0	--	2.0-2.75	--	--	0.6-1.0	0.030	0.025	Ce 0.020	--	--	141	
--	0.40	0.70	0.27	0.40	--	--	--	--	Actual analysis	--	177,272	
0.20	0.47	1.0	--	0.24	0.13	0.023	0.028	--	Actual analysis	--	214	
1.22	--	1.05	0.28	0.40	0.23	0.019	0.010	--	Actual analysis	--	214	
1.08	0.50	0.63	0.23	0.37	0.14	0.008	0.016	--	Actual analysis	--	214	
--	0.70	1.2	0.15	0.54	0.12	0.026	0.017	B 0.02	Actual analysis	--	214	
--	0.79	--	0.20	0.43	0.12	0.02	0.011	B 0.02	Actual analysis	--	214	
7.0-9.0	1.1-1.4	--	0.25-0.45	1.3-1.6	--	0.035	0.030	--	--	--	4,78,87,273	
10.48	0.89	0.8	0.56	0.82	--	0.016	0.011	--	Actual analysis	--	258	
12.0-15.0	1.8-2.2	1.3-1.8	0.3-0.5	0.4-0.6	0.1-0.3	0.030	0.030	--	--	--	78	
16.45	0.8	2.63	0.86	--	--	--	--	B 0.01	Actual analysis	--	245	
13.1	0.68	--	--	0.51	0.98	--	--	B 0.01	Actual analysis	--	245	
1.0-1.5	1.0-1.5	--	0.3-0.6	--	0.25-0.55	0.03	0.03	--	--	--	78,87,261	
8.95	2.34	1.65	--	0.59	0.37	--	--	--	--	--	274	
10.5-12.0	0.25	2.4-3.0	--	0.20	0.20	0.045	0.04	--	--	--	228	
11.5-13.5	1.3-2.4	2.5-3.5	1.0-1.5	0.05-0.10	0.06-0.15	0.030	0.030	Co 9-11	--	--	77,230,261	
4-16	1.8-2.2	0.8-1.2	--	--	0.15-0.35	0.025	0.02	Co 2.8-3.2	--	--	68,76,252	
14-16	1.8-2.2	0.8-1.2	--	--	%C x 4; 0.7 max	--	--	Co 2.8-3.2	--	--	78	
15-17	1.8-2.2	0.8-1.2	%C x 8; 1.2 max	--	0.15-0.35	--	--	Co 2.8-3.2	--	--	78	
35-38	--	0.3-3.5	--	--	1.2-1.5	--	--	B 0.005-0.010 Co 3.5-4.5	--	--	78	
20	3.2	2.5	1.2	--	--	--	--	Co 19	Nominal analysis	--	78,275,276	

TABLE V SOVIET

Index No	IXCT Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent(1)	Chemical				
	Specification	Designation			C	Mn	Si	P	
Carbon Steels									
1	W17	3380-53	34	--	W1	0.40-0.50	0.50	0.35	0.040
2	W17	3380-53	35	--	W1	0.45-0.55	0.50	0.35	0.040
3	W17	3380-53	36	--	W1	0.56-0.64	0.50	0.30	0.040
4	1435-54	37	--	--	W1	0.65-0.74	0.20-0.40	0.15-0.35	0.035
5	1435-54	37A	--	--	W1	0.65-0.74	0.15-0.30	0.15-0.30	0.030
6	1435-54	38	--	--	W1	0.75-0.84	0.20-0.40	0.15-0.35	0.035
7	1435-54	38A	--	--	W1	0.75-0.84	0.15-0.30	0.15-0.30	0.030
8	1435-54	39	--	--	W1	0.85-0.94	0.15-0.35	0.15-0.35	0.035
9	1435-54	39A	--	--	W1	0.85-0.94	0.15-0.30	0.15-0.30	0.030
10	1435-54	310	--	--	W1	0.95-1.04	0.15-0.35	0.15-0.35	0.035
11	1435-54	310A	--	--	W1	0.95-1.04	0.15-0.30	0.15-0.30	0.030
12	1435-54	311	--	--	W1	1.05-1.14	0.15-0.35	0.15-0.35	0.035
13	1435-54	311A	--	--	W1	1.05-1.14	0.15-0.30	0.15-0.30	0.030
14	1435-54	312	--	--	W1	1.15-1.24	0.15-0.35	0.15-0.35	0.035
15	1435-54	312A	--	--	W1	1.15-1.24	0.15-0.30	0.15-0.30	0.030
16	1435-54	313	--	--	W1	1.25-1.35	0.15-0.35	0.15-0.35	0.035
17	1435-54	313A	--	--	W1	1.25-1.35	0.15-0.30	0.15-0.30	0.030
Chromium Steels									
18	595A-51	X0	--	--	W5	1.25-1.40	0.20-0.40	0.35	0.030
19	--	X0S	--	--	W5	1.05	0.04	0.16	0.021
20	595A-51	X00	--	--	W5	0.95-1.10	0.40	0.35	0.030
21	--	X0	--	--	--	0.42-0.55	0.40	0.35	0.030
22	625A-54	--	EX	--	L1	0.95-1.10	0.20-0.40	0.17-0.40	0.030
23	595A-51	X	EX2	--	L1	0.95-1.10	0.40	0.35	0.030
24	--	X015	--	--	--	1.17	0.31	0.22	0.016
25	595A-51	X0	--	--	--	0.80-0.95	0.25-0.35	0.25-0.45	0.030
26	--	X02	--	--	--	0.97	0.25	0.32	--
27	625A-54	--	EX3	--	--	0.90-1.10	0.20-0.40	0.17-0.40	--
28	595A-51	X3	--	--	--	0.65-0.75	0.20-0.40	0.35	0.030
29	TX 503	--	W103	--	--	0.70-0.85	0.20-0.40	0.30	0.030
30	595A-51	X03	--	--	--	0.70-0.85	0.20-0.40	0.35	0.030
31	--	X03W	--	--	--	1.02	Trace	0.16	0.020
32	--	X540	--	--	--	0.49	0.07	0.15	0.014
33	--	X540	--	--	--	1.01	Trace	0.20	0.018
34	--	X540	--	--	--	0.49	0.05	0.18	0.017
35	--	X6	--	--	--	0.20	0.19	0.30	0.009
36	--	X630	--	--	--	1.00	0.09	0.20	0.012
37	595A-51	X11	--	--	--	0.10-0.15	0.15	0.40	0.030

TOOL STEELS

Composition, per cent (maximum unless given as a range)											Remarks	References
S	Cr	Ni	Co	Mo	W	V	Ti	Others				
0.040	0.30	0.30	--	--	--	--	--	--	--	--	3	
0.040	0.30	0.30	--	--	--	--	--	--	--	--	3	
0.040	0.30	0.30	--	--	--	--	--	--	--	--	3	
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	2, 3, 10	
0.020	0.15	0.20	--	--	--	--	--	--	--	--	3, 8, 10	
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	2, 3, 10	
0.020	0.15	0.20	--	--	--	--	--	--	--	--	3, 8, 10	
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	2, 3, 10	
0.020	0.15	0.20	--	--	--	--	--	--	--	--	3, 8, 10	
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	2, 3, 10	
0.020	0.15	0.20	--	--	--	--	--	--	--	--	3, 8, 10	
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	2, 3, 10	
0.020	0.15	0.20	--	--	--	--	--	--	--	--	3, 8, 10	
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	2, 3, 10	
0.020	0.15	0.20	--	--	--	--	--	--	--	--	3, 8, 10	
0.020	0.40-0.60	0.25	--	--	--	--	--	--	--	--	3, 7, 9	
0.018	0.63	Trace	--	--	--	--	--	--	--	Actual analysis	277	
0.030	0.75-1.05	0.25	--	--	--	--	--	--	--	--	2, 3, 7, 9	
0.030	1.20-1.40	0.30	--	--	--	--	--	--	--	Estimated composition	91, 93	
0.020	1.30-1.60	0.30	--	--	--	--	--	--	--	--	3, 9, 278	
0.030	1.30-1.60	0.25	--	--	--	--	--	--	--	--	2-4, 9	
0.022	1.34	0.13	--	--	--	--	--	--	--	Actual analysis	277	
0.030	1.40-1.70	--	--	--	--	--	--	--	--	--	2, 3, 7, 12	
--	1.85	--	--	--	--	--	--	--	--	Actual analysis	57	
0.030	3.20-3.80	0.30	--	--	--	--	--	--	--	--	264, 278	
0.030	3.20-3.80	0.25	--	--	--	--	--	--	--	--	3, 12, 93	
0.030	3.20-3.80	0.25	--	--	--	--	--	--	--	--	3	
0.030	3.20-3.80	--	--	--	--	--	--	--	--	--	2, 7, 9, 12	
0.017	3.14	Trace	--	--	--	--	--	--	--	Actual analysis	277	
0.018	4.30	Trace	--	--	--	--	--	--	--	Actual analysis	277	
0.021	4.28	Trace	--	--	--	--	--	--	--	Actual analysis	277	
0.016	7.74	Trace	--	--	--	--	--	--	--	Actual analysis	277	
0.010	8.36	--	--	--	--	--	--	--	--	Actual analysis	184	
0.020	7.74	Trace	--	--	--	--	--	--	--	Actual analysis	277	
0.030	11.5-13.0	0.35	--	--	--	--	--	--	--	Wear-resistant iron	2, 3, 9, 12, 14	

TABLE V. SOVIET TOOL.

Index No	FOCT Specification	Numbers Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent(1)	Chemical			
					C	Mn	Si	P
38	YHTV 2055-51	Y7AN	--	--	0.70-0.80	0.40-0.70	0.30	0.04-0.08
39	1435-51	Y8T	--	--	0.80-0.90	0.35-0.60	0.15-0.35	0.035
40	1435-51	Y8TA	--	--	0.80-0.90	0.35-0.60	0.15-0.30	0.030
41	1435-51	Y10T	--	--	0.95-1.04	0.35-0.60	0.15-0.35	0.035
42	1435-51	Y10TA	--	--	0.95-1.04	0.35-0.60	0.15-0.30	0.030
43	1435-51	Y12T	--	--	1.15-1.24	0.35-0.60	0.15-0.35	0.035
Silicon Steels								
44	--	--	30293	--	1.50-1.65	0.20-0.40	0.75-0.90	0.030
45	--	--	30790	--	0.94-1.04	0.50	0.90	--
Tungsten Steels								
46	5595-51	B1	--	F1	1.05-1.25	0.20-0.40	0.35	0.030
47	OCT 14558-39	B2	--	--	1.10-1.25	0.20-0.40	0.35	0.020
Vanadium Steels								
48	5595-51	0	--	W2	0.95-1.05	0.20-0.40	0.35	0.030
Chromium-Manganese Steels								
49	--	--	30259	--	0.95-1.05	0.95-1.15	0.25-0.40	0.03
50	YHTV 254	4X13	30273	--	0.35-0.42	0.80-1.10	0.17-0.37	0.035
51	5595-51	X1	--	--	1.30-1.50	0.45-0.70	0.35	0.030
Chromium-Molybdenum Steels								
52	--	--	EN2	--	0.9-1.1	--	--	--
53	--	0XN	--	--	0.42-0.55	0.40	0.35	0.030
54	--	--	3XTM	--	0.31	0.59	0.21	0.034
55	--	3XM	3XTM	--	1.50	0.35	0.35	0.030
Chromium-Silicon Steels								
56	5595-51	4XC	--	--	0.35-0.45	0.40	1.20-1.60	0.030
57	5595-51	6XC	30255	--	0.60-0.75	0.40	0.60-1.00	0.030
58	5595-51	8XC	--	--	0.85-0.95	0.30-0.60	1.20-1.60	0.030
59	--	CX1	--	--	0.35-0.45	0.30-0.70	3.0-3.8	--
Chromium-Tungsten Steels								
60	5595-51	X1B	--	--	1.25-1.50	0.30	0.30	0.030
61	--	0X1	--	--	0.40-0.55	0.40	0.35	0.030
62	--	X1	--	--	0.95-1.10	0.40	0.30	0.030
63	--	4X2B2	--	--	0.35-0.45	0.40	0.40	0.030
64	5595-51	4X2B2	30168	--	0.35-0.45	0.20-0.40	0.35	0.030
Chromium-Vanadium Steels								
65	YHTV 363-51	X154	--	--	1.25-1.50	0.20-0.30	0.35	0.030
66	--	0X1	--	--	0.30-0.45	0.40	0.35	0.030
67	5595-51	8V0	--	W2	0.75-0.95	0.20-0.30	0.35	0.030

STEELS (Continued)

Composition, per cent (maximum unless given as a range)												Remarks	References	
S	Cr	Ni	Co	Mo	W	V	Ti	Others						
0.16-0.24	0.25	0.25	--	--	--	--	--	--	--	--	--	--	--	3
0.030	0.20	0.25	--	--	--	--	--	--	Cu 0.25	--	--	--	--	2, 3, 10
0.020	0.15	0.20	--	--	--	--	--	--	--	--	--	--	--	3, 8, 10
0.030	0.20	0.25	--	--	--	--	--	--	--	--	--	--	Estimated composition	10
0.020	0.15	0.20	--	--	--	--	--	--	--	--	--	--	Estimated composition	10
0.030	0.20	0.25	--	--	--	--	--	--	--	--	--	--	Estimated composition	279
0.030	0.08	0.20	--	--	--	--	--	--	--	--	--	--	--	9
--	--	--	--	--	--	--	--	--	--	--	--	--	Nominal composition	280
0.030	0.10-0.20	0.25	--	--	0.80-1.20	--	--	--	--	--	--	--	--	2, 3, 7, 9, 13, 12
0.020	0.10-0.30	--	--	--	1.80-2.20	--	--	--	--	--	--	--	--	7
0.030	--	0.25	--	--	--	0.20-0.40	--	--	--	--	--	--	--	2, 7, 12
0.03	0.95-1.15	--	--	--	--	--	--	--	--	--	--	--	--	281
0.035	1.20-1.50	0.50	--	--	--	--	--	--	--	--	--	--	--	7, 26
0.030	1.30-1.60 ¹	0.25	--	--	--	--	--	--	--	--	--	--	--	3, 7, 8, 12
--	0.6-0.9	--	--	2.0-2.5	--	--	--	--	--	--	--	--	Nominal composition	12
0.030	0.80-1.20	0.40	--	0.50	--	--	--	--	--	--	--	--	Estimated composition	91, 93
0.037	1.16	--	--	0.08	--	--	--	--	--	--	--	--	Actual analysis	157
0.030	4-6	--	--	0.4-0.6	--	--	--	--	--	--	--	--	Estimated composition	9
0.030	1.30-1.60	0.25	--	--	--	--	--	--	--	--	--	--	--	2, 3, 7, 9
0.030	1.00-1.30	0.25	--	--	--	--	--	--	--	--	--	--	--	2, 3, 9
0.030	0.95-1.25	0.25	--	--	--	--	--	--	--	--	--	--	--	3, 4, 7-9
--	2.5-3.0	0.30	--	--	--	--	--	--	--	--	--	--	--	15
0.030	0.40-0.70	0.25	--	35	--	4.50-5.50	--	--	--	--	--	--	--	2-4, 7, 9
0.030	0.60-0.90	0.25	--	--	0.50-0.80	--	--	--	--	--	--	--	Estimated composition	93
0.030	0.70-1.00	0.25	--	--	0.50-0.80	--	--	--	--	--	--	--	Estimated composition	282
0.030	2-3	--	--	2-3	--	--	--	--	--	--	--	--	Estimated composition	9
0.030	7.00-9.00	0.25	--	--	2.00-3.00	--	--	--	--	--	--	--	--	2, 3, 9, 12
0.030	0.40-0.60	0.25	--	--	--	0.20-0.30	--	--	--	--	--	--	--	3
0.030	0.50-0.80	0.25	--	--	--	0.15-0.30	--	--	--	--	--	--	Estimated composition	93
0.030	0.50-0.80	0.25	--	--	--	0.15-0.30	--	--	--	--	--	--	--	2-4, 9, 12

TABLE V SOVIET TOOL

Index No	I.V.C.T. Numbers		U. S. S. R. Factory Designation	Nearest AISI Equivalent ⁽¹⁾	Chemical			
	Specification	Designation			C	Mn	Si	P
Chromium-Vanadium Steels (Continued)								
68	--	8X9	--	--	0.85-0.95	0.20-0.40	0.35	0.030
69	1435-54	X129	--	--	1.40-1.60	0.35	0.40	0.035
70	WITV 212-14	X129 с ванад	--	--	1.25-1.45	0.35	0.40	0.030
71	1435-54	X1291	--	--	1.20-1.40	0.35	0.40	0.030
Silicon-Copper Steels								
72	--	--	30336	--	1.50-1.65	0.20-0.40	0.75-0.90	0.030
Silicon-Titanium Steels								
73	TY 1841	--	30336	--	1.30-1.40	0.30-0.50	1.00-1.25	0.030
Tungsten-Vanadium Steels								
74	5956-51	B1 с ванадием	--	--	1.05-1.25	0.20-0.40	0.35	0.030
75	--	B	--	--	--	--	--	--
Chromium-Cobalt-Molybdenum Steels								
76	--	X12K	3X12K	--	1.10-1.40	0.20-0.40	0.20-0.40	--
Chromium-Manganese-Molybdenum Steels								
77	5956-51	8X7M	--	--	0.50-0.60	1.20-1.60	0.25-0.65	0.030
Chromium-Manganese-Silicon Steels								
78	WITV 267-03	8X7C	--	--	0.45-0.55	0.90-1.10	1.00-1.40	0.040
79	5956-51	X7C	30339	--	0.95-1.10	0.80-1.20	0.50-1.00	0.030
Chromium-Manganese-Tungsten Steels								
80	5956-51	8X0T	--	--	0.55-0.70	0.90-1.20	0.15-0.35	0.030
81	5956-51	8X0T	--	O1	0.85-0.95	0.90-1.20	0.15-0.35	0.030
82	5956-51	X0T	--	--	0.90-1.05	0.80-1.10	0.15-0.35	0.030
Chromium-Molybdenum-Vanadium Steels								
83	--	8X9M	--	--	0.85-0.95	0.20-0.40	0.35	0.030
84	--	8X9M	--	--	0.95-1.10	0.20-0.40	0.35	0.030
85	--	9X2M9	--	--	0.85-0.95	0.40	0.35	0.030
86	--	4X2M9	--	--	0.35-0.45	--	0.35	--
87	--	--	30377	--	1.10-1.25	0.40	0.35	0.040
88	--	--	30320	--	0.90-1.05	0.40	0.35	0.040
89	--	X12M9	--	--	1.45-1.70	0.35	0.40	0.030
90	5956-51	X12M	--	--	--	--	--	--
Chromium-Nickel-Molybdenum Steels								
91	--	8X1M	--	--	0.32-0.40	--	--	--
92	5956-51	8X1M	--	L6	0.50-0.60	0.50-0.80	0.35	0.030
93	OCT 1445-29	8X1M	--	L6	0.60-0.70	0.50-0.80	0.35	0.030
94	--	8X1M	--	--	0.95-1.10	0.50-0.80	0.35	0.030
Chromium-Nickel-Silicon Steels								
95	--	8X1T	--	--	0.50-0.60	0.3-0.6	0.6-0.9	--

STEELS (Continued)

Index No	Composition, per cent (maximum unless given as a range)										Remarks	References
	S	Cr	Ni	Co	Mo	W	V	Ti	Others			
0.030	0.50-0.80	0.25	--	--	--	0.15-0.30	--	--	--	--	Estimated composition	115
0.030	11.0-12.5	0.25	--	--	--	0.25-0.40	--	--	--	--	--	3, 4, 9
0.030	11.0-12.5	0.25	--	--	--	0.70-0.90	--	N ₂ 0.08-0.15	--	--	--	3
0.030	11.0-12.5	0.25	--	--	--	0.70-0.90	--	--	--	--	--	3, 8, 9, 12
0.030	0.08	0.20	--	--	--	--	--	--	Cu 0.40-0.60	--	--	9
.025	0.08	0.20	--	--	--	--	0.2-0.4	--	--	--	--	3, 7
0.030	0.10-0.20	0.25	--	--	0.80-1.20	0.15-0.30	--	--	--	--	--	3, 7, 21
--	11.0-13.0	0.50	2.5-3.0	0.5-1.0	--	--	--	--	--	--	--	224
0.030	0.60-0.90	0.25	--	0.15-0.30	--	--	--	--	--	--	--	2, 3, 7, 12
0.040	1.80-2.00	0.30	--	--	--	--	--	--	--	--	--	3
0.030	1.40-1.80	0.25	--	--	--	--	--	--	--	--	--	2, 3, 9, 12
0.030	0.50-0.80	0.25	--	--	0.50-0.80	--	--	--	--	--	--	2, 3, 9
0.030	0.50-0.80	0.25	--	--	0.50-0.80	--	--	--	--	--	--	2-4, 9, 12
0.030	0.90-1.20	--	--	--	1.20-1.60	--	--	--	--	--	--	2-4, 9, 12
0.030	1.30-1.60	0.30	--	0.25-0.50	--	0.15-0.30	--	--	--	--	Estimated composition	283
0.030	1.30-1.60	0.30	--	0.25-0.50	--	0.15-0.30	--	--	--	--	Estimated composition	113
0.030	2.20-2.80	0.30	--	0.50	--	0.30	--	--	--	--	Estimated composition	115
--	2.50-3.00	--	--	0.30-0.40	--	0.30-0.40	--	--	--	--	--	12
0.030	3.80-4.60	0.40	--	2.30-2.90	--	2.80-3.30	--	--	--	--	--	14, 284
0.030	4.0-5.0	0.40	--	3.2-4.0	--	2.0-2.6	--	--	--	--	--	14
0.030	11.0-12.5	0.35	--	0.40-0.60	--	0.15-0.30	--	--	--	--	--	2, 3, 7, 9, 12
--	1.30-1.60	1.40-1.70	--	0.15-0.30	--	--	--	--	--	--	--	147
0.030	0.50-0.80	1.40-1.80	--	0.15-0.30	--	--	--	--	--	--	--	2, 3, 12, 132
0.030	0.50-0.80	1.40-1.80	--	0.15-0.30	--	--	--	--	--	--	--	1, 27
0.030	0.50-0.80	1.40-1.80	--	0.15-0.30	--	--	--	--	--	--	Estimated composition	282
--	1.3-1.6	0.8-1.2	--	--	--	--	--	--	--	--	--	4, 9, 132

TABLE V SOVIET TOOL

Index No	IXYT Specification	Numbers Designation	U. S. S. R. Factory Designation	Nearest AISI Equivalent ⁽¹⁾	Chemical			
					C	Mn	Si	P
Chromium-Nickel-Titanium Steels								
96	--	5X1T	--	--	0.50-0.60	0.50-0.80	0.35	0.030
97	--	X1T	--	--	0.95-1.10	0.50-0.80	0.35	0.030
Chromium-Nickel-Tungsten Steels								
98	NYT 216-51	5X1B	--	--	0.50-0.60	0.50-0.80	0.15-0.35	0.030
99	--	X1B	--	--	0.95-1.10	0.50-0.80	0.35	0.030
Chromium-Nickel-Vanadium Steels								
100	NYT 3274-53	6X1B3	--	--	0.30-0.38	0.40-0.70	0.15-0.35	0.040
101	--	--	30214	--	0.78-0.88	0.40	0.35	0.040
102	--	--	30213	--	0.90-1.00	0.40	0.35	0.040
103	--	X12H1	30172	--	1.0-1.15	0.40	0.35	0.040
Chromium-Silicon-Molybdenum Steels								
104	--	X6CM	30358	--	0.95-1.10	0.40	1.0	0.030
Chromium-Silicon-Vanadium Steels								
105	--	9X3C4	--	--	0.85-0.95	0.40	0.35	0.030
106	--	--	30116	--	0.75-0.85	--	1.50-1.80	--
107	--	--	30172	--	1.0-1.15	--	1.0-1.6	--
Chromium-Tungsten-Cobalt Steels								
108	--	--	30121	--	0.32-0.42	0.20-0.40	0.35	0.030
Chromium-Tungsten-Silicon Steels								
109	5565-51	4X2C	--	--	0.35-0.45	0.20-0.40	0.60-0.90	0.030
110	5565-51	5X2C	--	--	0.45-0.55	0.20-0.40	0.50-0.80	0.030
111	5565-51	6X2C	--	--	0.55-0.65	0.20-0.40	0.50-0.80	0.030
112	T7 638	--	30190	--	0.70-0.85	0.20-0.40	0.40-0.70	0.030
Chromium-Tungsten-Vanadium Steels								
113	5565-51	X15	--	--	1.25-1.50	0.30	0.30	0.030
114	--	14X2492	--	--	1.46	0.25	0.81	0.023
115	--	15X2492	--	--	1.50	0.26	0.50	0.024
116	--	17X2492	--	--	1.18	0.30	0.55	0.026
117	--	12X2492	--	--	1.21	0.25	0.45	0.024
118	--	--	30143	--	0.25-0.35	0.20-0.40	0.35	0.030
119	5565-51	3X210	--	H20	0.30-0.40	0.20-0.40	0.35	0.030
120	5565-51	7X10	--	H20	0.30-0.40	0.20-0.40	0.35	0.030
121	5565-51	4X210	--	H20	0.40-0.50	0.20-0.40	0.35	--
122	--	4X2115	--	H24	0.45	--	--	--
123	--	1996	--	--	0.72-0.80	--	--	--
124	NYT 470-55	1996	--	NY206	1.4-1.5	0.40	0.40	0.035
125	--	--	NY16	72	0.85-0.95	--	--	--
126	--	--	80142	--	0.70-0.80	0.40	0.40	0.035

STEELS (Continued)

Composition, per cent (maximum unless given as a range)										Remarks	References
S	Cr	Ni	Co	Mo	W	V	Ti	Others			
0.030	0.95-1.25	1.40-1.80	--	--	--	--	0.08-0.15	--	--	--	4,9,12
0.030	0.95-1.25	1.40-1.80	--	--	--	--	0.08-0.15	--	--	Estimated composition	285
0.030	0.50-0.80	1.40-1.80	--	--	0.60-1.00	--	--	--	--	--	2,3,9,132
0.030	0.70-1.00	0.70-1.00	--	--	0.70-1.00	--	--	--	--	Estimated composition	282
0.040	0.80-1.20	1.75-2.25	--	--	--	0.20-0.30	--	--	--	--	3
0.030	7.90-9.10	0.90-1.20	--	--	--	2.40-2.80	--	--	--	--	14
0.030	10.0-12.0	0.90-1.20	--	--	--	2.40-2.80	--	--	--	--	14
0.030	11.0-13.0	0.9-1.6	--	--	--	2.0-2.6	--	--	--	--	14,286
0.030	5.0-7.0	0.30	--	0.50	--	--	--	--	--	Estimated composition	11
0.030	1.5-2.0	0.30	--	--	--	0.50	--	--	--	Estimated composition	115
--	9.50-10.80	--	--	--	--	1.00-1.35	--	--	--	--	116
--	11.0-13.0	--	--	--	--	2.0-2.6	--	--	--	--	116,287
0.030	4.75-5.75	--	0.4-0.5	--	4.0-5.0	--	--	--	--	--	14
0.030	1.00-1.30	0.25	--	--	2.00-2.50	--	--	--	--	--	2,3,7,9,12
0.030	1.00-1.30	0.25	--	--	2.00-2.50	--	--	--	--	--	2,3,7,9,12
0.030	1.00-1.30	0.25	--	--	2.20-2.70	--	--	--	--	--	3,9,12
0.030	1.10-1.40	0.25	--	--	2.00-2.70	--	--	--	--	--	3
0.030	0.40-0.70	0.25	--	--	4.50-5.50	0.15-0.30	--	--	--	--	2,3,7,9,288
0.012	0.78	0.26	--	--	4.74	2.68	--	--	--	Actual analysis	289,290
0.016	0.63	0.25	--	--	5.08	2.65	--	--	--	Actual analysis	289,290
0.014	0.75	0.25	--	--	5.30	3.73	--	--	--	Actual analysis	289,290
0.017	0.62	0.26	--	--	6.10	2.65	--	--	--	Actual analysis	289,290
0.030	2.20-2.70	0.25	--	--	4.0-5.0	0.50-0.80	--	--	--	--	104
0.030	2.20-2.70	0.25	--	--	7.5-9.0	0.20-0.50	--	--	--	--	3,4,7,12,15
--	2.2-2.7	0.3	--	--	7.5-9.0	0.2-0.5	--	--	--	--	9,202
--	2.7	--	--	--	15	0.40	--	--	--	Nominal composition	9,202
--	3.8-4.4	--	--	--	8.5-10.0	1.4-1.7	--	--	--	--	291
0.030	3.80-4.40	0.40	--	--	9.5-10.5	4.20-5.20	--	--	--	--	3,133
--	3.8-4.4	--	--	--	17.5-19.0	1.8-2.2	--	--	--	--	292
0.035	4.0-4.6	0.35	--	--	8.5-9.0	1.3-1.7	--	--	--	--	104

TABLE V SOVIET TOOL

Index No	TCT Numbers Specification	Designation	U. S. S. R Factory Designation	Nearest AISI Equivalent(1)	Chemical			
					C	Mn	Si	P
Chromium-Tungsten-Vanadium Steels (Continued)								
127	--	--	30202	--	0.80-0.90	0.40	0.35	0.040
128	--	--	30211	--	0.82-0.92	0.40	0.35	0.040
129	--	--	30212	--	0.82-0.92	0.40	0.35	0.040
130	--	--	30210	--	0.35-0.45	0.40	0.35	0.030
131	--	PI	30184	--	0.80-1.00	0.40	0.50	0.040
132	--	--	30173	--	0.90-1.00	0.40	0.35	0.040
133	21654	X1209	--	--	2	--	--	--
134	21654	X1210	--	--	2	--	--	--
Chromium-Vanadium-Titanium Steels								
135	--	X1207	--	--	1.25-1.45	0.35	0.40	--
136	--	X1206	--	--	--	--	--	--
Silicon-Titanium-Molybdenum Steels								
137	W7Y 403	--	30206	--	1.30-1.45	0.30-0.50	1.00-1.25	0.030
Silicon-Tungsten-Molybdenum Steels								
138	OCT 14958-20	K2VM	30208	--	0.80-0.90	0.20-0.40	0.80-1.10	0.030
Chromium-Molybdenum-Vanadium-Nickel Steels								
139	--	--	30243	--	1.0-1.2	0.40	0.35	0.040
Chromium-Nickel-Tungsten-Silicon Steels								
140	5555-51	SYHBC	--	--	0.45-0.54	--	0.60-0.90	--
141	5555-51	SYHCB	--	--	0.50-0.60	0.30-0.60	0.60-0.90	0.030
Chromium-Nickel-Vanadium-Titanium Steels								
142	--	--	30244	--	1.0-1.15	0.40	0.35	0.040
Chromium-Tungsten-Cobalt-Vanadium Steels								
143	W7Y 4995-55	PKNS	30205	--	0.80-0.90	0.40	0.40	0.030
144	--	PKNS 045	--	--	1.0	--	--	--
145	--	--	30209	--	0.8-0.9	--	--	--
146	--	--	30210	--	0.9-1.0	--	--	--
147	--	--	30215	--	1.2-1.3	--	--	--
148	--	P10M5K5	30221	--	1.45-1.55	--	--	--
Chromium-Tungsten-Molybdenum-Vanadium Steels								
149	--	4X3M6B9	--	--	0.35-0.45	0.3-0.5	0.3-0.4	0.03
150	--	4X3D2M20	--	--	0.35-0.45	0.3-0.5	0.3-0.4	0.03
151	--	4X3M8M	--	--	0.35-0.45	0.3-0.5	0.3-0.4	0.03
152	--	--	30220	--	0.90-1.05	0.40	0.40	0.040
153	5552-51	PS	30202	--	0.85-0.95	0.40	0.40	0.030
154	5552-51	P9H	--	--	0.85-0.95	0.4	0.4	0.03
155	5552-51	P1B	1941	T1	0.70-0.80	0.40	0.40	0.030
156	5552-51	P10M	1941	T1	0.70-0.80	0.40	0.40	0.030
157	--	--	30226	--	1.00-1.15	0.40	0.40	0.040

STRELS (Continued)

