

MAR 1952

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CLASSIFICATION CONFIDENTIAL
 CENTRAL INTELLIGENCE AGENCY
 INFORMATION FROM
 FOREIGN DOCUMENTS OR RADIO BROADCASTS

REPORT
 CD NO.

COUNTRY USSR
 SUBJECT Economic; Technological - Tractors
 HOW PUBLISHED Daily newspapers
 WHERE PUBLISHED USSR
 DATE PUBLISHED 10-22 Sep 1953
 LANGUAGE Russian

DATE OF INFORMATION 1953
 DATE DIST. 23 Feb 1954
 NO. OF PAGES 3
 SUPPLEMENT TO REPORT NO.

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USSR PLANTS TURN OUT SPARE PARTS, REPAIR ENGINES FOR TRACTORS

SHORTAGE OF CYLINDER SLEEVES HOLDS UP TRACTOR REPAIRS -- Moscow, Izvestiya, 10 Sep 53

MTE in Vinnitskaya Oblast are unable to repair tractors because they lack replacement parts such as cylinder sleeves and piston pins. Repair enterprises of the Ministry of Agriculture and Procurement do not have the facilities for restoring cylinder sleeves and other piston assembly parts. Restoration of piston assembly parts should be turned over to enterprises of the Ministry of Machine Building in view of the fact that they have the facilities and experience to do the job.

PRODUCE TRACTOR SPARE PARTS -- Kiev, Pravda Ukrainy, 16 Sep 53

The Kiev Plant imeni Lipse has set up a constant flow line for producing cylinder sleeves for KD-35 tractors. This production line will make it possible to put out an additional 100,000 sleeves in 1953.

PLANT CUTS COSTS, PRODUCES ABOVE-PLAN PARTS -- Moscow, Izvestiya, 16 Sep 53

The Moscow Plant imeni Budenny, Ministry of Machine Building USSR, has reduced production costs 18 percent thus far in 1953 as compared with 1952. Tsunikov, plant director, reports that the enterprise has turned out 600 above-plan hydraulic mechanisms for tractors, and many tractor and motor vehicle spare parts above the plan. Plant workers have promised to save 150,000 rubles by cutting production costs, and to produce more than a million rubles' worth of spare parts and hydraulic mechanisms above the plan during the remainder of 1953.

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SPARE PARTS FOR S-80 TRACTORS -- Moscow, Komsomol'skaya Pravda, 19 Sep 53

The Leningrad Kirov Plant produces a million rubles' worth of tractor spare parts monthly. The shop which produces spare parts for S-80 tractors is doing especially good work.

PROMISE MORE TRACTOR SPARE PARTS -- Moscow, Trud, 19 Sep 53

The Voroshilovgrad Plant imeni 20-letiya Oktyabrya, which makes spare parts for tractors, has pledged to increase its output in response to the decree of the Plenum of the Central Committee, CPSU.

PRODUCES TRACTOR SPARE PARTS -- Minsk, Sovetskaya Belorussiya, 22 Sep 53

The Baranovich Motor Repair Plant makes 160 designations of parts for engines and tractors. The plant also series produces pulley equipment needed to adapt the KD-35 tractor for threshing.

REPAIR PLANT SUPPLIES MTS WORKSHOPS -- Tallin, Sovetskaya Estoniya, 19 Sep 53

The Tallin Repair Plant supplies repair equipment and engine spare parts to MTS and also overhauls tractor engines.

The plant plans to supply spare parts for machines used by land improvement stations. To make these spare parts, the plant would have to set up a steel foundry, but the expense would be worthwhile, for the plant would be able to supply spare parts to land improvement stations, not only in the Estonian SSR, but also in all the northwest oblasts of the Soviet Union.

The plant is now organizing the output of malleable iron fittings for water-supply lines. These fittings are needed to mechanize water supply on animal husbandry farms of the Estonian SSR.

The plant is expanding the output of spare parts, and will produce 20 type designations of tractor parts in the future. The plant will also restore worn out tractor parts so that they can be used again.

The plant is equipping a shop to repair machine tools for MTS.

It formerly took an experienced lathe operator and a fitter 20 hours and 30 minutes to bore the main bearings of an S-80 tractor. Now, using the URB universal boring machine produced by the Tallin Repair Plant, an inexperienced worker can do the job in 1 1/2 hours and obtain greater accuracy.

The plant supplies URB boring machines to Estonia, Latvia, Lithuania, and some of the northwest oblasts of the USSR. It has fulfilled its 1953 plan for URB machines ahead of schedule, and will produce an additional 150 machines in 1953. The plant has pledged to produce twice as many URB machines in 1954 as it did in 1953.

The Tallin base of Glavmetallobyt (Main Administration for Sale of Metals) is not supplying the plant with the proper shapes of metal.

The Estonian SSR office of Sel'khozsnab (Main Administration of Material and Technical Supply), Ministry of Agriculture and Procurement, should see that the plant receives an adequate supply of high-quality cutting tools.

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The Estonian SSR office of Glavtraktorosbyt (Main Administration of Tractor Sales) should assure the plant a regular supply of needed tractor parts.

KD-35 tractor engines repaired by the plant are supposed to work 780 hectares of land before they need repairs again, but some engines repaired by the plant are not meeting this norm. -- G. Metus, chief engineer; V. Umalas, chief designer; Tallin Repair Plant

Moscow, Trud, 18 Sep 53

The Tallin Repair Plant, Ministry of Agriculture and Procurement Estonian SSR, has tripled its output of engine spare parts. The plant has already delivered 316 universal boring machines to MTS workshops of the Baltic republics, to the Belorussian SSR, and to Leningradskaya and Arkhangel'skaya oblasts. The plant was assigned to produce 300 universal boring machines in 1953.

In 1954, the plant will produce spare parts for tractors and land improvement machines.

REPAIRS TRACTOR DIESELS -- Moscow, Vechernyaya Moskva, 18 Sep 53

The Moscow Rostokino Motor Repair Plant has repaired 430 tractor and combine diesels in 1953. The plant is to repair an additional 600 engines by the beginning of the 1954 spring season.

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