		SECURITY INFORMATION SECRET CENTRAL INTELLIGENCE /	AGENCY	REPORT		50X1-H
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COUNTRY:	USSR	SECRET	•	DATE DISTR. 18 A	1AR 52	
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The following buildings belonged to the factory com-

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The factory complex consisted of several buildings and was\_situated in the position 1 indicated on the attached overlay /Enclosure (C)7

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plex:

- a) Main factory shed, which was about 120 meters long and 20 m wide, contained
  - i) on the ground floor the store-rooms for completed articles and the individual tailoring departments for making ready made articles.
  - ii) on the first floor only cotton machines.
  - iii) on the second floor cotton machines, binding-off machines, stitching machines for stockings, and circular frame machines for tubular fabrics.
  - iv) on the third floor bobbin winding and warp looms.
- b) Administration building contained
  - i) Office accommodation on the ground floor.
  - Recreation rooms for the workers and living quarters on the first floor.
- c) Dyeing house contained
  - i) dye department on the ground floor.
  - ii) Finishing department for stockings on the first floor.
- d) Work shops containing locksmith shop, carpenter shop, etc.
- e) Work's school with rooms for students under instruction.

The factory complex was surrounded with a high fence and unarmed guards patrolled the surroundings of the buildings during the day. At night the guards were armed.

Work done by the German Specialists Immediately after Arrival: cialists arrived in Kiev on 21 October 1946 and were accommodated in rooms on the premises, which they occupied until their return to Germany. They were only allowed 2 days to settle in and started work on 23 October 1946. The German specialists consisted of 10 stocking machine engineers, 4 fitters, l needle dresser (Nadelrichter) and l electrician. Each of them was then allotted several Russian workers (male and females) to help in the task of erecting the machinery, which was to be assembled in the main factory shed on the first floor. The windows of the individual rooms were bricked up except for a small window about 40 cm square. The rooms had no illumination and were not heated. Some of the machinery, which had arrived from Germany, had been brought into these rooms but the majority of the machines were still stored in the open. Russian engineers had already commenced to assemble some of the machinery, but had not completed the task. As the machines were wrongly assembled, the first job was the dismantling of their work and the German specialists started again from scratch. The following machines had to be erected:

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14 Jacquard circular knitting machines 42 gg, built by Schubert & Salzer, Chemnitz.

26 Jacquard circular knitting machines 45 gg, built by Schubert & Sælzer, Chemnitz.

- 10 Jacquard 'Press-und Deckmuster' machines 48 gg, built by Schubert & Salzer, Chemnitz.
- 2 Jacquard 'Press-und Deckmuster' machines 36 gg, built by Schubert & Salzer, Chemnitz.
- 6 'Kalio' machines 60 gg complete with automatic device for making a double top, built by K. Lieberknecht, Oberlungwitz.
- 1 Hilscher 'Laengenmaschine' 39 gg of old design for schooling purposes.
- 1 H.S.L. 'Laengenmaschine' 39 gg of old design for schooling purposes.

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All these machines were dismantled

at the firm A.

Extreme difficulties were experienced owing to the lack of tools, complete absence of heating and poor lighting conditions until arrangements were made in 1947, to improve these conditions.

Assembled machines were passed by a State Commission and the German stocking machine engineers then had the task of instructing Russian machine operators in the use of the machines.

All the machines had been assembled by the autumn of 1949 except for 13 of the Jacquard circular knitting machines 45 gg, which were assembled by Russian fitters under the supervision of a German fitter.

Although the term of duty had expired the German specialists were not allowed to return to Germany. They were used as production engineers and for essential repairs to the machines, which often broke down owing to incompetent machine operators. The German specialists also instructed Russian engineers in making Jacquard cards for knitting special patterns into the fabrics, explained the general construction of the machines, talked about the care necessary about daily cleaning etc.

4. Production at the Factory: All types of stockings and stockinette material was produced. Only 45 D capron thread of Russian origin was used on the machinery from 42 gg up to 60 gg, whereas on the 36 gg machines a cotton thread with one capron thread was used for making the re-enforced parts of stockings such as the heel, sole and toe. Owing to the fact that the capron thread was subject to high 'Titer' fluctuations, only 30 to 35% of the stocking production was first quality. To overcome this difficulty, a method was introduced to work with 3 threads alternately similar to the process when knitting with pure silk. Stocking rejects were comparatively high, as the female machine operators were unable to adjust the knitting needles correctly. In addition a lot of trouble was caused by the knitting needles themselves, which came from Moscow. These needles were not of standard design, did not have a uniform length, were badly tempered, the hook at the top was distorted and either bent too much or not enough etc. etc.

