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gasu (JC. Bigliv	· Principles	REPORT		
Sovie	t Central Motor Vehicle	Repair Shop	at Berlin-Ol	erschoeneweide	7.99
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1. The following equipment was either repaired or newly manufactured at the Soviet central motor vehicle repair shop in Oberschoeneweide in April, May and June 1954:

<u>Item</u>	April	<u>l'ay</u>	June
Engines, overhaules newly manufactured Studebaker cylinder blocks	450	400	450
with cylinderheads and quarter bends	650	600	650
small busses with jeep chassis	25	25	23
Command cars	#	8	. 8
Large busses	5	3	5
Workshop trucks			5
Lathes	10	15	10
Grinding machines	5	8	5
Drilling machines	10	15	25
Work benches			50
Work benches			100
Filing machines	400	400	•
ZIS brake drums	40 0	300	1.00
Cardan shafts	5,000	3,000	3,500

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Pistons

250

Studebaker floating axles

300

Seats for small busses

Machine gun ammunition boxes

200

200

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2. In May and June 1954, the following engines were sent to Oberschoenewelde from Zeesen for complete overhaul:

	ZIS	Studebaker	Chevrolet	Willys	Gas	Ford
Yay	100	105	60	90	18	18
June	120	160	30	130	30	C34

In May 1954, an additional six chassis to be installed in workshop trucks were sent from Zeesen to Oberschoenewaide.

 In Pay and June, the following engines which had been overhauled were sent to Zeesen:

	ZIS	Studebaker	Chevrole	Willys	Gas
May	95	105	60	105	15
June .	110/	150	25	125	25

- 4. Raw material which arrived during the period from mid-April to late June 1954 included 5 carloads of pig iron in bars on 23 April and 2 carloads of old rails on 26 April. In mid-une, 10 carloads of scrap and 8 carloads with tubes for Cardan shafts arrived at the workshop.
- During the period from mid-April to late Junc, the following shipments of new material manufactured at Obserschoeneweide were dispatched:

On 26 April: 2 carloads with 500 ZIS brake crums and 600 Cardan shafts bound for Ketschendorf.

On 29 April: 5 carloads with 500 Studebaker cylinder blocks and 1 carload of Cardan shafts bound for Brest Locovsk.

On 12 May: 2 carloads with 200 ZIS cylinder blocks, 2 carloads with 200 Studebaker cylinder blocks, 2 carloads with 250 boxes containing 9 cardan shafts each, and 1 carload of 150 boxes with spare parts bound for Brest Litovsk.

On 28 May: 2 carloads with 200 Studebaker cylincer blocks, 1 carload with 150 boxes with Cardan shafts, 1 carload with 150 boxes with floating axles bound for Technoproimport Mossaya Square 34/37, Noscow.

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	In early June: 2 carloads with work benches, 2 carloads boxes and 2 carloads with 200 ZIS cylinder blocks.	with tool
1	Op20 June: 6 carloads with Studebaker cylinder blocks, with Cardan shafts, and 1 carload with floating axles be Technoproimport in Moscow.	3 carloads ound for
	The equipment bound for the USSR was thoroughly greased in oil paper and tar board. The boxes were harded with a Low-quality material is being used for vehicles to be ovat the Oberschoeneweide plant, while high-quality materiaent to the USSR or Ketschendorf.	trap iron. erhauled
,	After the beginning of 1954, the Soviet motor vehicle reat Oberschoeneweide was named Werk Progress.	pair shop
•	In late April, the workshop was assigned two German truc	
1	The trucks came from Leip according to the drivers, had previously been assigned tunit in Leipzig which had been deactivated.	zig and, o a Soviet:
7 3 1 1 1 2 1 1 1 1 1 2 2 2 1 1	The cylinder blocks and heads manufactured at Werk Progreser cast and processed at the plant in order to be dispready for assembly. Although pistons could be produced a plant, the pistons for overhauled engines were supplied Ketchendorf plant which also delivered other spare parts fuel feed pumps, etc. Other engines were dispatched with No crankshafts were manufactured at the plant juring the review. After crankshafts for Studebaker, ITS and Chevrehad been manufactured on trial, the machinery was sent to in April 1954. Cardan shafts were manufactured only for vehicles. Two short parts and two long parts were needed transmission for Studebaker vehicles. Stocks of cardan were between 6,000 and 8,000. Cardan shafts are packed in nine and not in whole units. Almost all machine tools mather plant had the size of those used in workshop trucks. A maximum length of about 4 meters between the centers were paired or overhauled at the plant. Overhauled engines quality only were being returned to the Zeeser plant. Sin 1954, test drives with Cardan shafts manufactured at the being made trucks were said to have come from Fuerstenwalle. 3	atched t the hy the such as out pistons. time under olet engines o the USSR Studebaker for one Card shafts on han n parts of nufactured at Lerge lathes ere only of poor noce late May
٤	The motor vehicle spare part depot at Ketschendorf was of an estimated 300 German workers. On 2 June, 12 guns incluse x 122-mm field howitzers and 4 x 76-mm field guns were the depot.	iding
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