Index No	Specification	Composition, per cent (maximum unless given as a range)								Remarks	Reference
		S	Cr	Ni	Co	Mo	W	V	Ti		
0.030	4.5-5.5	0.40	--	--	--	4.0-5.0	1.8-2.3	--	--	--	14
0.030	6.0-7.0	0.40	--	--	--	3.5-4.5	2.8-3.2	--	--	--	14, 284
0.030	7.0-9.0	0.30	--	--	--	2.0-2.6	0.20-0.50	--	--	--	15
0.035	7.0-9.0	0.35	--	--	--	3.5-4.8	1.0-1.5	--	--	--	14, 116, 284, 287
0.035	8.0-10.0	0.6	--	--	--	2.0-3.0	1.0-1.5	--	--	--	14
--	12	--	--	--	--	1	0.5	--	--	--	Nominal composition 70, 203
--	12	--	--	--	--	1-2	0.5	--	--	--	Nominal composition 70, 203
11.0-12.5											
--	11.0-12.5	--	--	--	--	0.15-0.30	0.08-0.15	--	--	--	132, 293
0.025											
0.025	0.08	0.20	--	--	0.10-0.30	--	--	0.2-0.4	--	--	3, 7, 9
0.030											
0.030	--	--	--	--	0.30-0.50	1.00-1.40	--	--	--	--	7
10.0-13.0											
0.030	10.0-13.0	0.9-1.6	--	--	3.0-4.0	--	2.0-2.6	--	--	--	14
1.00-1.30											
--	1.00-1.30	1.40-1.80	--	--	--	2.00-2.50	--	--	--	--	12
1.30-1.60											
0.030	1.30-1.60	0.80-1.20	--	--	--	0.40-0.60	--	--	--	--	3, 9, 132
10.0-12.0											
0.030	10.0-12.0	0.9-1.6	--	--	--	2.0-2.6	0.3-0.6	--	--	--	14
3.80-4.40											
0.030	3.80-4.40	0.40	5.0-6.0	--	9.0-10.5	1.60-2.00	--	--	--	--	3, 116
--	4	--	5	--	9	2	--	--	--	--	Estimated composition 133
--	3.8-4.4	--	9.5-10.5	--	9.0-10.5	1.6-2.0	--	--	--	--	292
--	3.8-4.4	--	9.5-10.5	--	9.0-10.5	2.2-2.6	--	--	--	--	292
--	4.0-4.5	--	5.0-6.0	--	12.2-13.7	3.45-4.05	--	--	--	--	292
--	4.0-4.6	--	5.5-6.5	--	10.0-11.5	4.4-5.0	--	--	--	--	116, 292
3-3.5											
0.03	3-3.5	--	--	--	5-5.6	1-1.5	0.5-0.7	--	--	--	294
2-2.5											
0.03	3-3.5	--	--	--	2-2.5	2-2.5	1.5-2.0	--	--	--	294
1-1.2											
0.03	3-3.5	--	--	--	1-1.2	8-9	0.4-0.6	--	--	--	294
3.60-4.30											
0.035	3.60-4.30	0.35	--	--	2.60-3.30	2.60-3.30	1.50-2.00	--	--	--	14, 116, 284
3.8-4.4											
0.030	3.8-4.4	0.4	--	--	0.3	8.50-10.00	2.00-2.60	--	--	--	2-4, 6, 12
3.8-4.4											
0.03	3.8-4.4	0.4	--	--	0.3-0.6	7.3-9.4	2.0-2.6	--	--	--	9
3.80-4.40											
0.030	3.80-4.40	0.40	--	--	0.30	17.5-19.5	1.0-1.4	--	--	--	2-4, 9, 12
3.80-4.40											
0.030	3.80-4.40	0.40	--	--	0.3-1.0	15.5-18.5	1.0-1.4	--	--	--	9, 14, 15
3.80-4.40											
0.035	3.80-4.40	0.35	--	--	2.30-2.90	2.20-2.90	2.20-2.80	--	--	--	14, 116, 284

TABLE V. SOVIET TOOL

Index No	Specification	TKCT Numbers Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent(1)	Chemical			
					C	Mn	Si	P
<u>Chromium-Tungsten-Molybdenum-Vanadium Steels (Continued)</u>								
158	--	--	30286	M2	0.80-0.95	0.40	0.35	0.040
159	9W7F 202241	--	30247	--	0.70-0.80	0.40	0.40	0.030
160	--	--	30284	--	0.90-1.10	0.40	0.35	0.040
161	MITY 2564-50	--	30161	H16	0.55-0.65	0.30-0.60	0.30-0.60	0.030
<u>Chromium-Tungsten-Silicon-Molybdenum Steels</u>								
162	--	--	30222	--	0.71	0.51	2.49	0.018
163	--	--	30330	--	0.40-0.50	0.20-0.40	1.10-1.70	0.030
<u>Chromium-Tungsten-Silicon-Vanadium Steels</u>								
164	OCT 1465-30	4XDC	--	--	0.30-0.40	0.20-0.40	0.80-1.00	0.025
165	OCT 1465-30	5XDC	--	--	0.45-0.54	0.20-0.40	0.50-0.80	0.025
166	OCT 1465-30	6XDC	--	--	0.55-0.65	0.20-0.40	0.50-0.80	0.025
167	--	--	30150	--	0.70-0.85	0.20-0.40	0.45-0.75	0.030
168	--	--	4X062C	H16	0.35-0.45	0.3-0.5	1.2-1.4	0.03
169	--	--	30223	--	0.85-0.95	0.35	0.70-0.90	--
170	--	--	30229	--	0.40-0.50	0.40	0.80-1.20	0.030
<u>Chromium-Tungsten-Vanadium-Aluminum Steels</u>								
171	--	--	30386	--	0.85-0.95	0.40	0.30	0.040
<u>Chromium-Tungsten-Vanadium-Manganese Steels</u>								
172	5995-51	XB1	--	--	0.90-1.05	0.80-1.10	0.15-0.35	0.030
173	--	12X26043P	--	--	1.24	1.41	0.53	0.025
<u>Chromium-Tungsten-Vanadium-Nickel Steels</u>								
174	--	--	30380	--	0.80-0.95	0.40	0.35	0.040
<u>Chromium-Tungsten-Cobalt-Molybdenum-Vanadium Steels</u>								
175	--	--	Type 3-5	--	1.32	0.22	0.20	0.015
176	--	--	Type 13-5	--	1.37	0.29	0.20	0.02
177	MITY 4256-53	PK5	--	T4	0.65-0.75	0.40	0.40	0.030
178	MITY 4256-53	PK10	--	T6	0.75-0.85	0.40	0.40	0.030
<u>Chromium-Tungsten-Nickel-Silicon-Manganese Steels</u>								
179	--	--	01-X	--	1.7-2.0	0.5-1.5	2.5-3.5	0.05
<u>Chromium-Tungsten-Vanadium-Silicon-Aluminum Steels</u>								
180	--	--	30511	--	0.92	0.27	0.92	--
<u>Chromium-Tungsten-Vanadium-Silicon-Manganese Steels</u>								
181	TY 779	--	30328	--	0.40-0.50	1.35-1.65	0.80-1.10	0.030
<u>Chromium-Tungsten-Cobalt-Vanadium-Molybdenum-Boron Steels</u>								
182	--	--	Type 13-5B	--	1.40	--	--	--
<u>Chromium-Tungsten-Cobalt-Vanadium-Molybdenum-Columbium Steels</u>								
183	--	--	Type 13-5H	--	1.50	0.42	0.53	0.02

(1) "AISI Steel Products Manual: Tool Steels", 1955.

STEELS (Continued)

Index No	Specification	TKCT Numbers Designation	U.S.S.R. Factory Designation	Nearest AISI Equivalent(1)	Composition, per cent (maximum unless given as a range)											Remarks	References		
					C	Mn	Si	P	S	Cr	Ni	Co	Mo	W	V			Ti	Others
0.030	3.7-4.5	0.40	--	--	4.0-4.5	5.0-6.0	2.0-2.6	--	--	--	--	--	--	--	--	14			
0.030	4.00-4.60	0.35	--	0.3	8.50-10.00	1.30-1.70	--	--	--	--	--	--	--	--	--	3, 4, 9			
0.030	4.00-5.00	0.40	--	--	3.70-4.50	3.00-3.70	2.00-2.60	--	--	--	--	--	--	--	--	14, 116, 284			
0.030	6.50-7.50	0.30	--	--	0.25-0.35	6.50-7.50	0.30	--	--	--	--	--	--	--	--	3, 15			
0.02	0.62	--	--	--	0.2	0.6	--	--	--	--	--	--	--	--	Actual analysis	295			
0.030	6.0-8.5	0.50	--	--	0.60-0.80	1.20-1.60	--	--	--	--	--	--	--	--	--	14			
0.025	0.90-1.20	--	--	--	--	1.70-2.00	0.15-0.20	--	--	--	--	--	--	--	--	7			
0.025	1.00-1.30	--	--	--	--	2.00-2.50	0.15-0.20	--	--	--	--	--	--	--	--	7			
0.025	1.00-1.30	--	--	--	--	2.20-2.70	0.15-0.20	--	--	--	--	--	--	--	--	7			
0.030	1.10-1.40	0.30	--	--	--	2.2-2.7	0.15-0.30	--	--	--	--	--	--	--	--	104			
0.03	6-7	--	--	--	--	6-7	0.5-0.6	--	--	--	--	--	--	--	--	294			
--	7.00-9.00	0.30	--	--	--	2.00-2.50	2.40-2.80	--	--	--	--	--	--	--	--	284			
0.030	11.0-12.5	0.50	--	--	--	1.30-1.80	0.70-0.90	--	--	--	--	--	--	--	--	14			
0.030	4.0-5.0	0.35	--	--	--	4.0-5.0	1.5-2.0	--	--	Al 0.50-0.80	--	--	--	--	104				
0.030	0.90-1.20	0.25	--	--	--	1.20-1.60	0.15-0.30	--	--	--	--	--	--	--	--	2-4, 9, 12			
0.014	1.99	0.26	--	--	--	6.89	2.40	--	--	--	--	--	--	--	--	289, 290			
0.035	7.0-9.0	0.6-0.9	--	--	--	2.0-2.5	2.4-2.8	--	--	--	--	--	--	--	--	14			
0.02	4.42	--	5.03	3.00	3.58	4.0	--	--	--	Actual analysis	--	--	--	--	296, 297				
0.025	5.2	--	5.33	1.00	11.8	4.96	--	--	--	Actual analysis	--	--	--	--	296, 297				
0.030	3.60-4.50	0.40	4.50-5.50	0.30-0.60	17.00-18.50	1.00-1.40	--	--	--	--	--	--	--	--	3				
0.030	3.60-4.50	0.40	9.50-11.0	0.50-0.80	17.50-19.00	1.25-1.75	--	--	--	--	--	--	--	--	3				
0.05	30.0-35.0	3-4	--	0.5	3-4	--	--	--	--	--	--	--	--	--	--	59			
--	7.29	--	--	--	3.66	1.41	--	--	--	Al 1.0	Actual analysis	--	--	--	268				
0.030	2.50-3.00	0.25	--	--	0.80-1.20	0.20-0.40	--	--	--	--	--	--	--	--	3				
--	4.1	--	5.50	0.9	11.4	4.14	--	--	--	B 0.17	Actual analysis	--	--	--	296				
0.03	4.10	--	5.70	0.90	11.45	4.5	--	--	--	Co 0.97	Actual analysis	--	--	--	297				

TABLE VI SOVIET

Index Nr	I.N.C.T. Specification	Numbers Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical S				
					C	Mn	Si	P	S
Low-Alloy Steels									
1	ВУТ 300-51	A	--	"Armo" Iron	0.025	0.035	0.03	0.015	0.025
2	305-47	3	--	"Armo" Iron	0.040	0.2	0.2	0.025	0.030
3	300-50	3T	--	--	0.12-0.22	--	0.08-0.2	0.04	0.04
4	300-50	3K	--	--	0.12-0.22	--	Not standard- ized	0.05	0.05
5	--	--	Медная (Copper bearing)	--	0.10-0.20	--	0.8	--	--
6	--	--	Медная (Copper bearing)	--	0.15-0.25	0.30-0.60	0.20-0.40	--	--
7	--	--	Огнеупорная (Aisle steel)	--	0.30-0.45	0.50-0.90	0.15-0.35	--	--
8	--	--	Огнеупорная (Aisle steel)	AISI 1040	0.35-0.45	0.50-0.80	0.15-0.35	--	--
9	--	K	--	--	0.4	0.10	Not standard- ized	--	--
10	--	--	Рельсовая (Rail steel)	AISI 1060	0.53-0.70	0.60-0.90	0.15-0.35	--	--
11	--	--	Выдачная I (Tire steel)	ASTM A57-54	0.50-0.65	0.60-0.90	0.15-0.35	--	--
12	--	--	Выдачная II (Tire steel)	ASTM A57-54	0.55-0.70	0.60-0.90	0.15-0.35	--	--
13	--	--	Выдачная III (Tire steel)	ASTM A57-54	0.60-0.75	0.60-0.90	0.15-0.35	--	--
14	--	--	Выдачная IV (Tire steel)	ASTM A57-54	0.65-0.80	0.50-0.80	0.15-0.35	--	--
Nitriding Steels									
15	--	303WA	--	ASTM A355-57T	0.25-0.35	0.30-0.60	0.17-0.37	0.035	0.030
16	4543-57	353WA	--	ASTM A355-57T	0.31-0.39	0.30-0.60	0.17-0.37	0.035	0.030
17	--	303W	--	--	0.35-0.42	0.40	0.15-0.37	0.040	0.040
18	ВУТ 2010-51	303WA	--	--	0.35-0.42	0.40	0.15-0.37	0.035	0.030
19	ВУТ 2084-53	303WA	--	--	0.35-0.42	0.30-0.60	0.17-0.37	0.030	0.030
20	ВУТ 2084-53	303WA	--	--	0.35-0.42	0.40	0.15-0.37	0.035	0.030
21	4543-57	353WA 303WA	--	ASTM A355-57T (Grade D)	0.30-0.38	0.30-0.60	0.17-0.37	0.035	0.030
22	4543-57	303WA	--	ASTM A355-57T (Grade A)	0.35-0.42	0.30-0.60	0.17-0.37	0.035	0.030
23	--	303WB	--	ASTM A355-57T (Grade C)	0.35	0.39	0.43	0.041	0.031
24	--	303WB	--	ASTM A355-57T (Grade C)	0.37	0.35	0.4	0.041	0.037
25	--	32X30B	--	--	0.08-0.15	0.30-0.60	0.17-0.37	0.040	0.040
26	--	32X30C	--	--	--	--	1	--	--
27	ВУТ 2010-51	--	34X30	--	0.15	0.50	1.20-1.80	0.015	0.010

SPECIAL-PURPOSE STEELS

Composition, per cent (maximum unless given as a range)											Remarks	References
Cr	Ni	Co	W	Ti	Al	Cu	Others					
--	--	--	--	--	--	0.15	--	--	--	--	--	3, 7, 15
--	--	--	--	--	--	0.08-0.15	--	--	--	--	--	3, 7
--	--	--	--	Amount unspecified	--	--	--	--	--	--	--	11, 12, 15
--	--	Amount unspecified	--	Amount unspecified	--	--	--	--	--	--	--	11, 12, 15
--	--	--	--	--	--	0.2-0.3	--	--	--	--	--	15
--	--	--	--	--	--	0.15-0.25	--	--	--	--	--	15
0.030	0.050	--	--	--	--	--	--	--	--	--	--	15
--	--	--	--	--	--	--	--	--	--	--	--	15
--	--	--	--	--	--	--	--	--	--	--	--	298
--	--	--	--	--	--	--	--	--	--	--	--	15
--	--	--	--	--	--	--	--	--	--	--	--	15
--	--	--	--	--	--	--	--	--	--	--	--	15
1.50	--	--	--	--	1	--	--	--	--	--	Estimated composition	20
1.35-1.65	0.40	--	--	--	0.70-1.20	--	--	--	--	--	--	1-3, 12
1.50-1.80	0.30	--	--	--	0.50-0.80	--	--	--	--	--	Estimated composition	65
1.50-1.80	0.30	--	--	--	0.50-0.80	--	--	--	--	--	--	3
1.35-1.65	0.40	--	0.80-1.10	--	0.70-1.10	--	--	--	--	--	--	3
1.50-1.80	0.30	--	0.20-0.40	--	0.40-0.70	--	V 0.10-0.20	--	--	--	--	3, 9
1.35-1.65	0.50	--	--	--	0.70-1.10	V 0.03	Mo 0.40-0.60	--	--	--	--	3, 14, 94
1.35-1.65	0.40	--	--	--	0.70-1.10	--	Mo 0.15-0.25	--	--	--	--	1, 12, 15, 46, 298
1.55	4.10	--	--	--	0.96	--	--	--	--	--	Actual analysis	57
1.55	8.06	--	--	--	1.10	--	--	--	--	--	Actual analysis	57
2	1	--	--	--	1	--	--	--	--	--	Estimated composition	299
5	--	--	--	--	1	--	--	--	--	--	Estimated composition	172
5.50-7.70	0.30	--	--	0.20	0.70-1.10	--	--	--	--	--	--	3

TABLE VI SOVIET SPECIAL-

Index No	I/VCT Numbers Specification Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical S				
				C	Mn	Si	P	S
Ferrous Hard-Facing Materials								
28	--	--	IX71(Copackr 1)	2.5-3.5	1.5	1.5	0.08	0.08
29	--	--	IX2(Copackr 2)	1.5-2.0	1.0	1.0	0.07	0.07
30	--	--	Copackr 10	2.75-3.5	0.5-1.25	3-4	0.05	0.05
31	--	--	Copackr	Tentative ASTM A395-56T (RF+Cr-A2)	4	--	4	--
32	--	--	IX150	0.19	0.77	1.95	--	--
33	--	--	IX130	0.26	1.01	2.39	--	--
34	--	--	IX1	Tentative ASTM A395-56T (RF+SA)	0.33	0.21	0.44	--
35	--	--	IX12	0.40	0.14	1.95	--	--
36	--	--	IX13	0.66	Trace	0.39	--	--
37	--	--	IX14	0.95	Trace	0.20	--	--
38	--	--	IX1	1.06	--	0.26	--	--
39	--	--	IX1a	Tentative ASTM A395-56T (E, Fe+Cr-Al)	3.0-3.5	--	--	--
40	--	--	IX1b	3.0-3.5	--	--	--	--
41	--	--	IX1H	1.0-1.1	--	--	--	--
42	--	--	IX1K	0.7-0.8	--	--	--	--
43	--	--	B9 (powder)	5 Graphite-5 Ferrochromium-74 Cast Iron Borings				
44	--	--	Craxer	8-10	13-17	3	--	--
45	--	--	Onna	4.5	--	--	--	--
Ball-Bearing Steels								
46	801-47	IX14	AISI E50100	1.05-1.15	0.20-0.40	0.15-0.35	0.027	0.020
47	801-47	IX19	AISI E51100	1.00-1.10	0.20-0.40	0.15-0.35	0.027	0.020
48	800-49	IX10	AISI 5140	0.32-0.42	0.40-0.70	0.15-0.35	0.030	0.030
49	IX12 3126	IX12	AISI E51100	0.95-1.10	0.20-0.40	0.15-0.35	0.027	0.020
50	801-47	IX15	IX15(15)	0.95-1.10	0.20-0.40	0.15-0.35	0.02	0.020
51	801-47	IX15	IX15	0.95-1.10	0.20-0.40	0.15-0.35	0.02	0.020
52	801-47	IX15CT	--	0.95-1.10	0.90-1.20	0.4-0.65	0.027	0.020
Permanent-Magnet Steels								
53	682-54	IX1	IX1	0.90-1.10	0.20-0.40	0.17-0.40	0.030	0.020
54	682-54	IX1A	IX1A	0.90-1.10	0.20-0.40	0.17-0.40	0.030	0.020
55	682-54	IX1B	IX1B	0.90-1.05	0.20-0.40	0.17-0.40	0.030	0.020
56	IX1C 2543	IX1C	IX1C	0.90-1.05	0.4	0.4	0.030	0.020
57	IX1D 2543	IX1D	IX1D	0.90-1.05	0.4	0.4	0.030	0.020
58	IX1E 2543	IX1E	IX1E	0.90-1.05	0.20-0.40	0.17-0.40	0.030	0.020
59	682-54	IX1F	IX1F	0.70-0.80	0.4	--	--	--

PURPOSE STEELS (Continued)

Composition, per cent (maximum unless given as a range)										Remarks	References
Cr	Ni	Co	W	Ti	Al	Cu	Others				
25-31	3-5	--	--	--	--	--	1-3	--	--	9, 20, 34, 189, 300	
13.5-17.5	1.5-2.5	--	--	--	--	--	--	--	--	9, 20, 34, 189, 300	
24-30	5-7	--	--	--	--	--	B 0.2-0.5	--	--	301	
30	8	--	--	--	--	--	--	Nominal composition	--	12	
--	--	--	--	--	--	--	--	Actual analysis	--	302	
--	--	--	--	--	--	--	--	Actual analysis	--	302	
3.0	--	--	7.72	--	--	--	--	Actual analysis	--	302	
0.96	--	--	--	--	--	--	Mo 0.35	Actual analysis	--	302	
3.0	--	--	--	--	--	--	--	Actual analysis	--	302	
--	--	--	--	--	--	--	--	Actual analysis	--	302	
4.36	--	--	--	--	--	--	--	Actual analysis	--	302	
24-27	--	--	--	--	--	--	--	Nominal composition	--	302	
20-22	--	--	--	--	--	--	B or Ti 1.2-1.5	Nominal composition	--	302, 303	
5.5-6.1	--	--	--	1.4-1.6	--	--	--	Nominal composition	--	302	
4.0-4.2	--	--	--	--	--	--	--	Nominal composition	--	302	
16-20	--	--	--	--	--	--	--	Nominal composition	--	8, 12, 20, 34, 300	
30	30	--	20	--	--	--	--	Nominal composition	--	12	
0.40-0.70	0.30	--	--	--	--	0.25	--	--	--	2, 3, 9, 15	
0.90-1.20	0.20	--	--	--	--	0.25	--	--	--	2, 3, 9, 15	
0.80-1.20	0.20	--	--	--	--	0.25	--	--	--	3, 154	
1.05-1.40	0.20	--	--	--	--	0.25	--	--	--	154	
1.30-1.65	0.30	--	--	--	--	0.25	--	--	--	2, 3, 9, 15, 154	
1.30-1.65	0.30	--	--	--	--	0.25	--	--	--	9, 12, 15, 178, 246	
2.80-3.80	0.3	--	--	--	--	--	--	--	--	3, 7, 9	
5.50-6.50	0.6	5.50-6.50	--	--	--	--	--	--	--	3, 9, 12, 15, 264	
6.0-7.0	0.6	9.0-11.0	--	--	--	--	Mo 1.2-1.7	--	--	12	
8.0-10.0	0.6	11.5-16.5	--	--	--	--	Mo 1.20-1.70	--	--	3, 9, 12, 15, 278	
0.3-0.5	0.4	--	5.5-6.5	--	--	--	--	--	--	15	

TABLE VI SOVIET SPECIAL-

Index No	IXNY Specification	Numbers Designation	U.S. R.R. Factory Designation	Nearest U.S. Equivalent	Chemical				
					C	Mn	Si	P	S
Permanent-Magnet Steels (Continued)									
61	18X11 2543	18	E38	---	0.68-0.78	0.20-0.40	0.17-0.40	0.030	0.020
62	---	18	E38A	---	---	---	---	---	---
63	58254	---	E38B	---	---	---	---	---	---
64	18X11 2543	X18A3	E38A3	---	0.70-0.85	0.4	0.4	0.030	0.020
65	---	---	E38B3	---	0.85	---	---	---	---
66	4425-48	AH1	Alnico 1	Alnico 3	---	---	---	---	---
67	4425-48	AH2	Alnico 2	---	0.09-0.08	0.20	0.20	0.03	0.03
68	4425-48	AH3	Alnico 3	---	---	---	1	---	---
69	---	AH	---	---	---	---	---	---	---
70	4425-48	Alnico 1	Alnico 12	Alnico 2	0.10	---	---	---	---
71	4425-48	Alnico 2	Alnico 13	---	---	---	---	---	---
72	4425-48	Alnico 3	Alnico 14	---	---	---	---	---	---
73	4425-48	Alnico 4	Alnico 24	Alnico 5	0.10	---	---	---	---
74	4425-48	Alnico	Alnico	---	---	---	1	---	---
75	---	Alnico 3B	Alnico 3B	Alnico 12	---	---	---	---	---
76	---	Alnico 2C	Alnico 2C	---	---	---	---	---	---
77	---	Permendur	Permendur	2V Permendur	---	---	---	---	---
78	---	Permendur	Permendur	Permendur	---	---	---	---	---
Electrical-Resistance-Type Steels									
79	---	309	---	---	0.30	0.42	0.30	---	---
80	5425-01	X18A1	{E38A}	AlSi 40	0.15	0.7	2.7	0.015	0.015
81	---	X18A1	{E38A}	---	---	---	---	---	---
82	5425-01	X18A1	{E38A}	Ob-alloy (French)	0.06	0.70	2.60	0.038	0.030
83	---	X17B1	{E38B}	---	0.12	0.70	1.20	0.038	0.030
84	5425-01	X17B1	{E38B}	---	---	---	---	---	---
85	5425-01	X17B1	{E38B}	Megapur (German)	0.70	2.70	2.60	0.038	0.030
86	---	---	---	---	---	---	---	---	---
87	---	X20A	{E38C}	Megapur (German)	2.12	2.70	1.20	0.038	0.030
88	---	X20A	{E38C}	---	0.20	---	---	---	---
89	5425-01	---	Ob-alloy	Ob-alloy	---	---	---	---	---
90	5425-01	---	Ob-alloy	Ob-alloy	---	---	---	---	---
Steels With Constant Modulus									
91	---	---	X20A	---	2.72-2.82	2.2-3.2	2.60	2.24	2.130
92	---	---	X20A	---	---	---	---	---	---
93	---	---	X20A	Elivar	2.2	---	---	---	---
94	---	---	X20A	Elivar	---	---	---	---	---
95	---	---	X20A	Ob-alloy	2.6-2.7	2.4-2.8	2.6-2.7	---	---
96	---	X20A	X20	Elivar	2.42	2.32-2.52	2.60	2.130	2.130
97	---	---	Ob-alloy	---	2.2	2.4-2.2	2.6	---	---

PURPOSE STEELS (Continued)

Composition, per cent (maximum unless given as a range)										Remarks	References
Cr	Ni	Co	W	Ti	Al	Cu	Others				
0.30-0.50	0.30	---	5.20-6.20	---	---	---	---	---	---	Reference 13 gives 5.0-6.5 W	3, 9, 12, 264, 278
5.0-6.0	0.3	29.0-32.0	5.5-6.0	---	---	---	---	---	---	---	12
9	---	35	4	---	---	---	---	---	---	Nominal composition	264
---	22	---	---	---	11	---	---	---	---	Nominal composition	9
---	23.0-26.0	---	---	---	13.0-15.0	3.0-3.5	---	---	---	---	9, 15, 264
---	23.5	---	---	---	15.5	4	---	---	---	Nominal composition	9
---	25	---	---	---	15	---	---	---	---	Nominal composition	304, 305
---	18	12	---	---	10	6	---	---	---	Nominal composition	9, 15, 264
---	20	15	---	---	9	4	---	---	---	Nominal composition	9
---	19	18	---	---	10	3	---	---	---	Nominal composition	9
---	14	24	---	---	9	3	---	---	---	Nominal composition	9, 15, 264, 304, 305
---	33.5	5	---	---	15.5	---	---	---	---	Nominal composition	225, 264, 304
---	18	35	---	---	8	6	---	---	---	Nominal composition	264
---	13	25	---	---	8	3	Ch 2.7	---	---	Nominal composition	264
---	---	49	---	---	---	---	V 2	---	---	Nominal composition	225
---	---	50	---	---	---	---	---	---	---	Nominal composition	225
---	---	---	---	---	2.90	---	---	---	---	Actual analysis	29
12.0-15.0	0.60	---	---	---	3.5-5.5	---	---	---	---	---	2, 3, 9, 104, 264
16.00-19.00	0.60	---	---	0.20	6.00-6.90	---	---	---	---	---	3, 9, 12, 42, 194
16.00-19.00	0.60	---	---	0.50	6.00-6.90	---	---	---	---	---	3, 9, 15, 42, 304
23.00-27.00	0.60	---	---	0.20	4.50-6.90	---	---	---	---	---	2, 3, 9, 12, 264
23.00-27.00	0.60	---	---	0.50	4.50-6.90	---	---	---	---	---	3, 9, 12, 42, 304
28	---	---	---	---	4	---	---	---	---	Nominal composition	26
37	---	---	---	---	7.5	---	---	---	---	Nominal composition	264
7.0-9.0	33.0-35.0	---	2.0-4.0	---	---	---	---	---	---	---	154, 264
12	35-37	---	---	---	---	---	---	---	---	Nominal composition	307
7.5-8.5	35-37	---	---	---	---	---	Mo 0.4-1.1	---	---	---	264
7.3-8.3	36.5-38.5	---	---	---	---	---	---	---	---	---	3, 194
5.0-5.5	35.0-41.0	---	2.5-3.5	---	---	---	Mo 1.5-1.7	---	---	---	264

TABLE VI SOVIET SPECIAL-

Index Nr	I.V.T. Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical S				
	Specification	Designation			C	Mn	Si	P	S
98	--	48115	--	--	0.44	0.20	0.25	0.02	0.02
99	--	48116	--	--	0.45	0.20	0.25	0.02	0.02
100	--	48118	--	--	0.39	0.43	0.24	--	--
101	--	48119	--	--	0.36	0.17	0.24	--	--
102	--	48119	--	--	0.40	0.23	0.25	0.02	0.02
103	--	48119	--	--	0.44	0.20	0.25	0.02	0.02
104	--	48119	--	--	0.55	0.23	0.25	0.02	0.02
105	--	48120	--	--	0.44	0.20	0.25	0.02	0.02
106	--	48121	--	--	0.50	--	--	--	--
107	--	48122	--	--	0.3	--	--	--	--
108	--	48123	--	--	0.47	0.22	0.25	0.02	0.02
109	--	48124	--	--	0.14	0.27	--	--	--
110	--	48125	--	--	0.33	0.24	0.47	--	--
111	--	48126	48126	2.25-2.35	0.40	0.40	1.40	1.20	1.20
112	--	48127	--	--	0.42	0.18	0.18	--	--
113	WTY 48134	--	48134	--	0.25	0.42	0.35	1.20	1.20
114	--	48135	48135	2.8-3.2	0.25	0.25	--	--	--
115	--	48136	48136	2.8-3.2	0.25	0.25	--	--	--
116	--	48137	48137	2.8-3.2	0.25	0.25	--	--	--
117	--	48138	48138	2.8-3.2	0.25	0.25	--	--	--
118	--	48139	48139	2.8-3.2	0.25	0.25	--	--	--
119	--	48140	48140	2.8-3.2	0.25	0.25	--	--	--
120	--	48141	48141	2.8-3.2	0.25	0.25	--	--	--
121	--	48142	48142	2.8-3.2	0.25	0.25	--	--	--
122	--	48143	48143	2.8-3.2	0.25	0.25	--	--	--
123	--	48144	48144	2.8-3.2	0.25	0.25	--	--	--
124	--	48145	48145	2.8-3.2	0.25	0.25	--	--	--
125	--	48146	48146	2.8-3.2	0.25	0.25	--	--	--
126	--	48147	48147	2.8-3.2	0.25	0.25	--	--	--
127	--	48148	48148	2.8-3.2	0.25	0.25	--	--	--
128	--	48149	48149	2.8-3.2	0.25	0.25	--	--	--
129	--	48150	48150	2.8-3.2	0.25	0.25	--	--	--
130	--	48151	48151	2.8-3.2	0.25	0.25	--	--	--
131	--	48152	48152	2.8-3.2	0.25	0.25	--	--	--

PURPOSE STEELS (Continued)

Index Nr	I.V.T. Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical S					Remarks	References	
	Specification	Designation			C	Mn	Si	P	S			
132	--	48153	48153	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	308	
133	--	48154	48154	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	308	
134	--	48155	48155	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	209	
135	--	48156	48156	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	209	
136	--	48157	48157	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	308	
137	--	48158	48158	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	308	
138	--	48159	48159	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	308	
139	--	48160	48160	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	55	
140	--	48161	48161	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	21	
141	--	48162	48162	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	308	
142	--	48163	48163	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	92	
143	--	48164	48164	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	209	
144	--	48165	48165	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	12, 15	
145	--	48166	48166	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	209	
146	--	48167	48167	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	3	
147	--	48168	48168	2.8-3.2	0.25	0.25	--	--	--	Be 0.5-1.1	264	
148	--	48169	48169	2.8-3.2	0.25	0.25	--	--	--	Be 1.02	246	
149	--	48170	48170	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	246	
150	--	48171	48171	2.8-3.2	0.25	0.25	--	--	--	Estimated composition	309	
151	--	48172	48172	2.8-3.2	0.25	0.25	--	--	--	M6 I	246, 110	
152	--	48173	48173	2.8-3.2	0.25	0.25	--	--	--	M6 I	Estimated composition	311
153	--	48174	48174	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	3, 15, 19	
154	--	48175	48175	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	246	
155	--	48176	48176	2.8-3.2	0.25	0.25	--	--	--	Be 1.20	246	
156	--	48177	48177	2.8-3.2	0.25	0.25	--	--	--	Be 0.5-1.1	264	
157	--	48178	48178	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	212	
158	--	48179	48179	2.8-3.2	0.25	0.25	--	--	--	Estimated composition	312	
159	--	48180	48180	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	246	
160	--	48181	48181	2.8-3.2	0.25	0.25	--	--	--	Actual analysis	246	
161	--	48182	48182	2.8-3.2	0.25	0.25	--	--	--	Nominal composition	17	

TABLE VI SOVIET SPECIAL-

Index No	INCT Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical S				
	Specification	Designation			C	Mn	Si	S	
Other Iron-Base Materials With Special Properties									
132	3431-S3	X11T	--	--	--	1.00	2.2-2.5	0.30	0.025
133	3431-S3	X12T	--	--	--	1.00	1.76-2.25	0.30	0.030
134	3431-S3	X13M	--	--	--	1.00	1.26-1.75	0.30	0.040
135	3431-S3	X13S	--	--	--	1.00	0.76-1.25	0.30	0.040
136	VVTY 3425-S3	X31	--	--	--	1.00	2.2-2.5	0.30	0.03-0.04
137	VVTY 3425-S3	X32	--	--	--	1.00	2.26-2.75	0.30	0.03-0.04
138	VVTY 3425-S3	X33	--	--	--	1.00	1.76-2.25	0.30	0.04-0.05
139	VVTY 3425-S3	X34	--	--	--	1.00	1.25-1.75	0.30	0.04-0.05
140	--	615	Dzinc	Duriron	0.50-0.80	0.30-0.80	14.5-16.0	0.1	0.07
141	--	617	Dzinc	Duriron	0.30-0.50	0.30-0.80	16.0-18.0	0.1	0.07
142	--	NS15	Amnagp	Durichlor	0.5-0.8	0.3-0.4	14.5-16.0	0.1	0.07

PURPOSE STEELS (Continued)

Composition, per cent (maximum unless given as a range)							Remarks	References
Cr	Ni	Cu	W	Ti	Al	Mo		
0.60-1.40	0.60-1.00	--	--	--	--	--	--	3
0.60-1.40	0.60-1.00	--	--	--	--	--	--	3
0.60-1.40	0.60-1.00	--	--	--	--	--	--	3
0.60-1.40	0.60-1.00	--	--	--	--	--	--	3
1.61-3.80	0.60-1.00	--	--	--	--	--	--	246
1.61-3.80	0.60-1.00	--	--	--	--	--	--	246
1.61-3.80	0.60-1.00	--	--	--	--	--	--	246
1.61-3.80	0.60-1.00	--	--	--	--	--	--	246
--	--	--	--	--	--	--	--	45, 313
--	--	--	--	--	--	--	--	45, 313
--	--	--	--	--	--	--	Mo 3.5-4.0	45, 313

PART II
SOVIET ALUMINUM, MAGNESIUM,
AND TITANIUM ALLOYS

The three tables in this part of the handbook are titled:

VII. Soviet Aluminum Alloys

VIII. Soviet Magnesium Alloys

IX. Soviet Titanium Alloys.

The GOCT designations for alloys of the light metals do not indicate nominal composition, as do the designations for steels and other nonferrous alloys. This arbitrary system of designations means, of course, that it is impossible to estimate the composition for the light-metal alloys on the basis of the designation alone.

