5 Spetember 1963

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MEMORANDUM FOR THE RECORD

SUBJECT: Trip Report Covering 19 Through 27 August 1963

	1. A visit was made to our on 1 to discuss contractual actions with for 20 viewers was finally signed with two exceptions from the agreached during my last visit. On the production of the first eigunder the contract, the machines will be built with the same drive the 705M units now in-house. A price reduction was agreed upon a change of specifications. In addition, the first eight units are delivered on a redeterminal downward basis instead of straight file No changes were made in the penalty clause for the first eight units are delivered on the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the straight of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the additional 12 viewers and 2 Navy readers remained uniterms of the straight files.	ht units e unit as ue to the to be xed price. its. The
25X1A	2. On 20 August and I visited to review d of the new reader. Development of the reader thus far has procee ahead of schedule (for more complete details of progress refer to	ded on or
	9 August monthly report and PERT chart). The present plan calls demonstration and testing of the liquid gate on or about 16 Septe	
	If no unexpected difficulties arise in the breadboard liquid gate a definite possibility of an early delivery. For the prototype v	there is
051/44	ever, it will be necessary to use a conventional condenser light	source
	since considerable work is still required on the To aid in the design for the condenser system, plans to utili	design.
25X1A	consulting services of who has considerable experience field. Additional information is required by on maximum acce	
	dimensions of the machine and specifications or samples of variou	
!	of film spools to be used. This information will be collected an as soon as possible. In addition, they inquired if we had a firm	
	ment to view large quantities of 35mm film on the viewer. Since	-
1	systems requiring the capability of this machine are known it was	
: :	to release them of the requirement for measuring on 35mm film. Tallow the 35mm position allocated on the vacuum caption to be use	his will d for one
	of the other proposed film widths and will not preclude the use o	f the
25X1	instrument for viewing only 35mm film. They informed me that the use a Model 35 Shaft Encoder on X giving 4096 counts per	y pian to revolution
,,,	and a Model 27 Shaft Encodes on Y giving 127 counts per r	evolution.
	The Model 35 will require a 4X preamp and the Model 27 a 2X pream the required film movement resolution. Action has been taken to	p to give
25X1A	these preamps in the	
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**DECLASS REVIEW by NIMA/DOD** 

downgrading and declassification

## **SECRET**

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25X1A 25X1A	Of concern to the technicians who installed the Dual Screen Measurin Projector was our ability to keep the instrument in top operating condition. They stated that averaged less than 15 minutes a day working with them during their last visit in August and showed little incentive to learn about the electronics. A copy of their inter-plant communications concerning the DSMP has been placed in the job file.	
	3. On the 21st and the morning of the 22nd of August the WESCON Conference was attended. This was one of the largest trade shows ever staged and the literature obtained will be disseminated through the staff as appropriate. Of interest was the large number of lasers on display.	25X1A
25X1A	4. On the afternoon of the 22nd, and I visited the to review their chip storage capability. This is the same group	25X1A
25X1A	of people who worked with on the Minicard System and have visited us here several times to discuss their Magnacard System. They now have on the market a l6mm by 32mm system that accomplishes most of the functions of Minicard, plus having additional characteristics of its own at a small fraction of the Minicard cost. Of particular interest was the fact that they are reading the chip BCD code with a light modulated bank of photocells instead of the CRT raster technique. The advantage of this system is simplicity and relatively low cost.	
25X1A	cally to see the HTA/5 prior to shipment but they were not able to operate	25X1A 25X1A
25X1A	Chip Comparator. Work is progressing on schedule and they plan to meet their 14 October delivery schedule. However, they had made no provision for the preamps required by the machine as previously described. They will look into this and report to me shortly on how they can best incorporate them in the equipment. As it now stands, each unit will consist of 3 rack drawers. A four foot cable will be provided between the control panel	25X1A 25X1A 25X1A 25X1A
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25X1A	8. On the 27th and 28th of August, s new facility in was visited. The new plant is about twice the size of their old facility and well laid out. Additional equipment	25X1A

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25X1A 25X1A	available at the new facility consists of a new milling machine, a larger capacity lathe and a variety of glass polishing equipment. Their manpower has been raised back up to the level it was about eight months ago when they decided to move to and subsequently left it drop. At present they plan to hire additional personnel to increase the labor force. Of importance is the addition of an electronics engineer, and an optical man, to their staff. They eventually plan to set up in a separate plant and establish an optical capability.	25X1, 25X1,
25X1A	spent the entire time I was there operating the mirror polishing machine and I was given no formal opportunity to discuss the viewer development with him. However, in an informal coffee break, discussion, he expressed the opinion that the optical design used in the 705 serise was at best a compromise design and could never give the optimum results we desire. In his opinion a separate condenser system is required for each magnification. As yet however, he has not been given the opportunity to work on the reader or viewer design and apparently has spent most of his time with the company polishing mirrors. He has however, determined the major cause of the color fringing of the viewers in-house and has eliminated a large part of it by repositioning the two upper (smaller) condensers. This is a modification that should be eventually made to our 705M viewers.	
25X1A	Virtually no progress was made on the electronic readout for the readers since my last visit. However, they were able to operate the reader transport and it offers promise of being considerably superior to the 705M transport.  They are now in the process of completing 4 viewers, 3 of which are still to be delivered under and one as a replacement for the 705V prototype we loaned them for the reader development. They plan to have these units ready for inspection by mid-September if they can get delivery of the control panel switches. In addition, they have the first four cabinets in-house for the eight rush viewers under the new contract. They plan on having these ready for shipment in early October. As of my visit they had not assigned anyone to begin work on the 12 additional units under the	
25X1A	While there I noticed they were using 20 guage wire on the electronic sub-assembly to connect the external power line with the lamp and other electrical components. That is they were running the entire current used (15 amp fused) through 20 guage wire. This may cause voltage drop to the lamp and other components thereby reducing efficiency. All machines delivered under should be checked to see if adequate wiring has been used.	
25X1A	While ata representative ofvisited to discuss possible modification of the Air Force viewers. He was not aware of the design difference between the 705V and the 705M and was planning on one modification kit for both machines. Most of the proposed changes which the Air Force	25X1

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requires however, are more in the field of human engineering rather than performance and may not be of interest to NPIC. The items of direct interest to us however are (1) better lamp cooling (he brought a sample of a bulb fused to the diachroic filter), (2) venting the motor housing to let the heat escape, and (3) improved film handling characteristics of the transport. We plan to get together in Washington to further discuss these changes.

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25X1A	In summary of	the overall performance	
	level should improve. However	r, two major problems may continue to exist.	
	These are: (1) the need for h	nigher caliber technical personnel with the	
		the best of their ability. (2) Convincing	-
25X1A		nen he accepts a contract with a firm deliver	v
		make every attempt to meet it within normal	<b>.</b>
•		slip small extra jobs in which delay deliver	3.7
	Poth of the shore deficiencies	s have been apparent during my frequent visit	y•
	T feel that hath and there exists	s have been apparent during my frequent visit	S •
		nts can be cleared up by more rigid specifica	
		n contractual delivery commitments, involving	
	penalty clauses if necessary.		

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Development Branch, P&DS