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The capron thread arrived from Moscow, packed into cases with about 100 kgs content. The thread was wound on a bobbin (kreuzspule) weighing about 300 grams. Re-spooling was not necessary, as the bobbins could be used as they were. As soon as the stockings came off the machines, they were graded by an examiner into qualities and then passed on to the binding and stitching department. From here they passed through the fixing department, dye shop to the finishing department, where they were packed. The stockings were then taken into store, from where they were distributed to shops and stores in the area against release notes issued by the competent Ministry.

The factory also produced all types of stockinette material, which was made into ladies underwear and gents shirts in their own sewing shops for ready made garments. The distribution of this type of wearing apparel was also governed by release notes from Moscow.

5. Nominal Roll of German Personalities, Who were Deported to Russia

Together with Contact: Approximately 90 German specialists were deported together with contact to Russia. These specialists were distributed to various centers in Russia and all have returned to Germany between May and October 1950. Although contact cannot remember the names of all of them, he has supplied the under mentioned nominal roll:

a) stationed at the Kiev factory:

Paul Arnold			
Walter Berger			
Otto Ehrt			
Max Einenkel			
Gustav Gaerner			
Erwin Hartewig			
Elwin har towns			
Emil Koehler			
PWII WOSHIGI			
Willy Kress			
	ananan		

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	Fritz Krueger		
	Georg Richter		
	Willy Schuetz		
	Emil Spindler		
	Eli Thierfelder		
	Kurt Unger		
	Karl Walther		
	Otto Ziller		
		(2)	
ъ)	stationed in Le	ningrad (name of factory Rote Fahne (?))	
	Otto Grimm		50X1-HUM
	Alfred Lindner		
	_		
	Willy Romkopf		
	? Schuessler		
	Willy Steinert		
- \	interest and in Vo	linin near Moscow:	
c)		111111 11691 11/09001.	50X1-HUM
	Fritz Koch		
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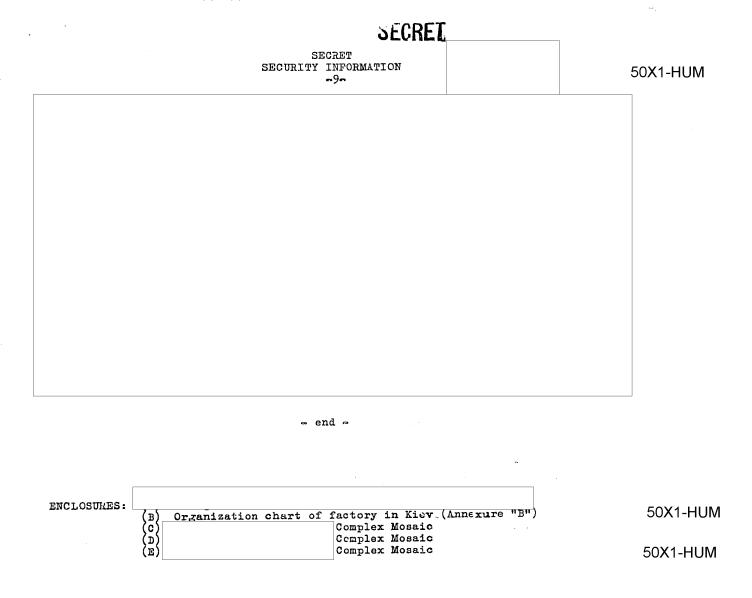
		SECRE1.		
		SECRET SECURITY INFORMATION -6-	;	
d)	stationed in Charl	ov:	5	0X1-HUM
_,	Max Wolf			
	Max Moli			
e)	stationed in Novo	Sibirsk:		50X1-HUM
	Albert Heim	-		
f)	stationed in Odess	3 <b>2:</b>		
	Alfred Fierich			
	Bruno Kies			
	Willy Klinger			
	Alfred Prager			
	Paul Prager			50X1-HUM
g)	stationed in Vite	osk:		50X1-HUW
	Paul Drechsel			
	? Wendler			
h)	stationed in Cher	novisky on the Roumanian b	oorder:	50V4 LILIM
	? Naumann			50X1-HUM
	Emil Roscher			
	Karl Uhlmann			
i)	stationed in Tash	kent:		50X1-HUM
	? Loeffler			
	Arthur Mann			
j)	stationed in Rost	ov-on-Don:		
•	Willy Vogel			50X1-HUM
k)	stationed in Mosc			50X1-HUM
	Bernhardt Koehler	SECRET SECURITY INFORMATION		