Soviet designations for aluminum alloys, except for those identifying duralumin-type alloys, some complex wrought alloys, and some compositions adopted from foreign sources, start with the letter A (for алюминий, aluminum). The letters A and sometimes AB, followed by numbers only, represent commercially pure aluminum; the numbers 0000 denote the highest purity, and progressively higher numbers denote progressively lower purity. Similarly, the letters A¹ followed by numbers only indicate "secondary" aluminum. Other letters following the A denote major alloying elements or the production form of the alloy. Numbers are assigned arbitrarily to the alloys and have no significance, in themselves, with respect to composition. Most of the designations for aluminum and aluminum alloys are included in some GOCT specification.

The Russian letters used to indicate aluminum-alloy types are given below:

<u>Russian Letter</u>	<u>Definition</u>
A	Commercially pure aluminum
AB	Aluminum-beryllium alloy
AB	Commercially pure aluminum, or aluminum-copper-iron alloy
AЖ	Aluminum-iron alloy
AK	Wrought alloy

<u>Russian Letter</u>	<u>Definition</u>
АЛ	Casting alloy
АМ	Aluminum-copper alloy
АМг	Aluminum-magnesium alloy
АМК	Aluminum-copper-silicon alloy
АМн	Aluminum-manganese alloy
АМН	Aluminum-copper-nickel alloy
АМц	Aluminum-manganese alloy
АН	Aluminum-nickel alloy
АС	Aluminum-antimony or -silicon alloy
АСМ	Aluminum-antimony-magnesium alloy
В	Wrought alloy with many alloying additions
Д	Duralumin

Soviet composition ranges for both wrought and casting alloys seem to be identical to the specifications for the corresponding alloys of other countries. In the U. S. S. R., moreover, some of the foreign aluminum alloys which have been adopted carry the designation used by the country where they originated.

The GOST designation for aluminum powder is ПAK, followed by an ordinal number.

The letters Мг, followed by a number, are used in GOST designations to indicate commercially pure magnesium. The two grades of magnesium that have been identified are labeled Мг1 and Мг2, the latter being of slightly lower purity.

Soviet designations for magnesium alloys generally consist of two letters followed by a number. The designations start with the letter М (for Магний, magnesium). If the М is followed by an А, the designation refers to a wrought alloy; if followed by the letter Л, it refers to a casting alloy. The subsequent numbers appear to be assigned arbitrarily. The casting alloys are described in GOST specifications. The wrought magnesium alloys apparently are covered by specifications of the Ministry of Aircraft Industry.

Recently, some magnesium alloys carrying a BM designation have been described. The significance of the letters BM and the numbers which follow the letters is not known.

So far as is known, GOST specifications have not been issued for commercially pure titanium and titanium alloys. However, there are Soviet standards for these materials.

The Soviets tend to designate titanium metal with words (i. e., iodide titanium, technical titanium, or titanium sponge). However, the letters ТТ and ИМП, followed by arbitrary numbers, are also used to designate commercially pure titanium.

Alloys of titanium generally are designated by the letters BT and an arbitrary number or numbers. However, BT-1 and BT-1Д are grades of titanium metal.

TABLE VII SOVIET

Index No	PNT Number Specification	Designation	U.S.S.R. Factory Designation	Nearest U.S. Equivalent(1)	Chemical Composition, per cent						
					Al	Cu	Fe	Si	Mn	Mg	
Commercially Pure Aluminum											
1	3549-55	AB0000	--	--	999.996	0.0010	0.0015	0.0015	--	--	--
2	3549-55	AB0000	--	--	999.99	0.0050	0.003	0.0025	--	--	--
3	3549-55	AB00	--	--	999.97	0.0050	0.015	0.015	--	--	--
4	3549-55	AB0	--	--	999.93	0.01	0.04	0.04	--	--	--
5	3549-55	AB1	--	5A	999.90	0.005	0.060	0.060	--	--	--
6	3549-55	AB2	--	5A	999.85	0.008	0.100	0.080	--	--	--
7	--	AB00	--	--	Balance	--	0.05	0.04	--	0.03	--
8	3549-55	AB0	--	2A(EG)	999.7	0.01	0.16	0.16	--	--	--
9	3549-55	AB0	--	B(EG)	999.6	0.01	0.25	0.20	--	--	--
10	3549-55	AB1	--	D(EG)	999.5	0.015	0.30	0.30	--	--	--
11	3549-55	AB2	--	H(2S)	999.0	0.02	0.50	0.50	--	--	--
12	3549-55	AB3	--	J	998.0	0.03	1.1	1.1	--	--	--
13	--	AB	--	--	996.5	0.10	1.8	1.5	--	--	--
14	UNTP 2025-45	AB4	--	--	999.97	0.01	0.015	0.015	--	--	--
15	UNTP 2025-45	AB5	--	--	999.88	0.03	0.05	0.05	--	--	--
16	4794-49	AL1	--	--	999.3	0.05	0.3	0.35	--	--	--
17	4794-49	AL2	--	--	998.8	0.1	0.5	0.55	0.1	0.1	--
18	4794-49	A	--	2S(1100)	Balance	0.05	0.4	1.0	0.1	--	--
19	2254-7	AL-1	--	--	996.5	0.05	2.0	1.5	--	--	--
20	2254-7	AL-2	--	--	992.0	4.0	--	1.0	--	--	--
21	2254-7	AL-2	--	--	991.0	4.0	--	3.0	--	--	--
22	2254-7	AL-3	--	--	987.0	5.0	--	--	--	--	--
Aluminum Powder											
23	3494-93	AN1	--	--	990	0.1	0.7	0.7	0.01	--	--
24	3494-93	AN2	--	--	987	0.1	0.7	0.7	0.01	--	--
25	3494-93	AN3	--	--	982	0.1	0.7	0.7	0.01	--	--
26	3494-93	AN4	--	--	982	0.1	0.7	0.7	0.01	--	--
Castings Alloys											
27	2465-53	AL1	--	142	Balance	3.75-4.5	0.8	0.7	--	1.25-1.75	--
28	2465-53	AL2	--	47	Balance	0.8	0.8-1.5	10.0-13.0	0.3	--	--
29	2465-53	AL3	--	DTD 424(37mm)	Balance	1.5-3.5	1.0-1.5	4.0-6.0	0.2-0.5	0.2-0.8	--
30	2465-53	AL3D	--	--	Balance	1.5-3.5	1.5	4.0-6.0	0.2-0.8	0.2-0.8	--
31	2465-53	AL3H	--	--	Balance	1.5-3.5	1.0	4.0-6.0	0.2-0.8	0.25-0.8	--
32	2465-53	AL4	--	367	Balance	2.3	1.0	8.0-12.5	0.25-0.50	0.17-0.37	--
33	2465-53	AL4B	--	--	Balance	1.2	1.5	8.0-11.0	0.2-0.5	0.2-0.4	--
34	2465-53	AL4C	--	--	Balance	0	0.5	8.0-11.0	0.2-0.5	0.25-0.45	--

ALUMINUM ALLOYS

(maximum unless given as a range)								Remarks	References
Zn	Tl	Ni	Others	Other Impurities	Total Impurities				
--	--	--	--	--	--	--	--	--	7, 189, 314
--	--	--	--	--	--	--	--	--	189, 225, 314
--	--	--	--	--	--	--	--	--	189, 225, 314
--	--	--	--	--	--	--	--	--	7, 10, 45, 189, 315
--	--	--	--	--	Fe+Si 0.095	0.10	--	--	10, 45, 189, 315
--	--	--	--	--	Fe+Si 0.142	0.15	--	--	10, 45, 189, 315
--	--	--	--	--	--	--	--	--	129
--	--	--	--	--	Fe+Si 0.26	0.30	--	--	7, 10, 45, 189, 315
--	--	--	--	--	Fe+Si 0.36	0.40	--	--	10, 45, 189, 306, 315
--	--	--	--	--	Fe+Si 0.45	0.50	--	--	7, 10, 45, 189, 315
--	--	--	--	--	Fe+Si 0.90	1.00	--	--	10, 45, 189, 306, 315
--	--	--	--	--	Fe+Si 1.80	2.00	--	--	7, 10, 45, 189, 315
--	--	--	--	--	Fe+Si 2.5	3.5	--	--	173
--	--	--	--	--	Fe+Si+Cu 0.03	--	--	--	225
--	--	--	--	--	Fe+Si+Cu 0.12	--	--	--	225
--	--	--	--	Fe+Si 0.6	0.1	0.7	--	--	189, 200, 225
0.1	--	--	--	Fe+Si 1.0	0.1	1.2	--	--	189, 200, 225
--	--	--	--	--	--	--	--	--	10
--	--	--	--	--	Fe+Si 3.0	--	--	--	25, 45, 314
0.8	--	Mn+Ni+Sn+Pb 2.0	--	--	Sn+Pb 0.5	--	--	--	25, 45, 314
0.8	--	Mn+Ni+Sn+Pb 2.0	--	--	Sn+Pb 0.5	--	--	--	25, 45, 314
1.5	--	Mn+Ni+Sn+Pb 3.0	--	--	Sn+Pb 0.7	--	--	--	25, 45, 314
--	--	--	--	Moisture 0.1	Only Addition 3.0	--	--	--	314
--	--	--	--	Moisture 0.1	Only Addition 3.5	--	--	--	314
--	--	--	--	Moisture 0.1	Only Addition 3.8	--	--	--	314
--	--	--	--	Moisture 0.1	Only Addition 3.8	--	--	--	314
0.3	--	1.75-2.25	--	--	1.5	--	--	--	45, 225, 315, 316
0.3	--	--	--	--	2.2-2.8	--	--	--	4, 45, 225, 315
0.3	--	--	--	--	0.8	--	--	--	4, 45, 315
0.5	--	0.5	--	--	2.0-2.3	--	--	--	45, 225, 315
0.4	--	0.5	--	--	1.8	--	--	--	225, 317
0.3	0.15	--	--	Sn 0.51	1.1-1.4	--	--	--	4, 45, 225, 315, 316
0.5	--	0.3	--	--	2.4-2.8	--	--	--	45, 225, 315
0.45	Tl-Cr 0.20	0.3	--	--	2.5-3.9	--	--	--	225

TABLE VII SOVIET

Index No	POCT Numbers Specification Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent(1)	Chemical Composition, per cent						
				Al	Cu	Fe	Si	Mn	Mg	
35	2685-53 A03	--	355	Balance	1.0-1.5	1.0	4.5-5.5	0.5	0.35-0.60	
36	2685-53 A06	--	ASTM B108-60T	Balance	2.0-3.0	1.3-1.5	4.5-6.0	0.3	0.1	
37	2685-53 A07	--	B195	Balance	4.0-5.0	1.0	1.2-3.0	--	0.3	
38	2685-53 A07B	--	--	Balance	3.0-5.0	1.5	1.5	0.5	0.3	
39	2685-53 A07C	--	--	Balance	3.0-5.0	1.0	1.5	0.5	0.3	
40	2685-53 A08	--	220	Balance	0.3	0.3	0.3	0.1	9.5-11.5	
41	2685-53 A09	--	356	Balance	0.2	0.6	6.0-8.0	0.5	0.2-0.4	
42	2685-53 A09B	--	--	Balance	1.5	1.2	6.0-8.0	0.6	0.2-0.5	
43	2685-53 A09C	--	--	Balance	1.5	1.0	6.0-8.0	0.6	0.25-0.55	
44	--	A09 (24)	--	Balance	0.8	1.5	6.0	0.4	--	
45	2685-53 A10	--	--	Balance	5.0-8.0	1.0	4.0-6.0	0.5	0.2-0.5	
46	2685-53 A10B	--	--	Balance	5.0-8.0	1.5	4.0-6.0	0.5	0.2-0.5	
47	2685-53 A10C	--	--	Balance	5.0-7.5	1.1	4.0-6.0	0.5	0.25-0.55	
48	2685-53 A11	--	--	Balance	0.6	0.8-1.5	6.0-8.0	0.5	0.1-0.3	
49	2685-53 A112	--	12, 122	Balance	9.0-11.0	1.3	1.0	--	--	
50	2685-53 A112B	--	122	Balance	10.0	1.2	--	--	0.2	
51	2685-53 A13	--	214	Balance	0.1	0.5	0.8-1.3	0.1-0.4	4.5-5.5	
52	2685-53 A114B	--	ASTM SC82A	Balance	1.5-3.0	1.5	6.0-8.0	0.2-0.6	0.2-0.6	
53	2685-53 A114C	--	--	Balance	1.5-3.0	1.0	6.0-8.0	0.2-0.6	0.25-0.55	
54	2685-53 A115B	--	Apex 50	Balance	3.5-5.0	1.3	3.0-5.0	0.2-0.6	0.5	
55	2685-53 A115C	--	--	Balance	3.5-5.0	1.1	3.0-5.0	0.2-0.6	0.5	
56	2685-53 A116B	--	Apex 250	Balance	2.0-4.0	1.2	3.0-5.0	0.2-0.5	0.3	
57	2685-53 A116C	--	--	Balance	2.0-4.0	1.0	3.0-5.0	0.2-0.5	0.3	
58	2685-53 A117B	--	--	Balance	1.5-3.5	1.2	3.0-5.0	0.2-0.6	0.3	
59	2685-53 A117C	--	--	Balance	1.5-3.5	1.0	3.0-5.0	0.2-0.6	0.3	
60	2685-53 A118B	--	--	Balance	7.5-9.5	1.0-1.8	1.5-2.5	0.3-0.8	0.8	
61	2685-53 A118C	--	--	Balance	7.5-9.5	1.0-1.7	1.5-2.5	0.3-0.8	0.8	
62	--	A119	--	Balance	5	--	--	0.9	--	
63	--	A120	--	Balance	2	1.0	2.5	--	0.8	
64	--	A120B	--	Balance	--	0.8	8-10	0.5	--	
65	--	A121	--	Balance	--	--	--	--	--	
66	--	AC10	--	Balance	--	--	--	--	--	
67	--	ACN	--	Balance	--	--	--	--	0.3-0.7	
68	--	AM8	Alayene "A"	Balance	7.0-9.0	1.0	1.0-1.25	0.30	0.30	
69	--	AN10	--	Balance	45-55	--	--	--	--	
70	--	AN10 40-20	--	Balance	35-45	--	--	--	--	

ALUMINUM ALLOYS (Continued)

(Maximum unless given as a range)										Total Impurities	Remarks	References
Zn	Ti	Ni	Others	Other Impurities								
0.3	Ti+Cr 0.30	--	--	Sn 0.01	1.0	--	4,45,225,315,318					
0.3	--	--	--	--	1.8-2.0	--	4,45,225,315,316					
0.3	--	--	--	Be 0.07	2.2	--	4,45,245,315					
0.5	--	0.3	--	--	4.0-4.2	--	45,225,315					
0.45	--	0.3	--	--	3.8	--	225					
0.1	0.07	--	--	Be 0.07	1.1	Sand-casting alloy	2,4,45,315,318					
0.3	--	--	--	Sn 0.01	1.0	--	4,225,315,318,319					
0.5	--	0.3	--	--	3.7-3.8	--	45,225					
0.45	--	0.3	--	--	3.6	--	225					
10.0	--	--	--	0.8	--	Sand-casting alloy	320					
0.5	--	0.5	--	--	--	--	15,17,316					
0.6	--	0.5	--	--	2.5-2.7	--	45,225,315					
0.45	--	0.5	--	--	2.3	--	225					
10.0-14.0	--	--	--	--	1.8-2.0	--	4,45,225,315,316					
0.5	--	0.5	--	--	2.8-3.0	--	4,45,225,315,319					
--	--	--	--	--	--	--	17,20,321					
0.2	--	--	--	--	0.6	--	4,45,225,315,318					
0.5	--	0.3	--	--	1.8-2.0	--	45,225,315					
0.45	--	0.3	--	--	1.6	--	225					
--	--	--	--	--	4.0-4.1	Ref. 315 says 2.0 Zn; Ref. 45 says 1.5-3.0 Cu	45,225,315					
0.9	--	0.5	--	--	3.8	--	225					
2.0-4.0	--	0.3	--	--	1.7-1.8	--	45,225,315					
2.0-4.0	--	0.3	--	--	1.5	--	225					
4.0-7.0	--	0.3	--	--	1.7-1.8	--	16,45,225,315					
2.0-7.0	--	0.3	--	--	1.5	--	225					
0.5	--	0.5	--	--	1.7	--	45,225,315					
0.45	--	0.5	--	--	1.6	--	225					
--	0.4	--	--	--	--	Nominal composition	318					
--	0.1	1.0	--	--	--	--	322					
0.5	--	0.5	--	--	--	--	323					
--	--	--	--	Be 2-3	--	Nominal composition	45					
--	--	--	--	Sb 10	--	Nominal composition	324					
--	--	--	--	Sb 3.5-5.5	--	Nominal composition	324,325					
0.30	--	--	--	--	--	Sand-casting alloy	300,326					
--	--	--	--	--	--	Nominal composition	45					
--	--	15-25	--	--	--	Nominal composition	45					

TABLE VII SOVIET

Index Nr	GOST Numbers Specification	Factory Designation	U S S R Factory Designation	Nearest U S Equivalent(1)	Chemical Composition, per cent					
					Al	Cu	Fe	Si	Mn	Mg
71	3A	---	---	66	28	---	6	---	---	---
72	ИИТ-3	---	---	Balance	24-27	0.07	6-7.5	0.02	0.02	---
73	ИИТ-4	---	---	55	Balance	---	5	---	---	---
74	ИИ-1	---	---	Balance	13-15	0.07	7-9	0.02	0.02	---
75	ИИ-2	---	---	Balance	20-21	0.07	7.5-8	0.02	0.02	---
76	ИИИС	---	---	Balance	1.5-3	1.5	3.5-5.5	0.4-0.7	0.3	---
77	---	И500	---	Balance	4.6-6.0	---	---	0.18-0.35	0.8-1.5	---
78	АА-6	---	---	Balance	---	4.5-6.0	---	---	0.35-0.55	---
79	АА-10	---	---	Balance	---	9-11	---	---	---	---
80	И503-02	АНК2	---	Balance	7.5-9.5	1.8	1.5-2.5	0.70	0.70	---
81	ИИТТ 316-03	АНК5	---	152	Balance	5.0-7.5	1.30	4.0-6.0	---	0.40
82	---	АНК6	---	152	Balance	4.0-7.0	1.30	3.0-6.0	---	0.40
83	---	ИИ-11.0	---	---	Balance	---	0.8-1.5	---	11.5-13	---
84	---	ИИ-11.13	---	---	Balance	---	1.5	0.8-1.5	0.4	11.5-13
85	4704-09	АНГТ	---	Apex 417	Balance	---	---	---	0.7	6.5
86	---	АН10	---	220	Balance	---	---	---	---	9-10
87	---	АН10	---	---	Balance	---	---	---	9-11	---
88	---	АН13	---	---	Balance	---	---	---	---	---
89	---	АН10	---	---	Balance	---	---	---	---	---
90	---	АС10	Спечен	360	90	---	---	---	---	---
91	---	АН15	---	---	Balance	---	---	12-15	---	---
92	1521-50	Ск0	---	13	Balance	---	---	10-13	---	---
93	1521-50	Ск1	---	---	Balance	---	---	---	---	---
94	1521-50	Ск2	---	---	Balance	---	---	---	---	---
95	1521-50	СМ8	---	13	Balance	---	0.35	10.5-13.5	---	---
96	1521-50	СМ1	---	---	Balance	---	0.50	10.5-13.5	---	---
97	1521-50	СМ2	---	---	Balance	---	0.7	10.5-13.5	---	---
98	1521-50	СМ3	---	---	Balance	---	1.2	10.5-13.5	---	---
99	---	АТ3	---	---	Balance	---	---	---	---	---
100	---	ИИИАТ Alloy	---	---	Balance	---	---	---	---	---
Wrought Alloy										
101	4704-09	АК	---	4043	Balance	0.2	0.6	4.5-6.0	---	---
102	---	АК1	---	2017	Balance	3.8-4.8	0.7	0.7	0.4-0.8	0.4-0.8
103	4704-09	АК2	---	2018	Balance	3.5-4.5	0.5-1.0	0.5-1.0	0.20	0.4-0.8
104	4704-09	АК4	---	RR 50 (British)	Balance	1.9-2.5	1.1-1.6	0.5-1.2	0.20	1.4-1.8
105	4704-09	АК-1	---	---	Balance	1.9-2.5	1.1-1.6	0.35	0.2	1.4-1.8
106	4704-09	АК5	---	6151	Balance	0.2-0.6	0.5	0.8-1.2	0.15-0.25	0.6-0.9

ALUMINUM ALLOYS (Continued)

(maximum unless given as a range)											Remarks	References	
Zn	Ti	Ni	Others	Other Impurities	Total Impurities								
---	---	---	---	---	---	---						Nominal composition	91
0.01	---	---	---	---	---	---						---	91
---	---	---	---	---	---	---						Nominal composition	91
0.01	---	---	---	---	---	---						---	91
0.01	---	---	---	---	---	---						---	91
5-7	---	---	---	---	---	---						---	327
---	---	2.6-3.6	Cr 0.1-0.25	---	---	---						Ref 315 mentions Ti addition	315, 318
---	---	---	---	---	---	---						Nominal composition	326
---	---	---	---	---	---	---						Nominal composition	45
0.50	---	---	---	---	---	---						Sand-casting alloy	300, 324
0.50	---	---	---	---	---	---						Permanent-mold casting alloy	320
0.50	---	---	---	---	---	---						Permanent-mold casting alloy	320
---	0.03-0.07	---	Be 0.003-0.05	---	---	---						---	318
---	0.07	---	0.07	---	---	---						---	315
---	0.3	---	---	---	---	---						---	200, 328
---	---	---	---	---	---	---						Nominal composition	45
---	---	---	---	---	---	---						Nominal composition	45
---	---	2.7-3.4	---	---	---	---						Nominal composition	326
---	---	9-11	---	---	---	---						Nominal composition	45
---	---	---	---	---	---	---						Nominal composition	91, 157
---	---	---	---	---	---	---						Nominal composition	45
---	---	---	---	---	---	---						Nominal composition	45
Cu+Zn 0.15	---	---	Ca 0.1	---	---	---						---	315
Cu+Zn 0.15	---	---	Ca 0.1	---	---	---						---	315
Cu+Zn 0.20	---	---	Ca 0.1	---	---	---						---	315
Cu+Zn 0.20	---	---	Ca 0.2	---	---	---						---	315
---	2-4	---	---	---	---	---						Nominal composition	45
---	---	Sb 4	Pb 4	---	---	---						Nominal composition	326
Zn+Sb 0.1	---	---	---	---	---	---						---	189, 225, 300
---	---	---	---	---	---	---						---	173
0.3	---	1.8-2.3	---	0.1	0.6	---						---	15, 189, 200, 300
---	0.05-0.15	1.0-1.5	---	0.1	---	---						---	15, 189, 225
0.3	0.02-0.1	1.0-1.5	---	0.1	0.95	---						---	189, 318
---	---	---	---	---	---	---						---	15, 329

TABLE VII SOVIET

Index No	POCP Numbers Specification Designation	U.S.S.R. Factory Designation	Nearest U.S. Equivalent(1)	Chemical Composition, per cent						
				Al	Cu	Fe	Si	Mn	Mg	
107	4784-49 AK6	--	--	Balance	1.8-2.6	0.7	0.7-1.2	0.4-0.8	0.4-0.8	
108	4784-49 AK8-1	--	--	Balance	1.8-2.6	0.7	0.7-1.2	0.4-0.8	0.4-0.8	
109	4784-49 AK9	--	2014	Balance	3.9-4.8	0.7	0.6-1.2	0.4-1.0	0.4-0.8	
110	4784-49 AK9	--	4032	Balance	0.8-1.3	--	11-13	--	0.8-1.3	
111	4784-49 AMP	--	5052	Balance	0.1	0.4	0.4	Mn or Cr 0.15-0.35	2.0-2.8	
112	4784-49 ANA	--	--	Balance	0.5	0.5	0.5-0.8	0.3-0.6	3.2-3.8	
113	4784-49 ANP3	--	--	Balance	0.2	0.4	0.4	0.2-0.6	4.7-5.7	
114	4784-49 ANP5	--	5056	Balance	0.2	0.4	0.4	0.2-0.6	4.7-5.7	
115	4784-49 ANP6	--	--	Balance	0.05	0.5	0.5	0.3-0.6	4.8-5.5	
116	4784-49 ANP8	--	5056	Balance	0.05	0.5	0.5	0.3-0.6	4.8-5.5	
117	4784-49 ANP9	--	5056	Balance	0.05	0.5	0.5	0.3-0.6	4.8-5.5	
118	4784-49 ANP10	--	3003	Balance	0.20	0.70	0.60	1.0-1.6	0.05	
119	4784-49 ANP11	--	--	Balance	--	0.22	0.22	1.26	--	
120	4784-49 ANP12	--	--	Balance	--	0.61	0.21	1.37	--	
121	4784-49 ANP13	--	--	Balance	--	0.61	0.21	1.37	--	
122	4784-49 ANP14	--	--	Balance	0.2-0.6	0.5	0.5-1.2	Mn or Cr 0.15-0.35	0.45-0.9	
123	4784-49 ANP15	--	--	Balance	2.5-3.5	0.85	--	0.7	0.2-0.7	
124	4784-49 ANP16	--	--	Balance	--	0.2-0.5	0.8-1.0	--	0.5-0.9	
125	4784-49 ANP17	--	--	Balance	2.6-3.2	0.3	0.3	0.45-0.70	2.0-2.4	
126	4784-49 ANP18	--	--	Balance	--	--	--	--	--	
127	4784-49 ANP19	--	--	Balance	0.3-0.6	0.7	0.3	0.2-0.3	1.4-1.75	
128	4784-49 ANP20	--	--	Balance	6-7	--	--	0.3	1.5	
129	4784-49 ANP21	--	--	Balance	6-7	--	0.1-0.2	0.3	1.5	
130	4784-49 ANP22	--	--	Balance	3.9-4.5	0.2	0.25	0.3-0.5	0.15-0.30	
131	4784-49 ANP23	--	--	Balance	--	--	--	0.1	--	
132	4784-49 ANP24	--	--	Balance	1.4-2.0	0.5	0.5	0.2-0.6	1.8-2.5	
133	4784-49 ANP25	--	7075	Balance	3.8-4.5	0.70	0.70	0.40-0.80	0.40-0.80	
134	4784-49 ANP26	--	2017	Balance	3.8-4.5	0.5	0.5	0.4-0.8	0.4-0.8	
135	4784-49 ANP27	--	--	Balance	2.6-3.5	0.5	0.5	0.3-0.7	0.3-0.7	
136	4784-49 ANP28	--	BS 1080 (British)	Balance	4.6-5.2	0.5	1.0	0.5-1.0	0.65-1.00	
137	4784-49 ANP29	--	--	Balance	3.0-4.0	0.8	0.8	0.25-0.5	0.25-0.5	
138	4784-49 ANP30	--	--	Balance	0.1	0.7	0.7	0.9-1.4	0.8-1.3	
139	4784-49 ANP31	--	2024	Balance	3.8-4.9	0.8	0.8	0.30-0.90	1.2-1.8	

ALUMINUM ALLOYS (Continued)

(maximum unless given as a range)										Remarks	References
Zn	Ti	Ni	Others	Other Impurities	Total Impurities						
0.3	--	0.1	--	0.1	1.1	--	--	--	--	15,200,225,300,330	
0.3	0.02-0.10	0.1	Cr 0.01-0.20	0.1	1.1	--	--	--	--	314	
0.3	--	0.1	--	0.1	1.2	--	--	--	--	15,200,225,300	
0.3	--	0.1	--	--	--	--	--	--	--	10,300	
--	--	--	FeSi 0.6	0.1	0.8	--	--	--	--	46,189,200,225	
--	--	--	--	--	--	--	--	--	--	46,314,329	
--	--	0.2	FeSi 0.6	0.1	1.1	--	--	--	--	189,200,225,329	
0.2	--	--	V 0.02-0.2	0.1	1.35	--	--	--	--	200,314	
--	0.03-0.1	--	--	--	--	--	--	--	--	16	
0.10	--	--	--	0.10	1.75	--	--	--	--	15,189,200,225,300	
--	0.05	--	--	--	--	--	--	--	--	Actual analysis 331	
--	0.09	--	--	--	--	--	--	--	--	Actual analysis 331	
0.2	--	--	--	0.1	0.8	--	--	--	--	Ref 15 gives 0.2 Ni 15,46,189,200,225	
--	--	--	Pb 0.15	As 0.015	2.32	--	--	--	--	332	
--	--	--	--	--	--	--	--	--	--	189,225	
0.1	--	--	--	0.1	0.8	--	--	--	--	314,333	
--	--	--	--	--	--	--	--	--	--	Al-Cu-Fe-Si-Mn-Cr-Ti alloy 315	
3.5-4.5	--	--	--	Cr 0.25	--	--	--	--	--	315	
--	0.3	2-2.5	--	--	--	--	--	--	--	334	
--	0.3	2-2.5	--	--	--	--	--	--	--	334	
0.1	--	--	--	0.1	0.65	--	--	--	--	314	
--	--	--	--	0.05	--	--	--	--	--	Nominal composition 318	
5.0-7.0	--	--	Cr 0.1-0.25	0.1	--	--	--	--	--	4,46,200,300,335	
0.30	--	0.10	--	0.1	1.8	--	--	--	--	Reference 4 gives 1.0 max Fe and Si; 3.8-4.8 Cu 4,15,189,225,300	
0.1	--	--	--	0.1	1.2	--	--	--	--	16,189,225	
--	--	--	--	0.1	--	--	--	--	--	Reference 4 gives 0.6 max Si and 0.7 max Fe 4,189,225,300	
0.30	--	0.10	--	0.1	1.5	--	--	--	--	Reference 15 gives 0.6 max Si; Reference 4 gives 1.0 max Fe 4,15,189,225,300	
0.3	--	0.1	Fe+Ni 0.8	0.1	2.0	--	--	--	--	189,225,314	
--	--	--	--	0.1	1.6	--	--	--	--	189,225	
0.3	--	0.1	Fe+Ni 0.5	0.1	1.5	--	--	--	--	Compositions given in reference vary 4,46,189,200,225	

TABLE VII SOVIET

Index No	DNY Numbers		U S S R Factory Designation	Nearest U S. Equivalent(1)	Chemical Composition, per cent					
	Specification	Designation			Al	Cu	Fe	Si	Mn	Mg
Wrought Alloys (Continued)										
144	4784-45	.1161	--	--	Balance	3.8-4.5	0.5	0.5	0.3-0.7	1.2-1.6
145	--	.117 (clad)	--	2017 (clad)	Balance	3.5-4.5	0.8	0.8	0.4-0.8	0.4-0.8
146	4784-49	.218	--	2117	Balance	2.2-3.0	0.5	0.5	0.20	0.20-0.50
147	4784-49	.2181								
148	--	.219	--	--	Balance	6-7	--	--	0.4-0.8	--
149	--	.220	--	--	Balance	4-7	0.51	0.91	0.80	--
150	--	--	Alyssa	--	Balance	4-30	0.51	0.91	0.80	--

(1) Unless otherwise noted, the nearest U. S. equivalents for aluminum and aluminum casting alloys refer to ALCOA designations, those for aluminum wrought alloys are based on Aluminum Association designations.

ALUMINUM ALLOYS (Continued)

(maximum unless given as a range)								Remarks	References
Zn	Ti	Ni	Others	Other Impurities	Total Impurities				
0.1	--	--	--	0.1	1.2	--	--	16, 189, 225	
--	--	--	--	--	--	--	--	15	
0.10	--	--	--	0.1	1.4	Reference 4 gives 0.6 max Fe and 0.7 max Si	--	4, 189, 225, 300	
--	--	--	--	--	--	Al-Cu-Mg-Mn alloy	--	318	
--	0.1-0.2	--	--	--	--	--	--	336	
--	--	--	--	--	--	Actual analysis	--	157	

TABLE VIII SOVIET

Index No.	P.O.C.T. Numbers Specification	Factory Designation	U.S.S.R. Factory Designation	Nearest ASTM Equivalent	Chemical Composition					
					Mg	Al	Zn	Mn	Si	Cu
Commercially Pure Magnesium										
1	894-56	M1	--	--	999.91	0.05	--	--	0.03	0.01
2	894-56	M2	--	--	999.85	0.10	--	--	0.05	0.02
Wrought Alloys										
3	ANTY 371-56	MA1	--	M1	Balance	0.3	0.3	1.3-2.5	0.15	0.05
4	ANTY 371-56	MA2	--	AZ31	Balance	3.0-4.0	0.2-0.8	0.15-0.5	0.1	0.05
5	ANTY 371-56	MA3	--	AZ61	Balance	5.5-7.0	0.5-1.5	0.15-0.5	0.30	0.05
6	ANTY 371-56	MA4	--	AZ63	Balance	5.0-7.0	2.0-3.0	0.2-0.5	0.30	0.05
7	ANTY 371-56	MA5	--	AZ80	Balance	7.8-9.2	0.2-0.8	0.15-0.5	0.30	0.05
8	--	MA6	--	A10	Balance	9.5-10.5	--	0.10-0.50	0.25	--
9	--	MA7	--	--	Balance	2.5-3.5	3.5-4.5	0.1-0.5	--	--
10	ANTY 371-56	MA8	--	--	Balance	0.3	0.3	1.5-2.5	0.15	0.05
11	--	MA9	--	--	--	--	--	--	--	--
12	ANTY 371-56	BM64-1	--	ZK60	Balance	0.05	4.0-5.5	0.1	0.05	0.05
Cast Alloys										
13	2856-55	M21	--	--	Balance	0.2	0.2	--	1.0-1.5	0.15
14	2856-55	M22	--	M1	Balance	0.1	0.05	1-2	0.10	0.10
15	2856-55	M23	--	AZ31	Balance	2.5-3.5	0.5-1.5	0.15-0.5	0.25	0.10
16	2856-55	M24	--	AZ63	Balance	5-7	2-3	0.15-0.5	0.25	0.10
17	2856-55	M24-a	--	--	Balance	5-7	2-3	0.15-0.5	0.08	0.05
18	2856-55	M25	--	AZ80	Balance	7.5-9.0	0.2-0.8	0.15-0.5	0.25	0.10
19	2856-55	M25-a	--	--	Balance	7.5-9.0	0.2-0.8	0.15-0.5	0.08	0.05
20	2856-55	M26	--	AZ101	Balance	9.0-10.2	0.6-1.2	0.10-0.5	0.25	0.10
21	2856-55	M27-1	--	--	Balance	5.0-6.5	0.3-0.7	0.3-0.6	0.25	0.10
22	--	M210	--	--	Balance	--	--	--	--	--
23	--	M211	--	ZREO (British)	Balance	--	0.2-0.7	--	--	--
24	2881-55	M2C1	--	--	Balance	0.05	--	1.8-2.5	0.07	0.04
25	2881-55	M2C2	--	--	Balance	3.0-4.0	0.3-0.7	0.20-0.50	0.10	0.04
26	2881-55	M2C5	--	--	Balance	7.5-8.7	0.3-0.7	0.20-0.50	0.10	0.05
27	--	BM17	--	--	--	--	--	--	--	--

MAGNESIUM ALLOYS

per cent (maximum unless given as a range)										Other Impurities	Total Impurities	Remarks	References
NI	Fe	Be	Co	Zr									
0.001	0.04	--	--	--						Sh 0.01; Na 0.01; S 0.03; K 0.005; Cl 0.005	--	--	42,189,225,315,337
0.002	0.05	--	--	--						Sh 0.05; Na 0.02; S 0.05; K 0.005; Cl 0.005	--	--	42,189,225,315,337
0.01	0.05	0.02	--	--							--	--	4,189,318,338
0.005	0.05	0.02	--	--							--	--	4,189,318,338
0.005	0.05	0.02	--	--							--	--	4,189,318
0.005	0.05	0.02	--	--							--	--	189,318
0.005	0.05	0.02	--	--							--	--	4,189,318
--	--	0.02	--	--							--	--	300
--	0.1	0.02	--	--							--	--	300
0.01	0.05	0.02	0.15-0.35	--							--	--	4,189,318,338
--	--	--	--	--							--	--	Mg-Al-Zn alloy 318,339
0.005	0.05	0.02	--	0.3-0.9						0.3	--	--	129,189,318
0.01	0.15	--	--	--							0.7	--	315,318
0.01	0.10	--	--	--							0.5	--	315,318
0.01	0.10	--	--	--							0.5	--	4,315,318
0.01	0.10	--	--	--							0.5	--	4,315,318
0.002	0.007	--	--	--							0.15	--	315
0.01	0.10	--	--	--							0.5	--	4,315,318
0.001	0.007	--	--	--							0.15	--	315
0.01	0.10	--	--	--							0.5	--	4,3,15,318
0.01	0.10	--	--	--							0.5	--	315
--	--	--	Mischmetal 1.9-2.6	0.2-0.7							--	--	Nominal composition 340
--	--	--	Mischmetal 2.5-4	0.2-0.7							--	--	Nominal composition 340
0.005	0.03	--	--	--							0.20	--	314,315
0.005	0.04	--	--	--							0.19	--	314,315
0.005	0.04	--	--	--							0.20	--	314,315
--	--	--	--	--							--	--	Cast Mg-Mn-Ce alloy 318

TABLE IX SOVIET

Index No.	TUCL Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Composition,					
	Specification	Designation			Ti	Cr	Al	Mg	W	C
Commercially Pure Titanium										
1	--	--	Iodide titanium	Iodide titanium	99.9	--	0.03	--	--	0.03
2	--	--	--	--	99.5	--	--	0.01-0.05	--	0.01
3	--	--	Technical titanium	--	Balance	--	--	--	0.02	0.07
4	--	--	Technical titanium	--	99.2	--	--	--	0.25	0.2
5	--	--	Ordinary titanium	--	99.0	--	--	--	--	0.2
6	ИУТТ 476-56	ТТ-0	Titanium sponge	--	Balance	Ni 0.03	--	0.05	--	0.05
7	ИУТТ 476-56	ТТ-1-3	Titanium sponge	--	Balance	Ni 0.05	--	0.12	--	0.06
8	--	BT-1	--	--	Balance	--	--	--	--	0.1
9	ИУТТ 474-54	BT-1A	--	--	Balance	--	--	--	--	0.05
10	--	HMB-1	--	--	--	--	--	--	--	--
11	--	HMB-1A	--	--	--	--	--	--	--	--
Titanium-Base Alloys										
12	--	BT-2	--	--	Balance	2-3	1-2	--	--	--
13	--	BT-3	--	RS140	Balance	2.0-3.0	4.0-5.2	--	--	0.1
14	--	BT-3-1	--	T1155A	Balance	1.5-2.5	4.0-5.2	--	--	0.1
15	--	BT-4	--	--	Balance	--	4.0-5.0	1.0-2.0	--	0.05
16	--	BT-5	--	--	Balance	--	4.0-5.5	--	--	0.1
17	--	BT-5A	--	--	Balance	--	--	--	--	0.05
18	--	BT-6	--	C120AV; Ti-6Al-4V	Balance	--	5.0-5.5	--	--	0.05
19	--	BT-7	--	--	--	--	--	--	--	--
20	--	BT-8	--	C135AMo; Ti-7Al-4Mo	Balance	--	5.8-6.8	--	0.1	0.1
21	--	CT-4	--	RS110B	Balance	--	2.0-3.5	--	--	0.1

TITANIUM ALLOYS

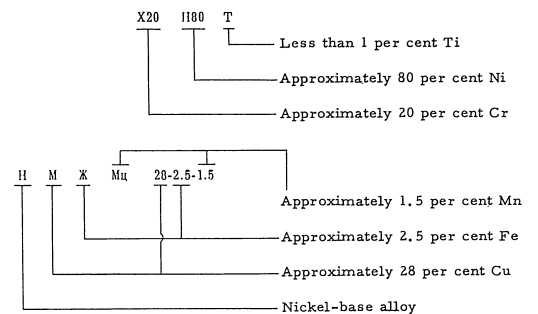
per cent (maximum unless given as a range)									
Fe	Si	O	N	H	Others	Other Impurities	Remarks	References	
0.02	0.02	0.01	0.01	0.04	--	0.01	--	--	225, 341
0.05-0.2	--	0.06-0.10	0.01-0.02	--	--	--	--	--	59
0.2	0.02-0.04	0.2	0.1	0.02-0.05	--	--	--	--	341
0.25	--	--	0.1	--	Mn 0.02	0.1	--	--	225
0.25	--	0.25	0.15	--	Mn 0.02	0.1	--	--	225
0.15	0.05	0.10	0.03	0.01	Cl 0.05	--	--	--	341
0.3	0.15	0.2	0.05	0.01	Cl 0.10	--	--	--	341
0.3	0.15	0.15	0.04	0.015	--	--	--	--	189, 342
0.3	0.15	0.15	0.04	0.01	--	--	--	--	200, 341
--	--	--	--	--	--	--	Commercially pure titanium	--	139
--	--	--	--	--	--	--	Commercially pure titanium	--	139
0.5	--	--	--	--	--	--	Nominal composition	--	341, 343-345
0.3	0.2	0.2	0.05	0.015	--	--	--	--	189, 200, 341, 346
0.5	0.2	0.2	0.05	0.015	Mo 1.0-2.0	--	--	--	189, 346
0.3	0.15	0.15	0.05	0.015	--	--	--	--	189
0.3	0.15	0.15	0.04	0.015	--	--	--	--	189, 341
0.3	0.15	0.15	0.04	0.015	--	--	--	--	189, 347
0.3	0.15	0.15	0.04	0.015	V 3.5-4.5	--	Reference 347 says 5.5-6.5 Al	--	189, 200, 341, 342
--	--	--	--	--	--	--	Ti-Al-V-Cr alloy	--	341
0.4	0.2	0.2	0.05	0.01	Mo 2.8-3.8	--	Reference 341 says Ti-Al-Mo-Zr alloy	--	189, 341
0.4	0.15	0.15	0.05	0.015	Mn 1.0-2.0	--	--	--	189

PART III
SOVIET NICKEL-BASE ALLOYS

The GOST designations for nickel-base alloys follow two systems. One resembles the GOST system for identifying copper alloys, while the other is similar to the GOST method of designating steels. In both cases, the designations consist of letters denoting the major alloying elements and numbers denoting the approximate percentages of the alloying elements present in the material. The first letter of the designation generally is H (for никель, nickel). The major alloying elements in a nickel-base alloy are indicated in accordance with the following list:

Russian Letter	Russian Word	Element	
		Russian Word	English Word
А or Ю	Алюминий	Алюминий	Aluminum
С	Ниобий	Ниобий	Columbium (Niobium)
Ж	Железо	Железо	Iron
К	Кремний	Кремний	Silicon
М	Молибден	Молибден	Molybdenum
М or Д	Медь	Медь	Copper
Мn	Марганец	Марганец	Manganese
Н	Никель	Никель	Nickel
Т	Титан	Титан	Titanium
Х	Хром	Хром	Chromium

The percentages of the alloying elements are noted either after the respective letter (as in the GOST steel designations), or after all of the letters but referring back to each letter in the order of its appearance. The following two examples illustrate each system:



The letter П, as a suffix to the designation of a nickel-base alloy, indicates that the alloy is of the Permalloy type.

Many Soviet nickel-base alloys do not carry a GOST designation. An Ж number may identify these alloys.

The GOST designations for commercially pure nickels generally begin with the letter H. The H is followed by a number, which increases with the decreasing purity of the metal. The designation H0000 indicates nickel of the highest purity.

Data on Soviet nickel-base alloys are presented in Table X.

TABLE X SOVIET

Index Nr	ГОСТ Specification	Numbers Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Composition, %					
					Ni	Cu	Fe	Al	Mg	Zn
Commercially Pure Nickel										
1	НУТ 3274-53	10000	--	--	Ni+Co≥99.99	0.003	0.002	--	--	--
2	--	10000	--	--	Ni+Co≥99.9	0.02	0.01	--	--	--
3	--	1000	--	--	Ni+Co≥99.8	0.06	0.04	--	--	--
4	849-56	110	--	--	Ni+Co≥99.99	0.001	0.002	0.001	0.001	--
5	849-56	111	--	Electrolytic	Ni+Co≥99.93	0.02	0.01	--	0.002	--
6	849-56	112	--	--	Ni+Co≥99.8	0.04	0.04	--	--	--
7	849-56	113	--	--	Ni+Co≥99.6	0.6	--	--	--	--
8	849-56	114	--	--	Ni+Co≥97.6	1.0	--	--	--	--
9	--	--	Иркутск	--	Ni+Co≥99.85	0.03	0.03	--	--	--
10	НУТ 3104-52	2111	B	--	Ni+Co≥99.6	0.05	0.07	--	0.07-0.15	--
11	НУТ 3365-49	--	B	ASTM F 239-57Z, Grade 11	Ni+Co≥99.6	--	0.10	--	0.02-0.07	--
12	2175-52	--	Уральские A	--	Ni+Co≥99.5	0.1	0.1	--	0.1	--
13	НУТ 3104-52	2110	--	--	Ni+Co≥99.4	0.1	0.1	--	0.1	--
14	2175-52	--	Уральские B	--	Ni+Co≥99.4	0.1	0.1	--	0.1	--
15	НУТ 3104-52	2111	--	--	Balance Ni+Co	0.10	0.15	--	0.10	--
16	492-52	ИХ2	--	--	Balance Ni+Co	0.10	0.15	--	0.10	--
17	492-52	ИХ1	--	--	Ni+Co≥99.0	0.15	0.30	--	0.10	--
Nickel-Chromium Alloys										
18	НУТ 5010-55	И48X	И 693	--	48.0-49.4	0.15	Balance	--	--	--
19	5032-51	X11010	{ Type 60-15 X11010 X11010 X11010	--	55-61	--	Balance	--	--	--
20	5032-51	X11010		--	55-61	--	Balance	--	--	--
21	--	X11010		--	55-61	--	Balance	--	--	--
22	--	X1175 X110175	И418	Inconel	375.0	--	9.0	--	--	--
23	--	--	И424	--	Balance	--	1.7	0.06	--	--
24	НУТ 3107	--	И424	--	Balance	--	75-78	--	Balance	--
25	5032-51	X20180	X1180	--	75-78	--	Balance	--	--	--
26	--	X1180	--	--	Balance	0.20	0.40	--	0.05	--
27	492-52	ИХ9	Хромель 2	Chromel P	Balance	0.20	0.40	--	0.05	--
28	492-52	ИХ9 5	Хромель 1	Chromel P	Balance	0.20	0.40	--	0.05	--
Nickel-Copper Alloys										
29	--	И471	РадиоМетал	Radio Metal	47	3	49	--	--	--
Nickel-Iron Alloys										
30	--	И45	Пермаллой 45	Permalloy 45	45-46	--	54	--	--	--
31	--	--	И42	--	47.0-49.0	--	Balance	--	--	--

NICKEL-BASE ALLOYS

Index Nr	ГОСТ Specification	Numbers Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Composition, %										References
					Mn	Cr	Si	C	S	P	Others	Other Impurities			
0.001	--	0.001	0.003	0.0009	--	Co 0.005	Zn 0.001; Pb 0.001	225, 348							
--	0.002	0.02	0.001	0.001	Co 0.15	As 0.001; Sb 0.001; Pb 0.001; Bi 0.001; Zn 0.001; Sn 0.001; Cd 0.001	225								
--	0.002	0.04	0.004	0.002	Co 0.2	As 0.002; Sb 0.002; Pb 0.002; Bi 0.002; Zn 0.002; Sn 0.002; Cd 0.002	225								
0.001	--	0.001	0.005	0.001	0.001	Co 0.005	Zn 0.001; As 0.001; Cd 0.0003; Sn 0.0003; Sb 0.0003; Pb 0.0003; Bi 0.0003	10, 25, 189, 225							
--	0.001	0.01	0.001	0.001	Co 0.10	Zn 0.001; As 0.001; Cd 0.001; Sn 0.001; Sb 0.001; Pb 0.001; Bi 0.001	10, 25, 189, 314								
--	0.002	0.02	0.003	--	Co 0.15	Zn 0.005	10, 25, 189, 314								
--	--	0.1	0.03	--	Co 0.7	--	10, 25, 189, 314								
--	--	0.15	0.04	--	Co 0.7	--	10, 25, 189, 314								
--	0.002	0.02	0.001	0.001	Co 0.15	As 0.001; Sb 0.001; Pb 0.001; Bi 0.001; Zn 0.001; Sn 0.001; Cd 0.001	225								
0.05	--	0.02	0.05	0.005	0.002	--	Sb 0.002; Bi 0.002; Zn 0.002; Sn 0.002; Cd 0.002; As 0.002; Pb 0.002	225, 348							
0.10	--	0.02	0.05	0.005	--	--	--	348							
0.05	--	0.15	0.1	0.005	0.002	--	Sb 0.002; Bi 0.002; Zn 0.002; Sn 0.002; Cd 0.002; As 0.002; Pb 0.002	225, 348							
0.05	--	0.1-0.25	0.1	0.005	0.002	--	Sb 0.002; Bi 0.002; Zn 0.002; Sn 0.002; Cd 0.002; As 0.002; Pb 0.002	225, 348							
0.10	--	0.15-0.25	0.10	0.02	0.002	--	Pb 0.002; Bi 0.002; As 0.002; Sb 0.002; Cd 0.002; Total Impurities 0.60	189, 225, 348							
0.20	--	0.15	0.20	0.03	0.010	--	Pb 0.002	10, 189, 225							
0.30-0.70	0.7-1.0	0.15-0.40	0.05	0.020	0.030	--	--	3, 246							
1.5	15-18	1.0	0.15	0.025	0.035	--	--	3, 9, 59, 225, 306							
1.0	13.0-15.0	0.8	0.15	--	--	--	--	46, 59, 144, 183							
1.2-1.8	20-23	0.6	0.25	0.03	0.035	Ca 0.3-0.5	--	7, 59							
1.5	20-23	0.5	0.15	0.025	0.030	--	--	3, 9, 15, 17, 306							
0.30	8.50-9.50	0.20	0.30	0.02	0.003	--	Pb 0.002; Bi 0.002; Zn 0.002; Sn 0.002; Cd 0.002; As 0.002; Sb 0.002; Total Impurities 1.40	189, 225							
0.30	9.00-10.00	0.20	0.30	0.02	0.003	--	Pb 0.002; Bi 0.002; As 0.002; Sb 0.002; Cd 0.002; Total Impurities 1.40	189, 225, 300							
--	--	--	--	--	--	--	(Nominal composition)	225, 246							
--	--	--	--	--	--	--	(Nominal composition)	59, 225							
--	0.2	--	0.25	--	--	--	(Nominal composition)	307							

TABLE X SOVIET NICKEL-

Index Nr	DOCT Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Composition						
	Specification	Designation			Ni	Cu	Fe	Al	Mg	Ti	
Nickel-Iron Alloys (Continued)											
32	--	И50	Горюха	Hipernik	50	--	0.5	--	--	--	
33	--	50И			52	--	48	--	--	--	--
34	--	50ИИ			--	--	65	--	35	--	--
35	--	И52			152 Alloy	52	--	48	--	--	--
36	--	И63	Пермаллой 78,5	Permalloy 78.5	78	Trace	21.5	--	--	--	
37	--	63ИИ			--	--	78	Trace	21.5	--	--
38	--	--			--	--	78	Trace	21.5	--	--
39	--	--			--	--	78	Trace	21.5	--	--
Nickel-Manganese Alloys											
40	--	--	И467	--	48.0-51.0	--	Balance	--	--	--	
41	492-32	ИИ4 3.5	--	--	Balance	0.50	0.65	--	0.10	--	
42	492-32	ИИ4 5	--	--	Balance	0.50	0.65	--	0.10	--	
Nickel-Molybdenum Alloys											
43	--	--	И448	--	60	--	20	--	--	--	
44	--	--	И451	--	65	--	0.5	--	--	--	
45	--	И51И	Пермаллой 475	4.75 Permalloy	75	--	16	--	--	--	
46	--	И51ИА			--	--	75	--	16	--	--
47	--	И51ИБ			--	--	75	--	16	--	--
48	--	И51ИВ			--	--	75	--	16	--	--
49	--	--	Супермаллой	Supermalloy	79	--	13	--	--	--	
50	--	--	Пермаллой 2-51	2-51 Permalloy	51	--	17	--	--	--	
Nickel-Silicon Alloys											
51	--	48ИИ	--	--	48	--	Balance	--	--	--	
Nickel-Titanium Alloys											
52	--	--	T-2	--	Balance	--	--	--	11.5	--	
53	--	--	T-3	--	Balance	--	--	--	13	--	
Nickel-Chromium-Aluminum Alloys											
54	--	--	И682	--	Balance	--	2	3	--	--	
Nickel-Chromium-Columbium Alloys											
55	--	--	И675	--	47	--	--	--	--	--	
Nickel-Chromium-Copper Alloys											
56	--	--	И675А	И675А	75	5	18	--	--	--	
57	231 WWT2	--	И675Б	И675Б	5	Balance	--	--	--	--	
58	231 WWT2	--	И675В	И675В	25	Balance	--	--	--	--	
Nickel-Chromium-Manganese Alloys											
59	--	--	И675Г	И675Г	5	18	--	--	--	--	
60	--	--	И675Д	И675Д	5	18	--	--	--	--	
61	--	--	И675Е	И675Е	5	18	--	--	--	--	
62	--	--	И675Ж	И675Ж	5	18	--	--	--	--	
63	--	И675З	--	--	5	18	--	--	--	--	

BASE ALLOYS (Continued)

per cent (maximum unless given as a range)										Others	Other Impurities	Reference	
Mo	Cr	Si	C	S	P								
0.5	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	225, 246, 349, 350	
--	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	312	
--	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	9, 246	
Trace	--	Trace	0.03-0.05	--	--	--	--	--	--	--	--	8, 225	
Nickel-Manganese Alloys													
1.0-2.0	--	0.20	0.05	0.030	0.030	--	--	--	--	--	--	104	
2.30-3.30	--	0.30	0.03	0.03	0.010	--	--	--	--	--	Pb 0.002; Bi 0.002; As 0.002; Sb 0.002 (Total impurities 1.50)	189, 225	
4.60-5.40	--	0.30	0.30	0.03	0.020	--	--	--	--	--	Pb 0.002; Bi 0.002; As 0.002; Sb 0.002 (Total impurities 2.00)	189, 225, 300	
Nickel-Molybdenum Alloys													
--	--	--	0.1	--	--	--	--	--	--	Mo 20	(Nominal composition)	182	
--	--	--	0.1	--	--	--	--	--	--	Mo 30-35	(Nominal composition)	182	
Nickel-Titanium Alloys													
--	--	--	--	--	--	--	--	--	--	Mo 4	(Nominal composition)	225, 246	
Nickel-Chromium-Aluminum Alloys													
--	--	--	--	--	--	--	--	--	--	Mo 5	(Nominal composition)	225	
Nickel-Chromium-Columbium Alloys													
--	--	--	--	--	--	--	--	--	--	Mo 2	(Nominal composition)	225	
Nickel-Silicon Alloys													
--	--	--	--	--	--	--	--	--	--	--	(Estimated composition)	351	
Nickel-Titanium Alloys													
--	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	352	
Nickel-Chromium-Aluminum Alloys													
--	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	352	
Nickel-Chromium-Aluminum Alloys													
--	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	4, 78	
Nickel-Chromium-Columbium Alloys													
--	--	--	--	--	--	--	--	--	--	--	(Estimated composition)	246	
Nickel-Chromium-Copper Alloys													
--	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	225	
0.5	35-40	1.5-2.5	0.5-1.2	0.075	0.03	--	--	--	--	--	--	4, 7	
0.5	35-45	1.5-2.5	0.5-1.2	0.040	0.03	--	--	--	--	--	--	4, 7, 15	
Nickel-Chromium-Manganese Alloys													
3	30-33	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	55
3	23-25	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	55
7	13-15	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	55
1.0-2.0	14.0-16.0	--	--	--	--	--	--	--	--	--	--	(Nominal composition)	355, 353

TABLE X SOVIET NICKEL-

Index No	DOCT Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Composition,					
	Specification	Designation			Ni	Cu	Fe	Al	Mg	Ti
Nickel-Chromium-Silicon Alloys										
64	--	89XNC	--	--	80	--	--	--	--	--
Nickel-Chromium-Titanium Alloys										
65	5635-51	XN1807P	{ 70121 70121 70121 }	Nimonic 75	87.5	0.2	Balance	0.2	--	0.4
66	5635-51	XN1807T								
67	--	XN1807T								
68	5635-51	XN1807T3	{ 70121 70121 }	Nimonic 80	Balance	0.2	2.5	0.4-1.1	--	2.0-2.9
69	5635-51	XN1807T								
70	5N17 5211-55	XN1807TA	70127A	Nimonic 80A	Balance	--	1.0	0.50-0.95	--	2.20-2.70
71	5N17 5211-55	XN1807TA	70127B	Nimonic 80A	Balance	--	1.0	0.55-0.95	--	2.3-2.7
72	--	--	XT	--	Balance	--	--	--	--	7.1
Nickel-Chromium-Tungsten Alloys										
73	--	--	0A-98	--	Balance	--	5	--	--	--
74	--	--	XN180	ASTM B81	77-81	--	--	--	--	--
Nickel-Copper-Manganese Alloys										
75	495-52	NiCu20-2-1-5	NiCu20 (Nevada)	Monel	65.00-70.00	27.00-29.00	2.00-3.00	--	0.10	--
Nickel-Copper-Molybdenum Alloys										
76	--	74LHM	--	--	74	1	Balance	--	--	--
Nickel-Manganese-Silicon-Aluminum Alloys										
77	495-52	NiCuAl5-2-1	AlNiCu5	--	Balance	0.25	0.30	1.80-2.50	0.05	--
Nickel-Chromium-Manganese-Magnesium-Beryllium Alloys										
78	--	--	Авспрал Бв	--	59-61	--	Balance	--	1.5-2.5	--
Nickel-Chromium-Molybdenum-Titanium-Aluminum Alloys										
79	--	--	70144	--	Balance	--	--	0.7	--	2.5
Nickel-Chromium-Titanium-Columbium-Aluminum Alloys										
80	5N17 4728-54	--	70189*	Inconel X-550	Balance	--	3.0	0.5-1.0	--	1.7-2.1
81	5N17 4728-54	--	70187A	Inconel X-550	Balance	--	3.0	0.5-1.0	--	1.4-1.7
Nickel-Chromium-Molybdenum-Columbium-Titanium-Aluminum Alloys										
82	5N17 5216-55	--	70192	--	Balance	--	3.0	0.35-0.75	Cb 1.3-1.8	0.35-0.75
Nickel-Chromium-Tungsten-Molybdenum-Aluminum-Titanium Alloys										
83	--	--	70197	--	Balance	--	5	2	--	2
84	--	--	70197A	{ 70197A 70197A }	Balance	--	--	3	--	2
85	--	--	70197B							
86	--	--	70197C	--	Balance	--	--	1.6-2.2	--	1.6-2.3
87	--	--	70197D	--	Balance	--	0.76	1.94	--	1.3
Nickel-Tungsten-Molybdenum-Vanadium-Titanium-Aluminum Alloys										
88	--	--	70198	--	Balance	--	5.0	1.5	--	2.5

BASE ALLOYS (Continued)

Mn	Cr	Si	C	S	P	Others	Other Impurities	References
--	1	1	--	--	--	--	(Estimated composition)	9,246
0.70	19.0-23.0	0.80	0.12	0.015	0.020	--	--	3,46,78,273,306
0.50	19.0-23.0	1.0	0.08	0.015	0.020	--	--	3,46,78,273,354
0.35	19-22	0.65	0.06	0.007	0.015	B 0.01	--	78,204,355
0.35	19.0-22.0	0.65	0.06	0.007	0.015	B 0.005-0.008	--	4,8,78,273,355
--	15.2	--	--	--	--	--	(Nominal composition)	352
--	27	--	0.10	--	--	W 14	(Nominal composition)	4
--	18-21	0.5	0.20	--	--	W 1.5-2.5	(Nominal composition)	356
1.20-1.80	--	0.05	0.20	0.01	0.005	--	Pb 0.002, Bi 0.002, As 0.002, Sb 0.002 (Total impurities 0.60)	46,182,189,225
--	--	--	--	--	--	Mo 1	(Estimated composition)	246
1.80-2.20	--	0.85-2.00	0.20	0.02	0.005	--	Pb 0.002, Bi 0.002, As 0.002, Sb 0.002 (Total impurities 0.80)	189,225,300
6-8	14-16	0.5	0.05	--	--	Be 0.55-0.75	--	264
--	20	--	--	--	--	Mo 4	(Nominal composition)	78
1.0	15-17	1.0	0.07	--	--	Cb 1.0-1.5	--	78,266
1.0	15-17	0.05	0.07	--	--	Cb 1.0-1.5	--	78
0.4	19-22	0.8	0.08	0.12	0.02	Mo 1.6-2.3	--	4,78,139,230
0.5	13-16	0.5	0.08	V 0.5	W 5-7	Mo 3	--	4,78,230
--	15	--	--	B 0.008	W 3	Mo 3	(Nominal composition)	78
0.6	14-18	0.6	0.11-0.16	V 0.3 or B 0.1	W 4.5-6.5	Mo 3.0-4.5	--	230,257,358
--	14.5	--	0.9	B 0.008	W 5.2	Mo 4.2	(Actual analysis)	359
--	--	B 0.008	0.08	V 2.5	W 6.0	Mo 1.0	--	78,360

PART IV
SOVIET COBALT-BASE AND
CHROMIUM-BASE ALLOYS

ГОСТ specifications have yet to be written for most of the Soviet cobalt-base and chromium-base alloys. However, the designations for these alloys sometimes follow the ГОСТ system for designating steels. Most of these alloys were adopted from the alloys of other nations, and, in some cases, the Soviets have continued to use the foreign name of the alloy. Vitallium-type alloys sometimes have a designation prefixed by the letter Ж, probably meaning cast.