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	Fritz Koehler	
	Helmut Lindner	
	Walther Loewe	
	Fritz Roessler	
	Konrad Storch	
1)	stationed in Tiflis	
	Erich Findeisen	
	? Wickleder	
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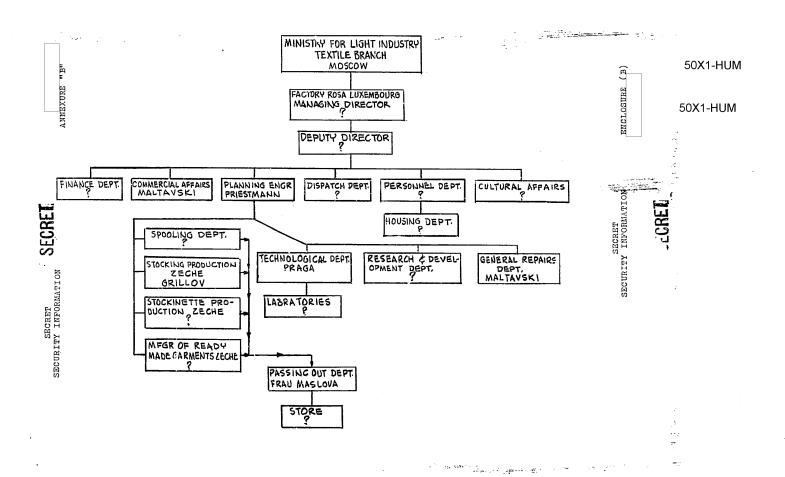




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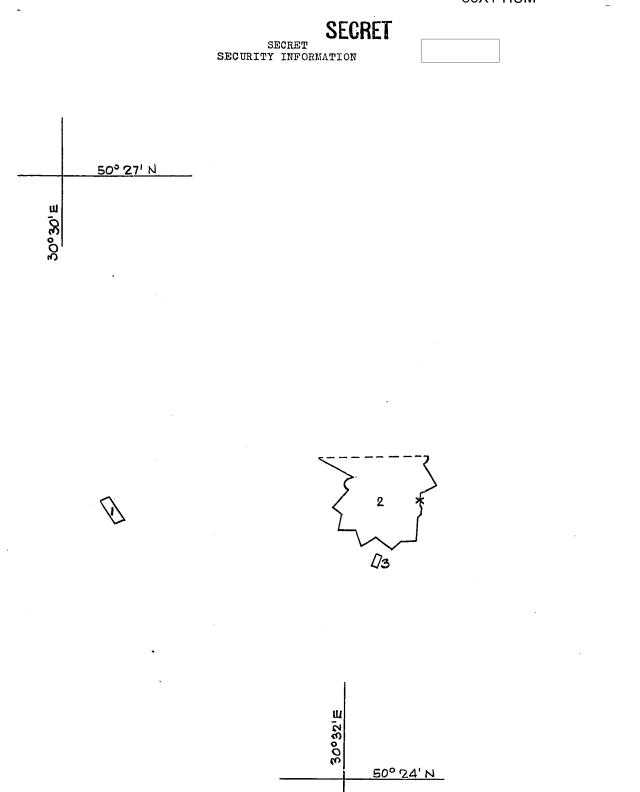
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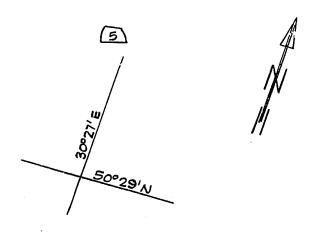
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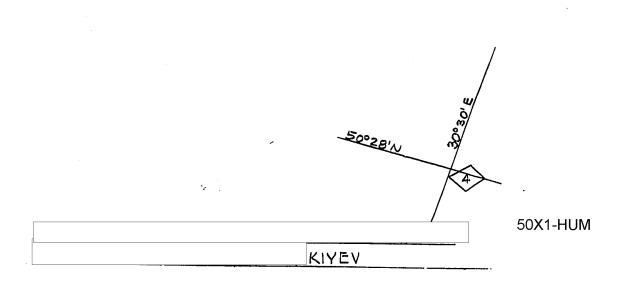
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ENCLOSURE (C)

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ENGLOSURE (D)

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ENCLOSURE (E)

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50°24'N