The Soviets have specifications for commercially pure cobalt and chromium. The designations for these metals begin with the letter К (for ковальг, cobalt) or Х (for хром, chromium). The letter is followed by a number which increases with decreasing purity of the metal. X0 and K0 indicate, respectively, chromium and cobalt of the highest purity.

The compositions and designations of the Soviet alloys based on cobalt and chromium are given in the following tables:

XI. Soviet Cobalt-Base Alloys

XII. Soviet Chromium-Base Alloys.

TABLE XI SOVIET

Index Nr	DNCZ Numbers		U.S.S.R. Factory Designation	Nearest U.S. Equivalent	Chemical Ni			
	Specification	Designation			Co	C	Cr	
Commercially Pure Cobalt								
1	123-57	K8	--	Electrolytic	999.98	0.005	--	0.005
2	123-57	K1	--	--	999.25	0.03	--	0.3
3	UNTY 2048-51	K2a	--	--	998.0	0.04	--	0.8
4	123-57	K2	--	--	998.0	0.10	--	0.5
5	123-57	K3	--	--	997.0	0.20	--	1.5
Cobalt-Base Alloys								
6	--	K401KM	Завод 208	Elgiloy	40	0.15	20	15
7	--	BK36	31416	S-816	45	0.35-0.45	18-21	18-22
8	--	--	Степан	Stellite Nr 1	45-60	1.0-2.0	20-35	--
9	--	BN	Степан	Stellite Nr 3	47-53	1.8-2.5	27-33	2
10	--	BN	Степан	Stellite Nr 6	58-62	1.0-1.5	28-32	2
11	--	III-2	--	--	59-65	1.7-2.0	28-32	--
12	--	--	X40	Stellite Nr 31	Balance	0.40-0.60	23-28	9-12
13	ANTY 283-48	JK4	Type 53-27-6	Stellite Nr 21	Balance	0.2-0.3	25-28.5	3.0-3.75
14	ANTY 282-48	JK4	Степан	Vitalium (AMS 538AA)				
15	--	JK5	Type 65-27-6W	Stellite Nr 23	Balance	0.35-0.50	23-29	1.5
16	--	JK8	Type 33-27-32-5	Stellite Nr 27	Balance	0.35-0.50	23-29	30-38
17	--	--	Степан I	Vicalloy I	52	--	--	--
18	--	--	Степан II	Vicalloy II	52	--	--	--

COBALT-BASE ALLOYS

Composition, per cent (maximum unless given as a range)										
Mo	W	Mn	Si	Fe	S	Cu	As	Others	References	
--	--	0.001	--	0.003	0.001	0.001	0.0005	--	10,42,314	
--	--	0.07	--	0.2	0.004	0.04	0.002	--	10,42,314	
--	--	0.15	--	0.5	0.10	0.10	0.005	--	10,42	
--	--	0.15	--	0.5	0.01	0.10	0.005	--	10,42,314	
--	--	0.20	--	0.7	0.05	0.15	0.01	--	10,42,314	
7.0	--	2.0	--	15	--	Be 0.03	Al 0.03	Ti 0.5	246,361	
4	4	1.0	1.0	4	--	--	--	--	4,78	
--	4.5-20	--	--	1-3	--	--	--	--	17	
--	13-17	1	1-2	2	--	--	--	--	4,8-10,34	
--	4.0-5.0	--	1.5-3.0	2	--	--	--	--	4,9,10,34,200	
--	4-5	--	2.0-2.5	--	0.04	--	--	--	P 0.04 212,229	
--	8	0.60	0.60	0.15	--	--	--	--	78	
4.5-5.5	--	0.6	0.5	3.0	0.04	--	--	--	P 0.04 7,78,173	
--	4-7	0.3	0.6	2	--	--	--	--	78	
--	--	0.6	0.4	2.0	--	--	--	--	78	
--	--	--	--	Balance	--	--	--	--	V 10 264	
--	--	--	--	Balance	--	--	--	--	V 14 264	

TABLE XII SOVIET CHROMIUM-BASE ALLOYS

Index Nr	ГОСТ Numbers		U.S.S.R. Factory Designation	Nearest U.S. Equivalent	Chemical Composition, per cent (maximum unless given as a range)								Remarks	References	
	Specification	Designation			Cr	Al	Fe	C	Si	S	P	Cu			Ni
Commercially Pure Chromium															
1	5995-51	X0	--	Fused chromium	98.5	0.5	--	0.03	0.4	0.02	0.02	0.06	--	--	3
2	5995-51	X1	--	Fused chromium	98.0	0.7	--	0.05	0.5	0.04	0.04	0.06	--	--	3
3	5995-51	X2	--	Fused chromium	97.0	0.8	--	0.06	0.5	0.05	0.05	0.1	--	--	3
Chromium-Base Alloys															
4	--	БХМ	--	--	85	--	--	--	--	--	--	--	--	--	93
5	4751-49	Xp1	--	--	≥70.0	0.7	--	0.05	1.0	0.3	0.3	--	0.9	--	3
6	МНТ7 4956-53	Прп	--	--	≥60.0	--	--	--	≥2.5	--	0.04	--	--	--	3
7	--	59XHC	--	--	50	--	--	--	--	--	--	--	--	Cr-Ni-Si alloy	246
8	--	59XHC5	--	--	50	--	--	--	--	--	--	--	--	Cr-Ni-Si alloy	246
9	--	59XHC7	--	--	50	--	--	--	--	--	--	--	--	Cr-Ni-Si alloy	246

PART V
SOVIET CEMENTED CARBIDES

The ГОСТ designations for cemented carbides consist of combinations of letters and numbers which are used in a manner somewhat similar to those of the ГОСТ steel designations. The major elements involved are indicated as follows:

Russian Letter	Element	
	Russian Word	English Word
В	Вольфрам	Tungsten
К	Ковальт	Cobalt
Н	Никель	Nickel
Т	Титан	Titanium

For example, BK3 is a cemented tungsten carbide with 3 per cent cobalt as the binder. The use of the letter H instead of K would indicate a nickel binder. T5K6 is a cemented tungsten-titanium carbide with 5 per cent titanium carbide and 6 per cent cobalt as the binder.

Data on Soviet cemented carbides are presented in Table XIII.

TABLE XIII SOVIET CEMENTED CARBIDES

Index Nr	ГОСТ Numbers Specification	Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent ⁽¹⁾	Nominal Chemical Composition, per cent							Remarks	References
					WC	Co	TiC	C	Fe	Si	NI		
1	3882-53	DK1	--	--	99.0	1.0	--	--	--	--	--	8,34	
2	3882-53	DK2	--	--	98.0	2.0	--	--	--	--	--	8,34	
3	3882-53	DK3	--	HF	97.0	3.0	--	--	--	--	--	8,12,17,34,300	
4	--	DK4	--	HE	96.0	4.0	--	--	--	--	--	362,363	
5	3882-53	DK6	--	H	94.0	6.0	--	--	--	--	--	8,12,17,34,300	
6	3882-53	DK8	--	HD	92.0	8.0	--	--	--	--	--	8,12,17,34,300	
7	3882-53	DK10	--	MPD-10	90.0	10.0	--	--	--	--	--	8,12,17,34,300	
8	3882-53	DK11	--	MPD-7	89.0	11.0	--	--	--	--	--	8,9,34	
9	--	DK12	--	MPD-4	88.0	12.0	--	--	--	--	--	34,300,364	
10	3882-53	DK18	--	H-15	85.0	15.0	--	--	--	--	--	8,9,10,12,34	
11	--	DK20	--	ND-20	80.0	20.0	--	--	--	--	--	364,365	
12	--	DK25	--	ND-25	75.0	25.0	--	--	--	--	--	364	
13	--	DK30	--	--	70.0	30.0	--	--	--	--	--	364	
14	--	DK10	--	--	94.0	--	--	--	--	6.0	--	12,300	
15	--	DK10K3	--	--	94.0	3.0	--	--	--	3.0	--	366	
16	--	T9K6	--	--	89.0	6.0	5.0	--	--	--	--	300	
17	3882-47	T9K7	--	T-04	88.0	7.0	5.0	--	--	--	--	4,10	
18	3882-53	T9K10	--	T-04	85.0	9.0	6.0	--	--	--	--	8,12,17,34,288	
19	3882-53	T14K8	--	T-16	78.0	8.0	14.0	--	--	--	--	4,8,9,12,34	
20	3882-53	T15K5	--	--	79.0	6.0	15.0	--	--	--	--	8,12,17,34,300	
21	--	T15K10	--	--	75.0	10.0	15.0	--	--	--	--	367	
22	--	T15K12	--	--	73.0	12.0	15.0	--	--	--	--	367	
23	--	T16K6	--	T-16	78.0	6.0	16.0	--	--	--	--	9	
24	--	T21K6	--	T-31	73.0	6.0	21.0	--	--	--	--	368	
25	--	T21K8	--	--	71.0	8.0	21.0	--	--	--	--	300	
26	3882-53	T30K4	--	--	66.0	4.0	21.0	--	--	--	--	8,12,17,34	
27	--	--	Базис	--	W 86-88	--	--	8.0-10.5	2.5	0.50	--	Cast carbide 9,300	
28	--	--	Паз	"Hogheite" ⁽²⁾	Balance W	--	--	4.0-4.5	0.5	--	--	Cast carbide 4	

⁽¹⁾There are no uniform U. S. specifications for WC-base alloys. Individual carbide manufacturers use their own specifications. A Joint Industries Committee, some years back, set up a table of "Application Class Numbers", which allows an approximate comparison among the grades produced by different carbide manufacturers on the basis of use, rather than composition. E. g. Grade C-1 covers any grade suitable for "Roughing Cuts - Cast Iron and Non-Ferrous Materials". The equivalents listed above are from First-Sterling Catalogue TT-58-B, which also contains equivalent grades of 13 other manufacturers. First-Sterling's Carbide Technical Manual, Allegheny-Ludlum's Carbide Catalogue (C-16-A), Vol 2 of C. Gestral's "Treatise on Powder Metallurgy" (Inter-science, 1950), and other sources should be consulted. Normally, compositions of less than 3% Co are not stocked because they are too brittle for tool use. Compositions with over 25% Co are too soft for conventional tool use. Because of the metallurgical flexibility of WC-base alloys, a large number of compositions variations exist. For example, First-Sterling lists 26 compositions and 37 grades in the range 3 to 25% Co.

⁽²⁾Product of Hughes Tool Co.; Haynes-Stellite also makes a cast eutectic carbide.

PART VI
SOVIET COPPER ALLOYS

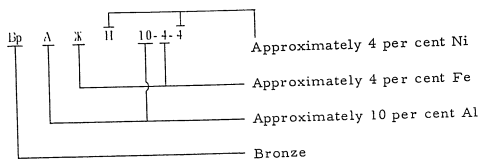
The ГОСТ designations for alloys of copper consist of combinations of letters and numbers which indicate approximate composition. The systems used to designate bronzes, brasses, and other copper-base alloys differ slightly.

In all of the ГОСТ designations of copper alloys, the major alloying elements are indicated by the following letters:

Russian Letter	Element	
	Russian Word	English Word
А	Алюминий	Aluminum
Б	Бериллий	Beryllium
Ж	Железо	Iron
К	Кремний	Silicon
Кд	Кадмий	Cadmium
М	Медь	Copper
Мц	Марганец	Manganese
Н	Никель	Nickel
О	Олово	Tin
С	Свинец	Lead
Су	Сурьма	Antimony
Ф	Фосфор	Phosphorus
Х	Хром	Chromium
Ц	Цинк	Zinc

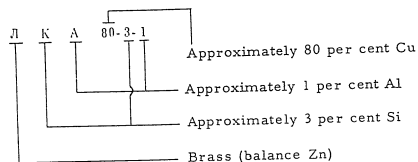
The designations of bronzes are prefixed by the symbol Бр, which is followed by a series of letters indicating the alloying elements. The approximate composition of the alloy is indicated by the numbers which

follow these letters. The numbers refer back to each letter after the symbol Π in the order of its appearance. The following example illustrates this system:



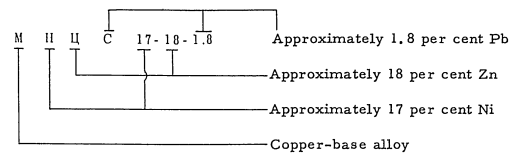
The suffix Π may be used after a designation to indicate a cast bronze.

Brass designations are prefixed by the letter Π . The letters following the Π show the alloying elements; a series of numbers follows the letters. The first number after the letters indicates approximate copper content, and any other numbers refer back to the letters following the Π in the order of their appearance, as in the following example:



The system of designating other copper alloys is closely related to that for designating bronzes. The designations usually begin with the letter M (for медь, copper), which is followed by letter symbols indicating the major alloying elements and numbers indicating the content of each alloying addition. The numbers refer back to each letter in the order of its appearance. The copper content is not specified in these designations, with one exception. The designations of some copper-nickel alloys begin with the letters ΠN and, here, the copper content rather than the nickel content is given.

The following example illustrates the GOCT system of designating copper-base alloys, other than bronzes and brasses:



The GOCT designations for commercially pure copper consist of the letter M and a number which increases with decreasing purity. M0 is the designation for copper of the highest purity.

Table XIV gives the designations and compositions of Soviet copper alloys.

TABLE XIV SOVIET

Table with columns: Index No., VVCT Numbers, U. S. S. R. Factory Designation, Nearest ASTM Equivalent(1), Cu, Sn, Pb, Zn, Ni, Al, Chemical. Rows include Commercially Pure Copper (1-8), Brasses (9-35), and Aluminum alloys.

COPPER ALLOYS

Table with columns: Composition, per cent (maximum unless given as a range), Mn, Fe, Bi, Sb, As, P, Others, Total Impurities, Remarks, Reference. Rows list various copper alloy compositions and their characteristics.

TABLE XIV SOVIET COPPER

Index No	GOST Numbers Specification Designation	U.S.S.R. Factory Designation	Nearest ASTM Equivalent(1)	Chemical					
				Cu	Sn	Pb	Zn	Ni	Al
Brasses (Continued)									
36	1019-47 ЛН65-5	--	--	61.0-67.0	--	0.03	Balance	5.0-6.5	--
37	-- ЛН65-1.5.3	--	--	63.5-66.5	0.20	2.5-3.5	Balance	0.1	--
38	-- ЛН65-1.5	--	Silicon yellow brass	63.0-65.0	0.10	2.0	Balance	--	0.10-0.20
39	-- ЛН64-1	--	Silicon yellow brass	63.0-65.0	0.10	2.0	Balance	--	0.10-0.20
40	-- ЛН64-2	--	High-lead brass	63.0-65.0	--	1.50-2.00	Balance	--	--
41	1019-47 ЛН63-3	--	Extra-high leaded brass; B16-58	62.0-65.0	--	2.4-3.0	Balance	--	--
42	1019-47 ЛН62-1	--	Naval brass; Grade A; B124-55, Nr 3	61.0-63.0	0.70-1.10	0.20	Balance	--	--
43	1019-47 Л62	--	Muntz metal; B135-58, Nr 5	60.5-63.5	--	0.10	Balance	--	--
44	-- ЛН62-0.5	--	Leaded yellow brass; B130-54, Nr 6C	60.0-70.0	0.5-2.0	1.0-3.0	Balance	--	0.30
45	-- ЛН62-0.5	--	Silicon Muntz metal; B135-58, Nr 5	60-63	--	--	Balance	--	--
46	-- ЛН62	--	Possibly a Naval brass	59.93	1.12	--	31.49	--	--
47	-- ЛН68-5	--	Muntz Metal; B135-58	59.10	0.48	0.02	38.91	--	0.26
48	1019-47 ЛН60-1	--	Naval brass; B21-58	59.0-61.0	1.0-1.5	0.3	Balance	--	--
49	1019-47 ЛН61	--	Free-cutting Muntz metal; B135-58, Nr 6	59.0-61.0	--	0.60-1.00	Balance	--	0.10-0.20
50	-- ЛН60-1.5.3	--	--	59.0-61.0	1.00	2.5-3.0	Balance	--	0.10-0.20
51	-- ЛН69-1.0.3	--	--	58.2	0.98	--	Balance	--	0.75-1.50
52	1019-47 ЛА60-1-1	--	--	58.0-61.0	0.20-0.70	0.40	Balance	--	0.75-1.50
53	1019-47 ЛА60-1-1.1	ЛАН	--	58-61	0.2-0.7	0.4	Balance	--	0.75-1.5
54	1019-47 ЛС59-1	--	Forging brass; B124-55, Nr 2	57.0-61.0	--	0.80-1.90	Balance	--	--
55	1019-47 ЛС59-1B	--	Forging brass; B124-55, Nr 2	57.0-61.0	--	0.80-1.90	Balance	--	--
56	1019-47 ЛС59-1A	ЛС	B124-55, Nr 2	57.0-61.0	--	0.80-1.90	Balance	--	--
57	-- Л59	--	Leaded Muntz metal; B174-58	57-60	0.020	0.5	Balance	--	--
58	1019-47 ЛА65-1-1	--	--	57.0-60.0	0.3-0.7	--	Balance	--	0.1-0.2
59	1019-47 ЛА65-1-1	--	Manganese bronze; B135-58, Type A	57.0-60.0	0.30-0.70	0.20	Balance	--	0.10-0.20
60	1019-47 ЛА119-3-2	ЛАН	Nickel aluminum-bronze	57.0-60.0	--	0.10	Balance	2.0-3.0	2.5-3.5
61	1019-47 ЛН64-2-2	ЛН6С	Leaded aluminum-manganese bronze	57.0-60.0	1.5	1.5-2.5	Balance	--	1.00
62	1019-47 ЛН64-2	--	Manganese bronze	57.0-60.0	--	0.10	Balance	--	0.30
63	1019-47 ЛН60СВ-3-3-2	ЛН6С	Manganese bronze; B130-54, Nr 8A	56.0-58.0	0.50-2.50	0.50-2.50	Balance	--	--
64	1019-47 ЛС59-1-1	--	B130-54, Nr 7A	56.0-58.0	--	0.7-1.3	Balance	--	--
65	1019-47 ЛН64-1-1	--	Manganese bronze; B130-54	55.0-58.0	--	0.10	Balance	--	0.50-1.50
66	-- ЛН64-3	--	Manganese bronze	54-58	--	--	Balance	2-3	0.5

ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)									
Mn	Fe	Bi	Sb	As	P	Others	Total Impurities	Remarks	References
--	0.15	0.002	0.005	--	0.01	--	0.30	--	189,225,300
--	0.15	0.002	0.005	--	0.01	Si 1.0-2.0	0.50	--	225
--	1.0	--	--	--	--	Si 1.30-1.80	--	--	33,320
--	1.0	--	--	--	--	Si 0.75-1.25	--	--	33,320
--	0.50	0.002	0.005	--	0.01	--	0.3	--	189,225,300
--	0.10	0.002	0.005	--	0.01	--	0.25	--	225,370
--	0.10	0.002	0.002	--	0.01	--	0.30	--	189,225,300,370
--	0.20	0.002	0.005	--	0.01	--	0.50	--	15,189,225,369,370
--	0.75	--	0.20	--	--	--	1.6	--	300
--	--	--	--	--	--	Si 0.3-0.7	--	Nominal composition	371
--	0.024	--	--	--	0.020	0.055	--	Actual analysis	91
0.70	0.68	--	0.002	--	--	--	--	Actual analysis	372
--	0.10	0.002	0.005	--	0.01	--	1.0	--	189,225
--	0.15	0.002	0.005	--	0.01	--	0.50	--	189,225,300
--	1.00	--	--	--	--	Si 1.40-1.60	--	--	33,320
--	--	--	--	--	--	Si 0.37	--	Actual analysis	373
0.10-0.60	0.75-1.50	0.002	0.005	--	0.01	--	0.7	--	45,189,225
0.1-0.6	0.75-1.5	--	0.1	--	0.01	--	0.7	--	225,324
--	0.50	0.003	0.01	--	0.02	--	0.75	--	15,45,189,225,370
--	0.80	0.003	0.01	--	--	--	1.5	--	189,225,300
--	0.80	--	0.05	--	--	--	2.0	--	225,320
--	0.3	0.003	0.01	0.01	0.01	--	0.9	--	320
0.5-0.8	0.6-1.2	--	--	--	--	--	--	--	16
0.50-0.80	0.60-1.20	0.003	0.01	--	0.01	--	0.25	--	15,189,225,300,370
--	0.50	0.003	0.005	--	0.01	--	0.90	--	15,189,225,300
1.5-2.5	1.00	--	0.10	--	--	--	3.4	--	15,45,225,300,324
1.0-2.0	1.00	0.002	0.005	--	0.01	--	1.50	--	189,220,300,370
1.5-2.5	0.80	--	0.10	--	--	--	1.20	Cast alloy	45,225,300,324
--	0.7-1.3	0.003	0.01	--	0.02	--	0.5	Cast alloy	189
2.50-3.50	1.00	0.002	0.005	--	0.01	--	1.3	Cast alloy	189,225,300
--	0.5-1.5	--	--	--	--	--	--	Cast alloy	16

TABLE XIV SOVIET COPPER

Index Nr	PQC Numbers Specification	U.S.S.R. Factory Designation	Nearest ASTM Equivalent(1)	Chemical						
				Cu	Sn	Pb	Zn	Ni	Al	
Brasses (Continued)										
67	--	ЖУкА55-4-1	--	Manganese bronze	54.0-56.0	1.5	1.0	Balance	--	1.5
68	1019-47	ЖУкА55-3-1	ЖУкА1	Manganese bronze	53-58	0.5	0.5	Balance	--	0.6
69	--	ЖУкА55-4-1А	--	Manganese bronze	51-52	0.4	0.2	Balance	--	1.2-2.5
70	1019-47	ЖУкА55-4-1	ЖУкА1	Manganese bronze	50-55	0.5	0.5	Balance	--	0.5
71	1019-47	ЖУкА55-2-1	--	Manganese bronze	50.0-54.0	1.5	1.0	Balance	1.50-2.50	1.00
72	--	ЖУкА55-4-1	--	Manganese bronze	50-54	--	--	Balance	--	--
73	--	ЖС1-1	--	--	50.0-54.0	--	0.70-1.30	Balance	--	--
Bronzes										
74	613-50	690UC10-7-1	--	B30-54, Nr 4B	Balance	2.0-4.5	3.0-6.0	6.0-9.5	0.5-1.5	0.02
75	614-50	690UC10-8-1	--	--	Balance	3	1	8	1	--
76	614-50	690UC10-8-1	--	B30-54, Nr 5A	Balance	2.5-4.5	3.0-6.0	7.0-10.0	0.5-1.5	0.02
77	--	690UC10-8-1	--	B30-54, Nr 4B	Balance	2.5-5.0	2.0-6.0	5.0-10.0	--	0.02
78	--	690UC10-8-1	--	B30-54, Nr 5B	Balance	2.0-4.0	2.0-6.0	8.0-14.0	--	0.05
79	613-50	690UC10-11-1	--	B30-54, Nr 5B	Balance	2.0-4.0	3.0-6.0	8.0-15.0	--	0.02
80	613-50	690UC10-12-1	--	B30-54, Nr 5B	Balance	2.0-4.0	3.0-6.0	8.0-15.0	--	0.02
81	614-50	690UC10-13-1	--	B30-54, Nr 5B	Balance	2.0-4.0	3.0-6.0	10.0-16.0	--	0.02
82	613-50	690UC10-14-1	--	B30-54, Nr 4B	Balance	1.0-3.5	4.0-6.0	5.0-7.0	--	0.02
83	5017-49	690UC10-15-1	--	B30-54, Nr 4A	Balance	1.0-5.0	1.5-3.5	1.0-5.0	--	0.05
84	5017-49	690UC10-16-1	--	B30-54, Nr 4A	Balance	3-5	3.5-4.5	3-5	--	0.05
85	613-50	690UC10-17-1	--	B30-54, Nr 3D	Balance	3.5-5.5	14.0-20.0	2.0-6.0	1.5	0.05
86	614-50	690UC10-18-1	--	B30-54, Nr 5A	Balance	3.5-5.0	4.0-6.0	6.0-10.0	--	0.05
87	613-50	690UC10-19-1	--	B145-52, Nr 4A	Balance	4.0-6.0	4.0-6.0	4.0-6.0	1.5	0.05
88	--	690UC10-19-1	--	B145-52, Nr 4B	Balance	4.0-6.0	2.0-6.0	5.5-8.0	--	0.05
89	614-50	690UC10-20-1	--	B145-52, Nr 4A	Balance	4.0-6.0	4.0-6.0	4.5-7.0	--	0.05
90	613-50	690UC10-21-1	--	B145-52, Nr 4A	Balance	5.0-7.0	2.0-4.0	5.0-7.0	1.5	0.05
91	614-50	690UC10-22-1	--	B30-54, Nr 4B	Balance	5.0-7.0	2.0-4.0	6.0-9.0	--	0.05
92	--	690UC10-23-1	--	B30-54, Nr 4B	Balance	7	4	4	--	--
93	--	690UC10-24-1	--	B30-54, Nr 4B	Balance	7-9	2-4	3-5	--	--
94	5017-49	690UC10-25-1	--	Red brass	Balance	3.5-4.0	0.02	2.7-3.3	--	0.002
95	--	690UC10-26-1	--	Red brass	Balance	3.5-4.0	0.3	2.70-3.30	--	0.002
96	--	690UC10-27-1	--	Red brass	Balance	3.5-4.0	0.3	2.70-3.30	--	0.10
97	--	690UC10-28-1	--	Red brass	Balance	7-9	0.5	4-6	--	0.02
98	613-50	690UC10-29-1	--	B30-54, Nr 1A	Balance	4-11	0.5	2-4	--	0.02
99	--	690UC10-30-1	--	Non-ferrous	Balance	3-10	--	0.5-1.5	2-4	--
100	--	690UC10-31-1	--	--	Balance	10-12	--	3-4	1-1.5	--
101	--	690UC10-32-1	--	--	Balance	10-12	3	--	4	0.02

ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)												Total Impurities	Remarks	References
Mn	Pb	Bi	Sb	As	P	Others								
3.0-4.5	0.5-1.5	--	0.10	--	--	--	4.1	Cast alloy					300	
3-4	0.5-1.5	--	0.1	--	--	--	2.0	Cast alloy					16,45,225,324	
4-5	0.8-1.2	--	0.08	--	--	Si 0.1-0.2	--	Cast alloy					324	
4-5	0.5-1.5	--	0.1	--	--	--	1.5	Cast alloy					16,45,225,324	
1.5-2.5	0.5-1.5	--	0.10	--	--	--	3.6	Cast alloy					15,45,300	
3-4.5	0.5-1.5	0.002	0.005	--	--	--	--	Cast alloy					15	
--	0.50	0.003	0.01	--	--	--	2.0	--					300	
--	0.40	--	0.50	--	--	--	1.30	Cast alloy					15,20,45,300,316	
--	--	--	--	--	--	--	--	Estimated composition					45	
--	0.40	--	0.50	--	--	Si 0.02	1.1	Cast alloy					225	
--	0.40	--	0.50	--	--	--	1.30	Cast alloy					300	
--	0.40	--	0.50	--	--	--	1.30	Cast alloy					300	
--	0.40	--	0.50	--	--	Si 0.02	1.30	Cast alloy					15,300,324	
--	0.4	--	0.5	--	--	Si 0.02	1.3	Cast alloy					20,45,225,316	
--	0.4	--	0.5	--	--	Si 0.02	1.1	Cast alloy					45,225	
--	0.4	--	0.5	--	--	Si 0.05	1.3	Cast alloy					20,45,225	
Mg 0.002	0.05	0.002	0.002	S 0.002	0.05	Si 0.002	0.2	Cast alloy; estimated composition					33	
--	0.05	0.002	0.002	--	0.03	--	0.2	Cast alloy; nominal composition					16	
--	0.05	0.002	0.002	--	0.03	Si 0.002	0.2	--					20,45,225,337	
Mg 0.002	0.05	0.002	0.002	S 0.002	0.15-0.25	Si 0.002	--	--					15,300	
Mg 0.02	0.20	0.002	0.02	S 0.02	0.15-0.25	Si 0.02	--	--					15,300	
--	0.3	0.005	0.5	S 0.05	--	Si 0.02	1.0	--					225	
--	0.3	0.005	0.5	S 0.05	0.2	Si 0.02	--	Cast alloy					35,45,225	
--	--	--	--	--	--	--	--	Nominal composition					16	
--	--	--	--	--	0.1-0.5	--	--	Nominal composition					16	
Mg 0.02	0.2	0.005	0.1	S 0.02	0.05	Si 0.02	0.75	--					225	

TABLE XIV SOVIET COPPER

Index No.	TMS Number Specification	U.S.S.R. Factory Designation	Nearest ASTM Equivalent ⁽¹⁾	Chemical						
				Cu	Sn	Pb	Zn	Ni	Al	
Bronzes (Continued)										
102	--	UpOC8-28	B30-54, Nr 3E	Balance	4-5	23-26	--	--	0.02	
103	--	UpOC7-17	B30-54, Nr 3D	Balance	6-8	16-20	1.5	--	0.02	
104	--	UpOC8-12	B30-54, Nr 3A	Balance	7-9	11-13	--	--	0.02	
105	--	UpOC10-10	High-leaded tin bronze, B30-54, Nr 3A	Balance	9-11	9-11	0.25-1.0	0.50	0.005	
106	--	UpOC16-5	--	Balance	15-17	4-6	--	--	--	
107	--	UpO04-0.2	Phosphor bronze, Grade A, B139-58	Balance	3.5-4.0	0.2	--	--	0.002	
108	5017-49	UpO04-0.25								
109	5017-49	UpO06 5.0-15	Phosphor bronze, Grade C, B139-58	Balance	6-7	0.02	--	--	0.002	
110	--	UpO06 5.0-25								
111	5017-49	UpO06 5.0-4	Phosphor bronze, Grade C, B139-58	Balance	6-7	0.02	Trace	0.2	0.002	
112	INTY 669-41	UpO07-0.2	Phosphor bronze, Grade C, B139-58	Balance	6-8	0.02	0.2	--	0.01	
113	--	UpO09-0.3	Phosphor bronze, Grade D, B139-58	Balance	90.2	9.27	--	--	--	
114	41330	UpO10-1	Phosphor bronze, Grade C, B139-58	Balance	9-11	0.2	0.3	--	0.02	
115	--	UpO10	--	Balance	9-11	0.5	--	--	0.02	
116	--	UpO14	--	Balance	14	--	--	--	--	
117	493-54	UpAA10R-3-1.5	Ambratloy (Anaconda)	Balance	0.10	0.03	0.5	0.50	9.0-11.0	
118	493-54	UpAA10R-4-4	Aluminum bronze, B30-54, Nr 9D	Balance	0.10	0.02	0.3	3.5-5.5	9.5-11.0	
119	493-54	UpAA10R-4-40	Aluminum bronze, B30-54, Nr 9D	Balance	0.2	0.05	0.5	3.5-5.5	9.5-11.0	
120	493-54	UpAA11R-6-8	Aluminum bronze, B30-54, Nr 9D	Balance	0.20	0.05	0.60	5.0-6.5	10.5-11.5	
121	493-54	UpAACT-1.5-1.5	Aluminum bronze, B30-54	Balance	0.10	1.0-1.5	0.30	--	6.0-8.0	
122	493-54	UpAA8-4	Aluminum bronze, B30-54, Nr 9A	Balance	0.1	0.01	1.0	0.50	8.0-10.0	
123	493-54	UpAA8-42	Aluminum bronze, B30-54, Nr 9A	Balance	0.2	0.1	1.0	1.0	8-10	
124	493-54	UpAA8-2	AMS 4630	Balance	0.10	0.03	1.00	0.50	8.0-10.0	
125	493-54	UpAA10-23	Aluminum bronze	Balance	0.2	0.1	1.5	1.0	8-10	
126	493-54	UpAA10-2	Aluminum bronze	Balance	0.2	0.1	1.5	1.0	9-11	
127	493-54	UpA5	Aluminum bronze	Balance	0.10	0.03	0.50	0.50	4.0-6.0	
128	493-54	UpA7	Avialite (Anaconda), AMS 4630	Balance	0.10	0.03	0.50	0.50	6.0-8.0	
129	--	UpA10	Aluminum bronze, B30-54, Nr 9D	Balance	--	--	--	--	10	
130	493-54	UpAAUCS-20	--	Balance	1.00	18.0-22.0	0.20	1.00	--	
131	493-54	UpAAUCS	--	Balance	0.10	0.03	0.40	0.50	--	
132	493-54	UpAAUCS-2-1-20	--	Balance	0.1	15-20	0.2	1-2	0.05	
133	493-54	UpAAUCS-1	Everdur (Anaconda), Up91-55, Type A	Balance	0.25	0.03	0.50	0.10	--	

ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)	Chemical							Total Impurities	Remarks	References
	Mn	Fe	Bi	Sb	As	P	Others			
Mg 0.02	0.2	0.005	0.5	S 0.05	0.10	Si 0.02	0.8	Cast alloy	225,288,324	
--	0.2	0.05	0.5	--	--	S 0.05	3.5	Cast alloy	324	
Mg 0.02	0.2	0.005	0.5	S 0.05	0.05	Si 0.02	0.75	Cast alloy	225	
--	0.25	--	0.50	S 0.08	0.01	Si 0.03	--	Cast alloy	15,324	
--	--	--	--	--	--	--	0.8	--	288	
--	0.2	0.002	0.002	--	0.20-0.30	Si 0.002	0.1	--	20,189,225,300	
--	0.02	0.002	0.002	--	0.1-0.25	Si 0.002	0.1	--	15,20,189,225,300	
--	0.02	0.002	0.002	--	0.3-0.4	Si 0.002	0.1	--	15,20,46,225,324	
--	0.05	0.002	0.01	S 0.008	0.1-0.25	Si 0.02	0.3	--	225,324	
--	--	--	--	--	0.25	--	--	Actual analysis	373	
Mg 0.02	0.2	0.005	0.5	S 0.02	0.8-1.2	Si 0.02	0.75	--	15,45,225	
--	0.2	0.005	0.5	S 0.05	0.05	Si 0.02	1.0	--	225	
--	--	--	--	--	--	--	--	Nominal composition	324	
1.0-2.0	2.0-4.0	--	0.002	0.01	0.01	Si 0.10	0.75	--	45,189,225,300,324	
0.30	3.5-5.5	--	0.002	0.01	0.01	Si 0.10	0.8	Cast alloy	45,189,225,300	
0.3	3.5-5.5	--	0.05	0.05	0.1	Si 0.2	1.5	Cast alloy	225	
0.50	5.0-6.5	--	0.05	0.05	0.10	Si 0.20	1.5	Cast alloy	15,45,225,300,314	
0.5	1.0-1.5	--	0.002	0.01	0.10	Si 0.10	1.5	Cast alloy	45,225,300,314	
0.50	2.0-4.0	--	0.002	0.01	0.01	Si 0.1	1.7	Cast alloy	15,45,189,225,314	
0.5	2-4	--	0.05	0.05	0.1	Si 0.2	2.7	Cast alloy	225,314	
1.5-2.5	0.04	--	0.002	0.01	0.01	Si 0.10	1.7	--	45,189,225,300,316	
1.5-2.5	1.0	--	0.05	0.05	0.1	Si 0.2	2.8	--	225,314	
1.5-2.5	1.0	--	0.002	0.05	0.1	Si 0.2	2.8	--	225,314	
0.50	0.50	--	0.002	0.01	0.01	Si 0.20	1.6	--	189,225,300,314	
0.50	0.50	--	0.002	0.01	0.01	Si 0.10	1.6	--	189,225,300,314	
--	--	--	--	--	--	--	--	Cast alloy; nominal composition	4	
7.0-8.5	0.20	0.02	0.05	0.01	0.06	Si 0.10	--	--	10,300	
4.5-5.5	0.35	--	0.002	0.01	0.01	Si 0.10	0.9	--	189,225,300	
4-5	0.2	--	0.1	0.05	0.1	Si 0.6-1.0	1.0	--	225	
1.0-1.5	--	--	0.002	0.002	0.05	Si 2.75-3.50	1.1	--	15,189,225,300,314	

TABLE XIV SOVIET COPPER

Index No	NCT Numbers Specification	U.S.S.R. Factory Designation	Nearest ASTM Equivalents(1)	Chemical					
				Cu	Sn	Pb	Zn	Ni	Al
Bronzes (Continued)									
134	--	SpMn3	--	Balance	--	--	--	--	--
135	TV1100 and 1650	SpM10 5-2	--	Balance	--	--	7.2-2.3	--	--
136	495-54	SpM11-3	--	Balance	--	0.05	0.10	2.4-3.4	--
137	--	SpM14-4	--	Balance	--	--	--	--	--
138	--	SpM17-7	--	Balance	--	--	0.2-0.4	--	--
139	--	SpM17-9	Beryllium copper: B119-45	Balance	--	--	0.2-0.4	--	--
140	495-54	Sp20	Beryllium copper: AMS 4532; B119-45	Balance	--	0.005	--	0.2-0.5	0.15
141	495-54	Sp22.5	Beryllium copper: B119-45	Balance	--	0.005	--	0.2-0.5	0.15
142	--	Sp22.5-1.6	Beryllium copper: B119-45	Balance	--	0.002	0.1	0.5	0.05
143	495-54	SpC30	B10-54, Nr 3	Balance	0.002	0.002	0.1	5.5-6.5	1.2-1.6
144	--	SpM16-1.5	--	Balance	--	0.002	--	2.30-3.00	12.0-15.0
145	--	SpM14-3	Aluminum bronzes: B150-58, Nr 2	Balance	--	--	--	--	--
146	495-54	Sp20.5	--	Balance	--	--	--	--	--
147	--	Sp28.5	--	Balance	--	--	--	--	--
148	--	Sp21	--	Balance	--	--	--	--	--
149	495-54	SpC51-2	B67-52	Balance	0.1	0.5	0.1	1.5-2.5	0.05
150	--	Sp24	--	Balance	--	--	--	--	--
151	495-54	Sp24	Cadmium bronzes: B105-55	Balance	0.005	--	0.02	0.10	--
152	--	Sp24	Cadmium bronzes: B105-55	Balance	0.12-0.16	0.005	--	0.005	--
153	--	Sp24	Cadmium bronzes: B105-55	Balance	0.45-0.55	0.005	--	0.005	--
Copper-Magnesium Alloys									
154	QCT 15170 4253	Wakar 14	--	Balance	--	--	--	--	--
Copper-Manganese Alloys									
155	--	WV	--	Balance	--	--	--	--	--
Copper-Nickel Alloys									
156	495-54	W13 9	W13	Balance	--	0.005	--	Ni-Cu 0.57-0.63	C 0.011
157	--	W13 9	W13	Balance	--	--	--	5.5-6.5	--
158	W13 9	W13 9	W13	Balance	--	--	--	10	--
159	--	W13 9	W13	Balance	1.5	1.0	3.0	12.0-18.0	1.0
160	1957-41	W13 9	W13	Balance	1.5	4.0-7.0	3.0	14.0-20.0	1.3
161	1957-41	W13 9	W13	Balance	0.1-0.3	0.002	--	Ni-Cu 18.20-16.80	S 0.011
162	495-54	W13 9	W13	Balance	0.1-0.3	0.002	--	Ni-Cu 18.20-16.80	S 0.011
163	--	W13 9	W13	Balance	0.1-0.3	0.002	--	Ni-Cu 18.20-16.80	S 0.011
164	495-54	W13 9	W13	Balance	0.1-0.3	0.002	0.01	Ni-Cu 18.20-16.80	Mg 0.15
165	--	W13 9	W13	Balance	0.1-0.3	0.002	0.01	Ni-Cu 18.20-16.80	Mg 0.15

ALLOYS (Continued)

Index No	NCT Numbers Specification	U.S.S.R. Factory Designation	Nearest ASTM Equivalents(1)	Composition, per cent (maximum unless given as a range)										Total Impurities	Remarks	References
				Mn	Fe	Bi	Sb	As	P	Others						
3	--	--	--	--	--	--	--	--	--	--	3	--	Estimated composition	324		
--	--	--	--	--	--	--	--	--	--	--	Si 0.3-0.8	0.5	--	225		
0.02	0.1-0.4	0.02	0.002	0.01	0.01	Si 0.6-1.2	0.4	--	--	--	15,189,225,300,314					
--	--	--	--	--	0.4	Si 4	--	--	--	--	Estimated composition	228				
--	--	--	--	--	--	--	--	Ti 0.1-0.25	Be 1.65-1.85	--	Nominal composition	374				
--	--	--	--	--	--	--	--	Ti 0.1-0.25	Be 1.85-2.10	--	Nominal composition	374				
--	0.15	0.002	Mg 0.05	Si 0.15	0.02	Be 1.9-2.2	0.5	--	--	189,225,300,306,324						
--	0.15	--	--	Si 0.15	--	Be 2.3-2.6	0.5	--	--	46,189,225,306,324						
--	0.25	--	0.3	0.1	0.15	Si 0.05	0.9	Cast alloy	--	15,45,225,324						
0.20	0.50	--	0.002	0.01	0.005	--	--	--	--	15,300						
0.50	1.00	0.002	0.002	0.01	0.005	--	--	--	--	15,300						
--	--	--	--	--	--	--	--	Cr 0.4-1.0	0.5	--	189,225					
--	--	--	--	--	--	--	--	Cr 0.8	--	Estimated composition	375					
--	--	--	--	--	--	--	--	Cr 0.8-1	--	Nominal composition	376					
--	0.25	--	7-8	0.1	0.05	Si 0.02	0.95	--	--	225,324						
--	--	--	4.5-6.2	--	0.4-0.9	--	--	--	--	Nominal composition	377					
--	0.005	0.002	0.002	--	0.004	Cd 0.9-1.2	--	--	--	189,300						
--	0.005	0.002	0.002	Mg 0.30-0.40	0.003	Cd 0.12-0.18	--	--	--	300						
--	0.005	0.002	0.002	Mg 0.35-0.45	0.003	Cd 0.25-0.35	--	--	--	300						
--	--	--	--	--	--	Mg 10-11	--	--	--	Nominal composition	45					
5 0.005	0.005	0.002	0.002	0.002	0.002	Si 0.002	0.10	--	--	189,225,300						
0.3-0.8	1.0-1.4	--	--	--	--	--	--	--	--	Nominal composition	225,378,379					
0.81	0.6	--	--	--	--	--	--	--	--	Nominal composition	225					
2.5	1.5	--	0.1	--	--	--	--	6.6	--	45,314						
0.5	1.0	--	0.1	--	--	--	--	3.4	--	45,314						
Mg 0.05	0.05	0.002	0.002	0.002	0.002	Si 0.002	0.20	--	--	189,225						
0.30	1.00	0.002	0.005	0.010	0.010	Si 0.15	1.50	--	--	20,189,225,309,332						

TABLE XIV SOVIET COPPER

Index Nr	ГОСТ Numbers Specification Designation	U. S. S. R. Factory Designation	Nearest ASTM Equivalent(1)	Chemical					
				Cu	Sn	Pb	Zn	Ni	Al
Copper-Nickel Alloys (Continued)									
166	492-82	МН19(соевая)	--	Balance	≤ 0.01	0.005	0.05	Ni+Co 15.00-20.00	Mg 0.01
167	1087-41	МН35	--	Balance	1.5	4.0-7.0	1.0	20.0-30.0	0.05
168	--	МН70	--	Balance	--	--	--	Ni+Co 29.0-33.0	--
169	1087-41	МН33	--	Balance	0.1	0.1	0.1	29.0-37.0	3.0
170	--	МН56.5	--	Balance	--	--	--	Ni+Co 43.0-44.0	--
Copper-Phosphorus Alloys									
171	4315-44	М01	--	Grade B, B52-46	Balance	--	--	--	--
172	4315-48	М02	--	Grade B, B52-48	Balance	--	--	--	--
173	4315-48	М03	--	Grade B, B52-48	Balance	--	--	--	--
Copper-Silicon Alloys									
174	--	МН14	--	B53-46	Balance	--	--	--	Si 15-17
175	--	МН15	--	B53-46	Balance	--	--	--	Si 24-26
Copper-Chromium-Cadmium Alloys									
176	--	--	М0-85	Balance	--	--	--	--	Cr 0.15-0.25 Cd 0.2-0.3
Copper-Chromium-Zirconium Alloys									
177	--	--	М0-84	Balance	--	--	--	--	Cr 0.2-0.35 Zr 0.2-0.35
178	--	--	М0-5	Balance	--	--	--	--	Cr 0.4-0.6 Zr 0.2-0.35
179	--	--	М0	Balance	--	--	--	--	Cr 0.5-0.8 Zr 0.4-0.6
Copper-Manganese-Aluminum Alloys									
180	--	--	Част Бабаса	Balance	84	--	--	--	4
Copper-Nickel-Aluminum Alloys									
181	495-82	МН4-13	Купал 6	Balance	--	0.002	--	Ni+Co 3.50-6.50	1.2-1.8
182	495-82	МН4-13-1	Купал А	Balance	--	0.002	--	Ni+Co 12.00-15.00	2.3-3.0
Copper-Nickel-Cobalt Alloys									
183	--	--	Купал I	ComMo	50	--	--	21	--
184	--	--	Купал II	ComMo	35	--	--	24	--
Copper-Nickel-Iron Alloys									
185	--	--	МН5-1	Balance	--	--	--	4.3-5	O ₂ 0.1
186	--	--	Купал I	Balance	50	--	--	20	--
187	--	--	Купал II	Balance	50	--	--	20	--
Copper-Nickel-Manganese Alloys									
188	495-82	МН5-11	Варвас	Balance	C 0.05	0.020	--	Ni+Co 2.50-3.50	Mg 0.03
189	--	МН5-12	--	Balance	--	--	--	20	--
190	--	МН5-20-29	--	Balance	--	--	--	22	--
191	--	МН5-25-25	--	Balance	--	--	--	30	--
192	--	МН5-26-30	--	Balance	--	--	--	30	--

ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)											Total Impurities	Remarks	References
Mn	Fe	Bi	Sb	As	P	Others							
0.01	0.3	0.002	0.005	0.010	0.010	Si 0.15	0.6	--	--	235			
0.5	1.0	--	0.1	--	--	--	4.15	--	Nominal composition	300			
1.0	1.0	--	0.002	--	--	--	2.22	--	Nominal composition	300			
--	--	0.002	0.002	--	8.5-10	--	0.4	--	--	314			
--	--	0.005	0.01	--	8.5-10	--	0.8	--	--	314			
--	--	0.005	0.01	--	7-8.5	--	1.0	--	--	314			
--	--	--	--	--	--	Si 15-17	--	Nominal composition	45				
--	--	--	--	--	--	Si 24-26	--	Nominal composition	45				
--	--	--	--	--	Cr 0.15-0.25	Cd 0.2-0.3	--	Nominal composition	376, 380				
--	--	--	--	--	Cr 0.2-0.35	Zr 0.2-0.35	--	Nominal composition	376				
--	--	--	--	--	Cr 0.4-0.6	Zr 0.2-0.35	--	Nominal composition	376				
--	--	--	--	--	Cr 0.5-0.8	Zr 0.4-0.6	--	Nominal composition	376				
12	--	--	--	--	--	--	--	Nominal composition	264				
0.20	0.50	--	--	--	--	--	1.10	--	189, 225, 314				
0.50	1.00	--	--	--	--	--	1.90	--	189, 225, 314				
--	Balance	--	--	--	--	Co 29	--	Nominal composition	354				
--	Balance	--	--	--	--	Co 41	--	Nominal composition	264				
C 0.03	1-1.5	0.002	0.005	0.01	0.01	S 0.01	--	--	381				
--	Balance	--	--	--	--	--	--	Nominal composition	264				
--	Balance	--	--	--	--	Co 2.5	--	Nominal composition	354				
11.50-13.50	0.50	≤ 0.020	0.002	0.005	0.005	Si 0.10	0.90	--	12, 26, 183, 225, 360				
20	--	--	--	--	--	--	--	Estimated composition	382				
21.4	--	--	--	--	--	Be 2-2.5 (optional)	--	--	382				
50	--	--	--	--	--	--	--	Estimated composition	382				

TABLE XIV SOVIET COPPER

Index No	FOCT Specification	Numbers Designation	U.S.S.R. Factory Designation	Nearest ASTM Equivalent ⁽¹⁾	Chemical						
					Cu	Sn	Pb	Zn	Ni	Al	
Copper-Nickel-Manganese Alloys (Continued)											
193	--	--	Иксана	--	67	--	--	--	32	--	
194	492-52	ННМ40-1.8	Константан	Constantan	Balance	S 0.02	0.005	C 0.10	Ni+Co 39.00-41.00	Mg 0.05	
195	--	ННМ40-1.1	Константан	Constantan	Balance	S 0.01	--	C 0.10	Ni+Co 42.50-44.00	Mg 0.05	
196	492-52	ННМ40-0.5	Иксана	Constantan	Balance	S 0.01	--	C 0.10	Ni+Co 42.50-44.00	Mg 0.05	
Copper-Nickel-Zinc Alloys											
197	492-52	ННМ15-20	Иксана	German silver; B122-55T Nr 2	Balance	S 0.005	0.020	18.00-22.00	Ni+Co 13.50-16.50	Mg 0.05	
198	--	ННМ15-20	Иксана	German silver; B122-55T Nr 2	Balance	S 0.005	0.020	18.00-22.00	Ni+Co 13.50-16.50	Mg 0.05	
Copper-Chromium-Aluminum-Magnesium Alloys											
199	--	--	Иксана	--	Balance	--	--	--	--	0.15-0.25	
Copper-Nickel-Beryllium-Magnesium Alloys											
200	--	--	Иксана	--	Balance	--	--	--	0.9-1.1	--	
Copper-Nickel-Manganese-Iron Alloys											
201	492-52	ННМ40-0.5-1	Иксана	--	Balance	S 0.01	0.005	C 0.05	Ni+Co 29.00-33.00	Mg 0.05	
Copper-Nickel-Silicon-Magnesium Alloys											
202	--	--	Иксана	--	Balance	--	--	--	1.5-1.7	--	
Copper-Nickel-Zinc-Lead Alloys											
203	ИВТФ 488-35	ННМ15-18-1.8	--	B122, Nr 2	61-64.9	--	1.6-2.0	Balance	Ni+Co 16.5-18.0	--	

(1) Alloys with ASTM equivalents are wrought alloys unless specifically specified as cast.

ALLOYS (Continued)

Index No	Composition, per cent (maximum unless given as a range)							Total Impurities	Remarks	References
	Mn	Fe	Bi	Sb	As	P	Others			
1	--	--	--	--	--	--	--	--	Nominal composition	264
	1.00-2.00	0.50	0.002	0.002	0.010	0.005	Si 0.10	0.90	--	12,189,225,300
	0.10-1.00	0.15	0.002	0.002	0.002	0.002	Si 0.10	0.60	--	189,225
	0.30	0.50	0.002	0.002	0.010	0.005	Si 0.15; C 0.03	0.90	--	20,189,225,300,332
	--	--	--	--	--	Mg 0.15-0.25	Cr 0.4-0.7	--	Nominal composition	46,376,380
	--	--	--	--	--	Mg 0.1-0.2	Be 0.25	--	Nominal composition	376
	0.80-1.30	0.60-1.00	0.002	0.002	0.002	0.006	Si 0.15	0.30	--	189,225
	--	--	--	--	--	Mg 0.15-0.30	Si 0.4-0.6	--	Nominal composition	376,380
	--	--	--	--	--	--	--	--	Nominal composition	225

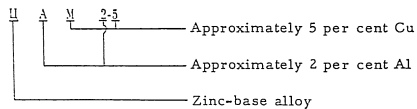
PART VII
 SOVIET SOFT METALS AND
 SOFT-METAL ALLOYS

Table XV presents the designations and compositions of Soviet soft metals and soft-metal alloys. Babbitt metals are treated separately in Table XVI.

The ГОСТ designations for commercially pure soft metals begin with the first letter of the corresponding Russian word: С (for свинец, lead), О (for олово, tin), and Ц (for цинк, zinc). The letter is followed by an arbitrary number, which increases with decreasing purity of the metal.

The designations of Soviet lead-base alloys may resemble the designations of bronzes. More often, the designations seem to be arbitrary. In ГОСТ 3188-49, the specified lead-base alloys have designations beginning with the letter М. The М is followed by a letter, and an ordinal number completes the designation. The lead-antimony alloys specified in ГОСТ 1292-37 begin with the letters ССу (for свинец, lead, and сурьма, antimony). Arbitrary letters and numbers complete the designation.

The ГОСТ designations for zinc-base alloys resemble those for copper-base alloys, as in the following example:



The following letters are used to indicate the elements in the alloy:

Russian Letter	Element	
	Russian Word	English Word
А	Алюминий	Aluminum
М	Медь	Copper
О	Олово	Tin
С	Сурьма	Antimony
Ц	Цинк	Zinc

Composition is indicated by a series of numbers which follow the letters. The zinc content is not specified, and the numbers refer back to each letter after the Ц in order of appearance.

The ГОСТ designations for babbitts are prefixed by the letter В (for баббит, babbitt). This letter is followed either by a number showing the percentage of tin or by a letter denoting a significant alloying element, such as К (for кальций, calcium), Н (for никель, nickel), С (for сурьма, antimony), or Т (for теллур, tellurium).

TABLE XV SOVIET SOFT METALS

Index No.	FOCT Numbers Specification	Designation	Nearest ASTM Equivalent	Chemical Composition, per cent (maximum unless given as a range)					
				Pb	Sn	Zn	Cu	Ag	As
Commercially Pure Lead									
1	3778-56	CB	Chemical lead, B29	>99.992	0.001	0.001	0.0005	0.0003	0.0005
2	3778-56	CB	Chemical lead, B29	>99.99	0.001	0.001	0.001	0.0005	0.001
3	3778-56	C1	Chemical lead, B29	>99.98	0.002	0.001	0.001	0.001	0.002
4	3778-56	C2	Chemical lead, B29	>99.95	0.002	0.002	0.001	0.0015	0.002
5	3778-56	C3	Chemical lead, B29	>99.9	--	0.005	0.002	0.002	0.005
6	3778-56	CHCy	--	Balance	0.008	0.005	0.002	0.0015	0.005
7	3778-56	C4	Chemical lead, B29	>99.5	--	0.10	0.09	0.002	A+Sb+Sn 0.25
Lead-Basis Alloys									
8	--	SpCl100-1	--	60	--	--	Balance	--	--
9	492-52	SpCl100-2.5	--	57-63	0.5	--	Balance	--	--
10	5188-49	MB1	B102-52	Balance	0.3	0.01	0.2	--	3.5-4.5
11	5188-49	MB2	B102-52	Balance	0.3	0.01	0.2	--	2.7-3.3
12	5188-49	MB3	B102-52	Balance	--	0.01	0.2	--	1.5-2.5
13	5188-49	MB1	B102-52	Balance	0.3	0.01	0.15	--	1.0-1.5
14	5188-49	MCN1	B102-52	Balance	0.05	0.01	0.10	--	2.0-2.5
15	5188-49	MCN1	B102-52 (Alloy T 10A)	Balance	0.05	0.01	0.06	--	1.0-1.5
16	1292-57	CCy1	--	Pb+Sb+Sn >99.75	Not Specified	0.005	0.06	--	--
17	1292-57	CCy0P	--	Pb+Sb+Sn >99.60	Not Specified	0.002	0.10	--	0.05
18	1292-57	CCy0B	--	Pb+Sb+Sn >98.40	Not Specified	0.15	0.50	--	0.10
19	1292-57	CCy4	--	Pb+Sb+Sn >98.50	Not Specified	0.15	1.50	--	1.00
20	1292-57	CCyA	--	Pb+Sb >99.70	0.002	0.0015	0.20	--	0.005
21	1292-57	CCy2	--	Pb+Sb >99.50	--	Sn+Zn+Cu 0.30	--	--	--
22	1292-57	CCyW	--	Pb+Sb >99.10	--	0.005	0.04-0.08	--	0.005
23	1292-57	CCy3	--	Pb+Sb >98.75	0.25	0.25	0.50	--	--
24	5238-50	Am1	B102-52	Balance	4.2-4.8	0.01	0.06	--	--
Commercially Pure Tin									
25	866-41	O1	Strait tin, QQ-T-391	0.04	>99.90	--	0.01	--	0.015
26	866-41	O2	--	0.25	>99.56	--	0.03	--	0.02
27	866-41	O3	--	1.00	>98.35	--	0.10	--	0.10

AND SOFT-METAL ALLOYS

Index No.	FOCT Numbers Specification	Designation	Nearest ASTM Equivalent	Chemical Composition, per cent (maximum unless given as a range)						Total Impurities	Remarks	Reference
				Sb	Bi	Fe	Ni	Co	Others			
				0.0005	0.004	0.001	0.001	0.001	Mg+Ca+Na 0.003	0.008	--	10,42,189,225,300,337
				0.001	0.004	0.001	0.001	0.001	Mg+Ca+Na 0.003	0.01	--	10,42,189,225,300
				0.004	0.006	0.002	0.002	--	Mg+Ca+Na 0.003	0.02	--	10,42,189,225,300
				0.005	0.03	0.003	0.005	0.01	Mg 0.005; Ca+Na 0.02	0.05	--	10,42,189,225,300
				Sb+Sn 0.01	0.06	0.005	--	--	Mg 0.01; Ca+Na 0.04	0.1	--	10,42,189,225,300
				0.4-0.8	0.06	0.005	--	--	Mg 0.01; Ca+Na 0.03	--	--	314
				--	0.10	0.01	--	--	Mg 0.02; Ca+Na 0.10	0.5	--	10,42,189,225,300
				--	--	--	2	--	--	--	Nominal composition: probably packing alloy	4
				0.5	--	0.25	2.25-2.75	--	P 0.05	1.25	Probably packing alloy	45,225,314
				13.5-15	--	0.05	0.02	--	S 0.02	0.6	--	314
				14-16	--	0.05	0.02	--	S 0.02	0.6	--	314
				14-16	--	0.05	0.02	--	S 0.02	0.3	--	314
				9.5-10.5	--	0.05	0.02	--	S 0.02	0.5	--	314
				9.5-10.5	--	0.05	0.02	--	S 0.02	0.25	--	314
				9.5-10.5	--	0.05	0.02	--	S 0.02	0.20	--	314
				4.0-6.0	--	--	--	--	--	0.18	--	314
				3.0	0.05	--	--	--	--	0.178	--	314
				Not Specified	0.15	--	--	--	--	0.20	--	314
				20.0	0.10	--	--	--	--	0.25	--	314
				7.0	0.015	--	--	Au 0.0008; Pt 1.6 x 10 ⁻⁶	Ca+Mg 0.004; Ni 0.0013	0.07	--	314
				0.3-3.0	--	--	--	--	--	0.20	--	314
				0.5-0.7	0.06	--	--	--	Mg 0.01; Ca+Na 0.08	--	--	314
				1.0-6.0	--	--	--	--	--	0.25	--	314
				11-12	--	0.05	0.02	--	Al 0.01	0.1	--	314
				0.015	0.01	0.009	--	--	S 0.01	0.10	--	10,42,189,225,300
				0.05	0.05	0.02	--	--	S 0.02	0.44	--	10,42,189,225,300
				0.30	0.05	0.05	--	--	S 0.04	1.65	--	10,42,189,225,300

TABLE XV SOVIET SOFT METALS AND

Index	ГОСТ Numbers		Nearest ASTM Equivalent	Chemical Composition,					
	Specification	Designation		Pb	Sn	Zn	Cu	Ag	As
28	860-41	04	--	3.00	>96.25	--	0.15	--	0.10
Commercially Pure Zinc									
29	3640-47	U8	B6-58	0.005	--	>99.99	0.001	--	--
30	3640-47	U8	B6-58 (High grade)	0.015	--	>99.96	0.001	--	--
31	3640-47	U1	B6-58 (Intermediate)	0.024	--	>99.94	0.002	--	--
32	3640-47	U3	B6-58 (Brass special)	0.05	--	>99.9	0.002	--	--
33	3640-47	U3	B6-58 (Selected)	1.0	0.002	>98.7	0.005	--	0.01
34	3640-47	U4	B6-58 (Prime Western)	2.0	0.05	>97.5	0.05	--	0.01
35	--	U5	--	4.3	1.0	>94.10	0.20	--	0.20
Zinc-Base Alloys									
36	--	UAM-24	--	--	--	Balance	4	--	--
37	--	UAM2-3	--	--	--	Balance	5	--	--
38	3640-47	UAM1	B86-57T	0.03	0.01	Balance	0.5	--	--
39	--	UAM4-5	B86-57T	--	--	Balance	0.5-1.0	--	--
40	3640-47	UAM4-1	B86-57T (Alloy AC41A), also B240-57T	0.03	0.01	Balance	0.75-1.25	--	--
41	3640-47	UAM4-3	B86-57T (Alloy C42A)	0.03	0.01	Balance	2.5-3.5	--	--
42	3640-47	UAM5-10	--	0.03	0.01	Balance	9.5-10.5	--	--
43	7117-54	UAM7-1.3	--	0.03	0.01	Balance	1.0-2.0	--	--
44	--	UAM10-3	--	--	--	Balance	0.5-1.0	--	--
45	--	UAM10-7	--	--	--	Balance	2	--	--
46	7117-54	UAM10-5	--	0.03	0.01	Balance	4.0-5.5	--	--
47	--	UAM10-15	--	--	--	Balance	15	--	--
48	3640-47	U10-1	--	0.1	0.1	Balance	4.0-5.5	--	--
49	3640-47	U14	--	0.1	0.1	Balance	0.7	--	--
50	--	U15	--	--	--	Balance	--	--	--
51	--	U11	--	0.1	--	Balance	1.00-0.1	--	--
52	--	U11	Zalloy 42	--	--	Balance	1	--	--
53	--	U12-3	--	0.03	1.5-4.2	Balance	0.10	--	--

SOFT-METAL ALLOYS (Continued)

Index	ГОСТ Numbers		Nearest ASTM Equivalent	Chemical Composition,						Remarks	References
	Specification	Designation		Pb	Sn	Zn	Cu	Ag	As		
28	860-41	04	--	3.00	>96.25	--	0.15	--	0.10		
per cent (maximum unless given as a range)											
				Sb	Bi	Fe	Ni	Cd	Others	Total Impurities	
				0.30	0.10	0.05	--	--	S 0.05	3.75	--
				--	--	0.003	--	0.002	--	0.01	--
				--	--	0.010	--	0.010	--	0.04	--
				--	--	0.015	--	0.014	--	0.06	--
				--	--	0.04	--	0.02	--	0.1	--
				0.02	--	0.07	--	0.2	--	1.3	--
				0.02	--	0.15	--	0.2	--	2.5	--
				0.30	--	1.0	--	0.2	--	5.9	--
				--	--	--	--	--	Al 0.2	--	Nominal composition
				--	--	--	--	--	Al 2	--	Nominal composition
				--	--	0.1	Mg 0.05-0.1	0.12	Al 3.0-4.0	--	45
				--	--	--	Mg 0.03	--	Al 4	--	Nominal composition
				--	--	0.1	Mg 0.03-0.08	0.12	Al 3.5-4.5	--	45, 225, 323
				--	--	0.1	Mg 0.02-0.08	0.12	Al 3.9-4.3	--	45
				--	--	0.1	Mg 0.75-1.25	0.12	Al 4.5-5.5	--	45
				Si 0.10	Mn 0.10	0.20	Mg 0.03-0.06	0.02	Al 8.0-11.0	0.50	--
				--	--	--	Mg 0.03	--	Al 10	--	Nominal composition
				--	--	--	Mg 0.03	--	Al 10	--	Nominal composition
				--	--	Si 0.05	0.20	Mg 0.03-0.06	0.02	Al 9-12	0.40
				--	--	--	--	--	Al 10	--	Estimated composition
				--	--	0.1	Mg 0.1	0.08	Al 0.1-0.2	--	45
				--	--	0.1	Mg 0.1	0.08	Al 3.5-5.0	--	45
				--	--	--	Mg 0.05	--	Al 15	--	Nominal composition
				--	--	0.03	Mg 0.02-0.06	--	Al 3.5-4.5	0.66	--
				--	--	--	--	--	--	--	Nominal composition
				2.5-4.0	--	0.20	--	0.02	--	--	324

TABLE XVI SOVIET

Index No.	FOCT Numbers		U.S.S.R. Factory Designation	Nearest ASTM Equivalent ⁽¹⁾	Chemical Composition								
	Specification	Designation			Cu	Sn	Sb	Pb	As	Bi	Fe		
1	1209-83	HK	--	--	--	--	0.25	Balance	--	0.1	--		
2	1209-83	HK5	--	--	0.15	1.5-2.5	0.2	Balance	--	0.2	--		
3	1208-85	DH	--	--	1.5-2.0	9.0-11.0	13.0-15.0	Balance	0.5-0.9	0.10	0.10		
4	1209-83	DC	--	--	1.0-1.5	--	16-18	Balance	0.2	--	0.1		
5	--	UC1	--	--	1-2	--	16-18	Balance	0.5-1	--	--		
6	--	UC2	--	--	0.5	1.5-2.5	5-8	Balance	0.3-1.0	0.1	0.1		
7	--	UC3	CDC 6-3	--	0.3	5.5-6.5	5.5-6.5	Balance	0.05	0.07	0.1		
8	1202-85	DT	--	--	0.7-1.1	9.0-11.0	14.0-16.0	Balance	0.3	0.10	0.10		
9	1202-85	DT3	--	--	2.5-3.0	5.0-6.0	14.0-16.0	Balance	0.6-1.0	0.10	0.10		
10	1202-85	B6	--	--	--	10	15	Balance	--	--	--		
11	--	B10	--	--	--	--	15	Balance	0.30	0.10	0.10		
12	1202-85	B18	--	--	1.5-2.0	15.0-17.0	15.0-17.0	Balance	0.30	0.10	0.10		
13	1202-85	U83	--	--	5.5-5.6	Balance	10.0-12.0	0.35	0.10	0.05	0.10		
14	1202-85	U89	--	B23-49 (Grade 2)	2.5-3.5	Balance	7.25-8.25	0.35	0.10	0.08	0.08		
15	--	U91	--	B23-49 (Grade 1) Alloy I, B102-48	4.5	91	4.5	--	--	--	--		
16	--	U93	--	--	3.5	93	3.5	--	--	--	--		
17	--	U93A	--	--	2	93	5	--	--	--	--		
18	--	--	Case I	--	--	1.0-2.0	--	Balance	--	--	--		
19	--	--	Case II	--	--	1.0-2.0	--	Balance	--	--	K 0.02-0.06		

(1) Most of the alloys in this table are similar to those covered by ASTM Specification B23-49.

RABBIT METALS

per cent (maximum unless given as a range)										Remarks	References
Zn	Cd	Al	Mg	Others	Total Impurities						
--	--	Na 0.6-0.9	0.02	Ca 0.85-1.15	0.30	--	--	8,189,288,324,377			
--	--	Na 0.25-0.50	0.04-0.09	Ca 0.35-0.55	0.30	--	--	8,189,314,324			
0.15	1.25-1.75	--	--	Ni 0.75-1.25	0.40	--	--	8,15,17,189,288			
--	--	--	--	--	--	--	--	8,10;20,324			
--	--	--	--	--	--	--	--	324			
0.5	--	--	--	--	--	--	--	324			
0.01	0.05	0.005	--	Ni 0.05	--	--	--	324			
0.15	0.7-0.11	--	--	Te 0.05-0.20	0.60	Ref. 189 does not report Cd	--	4,8,15,189,324			
0.15	1.75-2.25	--	--	--	0.40	--	--	8,10,189,288,324			
--	--	--	--	--	--	--	--	Nominal composition 324			
0.15	--	--	--	--	0.60	--	--	8,10,189,288,324			
0.03	--	--	--	--	0.55	--	--	8,10,189,288,324			
0.03	--	--	--	--	0.55	--	--	8,189,314,324			
--	--	--	--	--	--	--	--	Nominal composition 324			
--	--	--	--	--	--	--	--	Nominal composition 324			
--	Hg 0.4-0.9	0.15	0.05	Ca 0.3-0.7	--	--	--	324			
L1 0.02-0.06	Hg 0.4-0.9	0.02-0.15	0.02-0.1	Ca 0.3-0.7	--	--	--	324			

TABLE XVI SOVIET

Index No.	FOCT Numbers		U. S. S. R. Factory Designation	Nearest ASTM Equivalent ⁽¹⁾	Chemical Composition						
	Specification	Designation			Cu	Sn	Sb	Pb	As	Bi	Fe
1	1209-53	HK	--	--	--	--	0.25	Balance	--	0.1	--
2	1209-53	HK5	--	--	0.15	1.5-2.5	0.2	Balance	--	0.2	--
3	1209-55	DH	--	--	1.5-2.0	9.0-11.0	13.0-15.0	Balance	0.5-0.9	0.10	0.10
4	1209-53	UC	--	--	1.0-1.5	--	16-18	Balance	0.2	--	0.1
5	--	UC1	--	--	1-2	--	16-18	Balance	0.5-1	--	--
6	--	UC2	--	--	0.5	1.5-2.5	5-8	Balance	0.3-1.0	0.1	0.1
7	--	UC3	COC 6-1	--	0.3	5.5-6.5	5.5-6.5	Balance	0.05	0.07	0.1
8	1209-55	DT	--	--	0.7-1.1	9.0-11.0	14.0-16.0	Balance	0.3	0.10	0.10
9	1209-51	DT1	--	--	2.5-3.0	5.9-6.0	14.0-16.0	Balance	0.6-1.0	0.10	0.10
10	1209-55	D6	--	--	--	10	15	Balance	--	--	--
11	--	B10	--	--	--	--	10	15	Balance	0.30	0.10
12	1209-55	B18	--	--	1.5-2.0	15.0-17.0	15.0-17.0	Balance	0.30	0.10	0.10
13	1209-55	U83	--	--	5.5-5.6	Balance	10.0-12.0	0.35	0.10	0.05	0.10
14	1209-55	U89	--	B23-49 (Grade 2)	2.5-3.5	Balance	7.25-8.25	0.35	0.10	0.08	0.08
15	--	U81	--	B23-49 (Grade 1); Alloy 1; B102-48	4.5	91	4.5	--	--	--	--
16	--	U93	--	--	3.5	93	3.5	--	--	--	--
17	--	U93A	--	--	2	93	5	--	--	--	--
18	--	--	Case I	--	--	1.0-2.0	--	Balance	--	--	--
19	--	--	Case II	--	--	1.0-2.0	--	Balance	--	--	K 9.02-0.06

(1) Most of the alloys in this table are similar to those covered by ASTM Specification B23-49.

BABBITT METALS

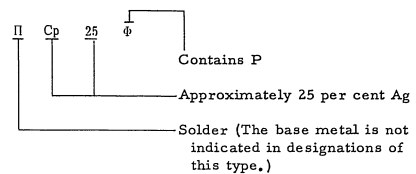
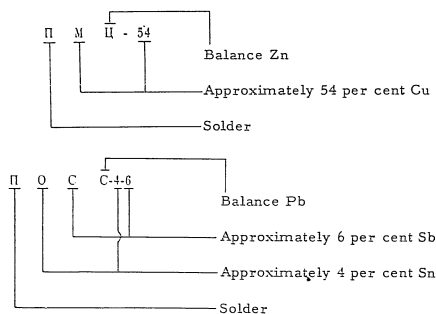
per cent (maximum unless given as a range)									
Zn	Cd	Al	Mg	Others	Total Impurities	Remarks	References		
--	--	Na 0.6-0.9	0.02	Ca 0.85-1.15	0.30	--	8,189,288,324,377		
--	--	Na 0.25-0.50	0.04-0.09	Ca 0.35-0.55	0.30	--	8,189,314,324		
0.15	1.25-1.75	--	--	Ni 0.75-1.25	0.40	--	8,15,17,189,288		
--	--	--	--	--	0.50	--	8,10,20,324		
--	--	--	--	--	--	--	324		
0.5	--	--	--	--	0.40	--	324		
0.01	0.05	0.005	--	Ni 0.05	--	--	324		
0.15	0.7-0.11	--	--	Te 0.05-0.20	0.60	Ref. 189 does not report Cd	4,8,15,189,324		
0.15	1.75-2.25	--	--	--	0.40	--	8,10,189,288,324		
--	--	--	--	--	--	Nominal composition	324		
0.15	--	--	--	--	0.60	--	8,10,189,288,324		
0.03	--	--	--	--	0.55	--	8,10,189,288,324		
0.03	--	--	--	--	0.55	--	8,189,314,324		
--	--	--	--	--	--	Nominal composition	324		
--	--	--	--	--	--	Nominal composition	324		
--	--	--	--	--	--	Nominal composition	324		
--	Hg 0.4-0.9	0.15	0.05	Ca 0.3-0.7	--	--	324		
Li 0.02-0.06	Hg 0.4-0.9	0.02-0.15	0.02-0.1	Ca 0.3-0.7	--	--	324		

PART VIII
SOVIET SOLDERS

The ГОСТ designations for solders begin with the letter П (for припой, solder), which is followed by letters denoting the major alloying elements. The percentages of the alloying elements generally are noted after all of the letters and refer to the letters in their respective order, starting with the first letter after П. (In the designations for some silver solders, a letter indicating a second alloying addition is placed after the number showing silver content.) However, with the exception of one solder, the percentage of only one alloying element is noted in the known Soviet solder designations. The element identification system for solder designations is as follows:

Russian Letter	Element	
	Russian Word	English Word
К	Кадмий	Cadmium
М	Медь	Copper
О	Олово	Tin
С	Свинец	Lead
С	Сурьма	Antimony
Ср	Серебро	Silver
Ц	Цинк	Zinc

The following examples illustrate the meaning of the ГОСТ solder designations:



A few solders for light metals are designated only by name.

Table XVII presents the designations and compositions of Soviet solders.

TABLE XVII

Index No.	FOCT Numbers Specification	U.S.S.R. Factory Designation	Nearest U.S. Equivalent	Chemical Composition, per cent (maximum unless given as a range)					
				Sn	Cu	Zn	Pb	As	Sb
Soft Solders									
1	1499-54	POC-50	--	89.0-90.0	0.08	0.002	Balance	0.05	0.10-0.15
2	1499-54	POC-41	ASTM 60B	99-61	0.1	0.002	Balance	0.05	0.8
3	1499-54	POC-40	ASTM 50B	49-50	0.1	0.002	Balance	0.05	0.8
4	1499-54	POC-40	SAE-1, Class B; ASTM 40C	39.0-40.0	0.10	0.002	Balance	0.05	1.5-2.0
5	1499-54	POC-30	ASTM 30C	29.0-30.0	0.15	0.002	Balance	0.05	1.5-2.0
6	1499-54	POC-18	--	17.0-18.0	0.15	0.002	Balance	0.05	2.0-2.5
7	1499-54	POCC-4-8	--	3.0-4.0	0.15	0.002	Balance	0.05	5.0-6.0
Hard Solders									
8	1534-42	PMU-54	AWS BCuZn-1	--	52-56	Balance	0.5	--	--
9	1534-42	PMU-52	SAE 45	1.50	49.0-53.0	Balance	0.5	--	0.10
10	1534-42	PMU-48	--	--	46-50	Balance	0.5	--	--
11	1534-42	PMU-47	--	1.50	45.0-49.0	Balance	0.5	--	--
12	1534-42	PMU-42	--	1.50	40.0-45.0	Balance	0.5	--	--
13	1534-42	PMU-38	--	--	34-38	Balance	0.5	--	--
Silver Solders									
14	8190-56	PCp72	AWS BAg-8	--	28.0 ^{+0.5} _{-0.7}	--	0.005	--	--
15	8190-56	PCp71	AWS BAg-8	--	28.0 ^{+0.7} _{-1.0}	--	--	--	--
16	8190-56	PCp70	--	--	26.0 ± 0.5	4.0 ± 1.0	0.15	--	--
17	8190-56	PCp68	AWS BAg-9	--	25.0 ± 0.5	10.0 ^{+1.0} _{-1.5}	0.15	--	--
18	8190-56	PCp62	--	10.0 ± 1.5	50.0 ^{+0.5} _{-0.7}	--	0.005	--	--
19	8190-56	PCp59	--	--	16.0 ± 1.0	16.0 ± 2.0	--	--	18.0 ± 1.0
20	8190-56	PCp59Ka	AWS BAg-1a	--	30.0 ± 0.5	25.0 ^{+1.0} _{-1.5}	0.15	--	--
21	8190-56	PCp45	AWS BAg-5	--	27.0 ± 1.0	16.0 ± 2.0	0.2	--	--
22	8190-56	PCp44	--	--	16.0 ^{+0.7} _{-0.9}	17.0 ^{+0.8} _{-1.0}	0.2	--	--
23	8190-56	PCp40	AWS BAg-1	--	48.8 ± 1.0	5.5 ± 0.5	--	--	--
24	8190-56	PCp37.5	--	--	40.0 ± 1.0	35.0 ^{+2.0} _{-2.5}	0.15	--	--
25	8190-56	PCp35	--	--	70.0 ± 1.0	--	--	--	--
26	8190-56	PCp30	--	--	80.2 ± 1.0	--	--	--	--
27	8190-56	PCp15	AWS BCuP-5	--	35.0-37.0	Balance	0.50	--	--
28	OCT 2082	PCp12	--	--	52.0 ± 1.0	36.0 ^{+1.5} _{-2.0}	0.15	--	--
29	8190-56	PCp12H	--	--	53.0 ± 1.0	37.0 ^{+1.5} _{-2.0}	0.15	--	--
30	8190-56	PCp10	--	--	--	--	97.0 ± 1.0	--	--
31	8190-56	PCp3	AWS 2 SS	--	--	1.0 ± 0.5	--	--	--
32	8190-56	PCp3Ka	--	--	5.5 ± 0.5	--	92.0 ± 1.0	--	--
33	8190-56	PCp2.5	--	--	30.0 ± 1.0	--	63.0 ± 1.5	--	--
34	8190-56	PCp2	--	--	--	--	--	--	--

SOVIET SOLDERS

per cent (maximum unless given as a range)										Remarks	References
Bi	Ag	Fe	Al	Cd	Others	Total Impurities					
0.10	--	0.02	0.002	S 0.02	Ni 0.02	--	--	--	91,189,288,300		
0.1	--	0.02	0.002	S 0.02	Ni 0.02	--	--	--	189,314		
0.1	--	0.02	0.002	S 0.02	Ni 0.02	--	--	--	189,314		
0.10	--	0.02	0.002	--	Ni 0.02	--	--	--	91,189,288,300		
0.10	--	0.02	0.002	--	Ni 0.02	--	--	--	91,189,288,300		
0.10	--	0.02	0.002	--	Ni 0.02	--	--	--	91,189,288,300		
0.10	--	0.02	0.002	--	Ni 0.02	--	--	--	91,189,288,300		
--	--	0.1	--	--	--	--	--	Nominal composition	225,288		
--	--	0.50	--	--	--	--	--	--	91,189,300		
--	--	0.1	--	--	--	--	--	Nominal composition	225,288,319		
--	--	0.50	--	--	--	--	--	--	91,189,300		
--	--	0.50	--	--	--	--	--	--	91,189,300		
--	--	0.1	--	--	--	--	--	Nominal composition	91,189,225,288		
--	72.0 ± 0.5	--	--	--	--	--	0.25	--	314		
--	71.0 ± 0.5	--	--	--	P 1.0 ± 0.2	--	0.3	--	314		
--	70.0 ± 0.5	--	--	--	--	--	0.5	--	91,314,319		
--	65.0 ± 0.5	--	--	--	--	--	0.5	--	288,300,314		
--	62.0 ± 0.5	--	--	--	--	--	0.5	--	314		
--	50.0 ± 0.5	--	--	--	--	--	0.25	--	288,300,314		
--	50.0 ± 0.5	--	--	--	--	--	0.5	--	314		
--	45.0 ± 0.5	--	--	--	--	--	0.5	--	91,288,300,314		
--	44.0 ± 1.0	--	Ni 2.0 ± 0.5	--	--	Mn 3.0 ± 0.5	0.5	--	314		
--	40.0 ± 1.0	--	--	--	26.0 ^{+0.5} _{-1.0}	Ni 0.3 ± 0.2	0.5	--	314		
--	37.5 ± 0.5	--	--	--	--	Mn 8.2 ± 0.3	0.5	--	314		
--	25.0 ± 0.3	--	--	--	--	--	0.5	--	91,288,300,314		
--	25.0 ± 0.5	--	--	--	--	P 5.0 ± 0.5	0.5	--	314		
--	15.0 ± 0.5	--	--	--	--	P 4.8 ^{+0.2} _{-0.3}	0.5	--	314		
--	11.7 - 12.3	--	--	--	--	--	1.0	--	91,288,300		
--	12.0 ± 0.3	--	--	--	--	--	0.5	--	314		
--	10.0 ± 0.3	--	--	--	--	--	0.5	--	91,288,300,314		
--	3.0 ± 0.3	--	--	--	--	--	0.5	--	314		
--	3.0 ± 0.5	--	--	--	96.0 ± 1.0	--	0.5	--	314		
--	2.5 ± 0.3	--	--	--	--	--	0.5	--	314		
--	2.0 ± 0.3	--	--	--	5.0 ± 0.5	--	0.5	--	314		

TABLE XVII SOVIET

Index No.	ГОСТ Numbers		U.S.S.R. Factory Designation	Nearest U.S. Equivalent	Chemical Composition					
	Specification	Designation			Su	Cu	Zn	Pb	As	Sb
Silver Solders (Continued)										
35	8188-55	ПСч15	--	--	5.0 ± 1.0	--	--	93.5 ± 1.5	--	--
36	--	Сквнпалъ	Аргпалъ	--	--	--	--	--	--	--
Solders for Light Alloys										
37	--	--	Алпа 1	--	55.0	--	25.0	--	--	--
38	--	--	Алпа 2	--	40.0	--	25.0	--	--	--
39	--	--	Алпа 1	--	63.0	--	33.0	--	--	--
40	--	ПКН-40-40	--	--	--	--	60.8	--	--	--

SOLDERS (Continued)

per cent (maximum unless given as a range)								Remarks	References
Bi	Ag	Fe	Al	Cd	Others	Total Impurities			
--	1.5 ± 0.8	--	--	--	--	--	--	--	314
--	87	--	4	--	Mn 9	--	--	Nominal composition	264
--	--	--	--	20.0	--	--	--	Nominal composition	288,300
--	--	--	15.0	26.0	--	--	--	Nominal composition	288,300
--	--	--	1.0	--	--	--	--	Nominal composition	288,300
--	--	--	--	40.0	--	--	--	Nominal composition	289,300

PART IX
 SOVIET PRECIOUS METALS
 AND PRECIOUS-METAL ALLOYS

The ГОСТ designations for the precious metals and their alloys incorporate the following letters to indicate the elements:

Russian Letter	Element	
	Russian Word	English Word
И	Иридий	Iridium
Зл	Золото	Gold
К	Кобальт	Cobalt
М	Медь	Copper
Н	Никель	Nickel
Пд	Палладий	Palladium
Пл	Платина	Platinum
Рд	Родий	Rhodium
Ру	Рутений	Ruthenium
Ср	Серебро	Silver

The system of designation is the same for the pure metals and for their alloys. The major constituents of the metal or the alloy are indicated by a series of letters, which are followed by numbers indicating composition and referring back to the letters in the order of their appearance; the content of either the first- or the last-indicated element may not be specified. The composition of gold and silver metals and of alloys of only gold, silver, and/or copper is indicated in tenths of one per cent. The composition of all other precious metals and their alloys is given in per cent units. The illustrations below explain the meaning of the precious-metal designations:

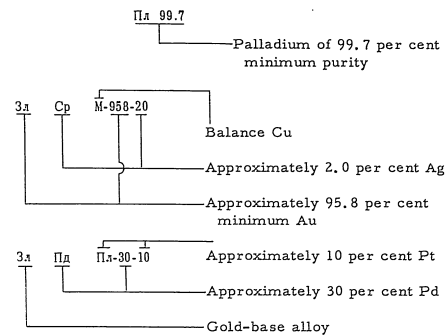
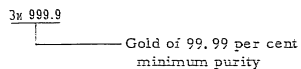


Table XVIII presents the designations and compositions of Soviet precious metals and precious-metal alloys.

TABLE XVIII SOVIET PRECIOUS METALS

Index No	DOCT Numbers	Factory Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical			
					Au	Ag	Pt	Ir
Pure Metals								
1	8335-56	7x999.9	--	Proof Gold	>99.99	--	--	--
2	8335-56	7x999	--	--	>99.9	--	--	--
3	8335-54	Cp 999.9	--	--	--	>99.99	--	--
4	8335-54	Cp 999	--	--	--	>99.9	--	--
5	8335-57	Пл 99.9	--	--	0.01	--	>99.9	--
6	8335-57	Пл 99.8	--	Chemical pure	0.01	--	>99.8	--
7	8335-57	Пл 99.7	--	Crucible grade	0.03	--	>99.7	--
8	8335-57	Пл 99.7	--	--	0.04	--	Pt+Rh+Pd 0.20	>99.7
9	8335-57	Пл 99.6	--	--	0.01	--	Pt+Rh 0.13	--
10	8335-57	Пл 99.7	--	--	0.03	--	Pt+Rh 0.20	--
11	8335-57	Пл 99.7	--	--	0.04	--	Pt+Rh+Pd 0.20	--
Gold-Copper Alloys								
12	8335-56	14K 980	--	--	98.040.3	--	--	--
13	8335-56	14K 883	--	14 carat	98.340.3	--	--	--
Gold-Palladium Alloys								
14	8335-57	9Пл-18	--	--	84.040.5	--	Pt+Rh 0.10	--
15	8335-57	9Пл-40	--	--	60.040.6	--	Pt+Rh 0.12	--
Gold-Platinum Alloys								
16	8335-57	9Пл-5	--	--	95.040.3	--	5.040.3	--
17	8335-57	9Пл-7	--	--	93.040.4	--	7.040.4	--
18	8335-57	9Пл-10	--	--	90.040.5	--	10.040.5	--
19	8335-57	9Пл-25	--	--	75.040.5	--	25.040.5	--
Gold-Silver Alloys								
20	8335-56	14Cp999-10	--	--	99.040.3	1.040.3	--	--
21	8335-56	14Cp975-200	--	--	75.040.3	25.040.5	--	--
22	8335-56	14Cp900-400	--	--	60.040.3	40.040.5	--	--
23	8335-56	14Cp953-417	--	14 carat	58.340.3	41.740.5	--	--

AND PRECIOUS-METAL ALLOYS

Composition, per cent (maximum unless given as a range)										Total Impurities	References
Pd	Rh	Cu	Fe	Pb	Sb	Bi	Others				
--	--	--	--	--	--	--	--	--	--	0.01	314
--	--	--	0.05	0.003	0.005	0.005	--	--	--	0.1	314
--	--	--	--	--	--	--	--	--	--	0.01	314
--	--	--	0.05	0.003	0.002	0.002	--	--	--	0.1	314
Pd+Rh 0.07	--	--	0.01	--	--	--	--	--	--	0.10	314
Pd+Rh 0.13	--	--	0.03	--	--	--	--	--	--	0.20	314
Pd+Rh 0.20	--	--	0.04	--	--	--	--	--	--	0.30	314
--	--	--	0.06	--	--	--	--	--	--	0.30	314
>99.8	--	--	0.03	--	--	--	--	--	--	0.20	314
>99.7	--	--	0.06	--	--	--	--	--	--	0.30	314
--	>99.7	--	0.06	--	--	--	--	--	--	0.30	314
--	--	2.0 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	--	--	0.2	314
--	--	41.740.8	0.2	0.005	0.005	0.005	--	--	--	0.3	314
16.040.5	--	--	0.05	0.003	--	--	--	--	--	0.20	314
40.040.6	--	--	0.05	0.003	--	--	--	--	--	0.22	314
Pd+Rh 0.10	--	--	0.05	0.003	--	--	--	--	--	0.20	314
Pd+Rh 0.10	--	--	0.05	0.003	--	--	--	--	--	0.20	314
Pd+Rh 0.10	--	--	0.05	0.003	--	--	--	--	--	0.20	314
Pd+Rh 0.10	--	--	0.05	0.003	--	--	--	--	--	0.20	314
--	--	--	0.1	0.005	0.005	0.005	--	--	--	0.1	314
--	--	--	0.2	0.005	0.005	0.005	--	--	--	0.3	314
--	--	--	0.2	0.005	0.005	0.005	--	--	--	0.3	314
--	--	--	0.2	0.005	0.005	0.005	--	--	--	0.3	314

TABLE XVIII SOVIET PRECIOUS METALS

Index No.	FOCT Numbers Specification	Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical			
					As	Ag	Pt	Ir
Palladium-Iridium Alloys								
24	8395-57	PlIr-10	--	--	0.04	--	Pt+Rh 0.15	10.0±0.4
25	8395-57	PlIr-18	--	--	0.04	--	Pt+Rh 0.15	18.0±0.5
Platinum-Copper Alloys								
26	8395-57	PlCu-2.5	--	--	0.04	--	97.5±0.3	Ir+Rh+Pd 0.20
27	8395-57	PlCu-8.5	--	--	0.04	--	91.5±0.4	Ir+Rh+Pd 0.20
Platinum-Iridium Alloys								
28	8395-57	PlIr-5	--	Medium-hard platinum	0.03	--	95.0±0.3	5.0±0.3
29	8395-57	PlIr-10	--	Hard platinum	0.04	--	90.0±0.4	10.0±0.4
30	8395-57	PlIr-15	--	--	0.04	--	85.0±0.5	15.0±0.5
31	8395-57	PlIr-17.5	--	--	0.04	--	82.5±0.5	17.5±0.5
32	8395-57	PlIr-20	--	--	0.04	--	80.0±0.5	20.0±0.5
33	8395-57	PlIr-25	--	--	0.04	--	75.0±0.5	25.0±0.5
34	8395-57	PlIr-26	--	--	0.04	--	74.0±0.6	26.0±0.5
35	8395-57	PlIr-30	--	--	0.04	--	70.0±0.6	30.0±0.6
36	8395-57	PlIr-32	--	--	0.04	--	68.0±0.6	32.0±0.6
Platinum-Nickel Alloys								
37	8395-57	PlNi-4.5	--	--	0.04	--	95.5±0.5	Ir+Pd+Rh 0.20
Platinum-Palladium Alloys								
38	8395-57	PlPt-10	--	--	0.04	--	90.0±0.4	Ir+Rh 0.15
39	8395-57	PlPt-15	--	--	0.04	--	85.0±0.5	Ir+Rh 0.15
40	8395-57	PlPt-20	--	--	0.04	--	80.0±0.5	Ir+Rh 0.15
Platinum-Rhodium Alloys								
41	8395-57	PlPt-5	--	--	0.04	--	95.0±0.3	Ir+Pd 0.15
42	8395-57	PlPt-7	--	--	0.04	--	93.0±0.3	Ir+Pd 0.15
43	8395-57	PlPt-7.5	--	--	0.02	--	92.5±0.3	Ir+Pd 0.10
44	8395-57	PlPt-10	--	--	0.04	--	90.0±0.4	Ir+Pd 0.15
45	8395-57	PlPt-15	--	--	0.04	--	85.0±0.5	Ir+Pd 0.15
46	8395-57	PlPt-20	--	--	0.04	--	80.0±0.5	Ir+Pd 0.15
Platinum-Ruthenium Alloys								
47	8395-57	PlPt-8	--	--	0.04	--	92.0±0.5	Ir+Pd+Rh 0.20
48	8395-57	PlPt-10	--	--	0.04	--	90.0±0.5	Ir+Pd+Rh 0.20

AND PRECIOUS-METAL ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)											Total Impurities	References
Pd	Rh	Cu	Fe	Pb	Su	Bi	Others					
90.0±0.4	--	--	0.05	--	--	--	--	--	--	--	0.30	314
82.0±0.5	--	--	0.05	--	--	--	--	--	--	--	0.30	314
--	--	2.5±0.3	0.05	--	--	--	--	--	--	--	0.30	314
--	--	8.5±0.4	0.05	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.05	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.05	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.05	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.05	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.05	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.06	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.08	--	--	--	--	--	--	--	0.30	314
Pd+Rh 0.15	--	--	0.08	--	--	--	--	--	--	--	0.30	314
--	--	--	0.05	--	--	--	Ni 4.5±0.5	--	--	--	0.30	314
10.0±0.4	--	--	0.05	--	--	--	--	--	--	--	0.30	314
15.0±0.5	--	--	0.05	--	--	--	--	--	--	--	0.30	314
20.0±0.5	--	--	0.05	--	--	--	--	--	--	--	0.30	314
--	5.0±0.3	--	0.05	--	--	--	--	--	--	--	0.30	314
--	7.0±0.3	--	0.05	--	--	--	--	--	--	--	0.30	314
--	7.5±0.2	--	0.03	--	--	--	--	--	--	--	0.20	314
--	10.0±0.4	--	0.05	--	--	--	--	--	--	--	0.30	314
--	15.0±0.5	--	0.05	--	--	--	--	--	--	--	0.30	314
--	20.0±0.5	--	0.05	--	--	--	--	--	--	--	0.30	314
--	--	--	0.05	--	--	--	Ru 8.0±0.4	--	--	--	0.30	314
--	--	--	0.05	--	--	--	Ru 10.0±0.5	--	--	--	0.30	314

TABLE XVIII SOVIET PRECIOUS METALS

Index Nr	FOCT Specification	Numbers Designation	U.S.S.R. Factory Designation	Nearest U.S. Equivalent	Chemical			
					Au	Ag	Pt	Ir
Silver-Palladium Alloys								
49	8395-87	ИпСр-20	--	--	0.04	20.040.6	PtIr+Rh 0.20	--
50	8395-87	ИпСр-40	--	60 Pd+40 Ag	0.04	40.040.6	PtIr+Rh 0.20	--
51	8395-87	СрИп-40	--	--	0.03	60.040.8	PtIr+Rh 0.20	--
52	8395-87	СрИп-20	--	--	0.03	80.040.8	PtIr+Rh 0.20	--
Silver-Platinum Alloys								
53	8395-87	СрПл-12	--	--	0.08	88.040.5	Ir+Pt+Rh 0.12	--
Gold-Palladium-Platinum Alloys								
54	8395-87	ЗПлПл-20-10	--	--	60.040.8	--	10.040.5	Ir+Rh 0.15
Gold-Silver-Copper Alloys								
55	8335-86	ЗСрИ888-4	--	--	99.040.3	0.540.2	--	--
56	8335-86	ЗСрИ888-15	--	--	98.040.3	1.540.3	--	--
57	8335-86	ЗСрИ870-20	--	--	97.040.3	2.040.3	--	--
58	8335-86	ЗСрИ880-30	--	--	96.040.3	3.040.5	--	--
59	8335-86	ЗСрИ880-20	--	--	95.040.3	2.040.5	--	--
60	8335-86	ЗСрИ880-25	--	--	95.040.3	2.540.5	--	--
61	8335-86	ЗСрИ840-45	--	--	94.040.3	4.540.5	--	--
62	8335-86	ЗСрИ820-45	--	--	93.040.3	4.540.5	--	--
63	8335-86	ЗСрИ820-40	--	--	92.040.3	4.040.5	--	--
64	8335-86	ЗСрИ815-42	--	--	91.640.3	4.240.5	--	--
65	8335-86	ЗСрИ810-40	--	--	91.040.3	4.040.5	--	--
66	8335-86	ЗСрИ800-40	--	--	90.040.3	4.040.5	--	--
67	8335-86	ЗСрИ700-128	--	--	75.040.3	12.540.5	--	--
68	8335-86	ЗСрИ883-20	--	--	58.340.3	2.040.5	--	--
69	8335-86	ЗСрИ853-80	--	14 carat	58.340.3	8.040.5	--	--
70	8335-86	ЗСрИ853-200	--	14 carat	58.340.3	20.040.5	--	--
71	8335-86	ЗСрИ853-100	--	12 carat	58.340.3	10.040.5	--	--
72	8335-86	ЗСрИ800-100	--	12 carat	50.040.3	20.040.5	--	--
73	8335-86	ЗСрИ800-200	--	12 carat	50.040.3	20.040.5	--	--
74	8335-86	ЗСрИ815-20	--	--	37.540.3	2.040.5	--	--
75	8335-86	ЗСрИ815-100	--	--	37.540.3	10.040.5	--	--
76	8335-86	ЗСрИ815-100	--	--	37.540.3	16.040.5	--	--
77	8335-86	ЗСрИ833-333	--	--	33.340.3	33.340.5	--	--

AND PRECIOUS-METAL ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)											References
Pd	Rh	Cu	Fe	Pb	Sb	Bi	Others	Total Impurities			
80.040.8	--	--	0.08	0.004	0.002	0.002	--	0.40	314		
60.040.8	--	--	0.06	0.004	0.002	0.002	--	0.40	314		
40.040.6	--	--	0.05	0.005	0.002	0.002	--	0.40	314		
20.040.6	--	--	0.05	0.005	0.002	0.002	--	0.40	314		
--	--	--	0.05	0.005	--	--	--	0.30	314		
30.040.5	--	--	0.05	0.003	--	--	--	0.25	314		
--	--	0.540.2	0.05	0.003	0.005	0.005	--	0.1	314		
--	--	0.540.2	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	1.040.3	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	1.040.3	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	2.5 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	2.5 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	4.0 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	4.2 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	5.0 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	6.0 ^{0.3} _{0.5}	0.1	0.005	0.005	0.005	--	0.2	314		
--	--	12.540.5	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	39.740.8	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	33.740.8	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	21.740.6	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	11.740.5	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	40.040.8	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	30.040.8	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	60.540.0	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	52.541.0	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	46.540.9	0.2	0.005	0.005	0.005	--	0.3	314		
--	--	33.440.8	0.2	0.005	0.005	0.005	--	0.3	314		

TABLE XVIII SOVIET PRECIOUS METALS

Index Nr	Specification	ГОСТ Numbers Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical			
					Au	Ag	Pt	Ir
Palladium-Silver-Cobalt Alloys								
78	8395-57	PaCpK-35-5	--	--	0.04	35.040.6	Pt1r+Rh 0.20	--
Palladium-Silver-Copper Alloys								
79	8395-57	PaCpH-36-4	--	--	0.04	36.940.6	Pt1r+Rh 0.20	--
80	8395-57	PaCpM-38-28	--	--	0.03	50.040.8	Pt1r+Rh 0.16	--
Platinum-Palladium-Rhodium Alloys								
81	8395-57	PaPtPd+Rh-2.5	--	--	0.02	--	92.540.3	0.08

AND PRECIOUS-METAL ALLOYS (Continued)

Composition, per cent (maximum unless given as a range)										
Pd	Rh	Cu	Fe	Pb	Sb	Bi	Others	Total Impurities	References	
60.040.8	--	--	0.06	0.003	0.002	0.002	Co 5.040.5	0.40	314	
60.040.8	--	4.040.5	0.08	0.003	0.002	0.002	--	0.40	314	
30.040.8	--	20.040.6	0.06	0.004	0.002	0.002	--	0.40	314	
4.040.2	3.540.2	--	0.03	--	--	--	--	0.20	314	

PART X
SOVIET FERROALLOYS

The ГОСТ designations for the ferroalloys and related metals consist of a letter symbol indicating the material and an arbitrary number indicating the grade. In general, the higher the grade number, the lower the grade. The following letters are used to indicate the ferroalloys and related metals used in steelmaking:

<u>Russian Letter</u>	<u>Meaning</u>
В	Ferroboration
Ва	Ferroboration
В	Ferrotungsten
Вд	Ferrovandium
КаСк	Calcium-silicon
КМК	Calcium-manganese-silicon
Мн	Ferromanganese
Мо	Ferromolybdenum
Нб	Ferrocolumbium
Ск	Ferrosilicon
СкМн	Silicomanganese
СкХр	Silichrome
Тк	Ferrotitanium
ФМФ	Phosphorus-manganese ferroalloy
Хр	Ferrochromium

Table XIX presents the Soviet ferroalloys and related metals used in the manufacture of steel.

TABLE XIX SOVIET FERROALLOYS AND RELATED

Index Nr	FOCT Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Ct			
	Specification	Designation			C	Mn	Si	
1	--	--	Donassus	--	--	19.9	--	--
Calcium-Manganese-Silicon								
2	--	KMK	--	Electromet 16-20 Ca, 14-18 Mn, 53-59 Si	--	23-25	46-48	--
Calcium-Silicon								
3	4151-49	KaCa0	--	Electromet 30-33 Ca, 60-65 Si, 1.5-3.0 Fe	--	--	Ca + Si 90	--
4	4155-49	KaCa1	--	--	--	--	Ca + Si 90	--
5	4155-49	KaCa2	--	--	--	--	Ca + Si 85	--
Ferroborel								
6	ННТФ 4097-93	Ba1	--	--	--	--	1.0	--
7	ННТФ 4097-93	Ba2	--	--	--	--	1.3	--
Ferroborel								
8	--	--	--	ASTM A323-52, Grade B	--	--	1.0	--
9	ННТФ 2735-51	G1	--	--	0.25	--	3.0	--
Ferrocromium(1)								
10	4157-49	XpB1	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.03-0.04 C	0.04	--	0.8	270.0
11	4157-49	XpB2	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.04 C	0.04	--	1.0	270.0
12	4157-49	XpD10	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.05 C	0.06	--	1.5	265.0
13	4157-49	XpD00	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.10 C	0.07-0.10	--	1.5	265.0
14	4157-49	XpD	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.15 C	0.11-0.15	--	1.5	260.0
15	4157-49	XpD	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.20 C	0.16-0.25	--	3.0	260.0
16	4157-49	XpD1	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 0.50 C	0.26-0.50	--	3.0	260.0
17	4157-49	Xp1	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 1.00 C	0.51-1.0	--	3.0	260.0
18	4157-49	Xp2	--	Electromet 67-71 Cr, 0.30- 1.00 Si, 1.5 and 2.0 C	1.1-2.0	--	3.0	260.0
19	4157-49	Xp3	--	--	2.1-4.0	--	3.0	260.0
20	4157-49	Xp4	--	Electromet 67-70 Cr, 1-2 Si, 6.0 C	4.1-6.5	--	5.0	265.0
21	4157-49	Xp5	--	Electromet 65-69 Cr, 1-3 Si, 7.0 C min	6.6-8.0	--	5.0	265.0
Ferrocolumbium								
22	ННТФ 2735-51	И11	--	Shieldalloy 44-47 Cb, 15 Ti, 0.1 C	0.12	--	10.0	--
23	ННТФ 2735-51	И102	--	Electromet 60 Cb + Ta, 0.3 C	0.20	--	11.5	--
Ferromanganese								
24	4155-49	Mn0	--	Electromet 80-85 Mn, 5-7 Si, 0.75 C	0.5	280.0	2.0	--
25	4155-49	Mn1	--	--	1.0	280.0	2.0	--

METALS USED IN THE MANUFACTURE OF STEEL

Composition, per cent (maximum unless given as a range)											References
Mo	W	V	Ti	Al	P	S	Others	Other Impurities			
--	--	--	--	--	--	--	Bi 81.1	--	--	264	
--	--	--	--	--	--	--	Ca 18-20	--	--	384	
--	--	--	--	1.5	0.05	0.04	Ca 31	--	--	3, 45, 317	
--	--	--	--	2.5	0.05	0.04	Ca 28	--	--	3, 45, 317	
--	--	--	--	3.0	0.05	0.04	Ca 23	--	--	3, 45, 317	
--	--	--	--	1.3	--	--	B 24.0	--	--	3	
--	--	--	--	1.5	--	--	B 23.6	--	--	3	
--	--	--	--	1-3	--	--	B 15-17	--	--	59	
--	--	--	--	5.0	--	--	B 5.0	--	--	3, 317	
--	--	--	--	0.6	0.02	0.03	--	--	--	3	
--	--	--	--	0.7	0.02	0.03	--	--	--	3	
--	--	--	--	--	0.06	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	--	--	0.06	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	--	--	0.06	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	--	--	0.06	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	--	--	0.10	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	--	--	0.10	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	--	--	0.07	0.04	--	--	--	3, 25, 45, 59, 385	
--	--	--	--	--	0.07	0.04	--	--	--	3, 25, 42, 171, 385	
--	--	--	7.0	7.0	0.27	0.03	Cb + Ta 250	--	--	3, 59	
--	--	--	7.0	7.0	0.32	0.05	Cb + Ta 250	--	--	3, 59	
--	--	--	--	--	0.10	0.03	--	--	--	3, 25, 45, 59, 385	
--	--	--	--	--	0.30	0.03	--	--	--	3, 25, 45, 59, 385	

TABLE XIX SOVIET FERROALLOYS AND RELATED METALS

Index No	ROCT Numbers Specification	Factory Designation	U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Cr			
					C	Mn	Si	
Ferromanganese (Continued)								
26	4155-49	Mn2	--	Electromet 80-85 Mn, 1.25-1.5 C	1.5	≥80.0	2.5	--
27	4155-49	Mn3	--	Electromet 76-80 Mn, 2 Si, 7.0 C, 0.1 P	7.0	≥78.0	2.0	--
28	4155-49	Mn4	--	Electromet 74-76 Mn, 1.0 Si, 7.0 C	7.0	≥76.0	2.0	--
29	8185-49	Mn5	--	Electromet 74-76 Mn, 1.0 Si, 7.0 C	6.0-7.0	≥75.0	2.0	--
30	805-41	Mn6						
31	8185-49	Mn7	--	Electromet 74-76 Mn, 1.0 Si, 7.0 C	5.5-6.5	70.0-75.0	2.0	--
32	805-41	Mn8						
33	8184-49	>1	--	ASTM A98-50, Grade B	5.0-5.5	20.1-25.0	2.0	--
34	8184-49	>2	--	ASTM A98-50, Grade A	4.5-5.0	15.1-20.0	2.0	--
35	8184-49	>3	--	--	4.0-4.5	10.0-15.0	2.0	--
Ferromolybdenum								
36	4759-49	Mo1	--	--	0.10	--	1.0	--
37	4759-49	Mo2	--	--	0.15	--	1.5	--
38	4759-49	Mo3	--	ASTM A132-50, Grade B	0.20	--	2.0	--
Ferrosilicon								
39	8153-49	Cn18 } Cn2 }	--	ASTM A100-50, Grade G	1.0-1.5	3.0	9.0-13.0	--
40	806-41							
41	8153-49	Cn15 } Cn1 }	--	ASTM A100-50, Grade F	1.5-2.5	3.0	≥13	--
42	806-41							
43	1415-49	Cn45	--	ASTM A100-50, Grade D	0.15	0.5	43-50	0.2
44	1415-49	Cn15	--	ASTM A100-50, Grade C	--	0.7	74-80	0.5
45	1415-49	Cn99	--	ASTM A100-50, Grades A and B	--	0.8	87-95	0.5
Ferrotitanium								
46	4761-57	Tn1	--	ASTM A324-52, Grade B	0.15	--	0.18	--
47	4761-57	Tn2	--	ASTM A324-52, Grade B	0.15	--	0.20	--
48	4761-57	Tn3	--	ASTM A324-52, Grade B	0.15	--	0.28	--
Ferromagnesium								
49	4758-55	B0	--	ASTM A144-50	0.2	0.2	0.3	--
50	4758-55	B1	--	ASTM A144-50	0.2	0.2	0.4	--
51	4758-55	B2	--	ASTM A144-50	0.7	0.4	1.0	--
52	4758-55	B3	--	--	0.8	0.5	1.5	--
53	8199-50	B1a	--	--	0.2	0.3	1.0	--
54	8199-50	B2a	--	--	0.3	0.5	2.0	--
55	8199-50	B3a	--	--	0.5	0.5	1.3	--
Ferrovandium								
56	4760-49	Ba1	--	--	0.75	--	2.0	--
57	4760-49	Ba2	--	ASTM A102-50, Grade B	0.75	--	3.0	--
58	4760-49	Ba3	--	ASTM A102-50, Grade B	0.75	--	3.5	--

USED IN THE MANUFACTURE OF STEEL (Continued)

Composition, per cent (maximum unless given as a range)											Other	Other Impurities	References	
Mo	W	V	Ti	Al	P	S								
--	--	--	--	--	0.30	0.03	--	--	--	--	--	--	3, 25, 45, 59, 385	
--	--	--	--	--	0.33	0.03	--	--	--	--	--	--	3, 25, 45, 59, 385	
--	--	--	--	--	0.38	0.03	--	--	--	--	--	--	3, 25, 45, 59, 385	
--	--	--	--	--	0.45	0.03	--	--	--	--	--	--	145, 156, 172, 174, 220	
--	--	--	--	--	0.45	0.03	--	--	--	--	--	--	3, 7, 20, 45, 385	
--	--	--	--	--	0.22	0.03	--	--	--	--	--	--	3, 20	
--	--	--	--	--	0.20	0.03	--	--	--	--	--	--	3, 20	
--	--	--	--	--	0.18	0.03	--	--	--	--	--	--	3, 20	
Ferromolybdenum														
≥55.0	--	--	--	--	0.10	0.10	Cu 0.8	Sb 0.05; Sn 0.05				--	3, 7, 25, 45, 385	
≥55.0	--	--	--	--	0.15	0.15	Cu 1.5	Sb 0.08; Sn 0.08				--	3, 7, 25, 45, 385	
≥55.0	--	--	--	--	0.20	0.20	Cu 2.5	Sb 0.10; Sn 0.10				--	3, 7, 25, 45, 385	
Ferrosilicon														
--	--	--	--	--	0.20	0.04	--	--	--	--	--	--	3, 45, 385	
--	--	--	--	--	0.20	0.04	--	--	--	--	--	--	3, 45, 385	
--	--	--	--	--	0.04	0.04	--	--	--	--	--	--	3, 25, 45, 171, 385	
--	--	--	--	--	0.05	0.04	--	--	--	--	--	--	3, 25, 45, 385	
--	--	--	--	--	0.05	0.04	--	--	--	--	--	--	3, 25, 45, 385	
Ferrotitanium														
--	--	--	--	≥25	0.25	0.05	0.05	Cu 3.0	--				--	3, 25, 45, 385
--	--	--	--	≥25	0.27	0.05	0.05	Cu 3.0	--				--	3, 25, 45, 385
--	--	--	--	≥25	0.40	0.08	0.08	Cu 4.0	--				--	3, 25, 45, 385
Ferromagnesium														
--	≥80	--	--	--	0.03	0.05	Cu 0.10	Sn 0.05; As 0.04; Sb 0.04; Bi 0.04; Pb 0.04				3		
--	≥70	--	--	--	0.04	0.08	Cu 0.15	Sn 0.10; As 0.05; Sb 0.08; Bi 0.05; Pb 0.05				3, 45		
--	≥70	--	--	--	0.05	0.10	Cu 0.20	Sn 0.15; As 0.08				3, 45		
--	≥65	--	--	--	0.10	0.20	Cu 0.30	Sn 0.25; As 0.08				3, 45		
2.0-6.0	≥75	--	--	1.0	0.04	0.04	Cu 0.25	Sn 0.10; As 0.05				3		
2.0-6.0	≥75	--	--	2.0	0.05	0.08	Cu 0.30	Sn 0.10; As 0.05				3		
2.0-6.0	≥75	--	--	1.0	0.06	0.08	Cu 0.30	Sn 0.10; As 0.05				3		
Ferrovandium														
--	--	≥35	--	1.0	0.10	0.10	--	As 0.05				3, 7, 42, 45, 385		
--	--	≥35	--	1.5	0.20	0.10	--	As 0.05				3, 7, 42, 45, 385		
--	--	≥35	--	2.0	0.25	0.15	--	As 0.05				3, 7, 42, 45, 385		

TABLE XIX SOVIET FERROALLOYS AND RELATED METALS

Index No	POCT Numbers		U. S. S. R. Factory Designation	Nearest U. S. Equivalent	Chemical Cr			
	Specification	Designation			C	Mn	Si	Cr
Ferrosiliconium								
59	--	--	--	Electromet 35-40 Zr, 47-52 Si	--	--	--	--
High-Phosphorus Ferroalloys and Metals								
60	УУТ 3135-02	ФФ-1	--	--	--	60-70	--	--
61	УУТ 3135-02	ФФ-2	--	--	--	50-60	--	--
62	УУТ 3135-02	ФФ-3	--	--	--	40-50	--	--
63	МХМ 3025-03	ФФ-3	--	--	--	4.0-8.0	--	--
64	--	--	МА-4	--	0.25	--	Balance	0.12
Silichrome								
65	УУТ 2941-01	СхХ12	--	Electromet 20-32 Si, 50-54 Cr	4.0	--	12.0-15.0	≥55
66	УУТ 2941-01	СхХ25	--	Electromet 36-39 Si, 36-39 Cr	1.0	--	30.0-35.0	≥38
67	УУТ 2941-01	СхХ50	--	Electromet 42-46 Si, 39-41 Cr	0.1	0.15	48.0-52.0	≥30
Silicomanganese								
68	1415-42	СМ10	--	--	Not determined	50	9	--
69	1415-42	СМ12	--	Electromet 12-14.5 Si, 65-68 Mn	2.5	55	12	--
70	4756-49	СМ14	--	Electromet 15-17.5 Si, 65-68 Mn	2.5	65	14.0-16.9	--
71	4756-49	СМ17	--	Electromet 18-20 Si, 65-68 Mn	1.75	65	17.0-19.9	--
72	4756-49	СМ20	--	--	1.0	60	≥20.0	--

(1) The Soviet ferrosilichrome grades, except ФФ, fall within the limits of ASTM Specification A101-50; ХХ1 and ХХ2 would be covered by A101-50, High C, and the other grades by A101-50, Low C.

USED IN THE MANUFACTURE OF STEEL (Continued)

Composition, per cent (maximum unless given as a range)											References
Mo	W	V	Ti	Al	P	S	Others	Other Impurities			
--	--	--	--	--	--	--	Zr ≥20	--	--	59	
--	--	--	--	--	10-14	--	--	--	--	3	
--	--	--	--	--	12-16	--	--	--	--	3	
--	--	--	--	--	≥14	--	--	--	--	3	
--	--	--	--	--	20.0	0.5	Ca + Si 6.0	--	--	3	
--	--	--	--	--	5.7	3	Ni 0.1	Total impurities 0.45	--	157	
--	--	--	--	--	0.07	0.04	--	--	--	3, 25	
--	--	--	--	--	0.06	0.04	--	--	--	3, 25	
--	--	--	--	0.4	0.06	0.04	Fe -20	--	--	3, 25, 171	
--	--	--	--	--	0.40	--	--	--	--	7	
--	--	--	--	--	0.30	--	--	--	--	7	
--	--	--	--	--	0.20	2.5	--	--	--	3, 45, 385	
--	--	--	--	--	0.10	1.75	--	--	--	3, 45, 385	
--	--	--	--	--	0.10	1.0	--	--	--	3, 45, 385	

PART XI
SOVIET NONFERROUS
PRIMARY METALS

The designations of the Soviet nonferrous primary metals consist of a letter symbol, indicating the metal, and an arbitrary number, indicating grade. The listing below gives the known symbols for these metals, many of which are described in other sections of this handbook:

Russian Letter	Metal	
	Russian Word	English Word*
А	Алюминий	Aluminum (VII)
Бер	Бериллий	Beryllium (XX)
Вн	Висмут	Bismuth (XX)
К	Кобальт	Cobalt (XI)
Кд	Кадмий	Cadmium (XX)
Кр	Кремний	Silicon (XX)
М	Медь	Copper (XIV)
Мг	Магний	Magnesium (VIII)
Мр	Марганец	Manganese (XX)
Н	Никель	Nickel (X)
О	Олово	Tin (XV)
Р	Ртуть	Mercury (XX)
С	Свинец	Lead (XV)
Су	Сурьма	Antimony (XX)
Т	Титан	Titanium (XI)
Х	Хром	Chromium (XII)
Ц	Цинк	Zinc (XV)

* Roman numerals in parentheses indicate the table in this handbook in which the composition of the metal is given.

Table XX, titled "Other Soviet Nonferrous Primary Metals", describes the primary metals not covered in other tables in this handbook.

TABLE XX OTHER SOVIET

Index Nr	GOST Numbers		Nearest U S Equivalent	Chemical			
	Specification	Designation		C	Fe	Mn	Si
Antimony							
1	1088-41	Cy0	--	--	0.02	0.005	--
2	1088-41	Cy1	--	--	0.03	0.01	--
3	1089-41	Cy2	--	--	0.05	0.01	--
4	1089-41	Cy3	--	--	0.15	--	--
5	1089-41	Cy4	--	--	0.25	--	--
Barium							
6	--	--	--	--	0.0005	--	0.0033
Beryllium							
7	--	Be1	--	--	--	--	--
8	--	Be2	--	--	--	--	--
9	--	Be3	--	--	--	--	--
Bismuth							
10	--	Bi1	--	--	--	--	--
11	--	Bi2	--	--	--	--	--
Cadmium							
12	1467-58	Ka0	--	--	0.002	--	--
13	1467-58	Ka1	--	--	0.005	--	--
14	1467-58	Ka2	--	--	0.01	--	--
15	1467-42	Ka3	--	--	0.02	--	--
Calcium							
16	--	--	--	--	0.004	0.022	0.062
Columbium							
17	--	--	--	0.02	0.01	--	0.03
Manganese							
18	6088-51	Mp0	--	0.02	--	>99.95	--
19	6088-51	Mp6	--	0.1	--	>99.70	--
20	6088-51	Mp1	--	0.10	2.5	>95.0	0.8
21	6088-51	Mp2	--	0.20	3.0	>93.0	1.8
22	6088-51	Mp3	--	0.12	2.0	>91.0	3.5
23	6088-51	Mp4	--	0.15	3.0	>88.0	4.0
24	--	Mp5	--	0.20	4.0	>84.0	4.5
25	--	Mp3	--	--	--	>99.6	--

NONFERROUS PRIMARY METALS

Composition, per cent (maximum unless given as a range)												References
P	S	Cu	Al	Pb	Zn	Sb + Bi	Bi	Cd	Other Impurities			
--	0.1	0.04	--	0.7	0.005	>99.85	0.005	--	As 0.02; Ni + Co 0.02; Au 0.0002; Pt 0.00002; Na 0.005; Ag 0.005		42, 45, 314	
--	0.1	0.08	--	1.0	0.01	>99.65	0.01	--	As 0.05; Ni + Co 0.04; Au 0.001; Pt 0.00002; Na 0.005; Ag 0.01		42, 45, 314,	
--	0.1	0.10	--	2.0	0.01	>99.50	0.05	--	As 0.05; Ni + Co 0.04; Au 0.001; Pt 0.00002; Na 0.005; Ag 0.01		42, 45, 314,	
--	0.1	0.20	--	0.4	--	>99.40	--	--	As 0.25		42, 45, 314	
--	0.4	0.30	--	0.8	--	>98.80	--	--	As 0.25		42, 45, 314	
--	--	0.0033	--	--	0.005	Ba >99.9	--	0.0005	--		59	
--	--	Be 88.0-96.0	--	--	--	--	--	--	Total impurities 4.0-12.0		45	
--	--	--	--	--	--	--	96.0-99.5	--	Total impurities 0.5-4.0		45	
--	--	0.01	--	0.02	0.001	--	--	>99.95	Ti 0.015		10, 42, 45, 314	
--	--	0.02	--	0.05	0.01	--	--	>99.91	--		10, 42, 45, 314	
--	--	0.05	--	0.10	0.05	--	--	>99.79	--		10, 42, 45, 314	
--	--	0.10	--	0.30	0.20	--	--	>99.38	--		10, 42, 45	
--	--	0.014	--	--	--	Ca >99.08	--	--	B 0.00013; N 0.00057; Cl 0.2		59	
--	--	--	--	--	--	Cb + Ta >99.9	--	--	--		59	
0.005	0.01	--	--	--	--	--	--	--	--		3, 315	
0.01	0.10	--	--	--	--	--	--	--	--		3, 315	
0.05	--	0.10	Al + Cu + Mg 1.2	--	--	--	--	--	Ni 0.10		3, 25, 42, 315	
0.07	--	--	--	--	--	--	--	--	--		3, 25, 42, 315	
0.45	--	2.5	1.0	--	--	--	--	--	--		3, 25, 42	
0.50	--	4.0	1.5	--	--	--	--	--	--		3, 25, 42	
0.60	0.20	5.0	3.0	--	--	--	--	--	--		42	
--	--	--	--	--	--	--	--	--	--		386	

TABLE XX OTHER SOVIET NONFERROUS

Index No	ГОСТ Numbers		Nearest U. S. Equivalent	Chemical			
	Specification	Designation		C	Fe	Mn	Si
Mercury							
26	4658-49	P1	--	Hg ^{99.999}	--	--	--
27	4658-49	P2	--	Hg ^{99.990}	--	--	--
28	4658-49	P3	--	Hg ^{99.900}	--	--	--
Molybdenum							
29	--	--	Commercial	0.031	--	--	--
Silicon							
30	2189-43	Kp0	--	--	0.5	--	>99.0
31	2189-43	Kp1	--	--	0.7	--	>98.0
32	2189-43	Kp2	--	--	1.0	--	>97.0
33	2189-43	Kp3	--	--	1.5	--	>95.5
Strontium							
34	--	--	--	--	0.1	--	0.005
Tungsten							
35	--	--	Commercial	--	--	--	--
Vanadium							
36	--	--	--	0.03	--	--	--
Zirconium							
37	--	--	--	0.03	--	--	--

PRIMARY METALS (Continued)

Composition, per cent (maximum unless given as a range)											References
P	S	Cu	Al	Pb	Zn	Sb + Pb	Bi	Cd	Other Impurities		
--	--	--	--	--	--	--	--	--	0.001		314
--	--	--	--	--	--	--	--	--	0.010		314
--	--	--	--	--	--	--	--	--	0.100		314
--	--	Mo >99.9	--	--	--	--	--	--	N 0.0054; O 0.0002		59
--	--	--	0.5	--	--	--	--	--	Ca 0.5		3, 42, 45, 314
--	--	--	0.8	--	--	--	--	--	Ca 0.5		3, 42, 45, 314
--	--	--	1.2	--	--	--	--	--	Ca 0.8		3, 42, 45, 314
--	--	--	1.5	--	--	--	--	--	Ca 1.5		3, 42, 45, 314
--	--	0.0001	--	--	0.05	Sr >99.9	--	0.0001	--		59
--	--	--	--	--	--	W >99.9	--	--	--		59
--	--	--	--	--	--	V >99.9	--	--	N 0.02; O 0.05		59
--	--	--	--	--	--	Zr >99.8	--	--	N 0.04; O 0.08		59

PART XII
SOVIET CAST IRONS

The properties of cast irons are determined not only by composition, but more importantly, by the casting conditions; the latter include the temperature of the liquid metal at the time of pouring, the introduction of modifiers, and the rate of cooling of the casting. This relationship makes compositional classification meaningless and leads to the use of quality factors as a basis of a designation system. Therefore, Soviet practice, like that of the U. S., is to classify cast irons by the quality factors of tensile strength and hardness, as well as by designations indicating microstructure (i. e., gray, white, malleable, and nodular). Soviet ГОСТ specifications also indicate bending strength or, in ductile materials, elongation.

ГОСТ specifications divide the cast irons into seven groups (Группы). The gray irons are indicated by the letters Ч4; these usually are followed by two groups of numbers which indicate minimum tensile strength and minimum resistance to bending, in kilograms per square millimeter. The letter designation МЧ4 seems to refer to the gray irons of higher strength, with the letter М indicating modified or inoculated iron.

The malleable irons are indicated by the letters К4 followed by two groups of numbers. The first group of numbers indicates minimum tensile strength, in kilograms per square millimeter, and the second group, minimum elongation, in per cent.

Table XXI presents the groups of Soviet cast irons. It should be emphasized that this material is only indicative of the ranges of cast irons which are produced in the U. S. S. R.

TABLE XXI SOVIET

Index Nr	Specification	FUCY Numbers		Nearest U. S. Equivalent	Structure	Tensile Strength		Bending Strength		Minimum Elongation %
		Group Nr	Typical Designations			psi	kg/mm ²	psi	kg/mm ²	
1	1412-54	1	CI 400	Gray iron - Class 15 to Class 30	Ferrite and pearlite plus graphite	17,100-28,500	12-20	35,300-56,500	25-40	--
2			CI 12-20							
3			CI 15-25							
4			CI 18-35							
5	1412-54	2	CI 21-40	Gray iron - Class 30 to Class 45	Ferrite and pearlite plus graphite	28,500-45,500	20-32	56,500-73,400	40-52	--
6			CI 24-44							
7			CI 28-48							
8			CI 32-52							
9	1412-54	3	MCN 28-48	Gray iron - Class 40 to Class 55	Mainly pearlite; uniform distribution of graphite as rosettes	39,800-54,100	28-38	67,800-84,700	48-60	--
10			MCN 32-52							
11			MCN 35-55							
12			MCN 38-60							
13	--	4	--	Nodular cast iron - Class 70 to Class 100	Ferrite and pearlite, or pearlite plus nodular graphite	71,200-99,600	50-70	--	--	--
14	1215-41	5	K1 30-3	Whiteheart-type malleable cast iron	White iron as cast; heat treatable to ferritic or pearlitic structures with nodular graphite	42,700	30 min	--	--	3
15			K1 35-4							
16			K1 40-3							
17	1215-41	6	K1 30-6	Blackheart-type malleable cast iron	Ditto	42,700	30 min	--	--	6
18			K1 35-8							
19			K1 35-10							
20			K1 37-12							
21	--	7	--	White cast iron	White iron	--	--	--	--	--

CAST IRONS

C	Chemical Composition, per cent (maximum unless given as a range)					Gr	Remarks	References
	Mn	Si	P	S				
3.2-3.6	0.5	1.7-3.0	0.5	0.12	--	--	Includes the common gray irons	10, 15
2.8-3.0	0.8-1.0	1.5-1.7	0.3	0.12	--	--	Includes the common gray irons	10, 15
2.9-3.2	0.8-1.2	1.0-1.5	0.3	0.12	--	--	Modified by calcium and silicon inoculants prior to pouring	10, 15
3.2-3.4	0.7	1.9-2.5	--	0.03	--	--	Modified by treatment with magnesium and ferrosilicon, prior to pouring, to produce nodular graphite	7, 15
2.8-3.4	2 x %S +0.2	0.5-0.8	0.20	0.12	--	--	--	7, 15
1.7-2.7	2 x %S +0.21	1.4-1.6	0.2	0.12	0.5	--	--	7, 15
2.5	0.7	0.5	0.5	0.1	--	--	Chill-cast iron; depth of chill 4 to 25 cm	15

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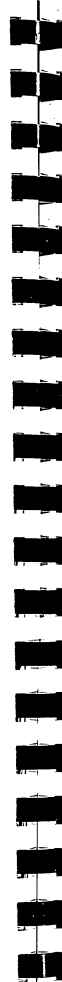
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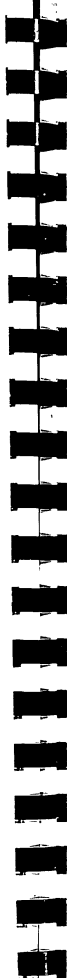
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